

HONDA

PARTS CATALOG

CR250R '81
Elsinore

CR250R '82 • '83

AMERICAN HONDA MOTOR CO., INC.

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HOW TO USE THIS CATALOG

This parts catalog is to be used when ordering replacement parts for the model (s) specified on the microfiche title strip.

CATALOG PAGE BREAKDOWN

MODEL(S)			MODEL								AREA CODE	ENGINE		QTY REQ	PART NUMBER	HONDA CODE	
Ref. No.	BLOCK NO. DESCRIPTION	E-1	APPLICATION									SERIAL NUMBER					
			1	1	1	1	1	1	1	1			FROM				TO
			9	9	9	9	9	9	9	9							
8	8	8	8	8	8	8	8	8	8	FROM	TO	FROM	TO	FROM	TO		
4	5	6	7	4	5	6	7	4	5							6	7
1	2	3a	3								4	5		6	7	8	

- Ref. No.**—Reference number corresponding with the reference numbers on the illustrations.
 - All illustrations are representative only and do not necessarily correspond exactly to the actual part. "NI" signifies the part is not illustrated.

- DESCRIPTION**—Describes the part for the related part number.

Abbreviations

ASSY	- Assembly	MPH	- Miles Per Hour
COMP	- Complete	L (100L)	- Link (100 Links)
R	- Right	A.C.	- Alternating Current
L	- Left	D.C.	- Direct Current
STD	- Standard	IN	- Inlet
MM	- Millimeter	EX	- Exhaust
G	- Gram	FR	- Front
T. 22T	- Tooth	RR	- Rear
A	- Ampere	HEX	- Hexagonal
V	- Volt	A.M.	- Attaching Mark
W	- Watt	T.M.	- Transcript Mark
KPH	- Kilometer Per Hour	C.D.I.	- Capacitive Discharge Ignition

Decision for 'R' or 'L'.

R or L in the description of a part stands for the Right hand side or the Left hand side which is decided by the forward direction of travel of the vehicle.

- Model Application**—Model application for the various models listed within the catalog. Single model applications will not require this section.

- Model Year Guide**—A guide to the part application (prior to 1976 the guide reference is the model designation ie. K0, K1 etc.. For 1976 and above the guide reference is the last digit of the model year ie. 1976 = 6; 1977 = 7; 1985 = 5 etc.). Other unique designations may be used in catalogs listing different models.

- AREA CODE**—Area codes for parts that are unique to a particular area. Area codes are defined in the Serial Number application chart when applicable. This column will not be used in catalogs which do not include unique area codes.

- SERIAL NUMBER**—Applies to Engine or Frame serial numbers depending on the section.

The serial number of the vehicle (frame, engine, carburetor) should be checked prior to ordering parts for a specific unit. In cases where a part has been modified, the serial number of the vehicle bearing the modification is listed in the 'SERIAL NUMBER' column.

The modification parts are controlled by each pertinent serial number below:

Engine serial number - Engine group parts (Block numbers beginning with 'E').

Carburetor identification number - Carburetor component parts.

Frame serial numbers - Frame group parts (Block numbers beginning with 'F').

HOW TO USE THIS CATALOG

Serial number application chart and Serial number locations are provided.

Note: Some models may be controlled by one serial number only.

- QTY REQ**—Quantity required per unit as specified.

A. 'AR' in place of the quantity indicates AS REQUIRED.

B. '0' Parenthesis in the quantity required column indicates 'optional'. (only the open parenthesis will appear if the quantity required is over 9).

- PART NUMBER**—Part number corresponding to the reference numbers and application. Several part numbers may be listed under one (1) reference number. For your convenience the current supersede chain, as of print date, has been listed for you. Supersede chains are subject to change without notice.

MAKE-UP OF PART NUMBERS

All parts are classified into two groups consisting of 'GENERAL PARTS' and 'STANDARD PARTS'. All parts are numbered in accordance with system described below:

General Parts

Example:

Fork comp. Fr. Part No 51105-GR1-700ZA
 Function No 51
 Component No 105
 Parts Classification No GR1-
 Classification No 700
 * Color Code ZA

Standard Parts

Example:

Screw, Pan 4 x 20 Part No 93500-04020-1A
 Function No 93
 Type No 500
 Dimensions -04020-
 ISO Standard Designation 1
 Chemical Surface Treatment A

* The color code at the end of a General Part's part number indicate the color. However, color codes such as ZA, ZB, ZC onward except ZZ, do not indicate the color directly but refer to the notes "A" "B" in the Description Column of this Parts Catalog Microfiche. If the color description is not indicated in the description, refer to the color table.

- H/C**—The Honda Code is listed to the right of each Part Number.

- Additional Information**—The table of contents located at the right of each microfiche grid lists sectioned titles in alphabetical order. Some microfiche will require separate tables of contents for the Engine and frame sections which will be noted in a sub-heading.

NOTE:

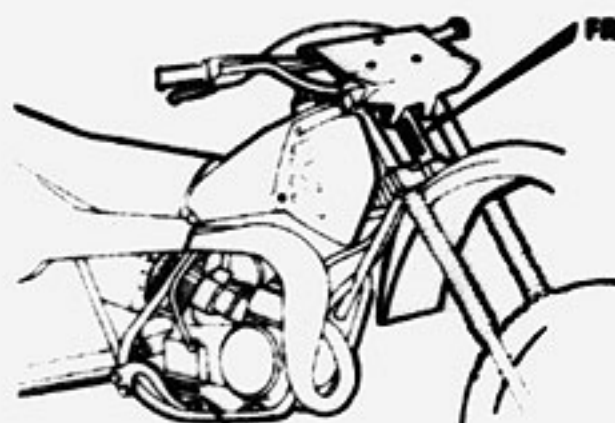
- The Block No. listed in the upper right hand corner of the Description heading refers to a complete illustration page and it's text, and should not be confused with the GRID NO. when using microfiche.
- Rear view mirrors are standard equipment on all street legal models.

SERIAL NUMBERS

Models and applicable serial numbers

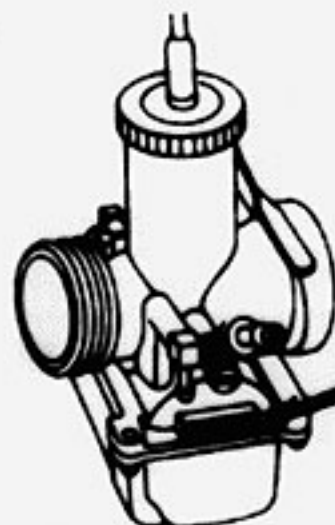
Models and applicable serial Nos. given in this parts catalog can be identified as follows.

Model	Area Code	Applicable Engine Serial No.	Applicable Frame Serial No.	Applicable Carburetor Identification No.
CR250R '81	A	ME03E- 2300045 To 2306120	ME030- BC300025 To BC305412	PE40A 
CR250R '82	A	ME03E- 2400019 To 2406871	ME030- CC400021 To CC406212	PE35B 
CR250R '83	A	ME03E- 2500030 To 2506159	ME030- DC500016 To DC505429	PE40C 



FRAME SERIAL NUMBER

ENGINE SERIAL NUMBER



CARBURETOR IDENTIFICATION NUMBER

CONSTRUCTION OF VEHICLE IDENTIFICATION NUMBER (V.I.N.)

(Example) **W.M.I.** J H 2 **V.D.S.** R C 0 4 0 • **V.I.S.** B M 2 0 0 0 1

W.M.I. ...World manufacturer identifier
V.D.S. ...Vehicle descriptor section
V.I.S. ...Vehicle indicator section

Sequential Production number

Plant representation

C...SAITAMA Factory in JAPAN
 K...KUMAMOTO Factory in JAPAN
 M...HAMAMATSU Factory in JAPAN
 S...SUZUKA Factory in JAPAN
 A...OHIO Factory in U.S.A.
 B...AALST Factory in BELGIUM
 R...MANAUS Factory in BRAZIL
 D...GUADALAJARA Factory in MEXICO

Model year

(Example)
 B...1981 C...1982 D...1983X...1999

Check digit

This code is used to detect errors in the V.I.N. and consists of a single-digit number (0-9) or a letter "X". It has no direct bearing upon the V.D.S. and V.I.S.

Vehicle description code

(Example) RC040...CB750F NC030...CB400T
 Refer to; SERIAL NUMBERS

Make and Type of vehicle

JH2...HONDA, Motorcycle (Manufactured in JAPAN)
 1HF...HONDA, Motorcycle (Manufactured in U.S.A.)
 YC1...HONDA, Motorcycle (Manufactured in BELGIUM)
 9C2...HONDA, Motorcycle (Manufactured in BRAZIL)
 3H1...HONDA, Motorcycle (Manufactured in MEXICO)
 JH3...HONDA, all terrain vehicle (Manufactured in JAPAN)

Any change or modification of parts in directly related to the V.D.S. and V.I.S.

A V.I.S. number will appear in the "Serial No." column of the Parts Catalog if a part is changed or modified.

COMMENT:

This example is generic and applies to 1981 and newer vehicles. 1980 models and prior are referred to as "FRAME NUMBERS" and the construction is designed by using the model designation or code followed by a sequential number.

COLOR TABLES

Color chart

- (WL) = Stripes and labels other than caution labels are included in parts whose part name end in (WL).
- (WOL) = Stripes and labels are not included in parts whose part name end in (WOL).

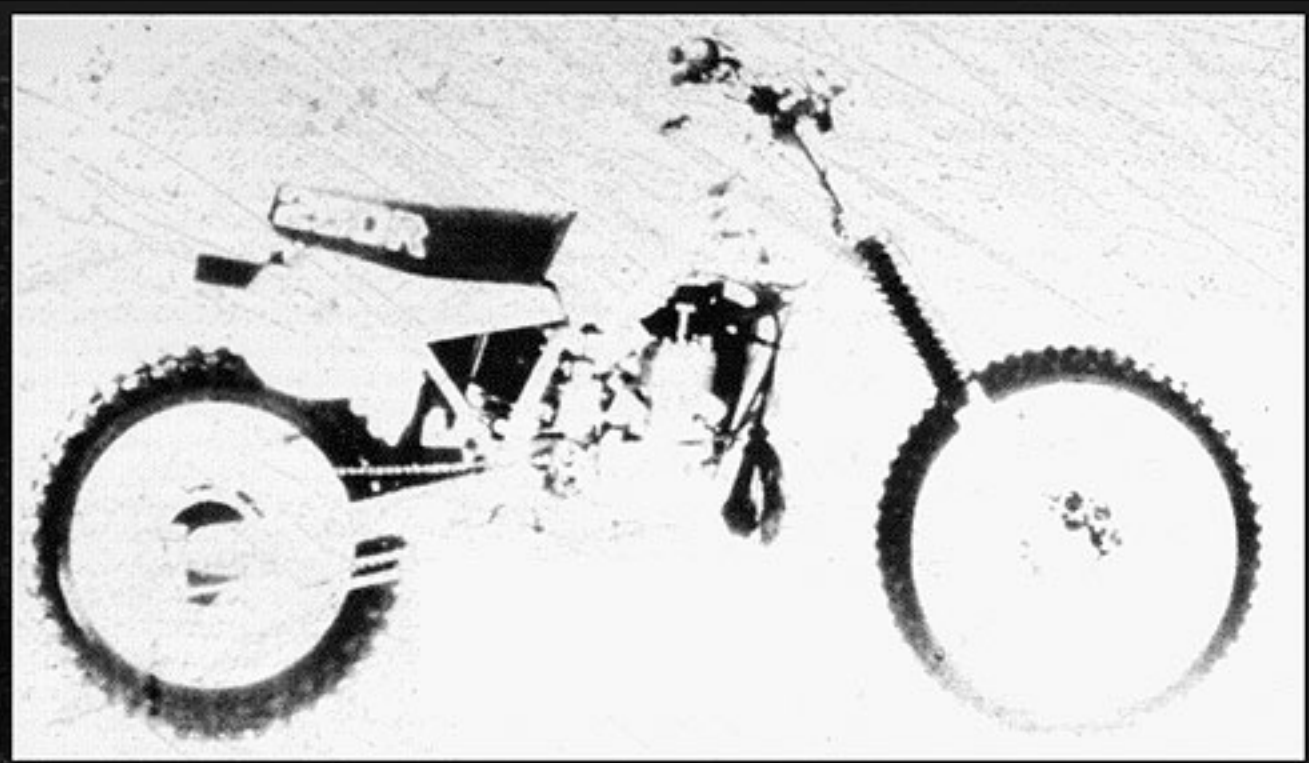
COLOR CODE TABLE (Color descriptions omitted from the main text of the catalog)

TYPE OF PARTS	COLOR CODE	COLOR DESCRIPTION
PAINTED PARTS	A	WHITE
	B	BLACK
	C	SCARLET
	E	ROYAL BLUE
	N	DARK BLUE
	Q	MARQUEM BLUE
	R	IVORY YELLOW
	S	DARK SILVER
	T	METALLIC SILVER
	XW	CHROME
	Z	PRIMER
	ZZ	PRIMER
VINYL PARTS	A	BLACK
	B	BLUE
	D	LIGHT BLUE
	E	SCARLET
	G	DARK ROSE
	N	ELEPHANT GRAY & IVORY
	Q	WHITE
	V	IVORY

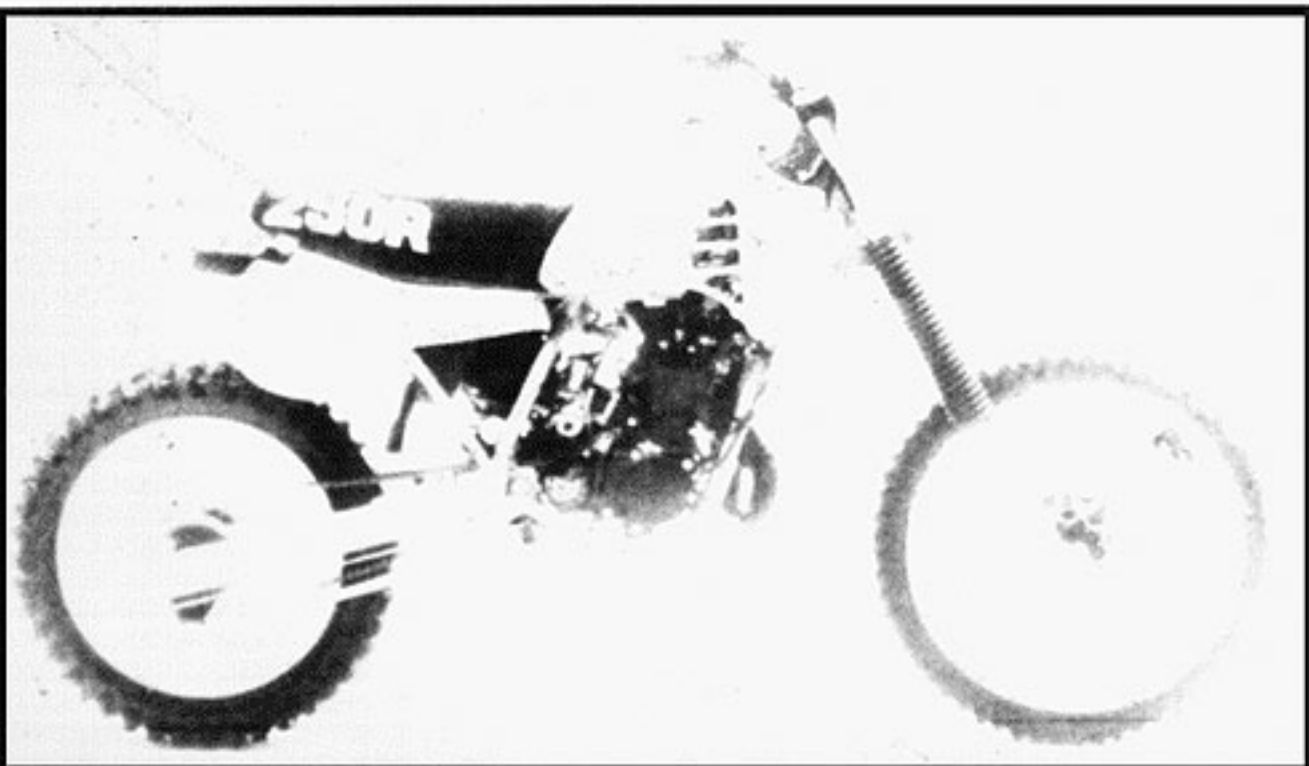
MANUALS

DESCRIPTION	MANUAL NUMBER	H/C
CR250R '81 (OM/SM)	31KA400	1042662
CR250R '82-'83 SERVICE MANUAL	61KA401	1331255
CR250R '82 OWNER'S MANUAL	31KA410	1201417
CR250R '83 OWNER'S MANUAL	31KA4600	1331248

MODEL ID PHOTO



CR250R'81 ELSINORE



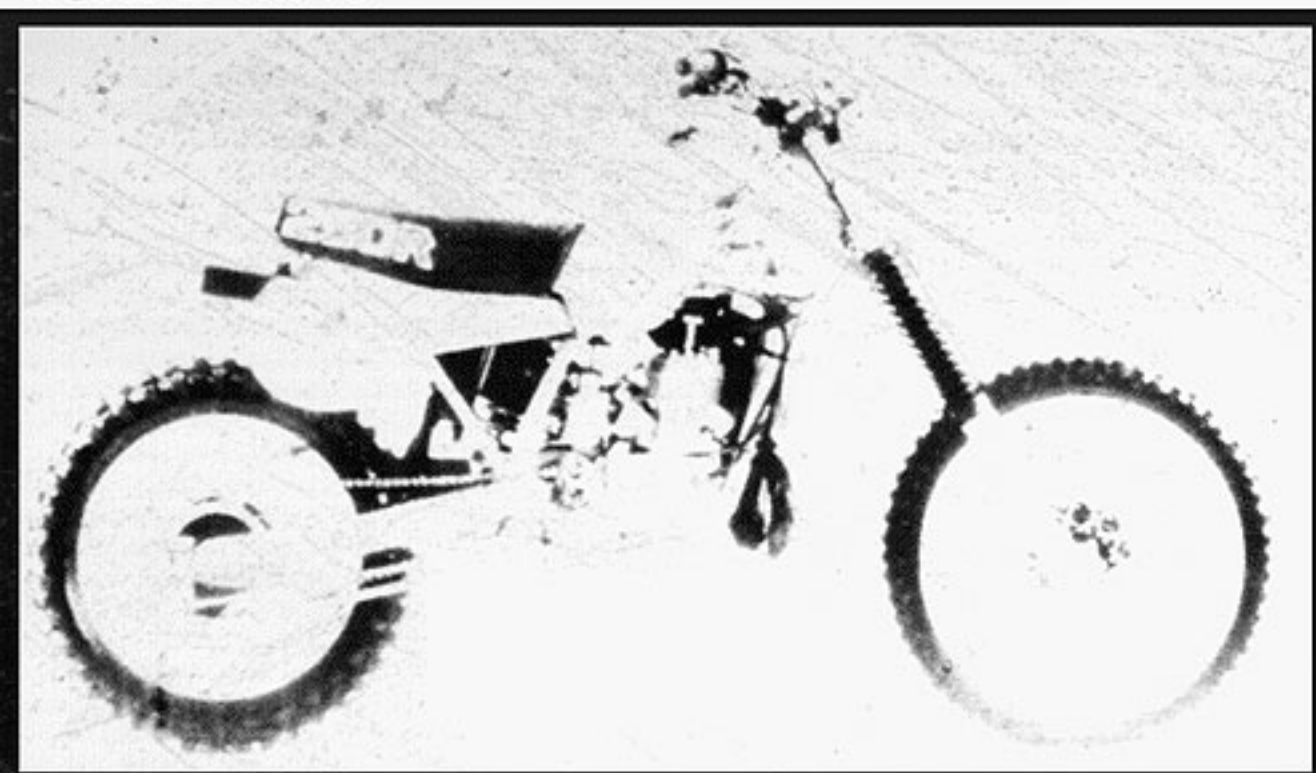
CR250R'82

SPECIFICATIONS

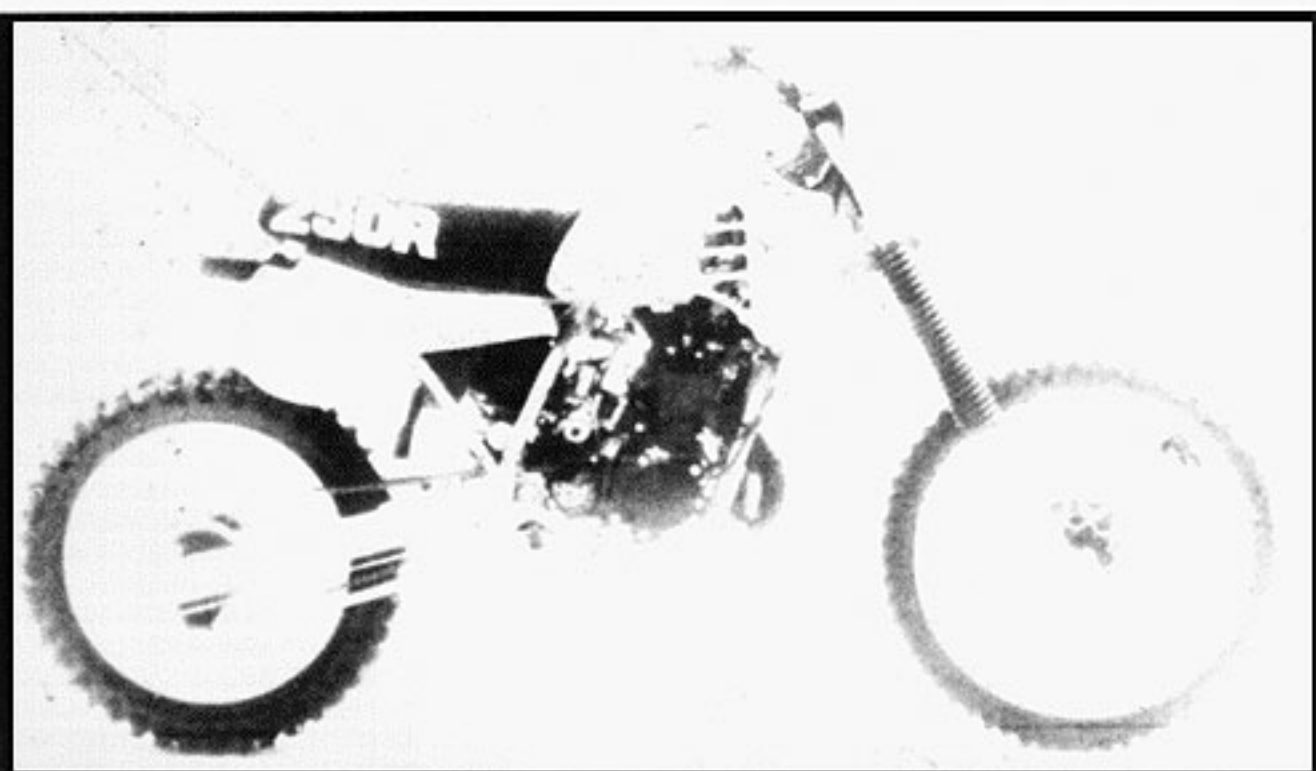
SECTION/SUBJECT	CR250R'81	CR250R'82
ENGINE		
Cylinder	Single cylinder	Single cylinder
Strokes	2-Stroke	2-Stroke
Cooling	Water Cooled	Water Cooled
2 Stroke Induction System	Reed Valve	
Displacement	246cc	246cc
Lubrication system	Premix	Premix
Carburetor	P.V. PE40A, 36mm	P.V. PE40B, 37mm
Main jet	# 160	
Slow jet	Pilot # 75	# 72
TRANSMISSION		
Transmission type	Manual	Manual
Transmission speeds	5 Speed	5 Speed
Clutch	Manual	Manual
Shift pattern	1-N-2-3-4-5	1-N-2-3-4-5
CHASSIS		
Fuel tank capacity (Std)	2.0gal	2.0gal
Air filter type	Foam	Foam
Foam filter oil - Pro Honda	P/N 08207-0001	P/N 08207-0001
Countershaft sprocket	14T	14T
Rear wheel sprocket	54T	54T
Drive chain	520-114L, Regular	520-116L, Regular
Front Brake	Internal expand shoe	Internal expand shoe
Rear Brake	Internal expand shoe	Internal expand shoe
Front tire	3.00-21-4PR	3.00-21-4PR
Tire pressure	14 PSI	14 PSI
Rear tire	5.10-18-4PR	5.10-18-4PR
Tire pressure	14 PSI	14 PSI
SERVICE/TUNING		
Ignition type	CDI	CDI
Spark plug gap	0.5-0.6mm (0.020-0.024")	0.5-0.6mm (0.020-0.024")
LUBRICATION		
2-Stroke premix oil:		
Ratio	20:1	20:1
Recommended fuel	86+ Octane	86+ Octane

(Continued)

MODEL ID PHOTO



CR250R'81 ELSINORE

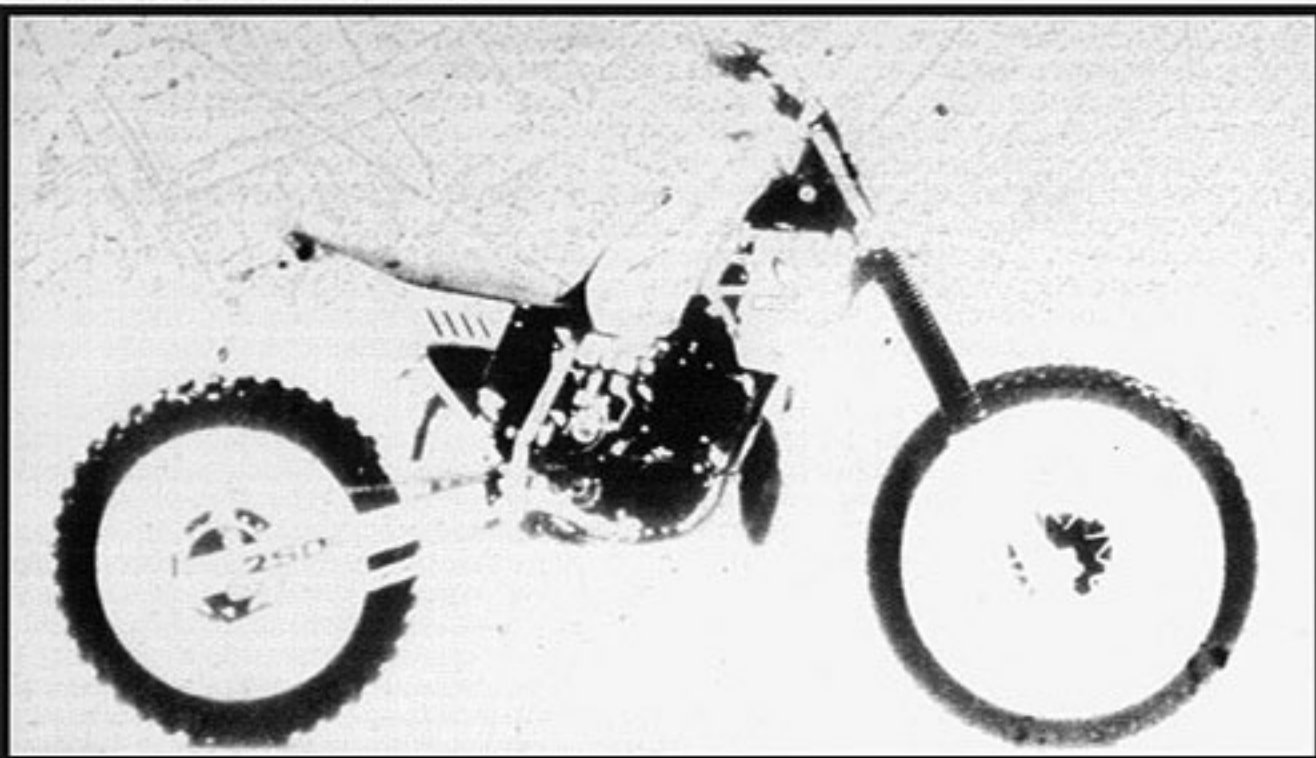


CR250R'82

SPECIFICATIONS

SECTION/SUBJECT	CR250R'81	CR250R'82
LUBRICATION (continued)		
Engine oil - Pro Honda:		
GN4 10W40	P/N: 08206-0001	P/N: 08206-0001
GN4 20W50	P/N: 08206-0002	P/N: 08206-0002
Engine oil capacity:		
After draining	0.7qt	0.7qt
After reassembly	0.8qt	0.8qt
Coolant type	Ethln Glycol	Ethln Glycol
Coolant ratio	50:50	50:50
Chain lubricant:		
Pro Honda chain lube	P/N: 08209-0002	P/N: 08209-0002
Fork oil:		
Pro Honda	P/N: 08208-0010	P/N: 08208-0010
Viscosity	10W	10W
Capacity after draining	540cc	580cc

MODEL ID PHOTO



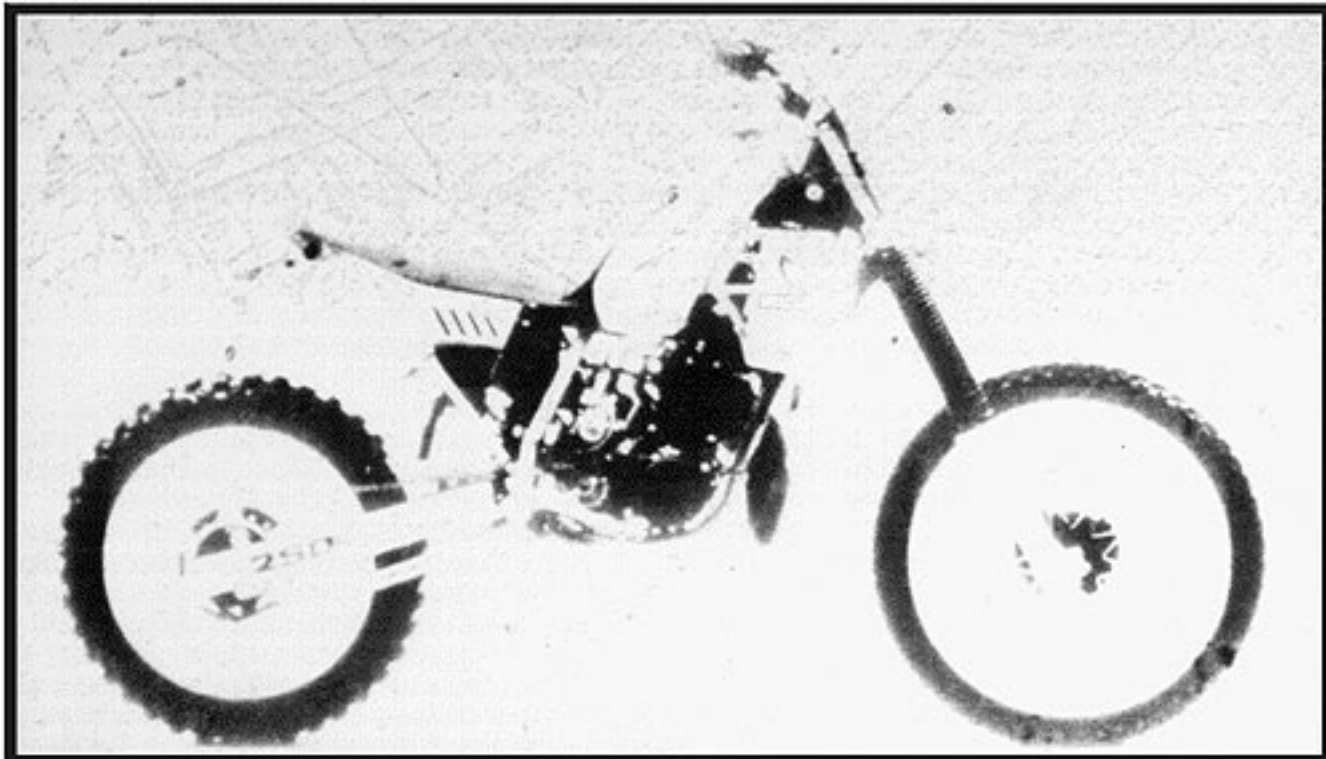
CR250R'83

SPECIFICATIONS

SECTION/SUBJECT	CR250R'83	
ENGINE		
Cylinder	Single cylinder	
Strokes	2-Stroke	
Cooling	Water Cooled	
Displacement	246cc	
Lubrication system	Premix	
Carburetor	P.V. PE40C;36mm	
Slow jet	# 72	
TRANSMISSION		
Transmission type	Manual	
Transmission speeds	5 Speed	
Clutch	Manual	
Shift pattern	1-N-2-3-4-5	
CHASSIS		
Fuel tank capacity (Std)	2.0gal	
Air filter type	Foam	
Foam filter oil - Pro Honda	P/N 08207-0001	
Countershaft sprocket	14T	
Rear wheel sprocket	54T	
Drive chain	520-116L, Regular	
Front Brake	Internal expand shoe	
Rear Brake	Internal expand shoe	
Front tire	90/80-21-4PR	
Tire pressure	14 PSI	
Rear tire	140/80-18-4PR	
Tire pressure	14 PSI	
SERVICE/TUNING		
Ignition type	CDI	
Spark plug gap	0.5-0.6mm (0.020-0.024")	
LUBRICATION		
2-Stroke premix oil: Ratio	20:1	
Recommended fuel	86+ Octane	
Engine oil - Pro Honda: GN4 10W40	P/N: 08206-0001	
GN4 20W50	P/N: 08206-0002	
Engine oil capacity: After draining	0.7qt	
After reassembly	0.8qt	

(Continued)

MODEL ID PHOTO



CR250R'83

SPECIFICATIONS

SECTION/SUBJECT	CR250R'83	
LUBRICATION (continued)		
Coolant type	Ethlen Glycol	
Coolant ratio	50:50	
Chain lubricant:		
Pro Honda chain lube	P/N: 08209-0002	
Fork oil:		
Pro Honda	P/N: 08208-0010	
Viscosity	10W	
Capacity after draining	500cc	
Capacity after reassembly	506cc	

BULK HOSE

BULK HOSE CROSS REFERENCE CHART

To convert a cut hose part number to the equivalent of roll hose simply match the two part numbers using the following chart, cutting the required length indicated by the cut hose part number.

FUEL HOSE		VACUUM HOSE	
CURRENT CATALOG LISTING	BULK HOSE PART NUMBER	CURRENT CATALOG LISTING	BULK HOSE PART NUMBER
95001-35	95001-35003-20M	95005-35	95005-35008
95001-35	95001-35003-40M	95005-35	95005-35008
95001-45	95001-45003-20M	95005-45	95005-45008-10M
95001-45	95001-45008-40M	95005-45	95005-45008-10M
95001-55	95001-55008-20M	95005-50	95005-50003-30M
95001-55	95001-55008-40M	95005-55	95005-55003-20M
95001-75	95001-75008-40M	95005-70	95005-70003-30M
		95005-75	95005-75003-10M
		95005-80	95005-80008-10M
		95005-80	95005-80008-10M
		95005-12	95005-12003-10M

ORDERING INFORMATION

FUEL HOSE

PART NUMBER	H/C	INSIDE DIAMETER	ROLL LENGTH
95001-35003-20M	2380533	3.5 mm	3M (9.9ft)
95001-35003-40M	2380541	3.5 mm	3M (9.9ft)
95001-45003-20M	2380558	4.5 mm	3M (9.9ft)
95001-45008-30M	2324986	4.5 mm	8M (26.4ft)
95001-55008-20M	2386134	5.3 mm	8M (26.4ft)
95001-55008-30M	2385896	5.3 mm	8M (26.4ft)
95001-75003-20M	2385094	7.5 mm	3M (9.9ft)
95001-75003-30M	2385904	7.5 mm	3M (9.9ft)

VACUUM HOSE

PART NUMBER	H/C	INSIDE DIAMETER	ROLL LENGTH
95005-35008-10M	2325058	3.5 mm	8M (26.4ft)
95005-45008-10M	2325082	4.5 mm	8M (26.4ft)
95005-50003-30M	2380608	5.0 mm	3M (9.9ft)
95005-55008-10M	2386886	5.5 mm	8M (26.4ft)
95005-65003-20M	2380624	6.5 mm	3M (9.9ft)
95005-75003-10M	2380640	7.3 mm	3M (9.9ft)
95005-80008-10M	2325108	8.0 mm	8M (26.4ft)
95005-12003-10M	2380657	12.0 mm	3M (9.9ft)
95005-14003-20M	2380665	14.0 mm	3M (9.9ft)

CAUTION: Damage to vacuum hose will result from contact with fuel. Do not use vacuum hose in place of fuel hose.

BULK HOSE

CONSTRUCTION OF FUEL AND VACUUM HOSE PART NUMBER

Part Number
(Example)

9 5 0 0 1 - 7 5 0 0 8 - 4 0 M

Roll Hose

All Roll hose Part Numbers have an "M" in this position

Appearance Code Key

For Type 1 ONLY Fuel:

- 2: Red, braided exterior
- 4: Gray with red stripe, smooth exterior

For Type 5 ONLY Vacuum:

- 1: Dark gray, smooth exterior
- 2: Dark gray, smooth exterior
- 3: Black, smooth exterior

Length

Cut Hose = length is in millimeters (mm)
Bulk Hose = length is in meters (M)

Inside Diameter Code

12 = 12.0mm	55 = 5.3mm or 5.5mm
35 = 3.5mm	70 = 7.0mm
45 = 4.5mm	75 = 7.3mm or 7.5mm
50 = 5.0mm	80 = 8.0mm

Type Code Key

- 1 = Fuel Hose
- 5 = Vacuum Hose

CAUTION: Damage to vacuum hose will result from contact with fuel. Do not use vacuum hose in place of fuel hose.

COMMONLY REQUIRED REPLACEMENT PARTS

CR250R '81 CR250R '82 CR250R '83		CR250R										
		1	1	1								
		9	9	9								
		8	8	8								
		1	2	3								
REF					SERIAL NUMBER		Q	R				
NO	DESCRIPTION	1	2	3	FROM	TO		E	PART NUMBER	HONDA		
								O <td></td> <td>CODE</td> <td colspan="2"></td>		CODE		
	CABLE COMP., CLUTCH	1	-	-	-----	-----	1		22870-KA4-000	1026053		
	CABLE COMP., CLUTCH	-	2	-	-----	-----	1		22870-KA4-700	1197227		
	CABLE COMP., CLUTCH	-	-	3	-----	-----	1		22870-KA4-710	1320936		
	CHAIN, DRIVE (520 DS3-116L)	-	-	3	-----	-----	1		40530-KA4-711	1320050		
	CHAIN, DRIVE (520DS3-114L)	-	-	3	-----	-----	(1)		40532-KA4-711	1320126		
	CHAIN, DRIVE (520K-Z-114L)	-	2	3	-----	-----	(1)		40532-KA4-702	1260041		
	CHAIN, DRIVE (520K-Z-116L)	-	2	3	-----	-----	1		40530-KA4-702	1197623		
	(TAKASAGO)	1	-	-	-----	-----	(1)		40530-KA4-812	1042720		
	CHAIN, DRIVE (520MK-112L)	1	-	-	-----	-----	(1)		40530-KA4-812	1042720		
	(TAKASAGO)	1	2	-	-----	-----	(1)		40530-444-811	0763367		
	CHAIN, DRIVE (520TR-112L)	1	-	-	-----	-----	1		40530-KA4-003	1033968		
	(DAIDO)	1	-	-	-----	-----	1		40530-KA4-003	1033968		
	CHAIN, DRIVE (520TR-114L)	1	-	-	-----	-----	1		40530-KA4-003	1033968		
	(DAIDO)	1	-	-	-----	-----	1		40530-KA4-003	1033968		
	DISK, CLUTCH FRICTION	-	-	3	-----	-----	7		22201-KA4-712	1400829		
	DISK, CLUTCH FRICTION	1	2	-	-----	-----	7		22201-286-010	0180299		
	FLOAT SET	1	2	3	-----	-----	1		16013-KA4-004	1041805		
	GASKET KIT	-	2	-	-----	-----	1		061A0-KA4-700	1196112		
	GASKET KIT	1	-	-	-----	-----	1		061A1-KA4-000	1041433		
	GASKET KIT	-	-	3	-----	-----	1		061A1-KA4-710	1320290		
	GASKET SET	1	2	3	-----	-----	1		16010-KA5-004	1025436		
	GRIP, L. HANDLEBAR	1	2	3	-----	-----	1		53166-430-000	0680553		
	GRIP, R. HANDLEBAR	1	2	3	-----	-----	1		53165-430-000	0680546		
	HANDLEBAR	1	-	-	-----	-----	1		53100-KA4-000	1027739		
	HANDLEBAR	-	2	3	-----	-----	1		53100-KA5-770	1186873		
	PLUG, SPARK (B-9EV NGK)	1	2	-	-----	-----	1		98079-59644	0322479		
	PLUG, SPARK (BR8EG NGK)	-	2	3	-----	-----	1		98079-58649	1188630		
	PLUG, SPARK (B8EV)	1	2	-	-----	-----	1		98079-58644	1028877		
	PLUG, SPARK (W24ESR-V ND)	-	-	3	-----	-----	1		98079-58659	1252287		
	SHOE COMP., RR. BRAKE	-	-	3	-----	-----	2		43120-KA3-832	1933613		
	SHOE COMP., RR. BRAKE	-	2	-	-----	-----	2		43120-KA4-700	1185404		
	SHOE COMP., RR. BRAKE	1	-	-	-----	-----	2		43120-KA4-005	1026731		
	(AKEBONO)	1	2	-	-----	-----	1		44711-KA4-003	1026822		
	TIRE, FR. (3.00-21-4PR BS)	-	-	3	-----	-----	1		44711-KA3-711	1321512		
	TIRE, FR. (90/80-21 BS)	-	-	3	-----	-----	1		44711-KA3-711	1321512		

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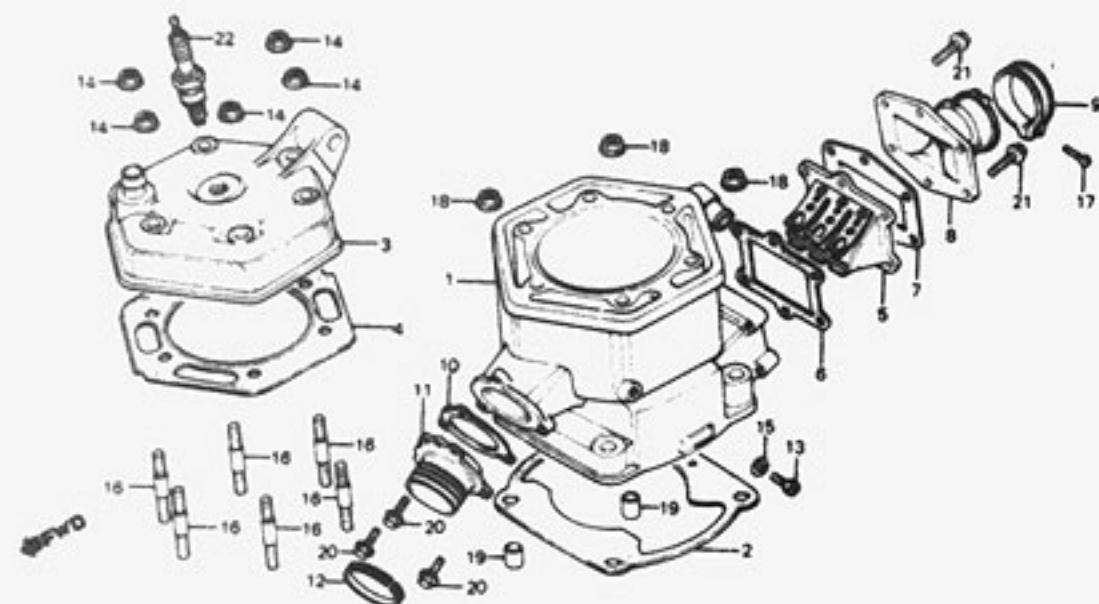
COMMONLY REQUIRED REPLACEMENT PARTS

(Continued)

CR250R'81 CR250R'82 CR250R'83		CR250R			QTY	RE	PART NUMBER	HONDA CODE
REF NO	DESCRIPTION	1	2	3				
		1	1	1				
		9	9	9				
		8	8	8				
		1	2	3				

UBE, TIRE (90/80-21 BS)

CYLINDER HEAD • CYLINDER • REED VALVE ('81, '82)



CR250R '81
CR250R '82
CR250R '83

CR250R

G24-8KA4-1A

BLOCK NO. E-1

REF NO	DESCRIPTION	CR250R			QTY REQ	PART NUMBER	HONDA CODE
		1	2	3			
1	CYLINDER	1	-	-	1	12100-KA4-000	1041573
	CYLINDER COMP	-	2	-	1	12100-KA4-700	1196211
2	GASKET, CYLINDER	1	2	-	1	12191-KA4-000	1033695
3	HEAD COMP, CYLINDER	1	-	-	1	12200-KA4-000	1041599
	HEAD COMP, CYLINDER	-	2	-	1	12200-KA4-700	1196245
4	GASKET, CYLINDER HEAD	1	2	-	1	12254-KA4-004	1041615
	GASKET, CYLINDER HEAD	1	2	-	1	12254-KA4-306	3176120
5	VALVE COMP, REED (ARAI)	1	2	-	1	14100-467-003	0825778
6	GASKET A, REED VALVE	1	2	-	1	14132-430-000	0678458
7	GASKET B, REED VALVE	1	2	-	1	14133-430-000	0678466
8	INSULATOR, CARBURETOR	1	2	-	1	16221-KA4-000	1042092
9	BAND, INSULATOR	1	2	-	1	16223-KA4-000	1025642
10	GASKET, EX. FLANGE	1	2	-	1	18291-430-000	0721274
11	JOINT, EX. PIPE	1	-	-	1	18351-KA4-000	1025915
	JOINT, EX. PIPE	-	2	-	1	18351-KA4-700	1183599
12	SEAL, EX. JOINT	-	2	-	1	18359-KA4-700	1183615
13	BOLT, OIL CHECK	1	2	-	1	90037-360-000	0341024
14	NUT, FLANGE, 8MM	1	2	-	6	90236-300-000	0189183
	NUT, FLANGE, 8MM	1	2	-	6	94050-08000	0481143
15	GASKET, FR. SHOCK DRAIN VALVE	1	2	-	1	90543-273-000	0052209

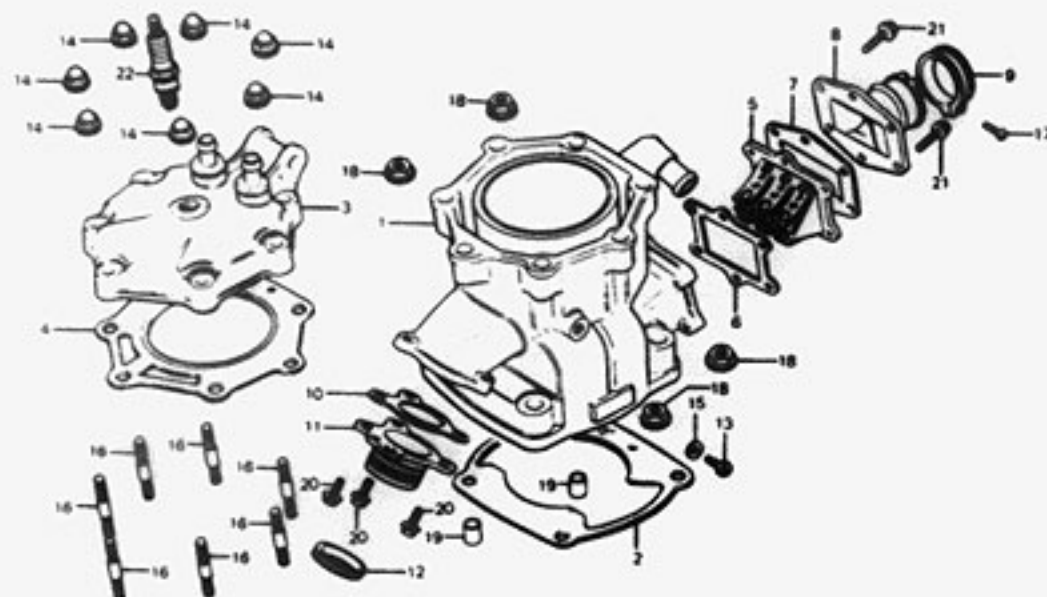
REF NO	DESCRIPTION	CR250R			QTY REQ	PART NUMBER	HONDA CODE
		1	2	3			
16	BOLT, STUD, 8X68	1	-	-	6	90031-KA4-000	1043314
	BOLT, STUD, 8X65	-	2	-	6	90031-KA4-000	1043314
17	SCREW, PAN, 5X20	1	2	-	6	92700-08065-3E	1043538
18	NUT, FLANGE, 10MM	1	2	-	1	93500-05020-0A	0197731
		1	2	-	4	94050-10000	0483867
19	PIN, DOWEL, 12X20	1	2	-	2	94301-12200	0165324
20	BOLT, FLANGE, 6X18MM	1	-	-	3	95700-06018-00	0481184
	BOLT, FLANGE, 6X18	-	2	-	3	96000-06018-00	0799064
	BOLT, FLANGE, 6X18	-	2	-	3	96001-06018-00	2105963
21	BOLT, FLANGE, 6X22	1	-	-	6	95700-06022-00	0483925
	BOLT, FLANGE, 6X22	1	-	-	6	95701-06022-00	2105823
	BOLT, FLANGE, 6X22	-	2	-	6	96000-06022-00	0811034
	BOLT, FLANGE, 6X22	-	2	-	6	96001-06022-00	2112191
22	PLUG, SPARK (B8EV)	1	2	-	1	98079-58644	1028877
	PLUG, SPARK (W24ES-G)	1	2	-	1	98079-58654	1028885
	PLUG, SPARK (N-2G) (CHAMPION)	1	2	-	1	98079-59560	0676106
	PLUG, SPARK (B-9EV NGK)	1	2	-	1	98079-59644	0322479
	PLUG, SPARK (N-2G) (CHAMPION)	1	2	-	1	98079-59654	1043595
	PLUG, SPARK (BR8EG NGK)	-	2	-	1	98079-58649	1188630
	PLUG, SPARK (QN86 CHAMPION)	-	2	-	1	98079-58649-00	1938711
	PLUG, SPARK (QN86 CHAMPION)	-	2	-	1	98079-58669	1188648

CYLINDER HEAD • CYLINDER • REED VALVE (' 83)

CR250R '81
CR250R '82
CR250R '83

CR250R

BLOCK NO. E-1-1



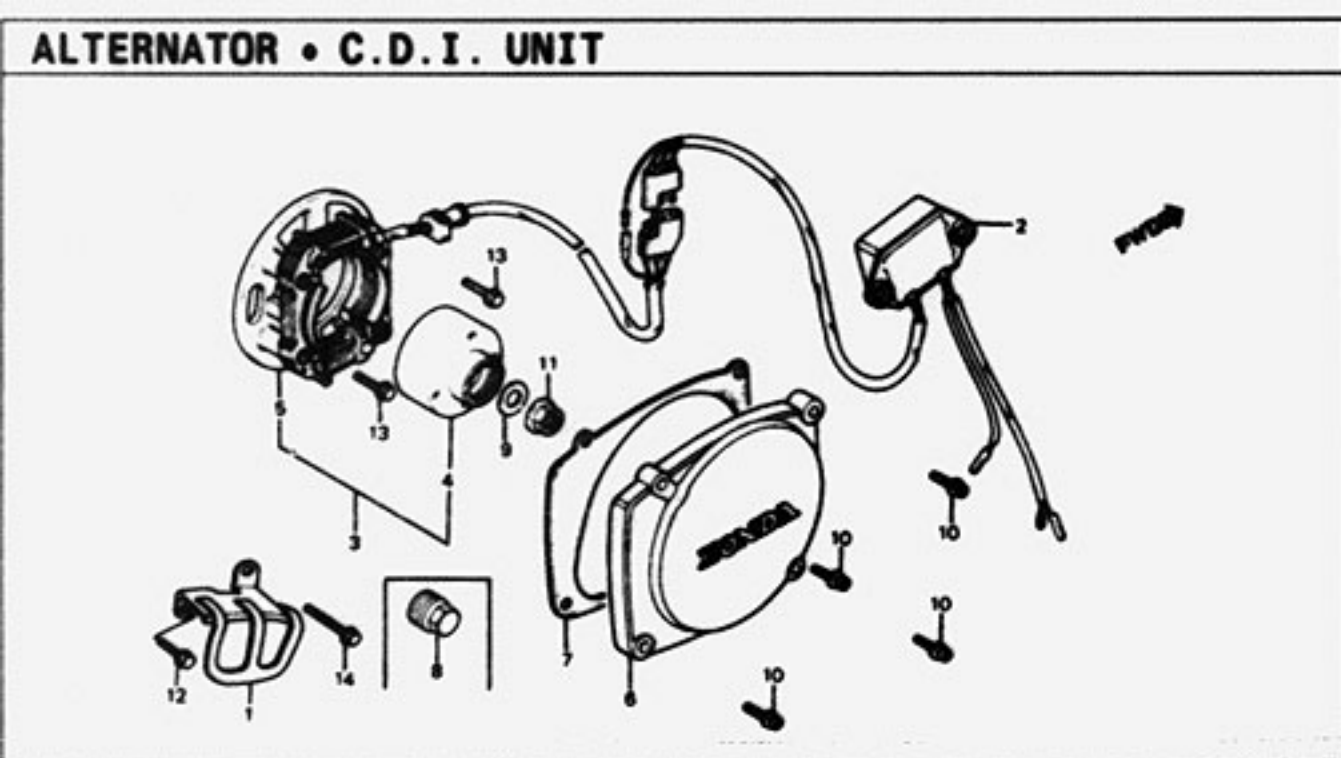
CR250R '81
CR250R '82
CR250R '83

CR250R

G24-BK44-60 BLOCK NO. E-1-1

REF NO	DESCRIPTION	CR250R			QTY REQ	PART NUMBER	HONDA CODE
		1	2	3			
1	CYLINDER COMP.	-	-	3	1	12100-KA4-710	1320357
2	GASKET, CYLINDER	-	-	3	1	12191-KA4-000	1033695
3	HEAD COMP., CYLINDER	-	-	3	1	12200-KA4-710	1320365
4	GASKET, CYLINDER HEAD	-	-	3	1	12254-KA4-710	1320373
5	VALVE COMP., REED (ARAI)	-	-	3	1	14100-467-003	0825778
6	GASKET A, REED VALVE	-	-	3	1	14132-430-000	0678458
7	GASKET B, REED VALVE	-	-	3	1	14133-430-000	0678466
8	INSULATOR, CARBURETOR	-	-	3	1	16221-KA4-000	1042092
9	BAND, INSULATOR	-	-	3	1	16223-KA4-000	1025642
10	GASKET, EX FLANGE	-	-	3	1	18291-430-000	0721274
11	JOINT, EX. PIPE	-	-	3	1	18351-KA4-700	1183599
12	SEAL, EX. JOINT	-	-	3	1	18359-KA4-700	1183615
13	BOLT, OIL CHECK	-	-	3	1	90037-360-000	0341024
14	NUT, CAP, 8MM	-	-	3	7	90443-107-000	0215574
15	GASKET, FR. SHOCK DRAIN VALVE	-	-	3	1	90543-273-000	0052209
16	BOLT, STUD, 8X50	-	-	3	7	92700-08050-0E	0418863
	BOLT, STUD, 8X50	-	-	3	7	92900-08032-0E	2663433
17	SCREW, PAN, 5X20	-	-	3	1	93500-05020-0A	0197731
18	NUT, FLANGE, 10MM	-	-	3	4	94050-10000	0483867
19	PIN, DOWEL, 12X20	-	-	3	2	94301-12200	0165324

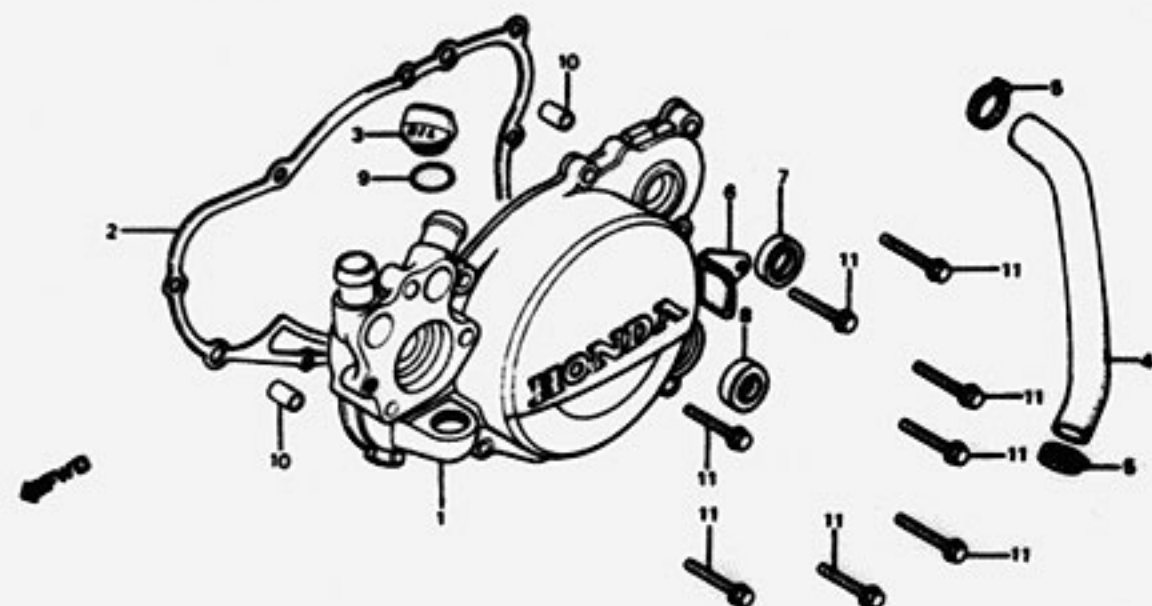
REF NO	DESCRIPTION	CR250R			QTY REQ	PART NUMBER	HONDA CODE
		1	2	3			
20	BOLT, FLANGE, 6X18	-	-	3	3	96000-06018-00	0799064
	BOLT, FLANGE, 6X18	-	-	3	3	96001-06018-00	2105963
21	BOLT, FLANGE, 6X22	-	-	3	6	96000-06022-00	0811034
	BOLT, FLANGE, 6X22	-	-	3	6	96001-06022-00	2112191
22	PLUG, SPARK (BR8EG NGK)	-	-	3	1	98079-58649	1188630
	PLUG, SPARK (QN86 CHAMPION)	-	-	3	1	98079-58649-00	1938711
	PLUG, SPARK (W24ESR-V ND)	-	-	3	1	98079-58659	1252287
	PLUG, SPARK (QN86 CHAMPION)	-	-	3	1	98079-58669	1188648



CR250R '81 CR250R '82 CR250R '83		CR250R					G24-8KA4-2A	BLOCK NO. E-2
		1 9 8 1	1 9 8 2	1 9 8 3			Q T Y R E Q	
REF NO	DESCRIPTION	1	2	3	SERIAL NUMBER FROM TO	PART NUMBER		
1	COVER, DRIVE SPROCKET	1	-	-	-----	1	23810-KA4-000	1026178
	COVER, DRIVE SPROCKET	-	2	3	-----	1	23810-KA4-700	1184076
2	C D I UNIT	1	-	-	-----	1	30400-KA4-003	1026426
	C D I UNIT	-	-	3	-----	1	30400-KA4-711	1496330
3	ALTERNATOR ASSY.	1	-	-	-----	1	31100-KA4-003	1042670
	ALTERNATOR ASSY.	-	2	-	-----	1	31100-KA4-700	1197540
	ALTERNATOR ASSY.	-	2	-	-----	1	31100-KA4-701	1203983
	ALTERNATOR ASSY.	-	-	3	-----	1	31100-KA4-711	1354786
4	ROTOR COMP.	1	-	-	-----	1	31110-KA4-003	1040609
	ROTOR COMP.	-	2	-	-----	1	31110-KA4-700	1197565
	ROTOR COMP.	-	2	-	-----	1	31110-KA4-701	1204007
	ROTOR COMP.	-	-	3	-----	1	31110-KA4-711	1354794
5	STATOR COMP.	1	-	-	-----	1	31120-KA4-003	1040625
	STATOR COMP.	1	2	-	-----	1	31120-KA4-700	1197561
	STATOR COMP.	1	2	-	-----	1	31120-KA4-701	1204023
	STATOR COMP.	-	-	3	-----	1	31120-KA4-711	1354802
6	COVER, ALTERNATOR	1	-	-	-----	1	31122-KA4-000	1026483
	COVER, ALTERNATOR	-	2	-	-----	1	31122-KA4-700	1173681
	COVER, ALTERNATOR	-	2	3	-----	1	31122-KA4-710	1319391
7	GASKET, ALTERNATOR COVER	1	2	3	-----	1	31129-KA4-000	1026491

CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	PART NUMBER	HONDA CODE
REF NO	DESCRIPTION	1	2	3			
		1	2	3			
8	BOLT, REMOVING	1	2	3	(1)	89301-400-000	0450825
	BOLT, REMOVING	1	2	3	(1)	89302-KA4-810	1043306
9	WASHER, 12MM	1	2	3	1	90437-811-000	0394403
10	SCREW-WASHER, 6X28	1	2	3	4	93891-08028-00	0906115
11	NUT, FLANGE, 12MM	1	2	3	1	94050-12000	0671123
12	BOLT, FLANGE, 6X16	1	-	-	1	95700-08016-00	0496653
	BOLT, FLANGE, 6X16	1	-	-	1	95701-08016-00	2410892
	BOLT, FLANGE, 6X16	-	2	3	1	96000-08016-00	1113887
	BOLT, FLANGE, 6X16	-	2	3	1	96001-08016-00	2105955
13	BOLT, FLANGE, 6X18MM	1	2	3	2	95700-08018-00	0481184
14	BOLT, FLANGE, 6X70	1	-	-	1	95700-08070-00	0698720
	BOLT, FLANGE, 6X70	1	-	-	1	95701-08070-00	2427284
	BOLT, FLANGE, 6X70	-	2	3	1	96000-08070-00	0807438
	BOLT, FLANGE, 6X70	-	2	3	1	96001-08070-00	2112233

LEFT CRANKCASE COVER



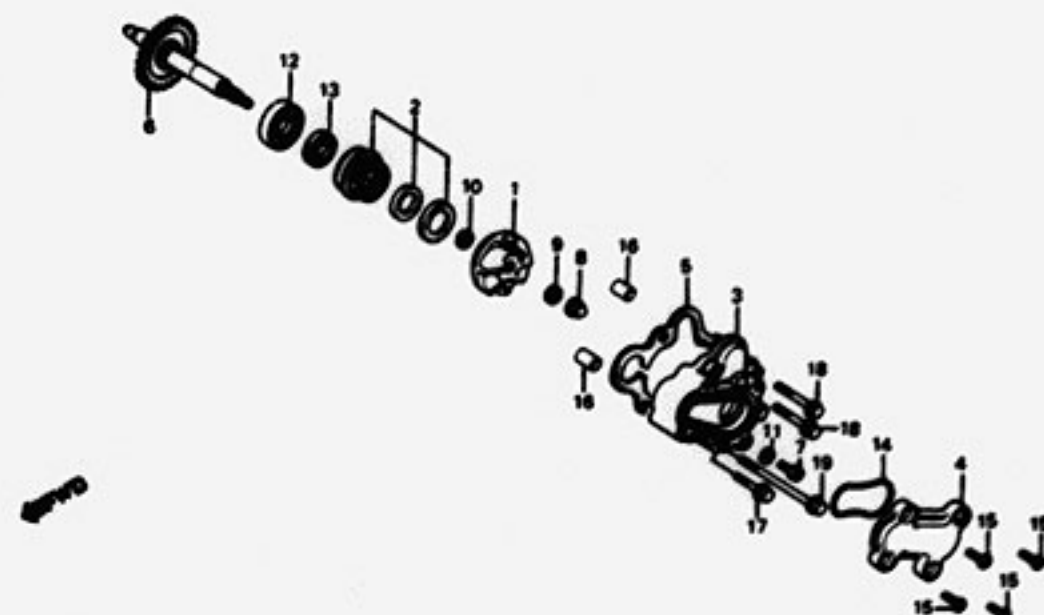
CR250R '81
CR250R '82
CR250R '83

CR250R

G24-BK44-38 BLOCK NO. E-3

REF NO	DESCRIPTION	SERIAL NUMBER			QTY REQ	PART NUMBER	HONDA CODE
		1	2	3			
1	COVER COMP., L. CRANKCASE	1	-	-	1	11340-KA4-000	1041540
	COVER COMP., L. CRANKCASE	-	2	-	1	11340-KA4-700	1198187
	COVER COMP., L. CRANKCASE	-	-	3	1	11340-KA4-710	1320332
2	GASKET, L. COVER	1	2	-	1	11395-KA4-000	1025204
	GASKET, L. COVER	-	-	3	1	11395-KA4-710	1320340
3	CAP, OIL FILLER	1	2	3	1	15611-381-000	0410829
	CAP, OIL FILLER	-	-	3	1	15611-KA4-710	1320423
4	HOSE, WATER	1	2	-	1	19501-KA4-000	1042484
	HOSE, WATER	-	-	3	1	19501-KA4-710	1320829
5	CLAMP, WATER HOSE	1	2	3	2	19508-KA4-000	1039635
6	PROTECTOR, L. CRANKCASE COVER	1	2	-	(1)	28283-KA4-305	1024967
7	OIL SEAL, 20X28X5	1	2	3	1	91202-KA4-003	1028620
	OIL SEAL, 20X28X5	1	2	3	1	91204-KF0-003	1824838
8	OIL SEAL, 14X28X7	1	2	3	1	91208-288-013	0153270
9	O-RING, 16MM	1	2	3	1	91303-800-000	0065094
	O-RING, 16MM	1	2	3	1	91304-MJ0-003	1762210
10	PIN A, DOWEL, 10X16	1	-	-	2	94301-10160	0058206
	PIN A, DOWEL, 10X14	-	2	3	2	94301-10140	0069336
11	BOLT, FLANGE, 6X28	1	2	3	8	96000-08028-00	0799072
	BOLT, FLANGE, 6X28	1	2	3	8	96001-08028-00	2106003

WATER PUMP ('81)

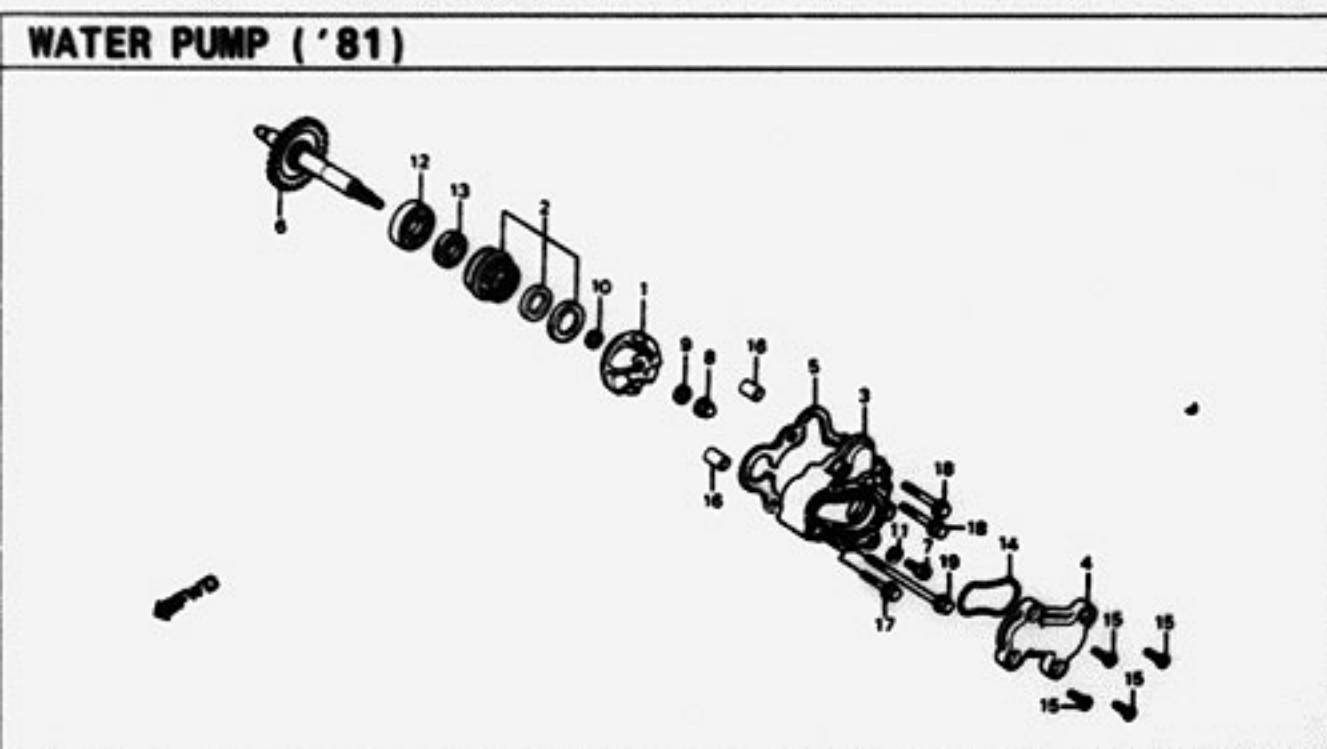


CR250R '81
CR250R '82
CR250R '83

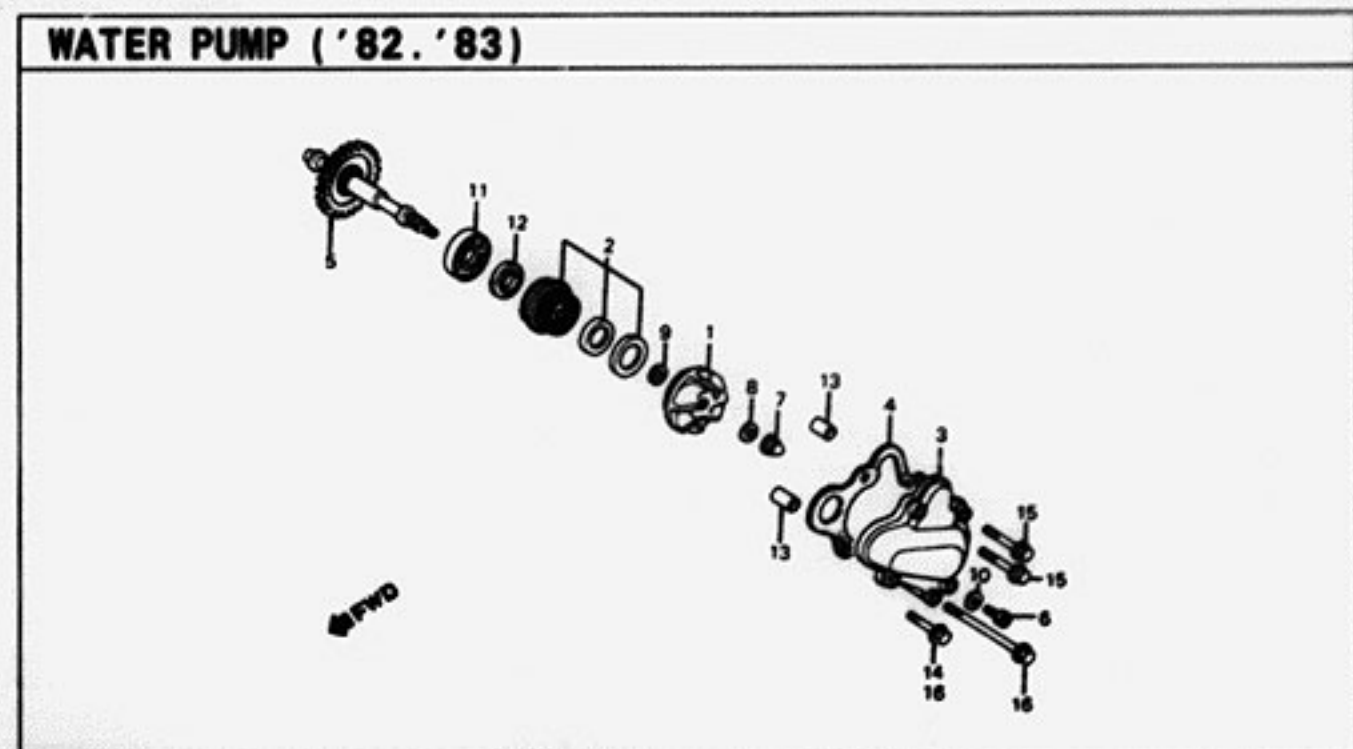
CR250R

G24-BK44-4 BLOCK NO. E-4

REF NO	DESCRIPTION	SERIAL NUMBER			QTY REQ	PART NUMBER	HONDA CODE
		1	2	3			
1	IMPELLER, WATER PUMP	1	-	-	1	19215-KA4-000	1042365
2	SEAL, MECHANICAL	1	-	-	1	19217-657-003	1042373
	SEAL, MECHANICAL	1	-	-	1	19217-657-013	1042381
	SEAL, MECHANICAL	1	-	-	1	19217-657-023	1214451
3	COVER, WATER PUMP	1	-	-	1	19221-KA4-300	1042399
4	CAP, WATER PUMP	1	-	-	1	19222-KA4-300	1042407
5	GASKET, WATER PUMP COVER	1	-	-	1	19229-KA4-000	1041045
6	SHAFT COMP., WATER PUMP	1	-	-	1	19240-KA4-000	1042449
7	BOLT, OIL CHECK	1	-	-	1	90037-360-000	0341024
8	NUT, CAP, 6MM	1	-	-	1	90201-415-000	0670729
9	WASHER, SEALING, 6MM	1	-	-	1	90441-708-000	0163600
10	WASHER, 8X13	1	-	-	1	90454-KA4-000	1032572
11	GASKET, FR. SHOCK DRAIN VALVE	1	-	-	1	90543-273-000	0052209
12	BEARING, RADIAL BALL, 12X28X7 (TOYO)	1	-	-	1	91001-KA4-003	1043371
	BEARING, RADIAL BALL, 12X28X7 (KOYO)	1	-	-	1	91001-KA4-004	1043389
13	OIL SEAL, 12X22X5	1	-	-	1	91201-148-003	0665653
	OIL SEAL, 12X22X5	1	-	-	1	91201-985-000	1404771
14	O-RING, 2MM	1	-	-	1	91302-KA4-003	1043504

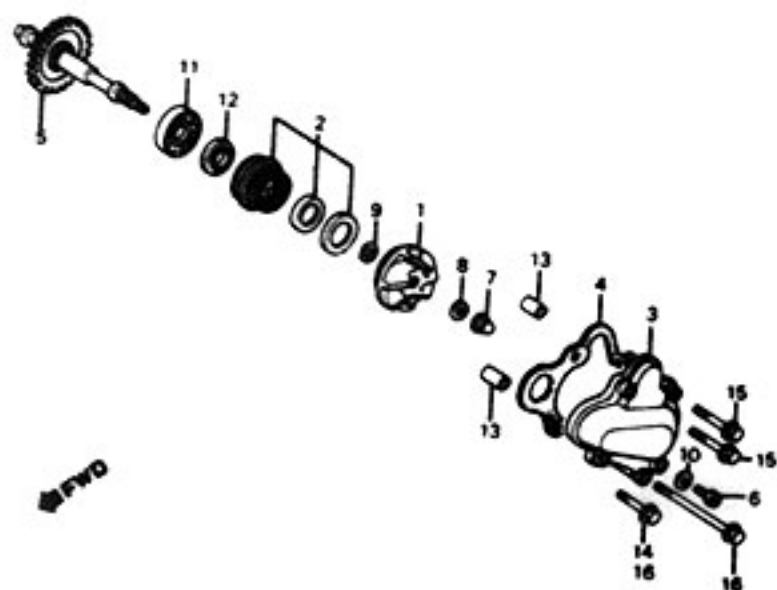


CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	G24-BKA4-4		BLOCK NO. E-4	
REF NO	DESCRIPTION	1	2	3		SERIAL NUMBER FROM TO	PART NUMBER	HONDA CODE	
15	SCREW, OVAL, 5X16	1	-	-	-----	4 93700-05016-1A	1043553		
16	PIN A, DOWEL, 8X14	1	-	-	-----	2 94301-08140	0089310		
17	BOLT, FLANGE, 6X25	1	-	-	-----	1 96000-08025-00	0782862		
	BOLT, FLANGE, 6X25	1	-	-	-----	1 96001-08025-00	2105989		
18	BOLT, FLANGE, 6X32	1	-	-	-----	2 96000-08032-00	0807347		
	BOLT, FLANGE, 6X32	1	-	-	-----	2 96001-08032-00	2106029		
19	BOLT, FLANGE, 6X70	1	-	-	-----	1 96000-08070-00	0807438		
	BOLT, FLANGE, 6X70	1	-	-	-----	1 96001-08070-00	2112233		



CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	G24-BKA3-25		BLOCK NO. E-4-1	
REF NO	DESCRIPTION	1	2	3		SERIAL NUMBER FROM TO	PART NUMBER	HONDA CODE	
1	IMPELLER, WATER PUMP	-	2	3	-----	1	19215-KA4-000	1042365	
2	SEAL, MECHANICAL	-	2	-	-----	1	19217-657-003	1042373	
	SEAL, MECHANICAL	-	2	-	-----	1	19217-657-013	1042381	
	SEAL, MECHANICAL	-	2	3	-----	1	19217-657-023	1214451	
3	COVER, WATER PUMP	-	2	3	-----	1	19221-KA3-700	1197094	
4	GASKET, WATER PUMP COVER	-	2	-	-----	1	19229-KA4-000	1041045	
	GASKET, WATER PUMP COVER	-	-	3	-----	1	19229-KA4-710	1354810	
5	SHAFT COMP., WATER PUMP	-	2	-	-----	1	19240-KA4-000	1042449	
	SHAFT COMP., WATER PUMP	-	-	3	-----	1	19240-KA4-710	1320811	
6	BOLT, OIL CHECK	-	2	3	-----	1	90037-380-000	0341024	
7	NUT, CAP, 6MM	-	2	3	-----	1	90201-415-000	0670729	
8	WASHER, SEALING, 6MM	-	2	3	-----	1	90441-706-000	0183800	
9	WASHER, 8X13	-	2	3	-----	1	90454-KA4-000	1032572	
10	GASKET, FR. SHOCK DRAIN VALVE	-	2	3	-----	1	90543-273-000	0052209	
11	BEARING, RADIAL BALL, 12X28X7 (TOYO)	-	2	3	-----	1	91001-KA4-003	1043371	
	BEARING, RADIAL BALL, 12X28X7 (KOYO)	-	2	3	-----	1	91001-KA4-004	1043389	
12	OIL SEAL, 12X22X5	-	2	3	-----	1	91201-148-003	0665653	
	OIL SEAL, 12X22X5	-	2	3	-----	1	91201-965-000	1404771	

WATER PUMP ('82, '83)



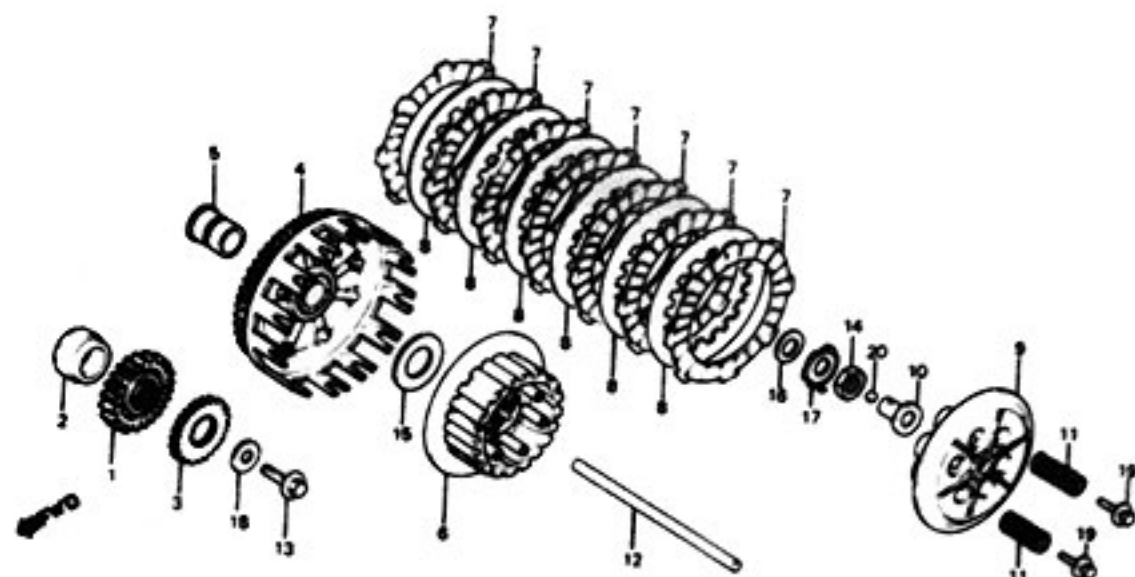
CR250R '81
CR250R '82
CR250R '83

CR250R

G24-BKA3-29 BLOCK NO. E-4-1

REF NO	DESCRIPTION	SERIAL NUMBER			QTY REQ	PART NUMBER	HONDA CODE
		1	2	3			
13	PIN A. DOWEL, 8X14	-	2	3	2	94301-08140	0069310
14	BOLT, FLANGE, 6X25	-	2	-	1	98000-08025-00	0782882
	BOLT, FLANGE, 6X25	-	2	-	1	98001-08025-00	2105989
15	BOLT, FLANGE, 6X32	-	2	3	2	98000-08032-00	0807347
	BOLT, FLANGE, 6X32	-	2	3	2	98001-08032-00	2108029
16	BOLT, FLANGE, 6X70	-	2	-	1	98000-08070-00	0807438
		-	-	3	2	98000-08070-00	0807438
	BOLT, FLANGE, 6X70	-	2	-	1	98001-08070-00	2112233
		-	-	3	2	98001-08070-00	2112233

CLUTCH ('81)



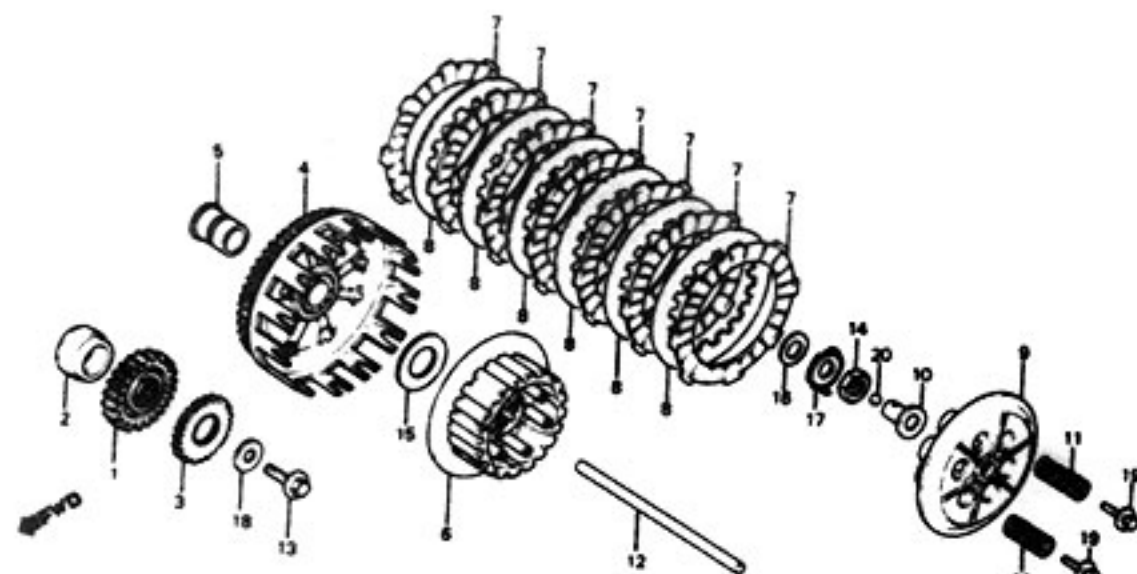
CR250R '81
CR250R '82
CR250R '83

CR250R

G24-BKA4-5 BLOCK NO. E-5

REF NO	DESCRIPTION	SERIAL NUMBER			QTY REQ	PART NUMBER	HONDA CODE
		1	2	3			
1	GEAR, PRIMARY DRIVE (20T)	1	-	-	1	13615-KA4-000	1032648
2	COLLAR, DRIVE GEAR	1	-	-	1	13617-KA4-000	1025428
3	GEAR, PUMP DRIVE	1	-	-	1	19231-KA4-000	1042431
4	OUTER COMP., CLUTCH	1	-	-	1	22100-KA4-000	1033810
5	GUIDE, CLUTCH OUTER	1	-	-	1	22116-KA4-000	1025972
	GUIDE, CLUTCH OUTER	1	-	-	1	22116-KA4-305	1024942
6	CENTER, CLUTCH	1	-	-	1	22120-KA4-000	1025980
7	DISK, CLUTCH FRICTION	1	-	-	7	22201-286-010	0180299
8	PLATE B, CLUTCH	1	-	-	8	22321-KA4-700	1183748
	PLATE B, CLUTCH	1	-	-	6	22321-357-010	0320317
9	PLATE, CLUTCH PRESSURE	1	-	-	1	22351-KA4-000	1025998
10	PIECE, CLUTCH LIFTER	1	-	-	1	22352-KA4-000	1032416
11	SPRING, CLUTCH	1	-	-	6	22401-KA4-000	1026004
12	ROD, CLUTCH LIFTER	1	-	-	1	22851-KA4-000	1026038
13	BOLT, SPECIAL, 10X25	1	-	-	1	90013-430-000	0680777
14	NUT, 18MM	1	-	-	1	90235-KA4-000	1028299
15	WASHER, THRUST, 21X46	1	-	-	1	90451-KA4-000	1028331
16	WASHER, THRUST, 18X32	1	-	-	1	90456-KA4-000	1028319
17	WASHER, LOCK, 18MM	1	-	-	1	90461-KA4-000	1028356
18	WASHER, SPRING, 10MM	1	-	-	1	90481-430-000	0681015

CLUTCH ('81)

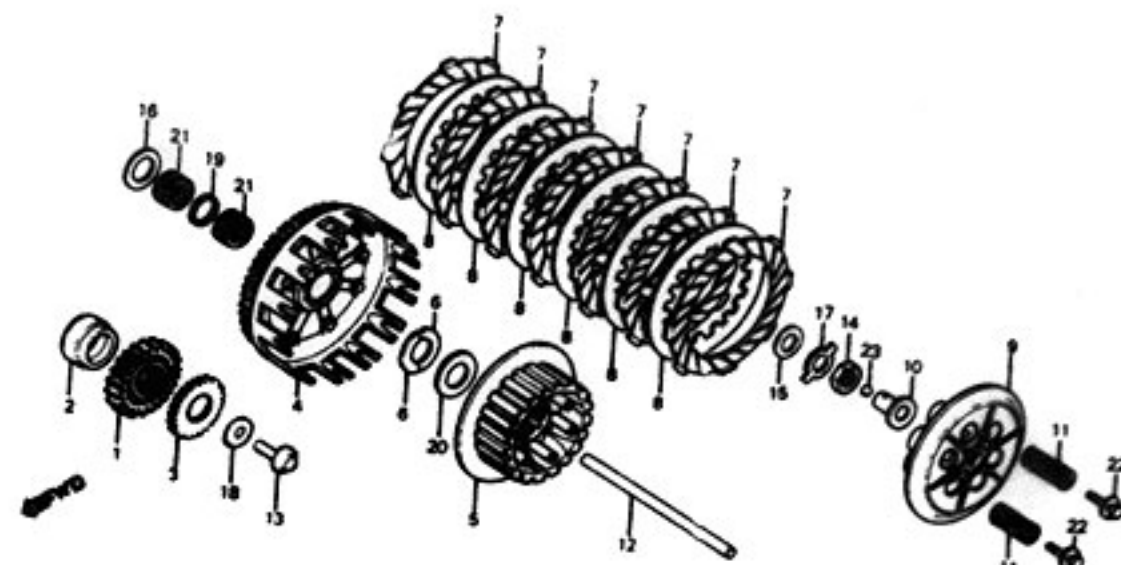


CR250R '81
CR250R '82
CR250R '83

REF NO	DESCRIPTION	CR250R			QTY REQ	PART NUMBER	HONDA CODE
		1	2	3			

19 BOLT-WASHER, 6X16	1	-	-	-	6	93404-06016-08	2418002
BOLT-WASHER, 6X16	1	-	-	-	6	93494-06016-08	0681213
20 BALL, STEEL, #9 (9/32)	1	-	-	-	1	98211-09000	0345058

CLUTCH ('82, '83)

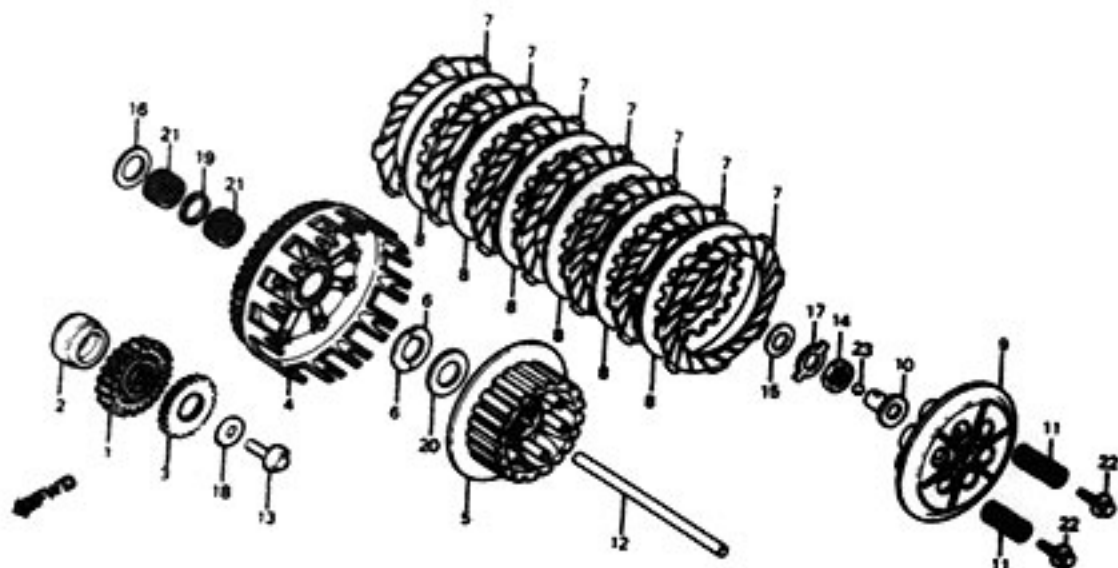


CR250R '81
CR250R '82
CR250R '83

REF NO	DESCRIPTION	CR250R			QTY REQ	PART NUMBER	HONDA CODE
		1	2	3			

1 GEAR, PRIMARY DRIVE (20T)	-	2	-	-	1	13615-KA4-700	1196443
GEAR, PRIMARY DRIVE (22T)	-	-	3	-	1	13615-KA4-710	1320415
2 COLLAR, DRIVE GEAR	-	2	3	-	1	13617-KA4-700	1182807
3 GEAR, PUMP DRIVE	-	2	3	-	1	19231-KA4-000	1042431
4 OUTER COMP., CLUTCH	-	2	-	-	1	22100-KA4-700	1197144
OUTER COMP., CLUTCH (84T)	-	-	3	-	1	22100-KA4-710	1320852
5 CENTER, CLUTCH	-	2	-	-	1	22120-KA4-700	1183698
CENTER, CLUTCH	-	-	3	-	1	22120-KA4-710	1320860
6 COTTER, CLUTCH CENTER	-	2	3	-	2	22125-KA4-700	1183714
7 DISK, CLUTCH FRICTION	-	2	-	-	7	22201-286-010	0180299
DISK, CLUTCH FRICTION	-	2	-	-	7	22201-357-020	0320309
DISK, CLUTCH FRICTION	-	2	-	-	7	22201-389-000	0364182
DISK, CLUTCH FRICTION	-	2	-	-	7	22201-376-000	0395988
DISK, CLUTCH FRICTION	-	-	3	-	7	22201-KA4-712	1400829
8 PLATE B, CLUTCH	-	2	-	-	6	22321-KA4-700	1183748
PLATE B, CLUTCH	-	-	3	-	6	22321-KA4-710	1320894
9 PLATE, CLUTCH PRESSURE	-	2	-	-	1	22351-KA4-700	1183755
PLATE, CLUTCH PRESSURE	-	-	3	-	1	22351-KA4-710	1355783
10 PIECE, CLUTCH LIFTER	-	2	3	-	1	22352-KA4-000	1032416
11 SPRING, CLUTCH	-	2	-	-	6	22401-KA4-700	1197193

CLUTCH ('82, '83)



CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	BLOCK NO. E-5-1	
REF NO DESCRIPTION		1 9 8 1	2 9 8 2	3 9 8 3		SERIAL NUMBER FROM TO	
11	SPRING, CLUTCH	-	-	3	6	22401-KA4-710	1320910
12	ROD, CLUTCH LIFTER	-	2	3	1	22851-KA4-000	1028038
13	BOLT, SPECIAL, 10X25	-	2	3	1	90013-430-000	0880777
14	NUT, 18MM	-	2	3	1	90235-KA4-000	1028299
15	WASHER, THRUST, 18X32	-	-	3	1	90456-KA4-000	1028349
16	WASHER, THRUST, 24X36	-	2	3	1	90457-KA4-700	1187784
17	WASHER, LOCK, 18MM	-	2	3	1	90461-KA4-000	1028356
18	WASHER, SPRING, 10MM	-	2	3	1	90481-430-000	0881015
19	COLLAR, 25.5MM	-	2	3	1	90502-KA4-700	1187780
20	RETAINER, 44.5MM	-	2	3	1	90503-KA4-700	1187798
21	BEARING, NEEDLE, 24X28X13 (KOYO)	-	2	3	2	91021-430-004	0881080
	BEARING, NEEDLE, 24X28X13 (TOMSON)	-	2	3	2	91021-430-008	0881098
	BEARING, NEEDLE, 24X28X13 (TOYO)	-	2	3	2	91021-430-008	0881106
22	BOLT-WASHER, 6X16	-	2	-	6	93404-08018-08	2418002
	BOLT-WASHER, 6X16	-	2	-	6	93494-08018-08	0881213
	BOLT-WASHER, 6X20	-	-	3	6	93404-08020-08	2410894
	BOLT-WASHER, 6X20	-	-	3	6	93494-08020-08	0468421

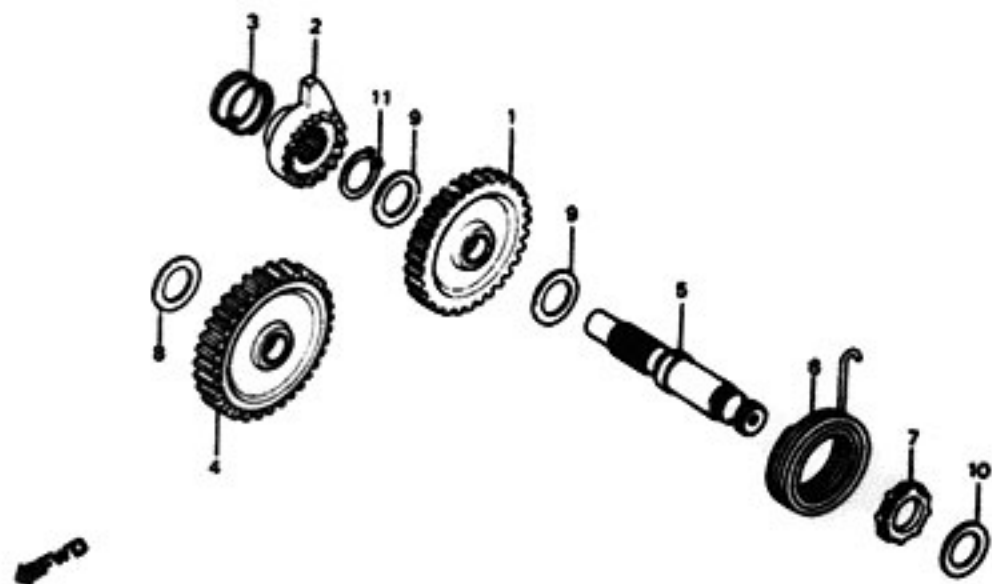
CR250R '81
CR250R '82
CR250R '83

C. 250R

BLOCK NO. E-5-1

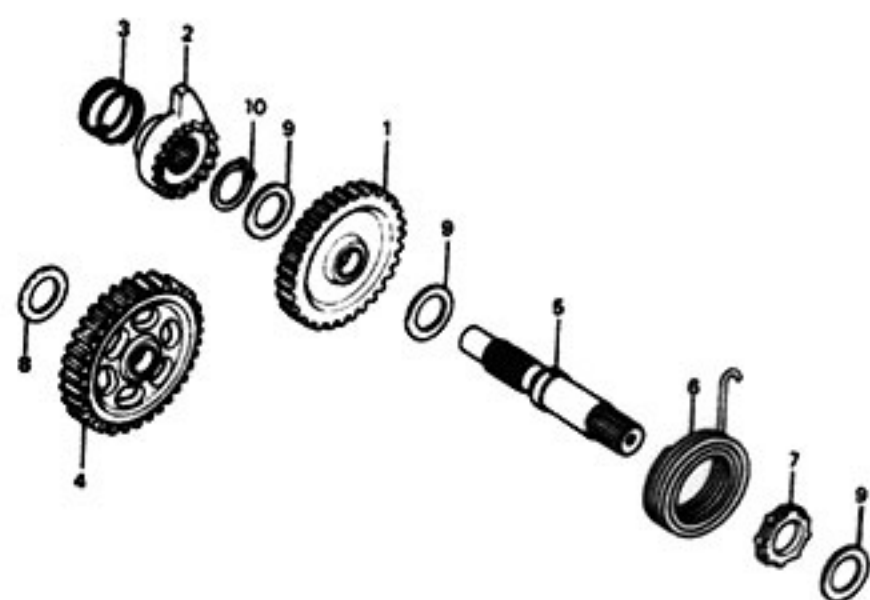
REF NO	DESCRIPTION	1	2	3	SERIAL NUMBER FROM TO	E Q	PART NUMBER	HONDA CODE
		1	2	3				
23	BALL, STEEL, #9 (9/32)	-	2	3	-----	1	98211-09000	0345058

KICK STARTER SPINDLE • ('81)



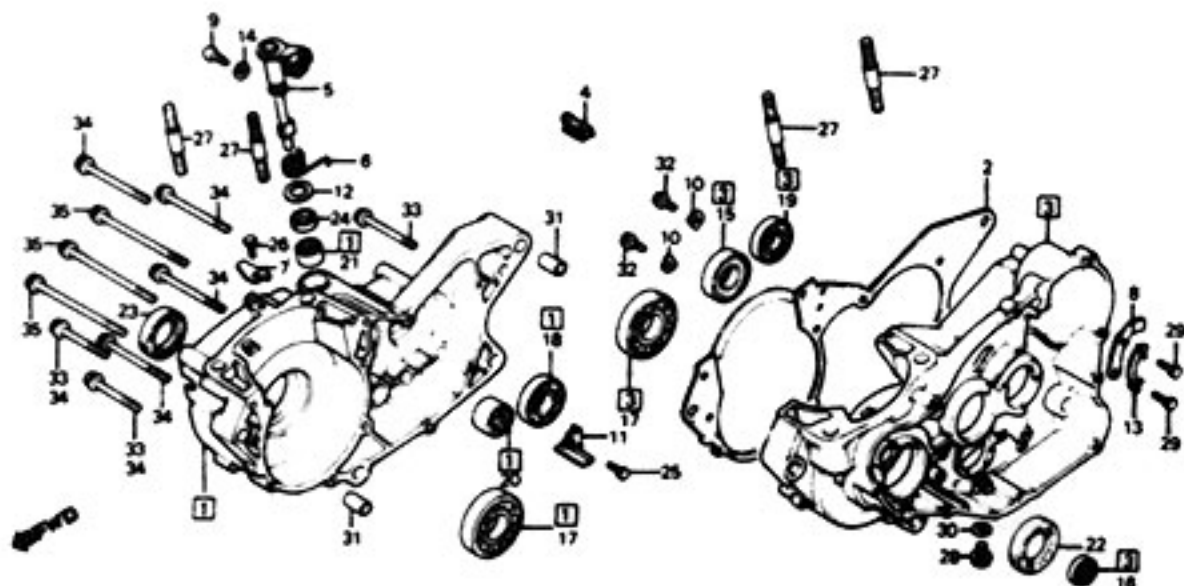
CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	G24-BK44-8 BLOCK NO. E-6	
REF NO	DESCRIPTION	1	2	3		SERIAL NUMBER FROM TO	PART NUMBER HONDA CODE
1	PINION COMP., KICK STARTER (27T)	1	-	-	1	28210-KA4-000	1026327
2	RATCHET, KICK STARTER	1	-	-	1	28221-KA4-000	1026343
3	SPRING, KICK STARTER RATCHET	1	-	-	1	28223-KA4-000	1026350
4	IDLER COMP., KICK (30T)	1	-	-	1	28230-KA4-000	1026368
5	SPINDLE, KICK STARTER	1	-	-	1	28251-KA4-000	1026376
6	SPRING, KICK RETURN	1	-	-	1	28261-KA4-000	1026384
7	COLLAR, KICK SPRING	1	-	-	1	28282-KA4-000	1026392
8	WASHER, THRUST, 17.2MM	1	-	-	1	90446-357-000	0322180
9	WASHER, 18.2X26X1	1	-	-	2	90452-155-000	0906453
10	WASHER, THRUST, 20MM	1	-	-	1	90453-360-000	0353565
11	CIRCLIP, EXTERNAL, 18MM	1	-	-	1	94510-18000	0053611

KICK STARTER SPINDLE • ('82.'83)



CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	G24-BK44-37 BLOCK NO. E-6-1	
REF NO	DESCRIPTION	1	2	3		SERIAL NUMBER FROM TO	PART NUMBER HONDA CODE
1	PINION COMP., KICK STARTER (27T)	-	2	3	1	28210-KA4-700	1184241
2	RATCHET, KICK STARTER	-	2	3	1	28221-KA4-700	1184266
3	SPRING, KICK STARTER RATCHET	-	2	3	1	28223-KA4-000	1026350
4	IDLER COMP., KICK (30T)	-	2	3	1	28230-KA4-700	1184274
5	SPINDLE, KICK STARTER	-	2	-	1	28251-KA4-700	1184282
6	SPRING, KICK RETURN	-	2	3	1	28261-KA4-000	1026384
7	COLLAR, KICK SPRING	-	2	3	1	28282-KA4-000	1026392
8	WASHER, THRUST, 17MM	-	2	3	1	90452-178-000	1187749
9	WASHER, THRUST, 27X20X1.0	-	2	3	3	90554-728-940	1187830
10	CIRCLIP, EXTERNAL, 19MM	-	2	3	1	94510-19000	0251793

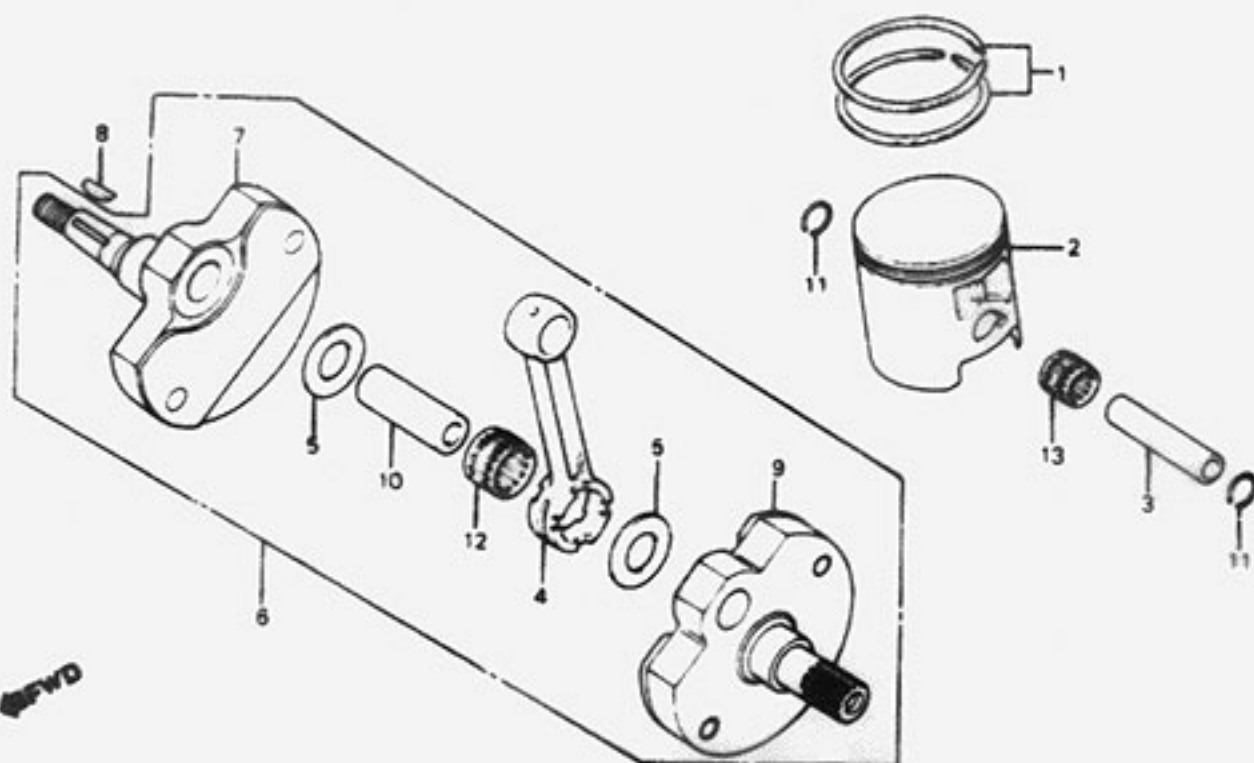
CRANKCASE



CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	G24-8KA4-7A		BLOCK NO. E-7	
REF NO	DESCRIPTION	1	2	3		SERIAL NUMBER FROM	TO	PART NUMBER	HONDA CODE
1	CRANKCASE ASSY., R.	1	-	-	1	11000-KA4-305	1288283		
	CRANKCASE ASSY., R.	1	-	-	1	111A0-KA4-000	1041488		
	CRANKCASE ASSY., R.	-	2	-	1	111A0-KA4-700	1196138		
	CRANKCASE ASSY., R.	-	-	3	1	111A0-KA4-710	1320316		
2	GASKET, CRANKCASE	1	-	-	1	11191-KA4-000	1041482		
	GASKET, CRANKCASE	-	2	3	1	11191-KA4-700	1196146		
3	CRANKCASE ASSY., R.	1	-	-	1	11000-KA4-305	1288283		
	CRANKCASE ASSY., L.	1	-	-	1	112A0-KA4-000	1041508		
	CRANKCASE ASSY., L.	-	2	-	1	112A0-KA4-700	1196161		
	CRANKCASE ASSY., L.	-	-	3	1	112A0-KA4-710	1320324		
	CRANKCASE ASSY., L.	-	-	3	1	112A0-KA4-711	2274082		
4	GROMMET, BREATHER	-	2	3	1	11206-KA4-700	1182351		
5	LIFTER COMP., CLUTCH	1	2	3	1	22810-KA4-000	1028020		
6	SPRING, CLUTCH LEVER	1	-	-	1	22815-KA4-000	1103704		
	SPRING, CLUTCH LEVER	1	-	-	1	22815-430-000	0679019		
	SPRING, CLUTCH LEVER	-	2	-	1	22815-KA4-700	1183805		
	SPRING, CLUTCH LEVER	-	-	3	1	22815-KA4-710	1320928		
7	CLAMP, CLUTCH CABLE	1	2	3	1	22861-KA4-000	1026046		
8	PLATE, KICK STOPPER	1	-	-	1	28215-KA4-000	1026335		
	PLATE, KICK STOPPER	-	2	3	1	28215-KA4-700	1184258		

CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	BLOCK NO. E-7		
REF NO	DESCRIPTION	1 9 8 1	2 8 2	3 8 3		SERIAL NUMBER FROM TO	PART NUMBER	HONDA CODE
9	BOLT, SPECIAL, 6MM	1	2	3	-----	1	90035-360-000	0341016
10	PLATE, BEARING HOLDER	-	2	3	-----	2	90441-KA4-700	1187723
11	TRAY, OIL CATCH	-	2	3	-----	1	90442-KA4-700	1187731
12	WASHER, THRUST, 16MM	1	2	3	-----	1	90451-122-000	0680975
13	WASHER, LOCK, 6MM	-	2	3	-----	1	90453-KA4-700	1187756
14	GASKET, FR. SHOCK DRAIN VALVE	1	2	3	-----	1	90543-273-000	0052209
15	BEARING, RADIAL BALL, 6304 (NACHI)	1	-	-	-----	1	91001-176-014	0822627
	BEARING, RADIAL BALL, 6205	-	2	3	-----	1	96100-62050-00	0636977
	BEARING, RADIAL BALL, 6205	-	2	3	-----	1	96100-62050-10	0368076
16	BEARING, RADIAL BALL, 7X19X6 (TOYO)	1	2	3	-----	1	91002-KA4-003	1043397
	BEARING, RADIAL BALL, 7X19X6 (KOYO)	1	2	3	-----	1	91002-KA4-004	1041375
	BEARING, RADIAL BALL, 7X19X6 (NACHI)	1	2	3	-----	1	91002-KA4-005	1040765
17	BEARING, RADIAL BALL, 6328	1	2	3	-----	2	91003-KA4-005	1028406
	BEARING, RADIAL BALL, 6328	1	2	3	-----	2	91003-961-008	1047570
18	BEARING, BALL, 6322 (KOYO)	1	2	3	-----	1	91001-360-004	0341362
	BEARING, RADIAL BALL, 6322	1	2	3	-----	1	91003-358-004	0350231
19	BEARING, RADIAL BALL, 17X42X12	1	2	3	-----	1	91004-357-010	0363127
20	BEARING, NEEDLE, 20X33X15 (KOYO)	1	2	3	-----	1	91020-430-004	0681064
	BEARING, NEEDLE, 20X33X15 (TOYO)	1	2	3	-----	1	91020-430-008	0681072
21	BEARING, NEEDLE, 16MM	1	2	3	-----	1	91031-329-000	0280313
22	OIL SEAL, 38X58X11 (ARAI)	1	2	3	-----	1	91201-KA4-003	1028604
	OIL SEAL, 38X58X11 (NIPPON)	1	2	3	-----	1	91201-KA4-004	1028612
23	OIL SEAL, 28X45X8	1	2	3	-----	1	91203-444-003	0763078
24	OIL SEAL, 16X22X3.5	1	2	3	-----	1	91206-329-000	0280354
	OIL SEAL, 16X22X3.5	1	2	3	-----	1	91206-329-154	0367555
	DUST SEAL 16X22X3.2	1	2	3	-----	1	91251-964-000	1423292
25	BOLT, HEX., 6X16	-	2	3	-----	1	92000-06010	0054171
	BOLT, HEX., 6X10	-	2	3	-----	1	92000-06010-0A	0649772
26	BOLT, HEX., 6X14	1	-	-	-----	1	92000-06014	0054213
	BOLT, FLANGE, 6X14	-	2	3	-----	1	96000-06014-00	0782854
	BOLT, FLANGE, 6X40	-	2	3	-----	1	96001-06014-00	2154672
27	BOLT, STUD, 10X70	1	2	3	-----	4	92700-10070-3B	1028752
	BOLT, STUD, 10X70	1	2	3	-----	4	92900-10045-3B	2466506
28	BOLT, DRAIN PLUG, 12MM	1	2	-	-----	1	92800-12000	0053975
	BOLT, SPECIAL, 12MM	-	-	3	-----	1	90015-KA3-711	1414879
29	BOLT, FLANGE, 6X16	1	-	-	-----	2	95700-06016-00	0496653

CRANKSHAFT • PISTON

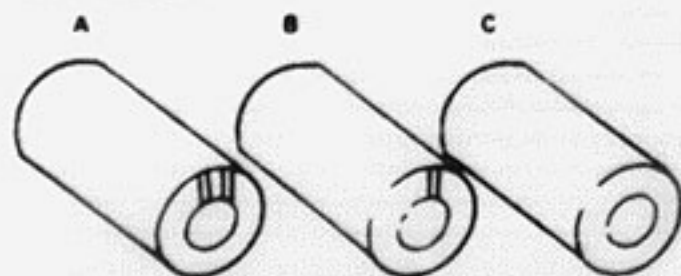


CR250R '81 • '82 • '83 Selection table of connecting rod large end bearing

(Oil clearance 10 ~ 22μ)

Connecting rod I.D. 21.9		A	B	C	D
Crank pin O.D. 24.9		+0.010 ~ +0.014	+0.008 ~ +0.010	+0.002 ~ +0.006	-0.002 ~ +0.002
A	0 -0.004	91011-430-008 (Red)	91012-430-008 (Blue)	91013-430-008 (White)	
B	-0.004 0.008		91011-430-008 (Red)	91012-430-008 (Blue)	91013-430-008 (White)
C	-0.008 -0.012			91011-430-008 (Red)	91012-430-008 (Blue)

Mark of crank pin



CRANKSHAFT • PISTON

CR250R '81

Selection table of connecting rod small end bearing

Connecting rod I.D. 22.9		Needle bearing	
a	-0.009	91014-357-003	
	-0.005	91014-357-004	
		91014-357-006	
b	-0.005	91015-357-003	
	-0.001	91015-357-004	
		91015-357-006	
c	-0.001	91016-357-003	
	0.003	91016-357-004	
		91016-357-006	

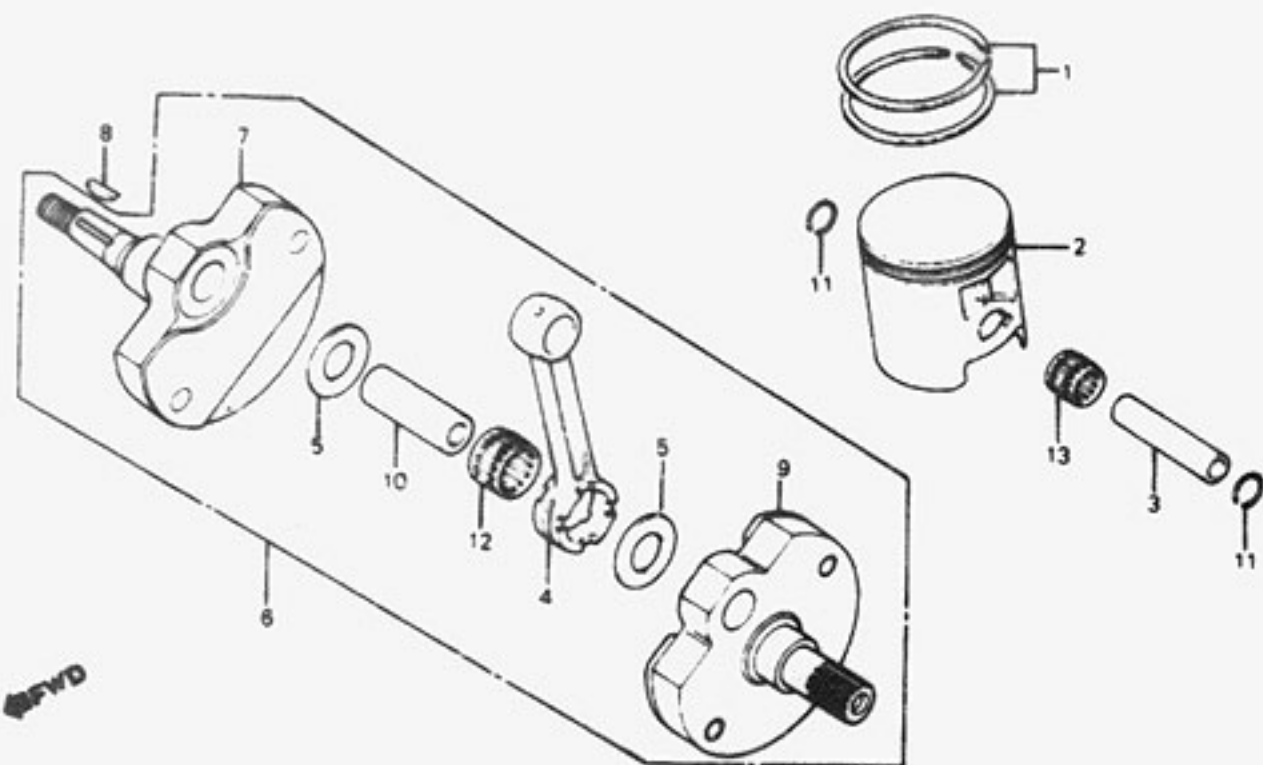
Mark of connecting rod small end



CR250R '81
CR250R '82
CR250R '83

REF NO		CR250R			QTY REQ	PART NUMBER	HONDA CODE
DESCRIPTION		1	2	3			
1	RING SET, PISTON (STD)	1	2	3	1	130A1-KA4-003	1196260
	RING SET, PISTON (0.25)	1	2	3	(1)	130A2-KA4-003	1196278
	RING SET, PISTON (0.50)	1	2	3	(1)	130A3-KA4-003	1196286
2	PISTON (STD.)	1	2	-	1	13100-KA4-000	1041623
	PISTON (STD.)	1	2	3	1	13100-KA4-711	1440072
	PISTON (0.25)	1	2	-	(1)	13102-KA4-000	1041631
	PISTON (0.25)	1	2	-	(1)	13102-KA4-710	1319417
	PISTON (0.25)	-	-	3	(1)	13102-KA4-710	1319417
	PISTON (0.25)	1	2	3	(1)	13102-KA4-711	1440080
	PISTON (0.50)	1	2	-	(1)	13103-KA4-000	1041656
	PISTON (0.50)	1	2	-	(1)	13103-KA4-710	1319425
	PISTON (0.50)	-	-	3	(1)	13103-KA4-710	1319425
	PISTON (0.50)	1	2	3	(1)	13103-KA4-711	1440098
3	PIN, PISTON	1	2	3	1	13111-KA4-000	1040328
4	ROD, CONNECTING	1	2	-	1	13201-KA4-700	1196336
	ROD, CONNECTING	1	-	-	1	13201-430-300	0942870
	ROD, CONNECTING	-	-	3	1	13200-KA4-740	1883479
	ROD, CONNECTING	-	-	3	1	13200-KA4-741	2581536
	ROD, CONNECTING	-	-	3	1	13201-KA4-710	1320399
5	WASHER, CONNECTING ROD SIDE	1	2	3	2	13202-357-300	0416800

CRANKSHAFT • PISTON

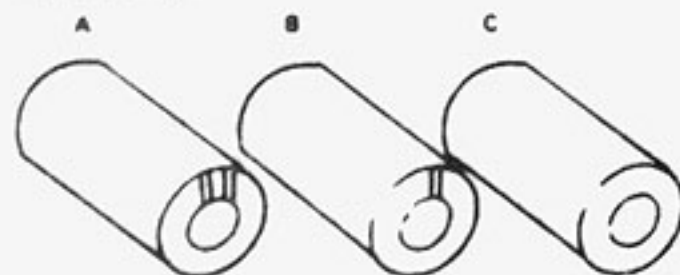


CR250R '81 - '82 - '83 Selection table of connecting rod large end bearing

(Oil clearance 10 ~ 22μ)

Connecting rod Crank pin O.D. 24.8		A	B	C	D
		+0.010 ~ +0.014	+0.008 ~ +0.010	+0.002 ~ +0.006	-0.002 ~ +0.002
A	0 -0.004	91011-430-008 (Red)	91012-430-008 (Blue)	91013-430-008 (White)	
B	-0.004 0.008		91011-430-008 (Red)	91012-430-008 (Blue)	91013-430-008 (White)
C	-0.008 -0.012			91011-430-008 (Red)	91012-430-008 (Blue)

Mark of crank pin



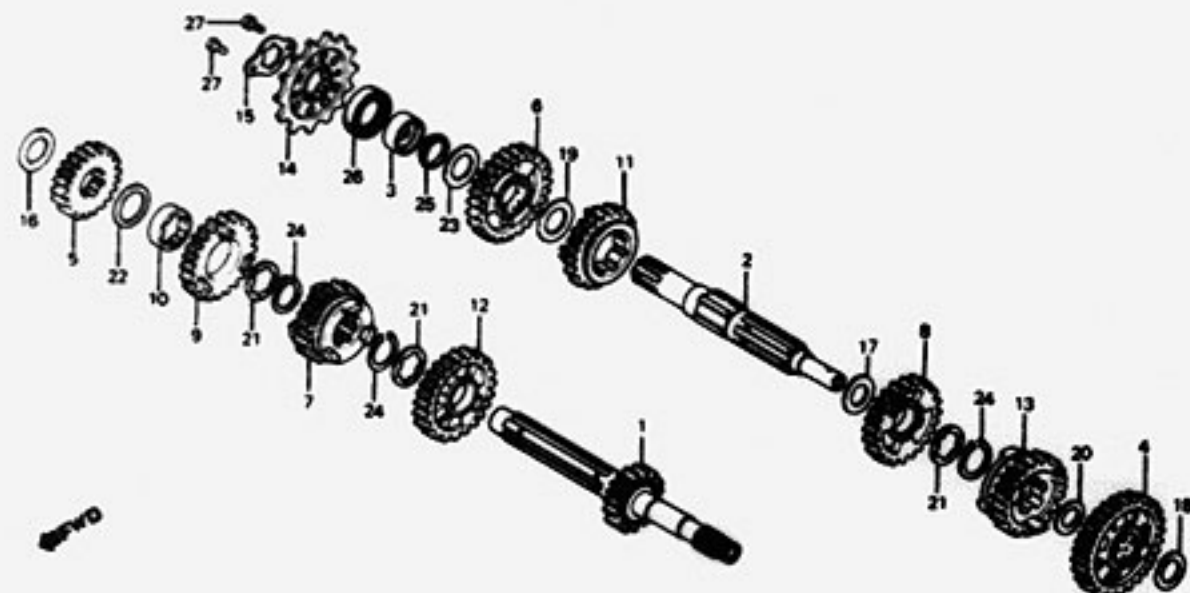
CR250R '81
CR250R '82
CR250R '83

CR250R

BLOCK NO. E-8

REF NO	DESCRIPTION	CR250R			QTY REQ	PART NUMBER	HONDA CODE
		1 9 8 1	2 9 8 2	3 9 8 3			
6	CRANKSHAFT COMP.	1	-	-	1	13300-KA4-000	1041722
	CRANKSHAFT COMP.	-	2	-	1	13300-KA4-700	1196351
	CRANKSHAFT COMP.	-	2	3	1	13300-KA4-710	1320407
7	CRANKSHAFT, R.	1	-	-	1	13330-KA4-305	1041730
	CRANKSHAFT, R.	-	2	3	1	13330-KA4-700	1196377
8	KEY, SPECIAL WOODRUFF 25X14	1	2	3	1	13331-360-000	0359034
9	CRANKSHAFT, L.	1	-	-	1	13340-KA4-305	1041748
	CRANKSHAFT, L.	-	2	3	1	13340-KA4-700	1196393
10	PIN A, CRANK	1	2	3	1	13381-KA4-300	1040336
	PIN B, CRANK	1	2	3	1	13382-KA4-300	1040344
	PIN C, CRANK	1	2	3	1	13383-KA4-300	1041755
11	CLIP, PISTON PIN, 1.2X18	1	2	3	2	90601-430-000	0681049
12	BEARING 1, CONNECTING ROD (TOYO) (RED)	1	2	3	1	91011-430-008	1040799
	BEARING 2, CONNECTING ROD (TOYO) (BLUE)	1	2	3	1	91012-430-008	1040807
	BEARING 3, CONNECTING ROD (TOYO) (WHITE)	1	2	3	1	91013-430-008	1040815
13	BEARING 1, CONNECTING ROD SMALL END (TOYO)	1	2	3	1	91014-357-003	0322321
	BEARING 1, CONNECTING ROD SMALL END (KOYO)	1	2	3	1	91014-357-004	0322339
	BEARING 1, CONNECTING ROD SMALL END (TOMUSON)	1	2	3	1	91014-357-006	0331900
	BEARING 2, CONNECTING ROD SMALL END (TOYO)	1	2	3	1	91015-357-003	0322347
	BEARING 2, CONNECTING ROD SMALL END (KOYO)	1	2	3	1	91015-357-004	0322354
	BEARING 2, CONNECTING ROD SMALL END (TOMUSON)	1	2	3	1	91015-357-006	0331918
	BEARING 3, CONNECTING ROD SMALL END (TOYO)	1	-	-	1	91016-357-003	0322362
	BEARING 3, CONNECTING ROD SMALL END (KOYO)	1	-	-	1	91016-357-004	0322370
	BEARING 3, CONNECTING ROD SMALL END (TOMUSON)	1	-	-	1	91016-357-006	0331926

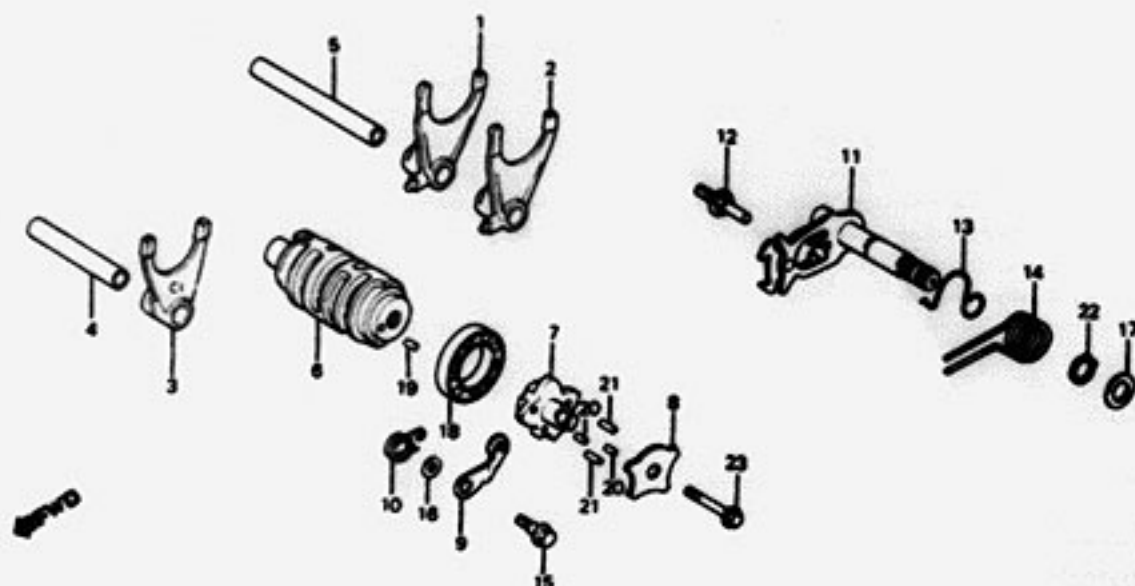
TRANSMISSION



CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	G24-8KA4-8A		BLOCK NO. E-9
		1 9 8 1	1 9 8 2	1 9 8 3				
REF NO	DESCRIPTION	1	2	3	SERIAL NUMBER FROM TO	PART NUMBER	HONDA CODE	
1	MAINSHAFT	1	-	-	-----	1 23211-KA4-000	1040484	
	M. NSHAFT	-	2	3	-----	1 23211-KA4-700	1197243	
2	COUNTERSHAFT	1	-	-	-----	1 23221-KA4-000	1040492	
	COUNTERSHAFT	-	2	3	-----	1 23220-KA4-700	1197268	
3	COLLAR, COUNTERSHAFT 22MM	1	2	3	-----	1 23225-430-000	0679092	
4	GEAR COMP., COUNTERSHAFT LOW (27T)	1	-	-	-----	1 23410-KA4-000	1033844	
	GEAR COMP., COUNTERSHAFT LOW (27T)	-	2	3	-----	1 23410-KA4-700	1197276	
5	GEAR, MAINSHAFT SECOND (17T)	1	2	-	-----	1 23421-KA4-000	1039650	
	GEAR, MAINSHAFT SECOND (17T)	-	-	3	-----	1 23421-KA4-710	1320944	
6	GEAR COMP., COUNTERSHAFT SECOND (25T)	1	-	-	-----	1 23430-KA4-000	1033851	
	GEAR COMP., COUNTERSHAFT SECOND (25T)	-	2	3	-----	1 23430-KA4-700	1197284	
7	GEAR, MAINSHAFT THIRD (20T)	1	-	-	-----	1 23441-KA4-000	1042514	
	GEAR, MAINSHAFT THIRD (20T)	-	2	-	-----	1 23441-KA4-700	1197300	
	GEAR, MAINSHAFT THIRD (19T)	-	-	3	-----	1 23441-KA4-710	1320951	
8	GEAR, COUNTERSHAFT THIRD (23T)	1	-	-	-----	1 23451-KA4-000	1042522	
	GEAR, COUNTERSHAFT THIRD (23T)	-	2	-	-----	1 23451-KA4-700	1197326	

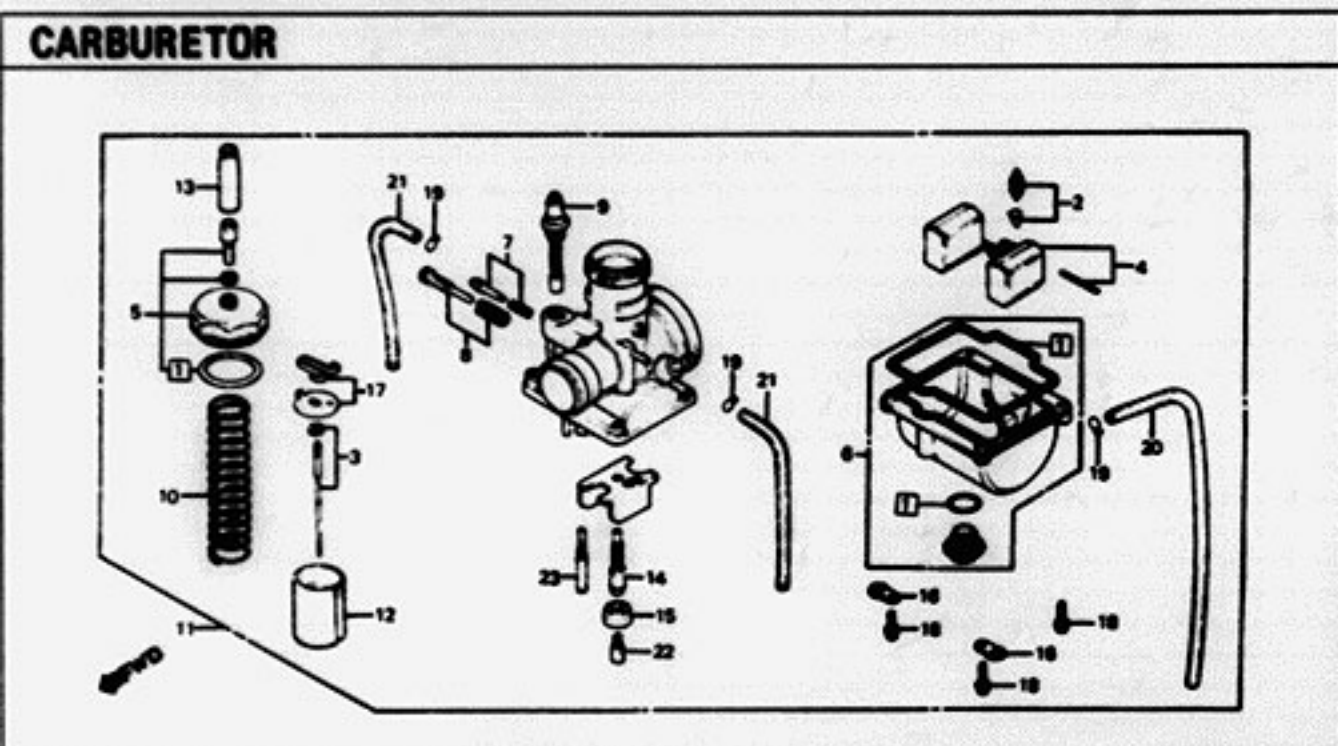
CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	BLOCK NO. E-9	
		1 9 8 1	1 9 8 2	1 9 8 3			
REF NO	DESCRIPTION	1	2	3	SERIAL NUMBER FROM TO	PART NUMBER	HONDA CODE
8	GEAR, COUNTERSHAFT THIRD (23T)	-	-	3	-	23451-KA4-710	1320969
9	GEAR, MAINSHAFT FOURTH (22T)	1	-	-	-	23461-KA4-000	1033869
	GEAR, MAINSHAFT FOURTH	-	2	-	-	23461-KA4-700	1197342
	GEAR, MAINSHAFT FOURTH (21T)	-	-	3	-	23461-KA4-710	1320977
10	COLLAR, MAINSHAFT FOURTH GEAR	1	2	3	-	23462-KA4-000	1042530
11	GEAR, COUNTERSHAFT FOURTH (21T)	1	-	-	-	23471-KA4-000	1033182
	GEAR, COUNTERSHAFT FOURTH (21T)	-	2	-	-	23471-KA4-700	1197359
	GEAR, COUNTERSHAFT FOURTH (21T)	-	-	3	-	23471-KA4-710	1320985
12	GEAR, MAINSHAFT FIFTH (24T)	1	-	-	-	23481-KA4-000	1033877
	GEAR, MAINSHAFT FIFTH (24T)	-	2	3	-	23481-KA4-700	1197375
13	GEAR, COUNTERSHAFT FIFTH (20T)	1	-	-	-	23491-KA4-000	1033885
	GEAR, COUNTERSHAFT FIFTH (20T)	-	2	-	-	23491-KA4-700	1197383
	GEAR, COUNTERSHAFT FIFTH (20T)	-	-	3	-	23491-KA4-710	1320993
14	SPROCKET, DRIVE (14T)	1	2	3	-	23802-KA4-000	1026160
15	PLATE, DRIVE SPROCKET FIXING	1	2	3	-	23811-HA5-670	2148583
	PLATE, DRIVE SPROCKET FIXING	1	2	3	-	23811-430-000	0679233
16	WASHER, THRUST, 20X31.5	1	2	3	-	90443-430-000	0680934
17	WASHER, THRUST, 25.2X30	-	2	3	-	90444-430-000	0680942
18	WASHER, THRUST, 17.2MM	1	2	3	-	90446-357-000	0322180
19	WASHER, THRUST, 25.2X34	1	2	3	-	90446-430-000	0680959
20	WASHER, THRUST, 20MM	1	-	-	-	90453-380-000	0353565
	WASHER, THRUST, 27X20X1.0	-	2	3	-	90554-728-940	1187830
21	WASHER, SPLINE, 25MM	1	2	3	-	90463-430-000	0681007
22	COLLAR, 25MM	1	2	-	-	90501-KA4-000	1043363
	WASHER, THRUST, 25MM	-	-	3	-	90421-961-000	1047497
23	WASHER, THRUST, 22MM	1	2	3	-	90502-380-000	0341297
24	CIRCLIP, EXTERNAL, 25MM	1	2	3	-	90602-259-010	0080101
25	O-RING, 22MM	1	2	3	-	91201-430-003	0681122
26	OIL SEAL, 28X40X8	1	2	3	-	91207-ML3-003	2237964
	OIL SEAL, 28X40X8 (ARAI)	1	2	3	-	91207-430-003	1028638
	OIL SEAL, 28X40X8	1	2	3	-	91207-430-005	0681494
27	BOLT, HEX., 6X16	1	2	3	-	92000-06010	0054171
	BOLT, HEX., 6X10	-	-	3	-	92000-06010-0A	0649772

GEARSHIFT DRUM



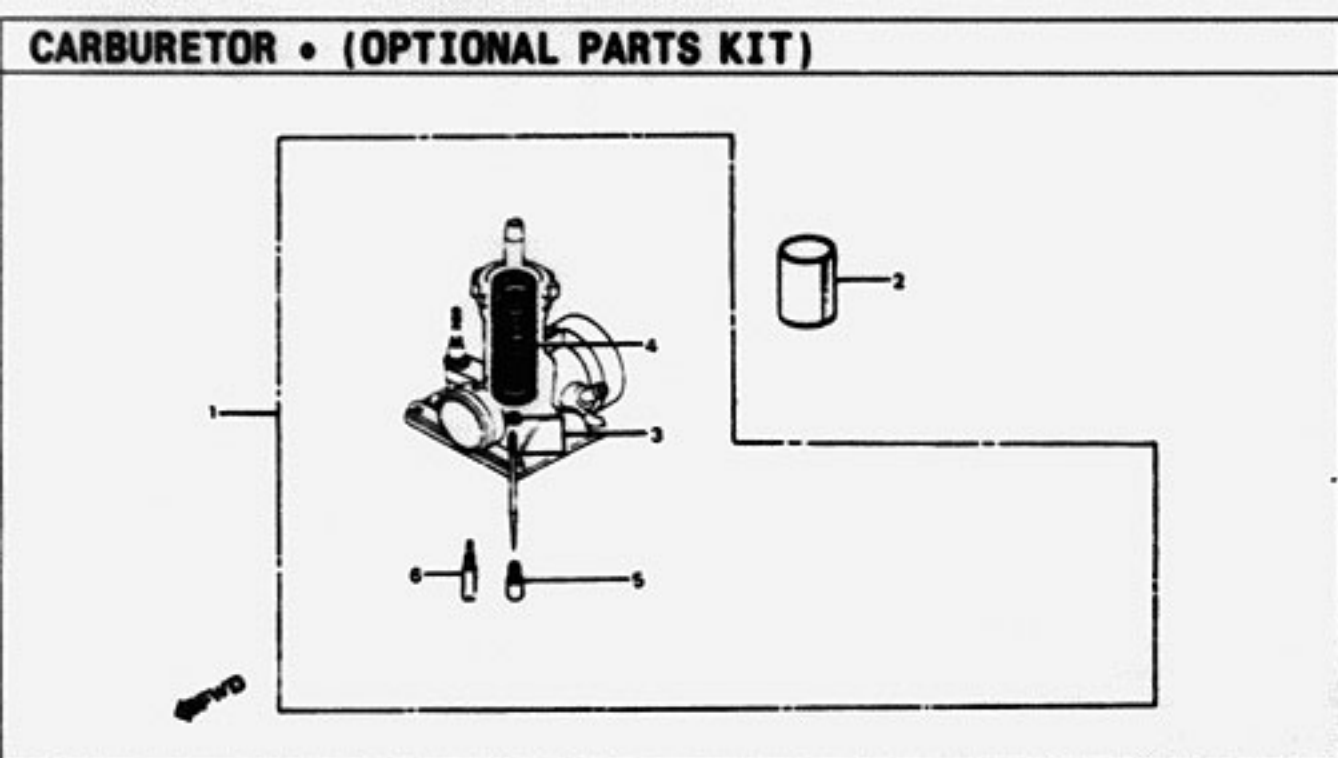
CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	BLOCK NO. E-10	
		1 9 8 1	1 9 8 2	1 9 8 3			
REF NO	DESCRIPTION	1	2	3	SERIAL NUMBER FROM TO	PART NUMBER	HONDA CODE
1	FORK, R. GEARSHIFT	1	-	-	-	24211-KA4-000	1041080
	FORK, R. GEARSHIFT	1	2	3	-	24211-KA4-700	1197417
2	FORK, L. GEARSHIFT	1	-	-	-	24221-KA4-000	1026186
	FORK, L. GEARSHIFT	1	2	3	-	24221-KA4-700	1184100
3	FORK, CENTER GEARSHIFT	1	-	-	-	24231-KA4-000	1026194
	FORK, CENTER GEARSHIFT	1	2	3	-	24231-KA4-700	1184126
4	SHAFT A, GEARSHIFT FORK	1	-	-	-	24265-KA4-000	1026202
	SHAFT A, GEARSHIFT FORK	-	2	3	-	24265-430-000	0679282
5	SHAFT B, GEARSHIFT FORK	1	-	-	-	24266-KA4-000	1026210
	SHAFT B, GEARSHIFT FORK	-	2	3	-	24266-430-000	0679290
6	DRUM, GEARSHIFT	1	-	-	-	24311-KA4-000	1042563
	DRUM, GEARSHIFT	-	2	3	-	24311-KA4-700	1197433
7	CENTER, GEARSHIFT DRUM	1	-	-	-	24312-KA4-003	1026236
	CENTER, GEARSHIFT DRUM	1	2	3	-	24312-KA4-013	1024975
8	PLATE, DRUM STOPPER CAM	1	2	3	-	24313-KA4-000	1042571
9	STOPPER COMP., DRUM	1	2	3	-	24430-KA4-000	1026251
10	SPRING, DRUM STOPPER	1	2	3	-	24436-KA4-000	1026269
11	SPINDLE COMP., GEARSHIFT	1	2	3	-	24610-KA4-010	1203835
12	PIN, RETURN SPRING	1	2	3	-	24615-KA4-000	1026285
13	SPRING, GEARSHIFT RESET	1	2	3	-	24624-KA4-000	1026293

CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	BLOCK NO. E-10	
		1 9 8 1	1 9 8 2	1 9 8 3			
REF NO	DESCRIPTION	1	2	3	SERIAL NUMBER FROM TO	PART NUMBER	HONDA CODE
14	SPRING, GEARSHIFT RETURN	1	2	3	-	24651-329-000	0278333
15	BOLT, GEAR SHIFT DRUM STOPPER ARM PIVOT	1	2	3	-	90023-041-000	0141168
	BOLT, GEAR SHIFT DRUM STOPPER ARM PIVOT	1	2	3	-	90023-041-010	2494375
16	WASHER, DRUM STOPPER	1	2	3	-	90417-360-000	0341099
17	WASHER, 14.2MM	1	2	3	-	90451-115-000	0309013
18	BEARING, RADIAL BALL, 6905Z (NACHI)	1	2	3	-	91004-430-003	1028430
	BEARING, RADIAL BALL, 6905Z (KOYO)	1	2	3	-	91004-430-004	1028448
19	ROLLER, 4X8	1	2	-	-	91041-KA4-003	1028554
	ROLLER, 4X8	-	-	3	2505348	91041-KA4-003	1028554
	ROLLER, 4X8	1	2	3	-	96220-40080	1357383
20	ROLLER, 4X11.8	1	2	3	-	91042-KA4-003	1028562
21	ROLLER, 4X15.8	1	2	3	-	91043-KA4-003	1028570
22	CIRCLIP, EXTERNAL, 14MM	1	2	3	-	94510-14000	0213389
23	BOLT, FLANGE, 8X40	1	2	3	-	95800-08040-00	1028802



CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	BLOCK NO. E-11	
REF NO	DESCRIPTION	1	2	3		PART NUMBER	HONDA CODE
1	GASKET SET	1	2	3	1	16010-KA5-004	1025438
2	VALVE SET, FLOAT	1	2	3	1	16011-HE0-003	3088424
3	NEEDLE SET, JET	1	2	-	1	16012-KA4-004	1041787
4	FLOAT SET	1	2	3	1	16013-KA4-004	1041805
5	TOP SET	1	-	-	1	16014-KA5-004	1025477
6	CHAMBER SET, FLOAT	1	2	3	1	16015-KA5-004	1025485
7	SCREW SET A	1	2	3	1	16016-186-004	0914358
8	SCREW SET B	1	2	3	1	16028-KA5-004	1025501
9	VALVE SET, STARTER	1	-	-	1	16046-189-004	0909038
10	SPRING, COMPRESSION COIL	1	2	3	1	16050-KA5-004	1025519
11	CARBURETOR ASSY.	1	-	-	1	16100-KA4-004	1041870
	CARBURETOR ASSY.	-	2	-	1	16100-KA4-701	1196518
	CARBURETOR ASSY.	-	-	3	1	16100-KA4-711	1320456
12	VALVE, THROTTLE	1	-	-	1	16111-KA4-004	1041912
13	CAP, CABLE	1	2	3	1	16118-186-004	0822791

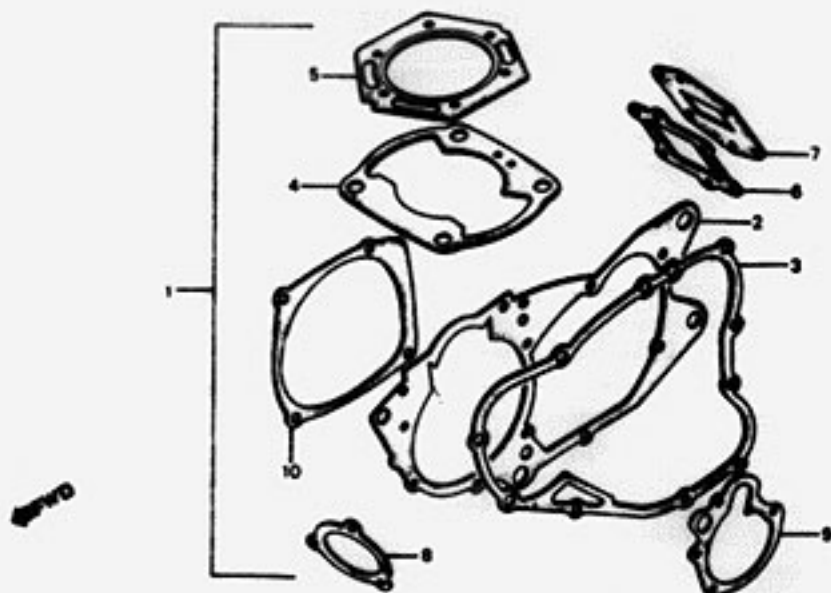
CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	BLOCK NO. E-11	
REF NO	DESCRIPTION	1	2	3		PART NUMBER	HONDA CODE
14	NEEDLE, JET	1	2	3	1	16164-KA5-004	1025568
15	HOLDER, JET	1	2	3	1	16168-KA5-004	1025576
16	BINDER	1	2	3	2	16179-428-871	0884217
17	PLATE SET	1	2	3	1	16212-KA5-004	1025626
18	SCREW-WASHER, 4X16	1	2	3	4	93892-04016-08	0627927
19	CLIP B7, TUBE	1	2	3	3	95002-02070	0250639
20	TUBE, VINYL, 3.5X6.5X270	1	2	-	1	95003-05027-31	1028786
	TUBE, VINYL, 3.5X6.5X300	-	-	3	1	95003-05030-31	1322734
21	TUBE, VINYL, 4X7X100	1	2	-	2	95003-07010-31	0786970
	TUBE, VINYL, 4X7X100	1	2	-	2	95003-07010-31S	3119468
	TUBE, VINYL, 4X7X390	-	-	3	2	95003-07039-31	1322742
22	JET, MAIN (#160)	1	2	-	1	99101-357-1600	0419192
	JET, MAIN, #158	-	-	3	1	99101-357-1580	0328542
23	JET, SLOW, #75	1	-	-	1	99103-441-0750	1043629
	JET, SLOW, #72	-	2	3	1	99103-441-0720	1043611



CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	BLOCK NO. EOP-1	
		1 9 8 1	1 9 8 2	1 9 8 3			
REF NO	DESCRIPTION	1	2	3	SERIAL NUMBER FROM TO	PART NUMBER	HONDA CODE
1	PARTS KIT, CARBURETOR OPTIONAL	1	2	-	-	1 16020-KA4-004	1041839
	PARTS KIT, CARBURETOR OPTIONAL	-	-	3	-	1 16020-KA4-711	1320449
2	VALVE, THROTTLE, #3.0	1	-	-	-	1 16111-KA4-812	1041920
	VALVE, THROTTLE, #4.0	1	-	-	-	1 16111-KA4-822	1041938
	VALVE, THROTTLE, #3.0	-	2	3	-	1 16111-KA4-813	1198567
	VALVE, THROTTLE, #4.0	-	2	3	-	1 16111-KA4-823	1198575
3	NEEDLE SET, JET	1	2	-	-	1 16201-KA4-004	1041953
	NEEDLE SET, JET	1	2	-	-	1 16202-KA4-004	1041979
	NEEDLE SET, JET	1	2	-	-	1 16203-KA4-004	1041995
	NEEDLE SET, JET	1	2	3	-	1 16204-KA4-004	1042001
	NEEDLE SET, JET	1	2	3	-	1 16205-KA4-004	1042019
	NEEDLE SET, JET	1	2	3	-	1 16206-KA4-004	1042027
	NEEDLE SET, JET	1	2	3	-	1 16207-KA4-004	1042035
	NEEDLE SET, JET	1	2	3	-	1 16208-KA4-004	1042043
	NEEDLE SET, JET	1	2	3	-	1 16209-KA4-004	1042050
	NEEDLE SET, JET	-	-	3	-	1 16201-KA4-711	1320464
	NEEDLE SET, JET	-	-	3	-	1 16202-KA4-711	1320472
	NEEDLE SET, JET	-	-	3	-	1 16203-KA4-711	1320480
4	SPRING, COMPRESSION COIL	1	2	3	-	1 16210-KA5-004	1025618
5	JET, MAIN, #145	1	2	3	-	1 99101-357-1450	0328351

CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	BLOCK NO. EOP-1	
		1 9 8 1	1 9 8 2	1 9 8 3			
REF NO	DESCRIPTION	1	2	3	SERIAL NUMBER FROM TO	PART NUMBER	HONDA CODE
5	JET, MAIN, #148	1	2	3	-	1 99101-357-1480	0328518
	JET, MAIN, #150	1	2	3	-	1 99101-357-1500	0320788
	JET, MAIN, #152	1	2	3	-	1 99101-357-1520	0328526
	JET, MAIN, #155	1	2	3	-	1 99101-357-1550	0328534
	JET, MAIN, #158	1	2	-	-	1 99101-357-1580	0328542
	JET, MAIN (#162)	1	2	3	-	1 99101-357-1620	0419200
	JET, MAIN (#165)	1	2	3	-	1 99101-357-1650	0419218
	JET, MAIN (#168)	1	2	3	-	1 99101-357-1680	0419226
	JET, MAIN (#170)	1	2	3	-	1 99101-357-1700	0419234
	JET, MAIN (#172)	1	2	3	-	1 99101-357-1720	0681387
	JET, MAIN (#175)	1	2	-	-	1 99101-357-1750	0681395
	JET, MAIN, #142	-	-	3	-	1 99101-357-1420	0328369
	JET, MAIN (#160)	-	-	3	-	1 99101-357-1600	0419192
6	JET, SLOW, #70	1	-	-	-	1 99103-441-0700	1028919
	JET, SLOW, #80	1	-	-	-	1 99103-441-0800	1043645
	JET, SLOW, #68	-	2	3	-	1 99103-441-0680	1043603
	JET, SLOW, #78	-	2	3	-	1 99103-441-0780	1043637

GASKET KIT



CR250R '81
CR250R '82
CR250R '83

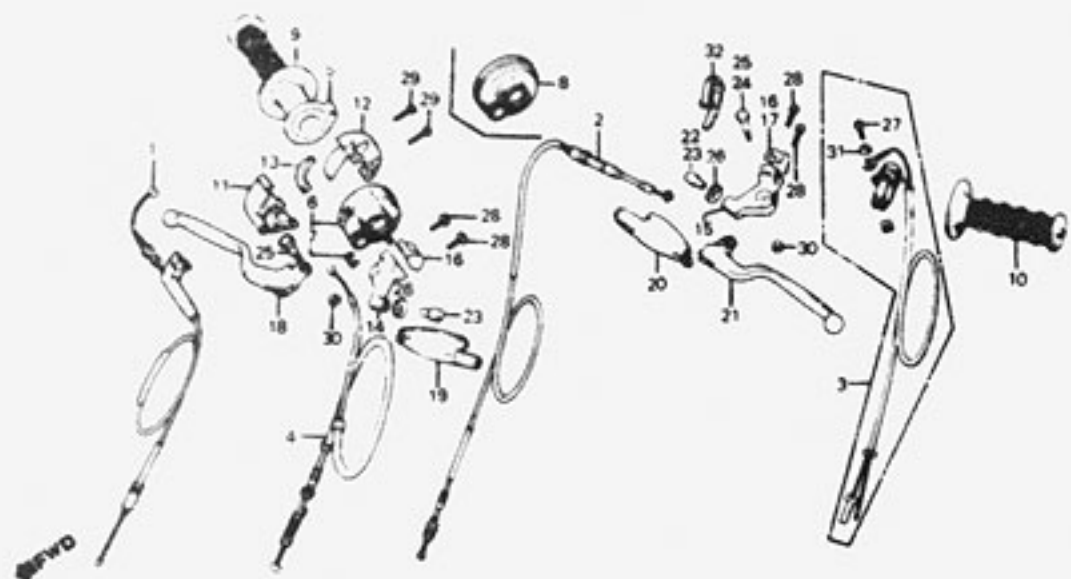
CR250R

G24-BKA4-12

BLOCK NO. EOP-2

REF NO	DESCRIPTION	CR250R			QTY REQ	PART NUMBER	HONDA CODE
		1 9 8 1	2 9 8 2	3 9 8 3			
1	GASKET KIT	1	-	-	1	081A1-KA4-000	1041433
	GASKET KIT	-	2	-	1	081A0-KA4-700	1196112
	GASKET KIT	-	-	3	1	081A1-KA4-710	1320290
2	GASKET, CRANKCASE	1	-	-	1	11191-KA4-000	1041482
	GASKET, CRANKCASE	-	2	3	1	11191-KA4-700	1196146
3	GASKET, L. COVER	1	2	-	1	11395-KA4-000	1025204
	GASKET, L. COVER	-	-	3	1	11395-KA4-710	1320340
4	GASKET, CYLINDER	1	2	3	1	12191-KA4-000	1033695
5	GASKET, CYLINDER HEAD	1	2	-	1	12254-KA4-004	1041615
	GASKET, CYLINDER HEAD	1	2	-	1	12254-KA4-306	3176120
	GASKET, CYLINDER HEAD	-	-	3	1	12254-KA4-710	1320373
6	GASKET A, REED VALVE	1	2	3	1	14132-430-000	0678458
7	GASKET B, REED VALVE	1	2	3	1	14133-430-000	0678466
8	GASKET, EX. FLANGE	1	2	3	1	18291-430-000	0721274
9	GASKET, WATER PUMP COVER	1	2	-	1	19229-KA4-000	1041045
	GASKET, WATER PUMP COVER	-	-	3	1	19229-KA4-710	1354810
10	GASKET, ALTERNATOR COVER	1	2	3	1	31129-KA4-000	1026491

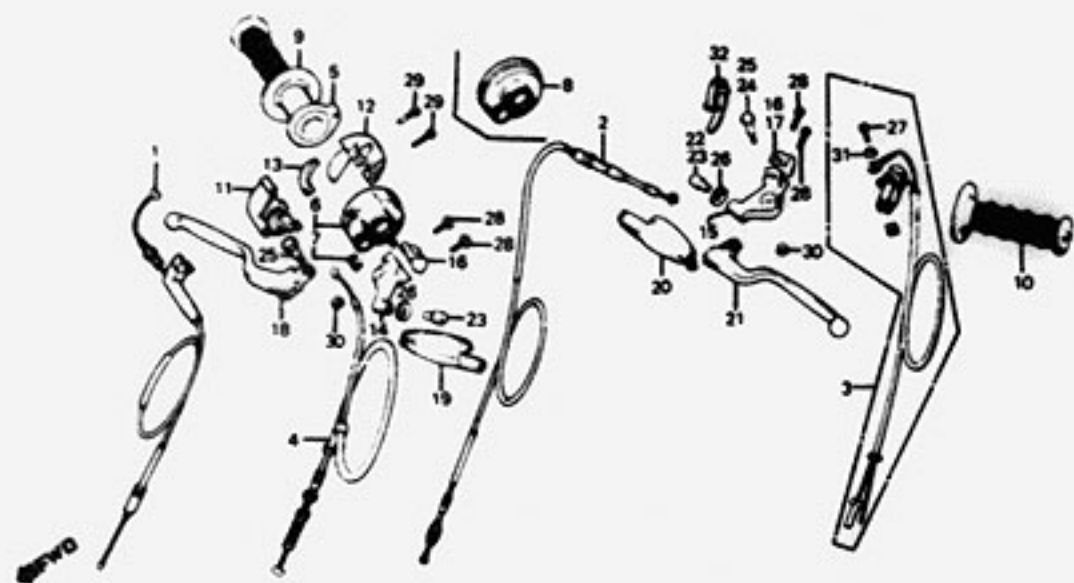
CONTROL LEVERS • SWITCH • CABLES



		CR250R			QTY REQ		
		1 9 8 1	1 9 8 2	1 9 8 3			
REF NO	DESCRIPTION	1	2	3	SERIAL NUMBER FROM TO	PART NUMBER	HONDA CODE
1	CABLE COMP. THROTTLE	1	-	-	-	17910-KA4-000	1042159
	CABLE COMP. THROTTLE	-	2	-	-	17910-KA4-700	1198582
	CABLE COMP. THROTTLE	-	-	3	-	17910-KA4-710	1320589
2	CABLE COMP. CLUTCH	1	-	-	-	22870-KA4-000	1026053
	CABLE COMP. CLUTCH	-	2	-	-	22870-KA4-700	1197227
	CABLE COMP. CLUTCH	-	-	3	-	22870-KA4-710	1320936
3	SWITCH ASSY. ENGINE STOP	1	2	3	-	35130-KA4-000	1026509
	SWITCH ASSY. ENGINE STOP	1	2	3	-	35130-444-000	0763359
4	CABLE COMP. FR BRAKE	1	-	-	-	46450-KA4-000	1026921
	CABLE COMP. FR BRAKE	-	2	-	-	46450-KA4-700	1185750
	CABLE COMP. FR BRAKE	-	-	3	-	46450-KA4-711	1425040
5	PIPE, THROTTLE GRIP	1	-	-	-	53141-KA4-000	1027762
	PIPE, THROTTLE GRIP	-	2	3	-	53141-KA4-700	1186915
6	COVER ASSY. THROTTLE HOUSING	-	-	3	-	(1) 53160-KA4-810	1322171
7	HOOK, HOUSING COVER	-	-	3	-	(1) 53163-KA4-810	1322189
8	COVER, THROTTLE HOUSING	1	2	-	-	(1) 53164-KA4-810	1027770
9	GRIP, R HANDLEBAR	1	2	3	-	53165-430-000	0680546
10	GRIP, L HANDLEBAR	1	2	3	-	53166-430-000	0680553
11	HOUSING A, GRIP	1	-	-	-	53167-KA4-003	1027788
	HOUSING A, GRIP	-	2	3	-	53167-KA4-700	1136923

CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	BLOCK NO. F-1	
		1 9 8 1	1 9 8 2	1 9 8 3			
REF NO	DESCRIPTION	1	2	3	SERIAL NUMBER FROM TO	PART NUMBER	HONDA CODE
12	HOUSING B, GRIP	1	-	-	-----	53168-KA4-003	1027796
	HOUSING B, GRIP	-	2	-	-----	53168-KA4-700	1186931
	HOUSING B, GRIP	-	-	3	-----	53168-KA3-711	1478569
13	SLIDER, THROTTLE CABLE	1	2	3	-----	53169-KA4-000	1027804
14	BRACKET, R. CONTROL LEVER	1	2	-	-----	53171-KA4-003	1027812
	BRACKET, R. CONTROL LEVER	-	-	3	-----	53171-KA3-710	1322205
15	BRACKET, L. CONTROL LEVER	1	2	3	-----	53172-KA4-003	1027820
16	HOLDER, CONTROL LEVER BRACKET	1	2	-	-----	53173-KN5-670	2005296
	HOLDER, CONTROL LEVER BRACKET	1	2	-	-----	53173-376-000	0396788
	HOLDER, CONTROL LEVER BRACKET	-	-	3	-----	53173-KA3-710	1354356
17	HOLDER, CONTROL LEVER BRACKET (L.)	-	-	3	-----	53174-KA3-710	1322221
18	CONTROL LEVER, R. HANDLEBAR	1	-	-	-----	53175-KA4-003	1027838
	CONTROL LEVER, R. HANDLEBAR	-	2	-	-----	53175-KA5-770	1186949
	CONTROL LEVER, R. HANDLEBAR	-	-	3	DC502528	53175-KA3-680	1322239
	CONTROL LEVER, R. HANDLEBAR	-	-	3	-----	53175-KA3-681	1414838
19	COVER, R. CONTROL LEVER	1	2	-	-----	53176-430-010	0951210
	COVER, R. CONTROL LEVER	-	-	3	-----	53176-KA3-710	1320217
20	COVER, L. CONTROL LEVER	1	2	3	-----	53177-430-000	0951699
21	CONTROL LEVER, L. HANDLEBAR	1	-	-	-----	53178-KA3-710	1357300
	CONTROL LEVER, L. HANDLEBAR	1	-	-	-----	53178-KA3-630	1946607
	CONTROL LEVER, L. HANDLEBAR	1	-	-	-----	53178-KA4-003	1027846
	CONTROL LEVER, L. HANDLEBAR	-	2	-	-----	53178-KA5-770	1186956
	CONTROL LEVER, L. HANDLEBAR	-	-	3	-----	53178-KA3-680	1354364
	CONTROL LEVER, L. HANDLEBAR	-	-	3	-----	53178-KA3-740	1554344
	CONTROL LEVER, L. HANDLEBAR	-	-	3	-----	53178-KA3-741	1724822
	CONTROL LEVER, L. HANDLEBAR	-	-	3	-----	53178-KA3-840	1910967
22	BOLT, CABLE ADJUSTING	-	-	3	-----	53192-KA4-710	1322262
23	BOLT, CABLE CONTROL LEVER ASSY L. ADJUSTING	1	-	-	-----	2 53192-268-000	0047258
	BOLT, CABLE ADJUSTING	-	2	-	-----	2 53192-KA4-700	1186964
	BOLT, CABLE ADJUSTING	-	-	3	-----	1 53192-KA4-700	1186964
	BOLT, CABLE ADJUSTING	-	2	-	-----	2 53192-KA4-710	1322262
	BOLT, CABLE ADJUSTING	-	-	3	-----	1 53192-KA4-710	1322262
24	BOLT, CONTROL LEVER PIVOT	-	-	3	-----	1 90113-KA3-710	1322478
25	BOLT, CONTROL LEVER PIVOT	1	2	-	-----	2 90114-428-870	0812651
	BOLT, CONTROL LEVER PIVOT	-	-	3	-----	1 90114-428-870	0812651
26	NUT, FIXING	1	-	-	-----	2 90321-315-670	0241273
	NUT, FIXING	1	-	-	-----	2 90321-968-000	1550763
	NUT, FIXING	-	2	3	-----	2 90321-KA4-700	1187715
	NUT, FIXING	-	2	3	-----	2 90321-KF0-000	1431311
27	SCREW, PAN, 4X12	1	2	3	-----	1 93500-04012-0A	0169466

CONTROL LEVERS • SWITCH • CABLES



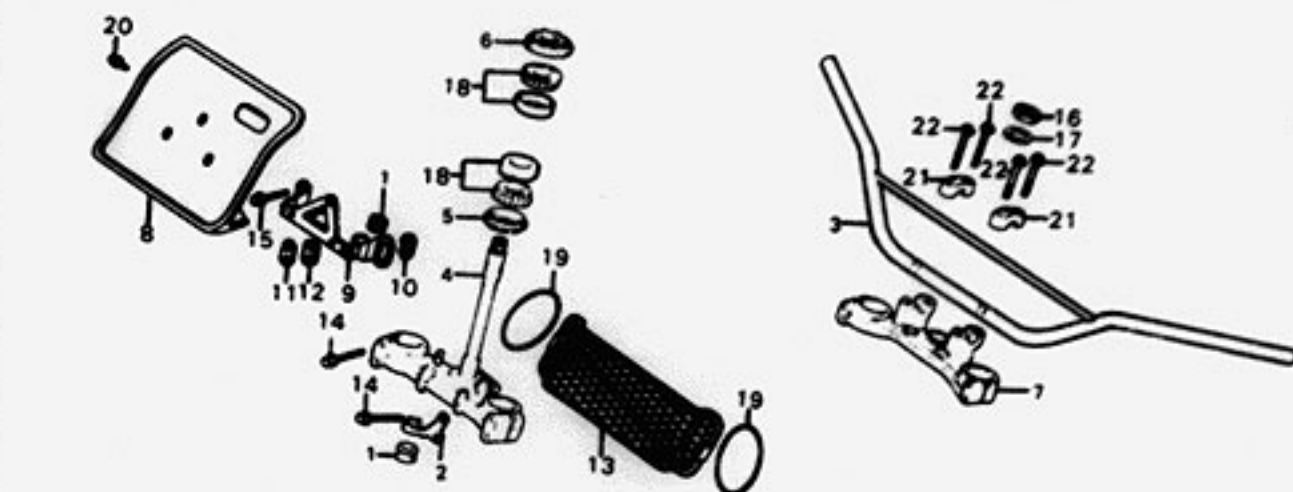
CR250R '81
CR250R '82
CR250R '83

CR250R

G24-BK44-13A BLOCK NO. F-1

REF NO	DESCRIPTION	CR250R			QTY REQ	PART NUMBER	HONDA CODE
		1	2	3			
27	SCREW, PAN, 4X12	1	2	3	1	93500-04012-1A	0888384
28	SCREW, PAN, 5X16	1	2	-	4	93500-05016-0H	0331371
	SCREW, PAN, 5X16	-	-	3	4	93500-05016-0A	0145557
29	SCREW, PAN, 5X20	1	2	-	2	93500-05020-0H	0331389
	SCREW, PAN, 5X20	-	-	3	2	93500-05020-0A	0197731
30	NUT, HEX., 6MM	1	2	3	2	90310-KA3-711	1553916
	NUT, HEX., 6MM	1	2	3	2	94000-08000-0S	1391283
	NUT, HEX., 6MM	1	2	3	2	94001-08000	0058016
	NUT, HEX., 6MM	1	2	3	2	94001-08000-0S	0156067
	NUT, HEX., 6MM	1	2	3	2	94001-08008-0S	2829414
	NUT, HEX., 6MM	1	2	3	2	94001-06200-0S	2043255
	NUT, HEX., 6MM	1	2	3	2	94030-08000	1642693
31	WASHER, SPRING, 4MM	1	2	3	1	94111-04000	0058958
32	BAND B1, WIRE	1	2	-	1	95014-82100	0270546
	BAND B1, CABLE	-	-	3	1	32161-404-000	0468819

HANDLEBAR • TOP BRIDGE ('81)



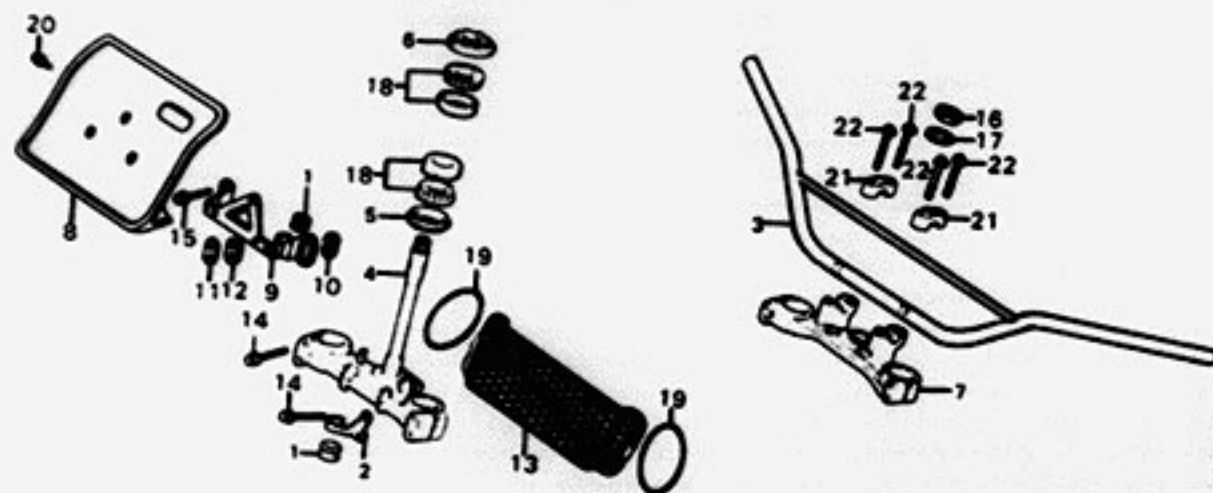
CR250R '81
CR250R '82
CR250R '83

CR250R

G24-BK44-32A BLOCK NO. F-2

REF NO	DESCRIPTION	CR250R			QTY REQ	PART NUMBER	HONDA CODE
		1	2	3			
1	INNER, CABLE GUIDE	1	-	-	2	45486-KA4-000	1039965
2	GUIDE, BRAKE CABLE LOWER	1	-	-	1	45488-KA4-000	1026954
3	HANDLEBAR	1	-	-	1	53100-KA4-000	1027739
4	STEM COMP., STEERING	1	-	-	1	53200-KA4-000	1027853
5	DUST SEAL, STEERING HEAD	1	-	-	1	53214-430-003	0880628
6	THREAD COMP., STEERING HEAD UPPER	1	-	-	1	53220-KA4-000	1027861
7	BRIDGE, FORK UPPER	1	-	-	1	53230-KA4-000	1043199
8	PLATE, FR. NUMBER "NH24" (CERAMIC WHITE)	1	-	-	1	61136-KA4-670ZA	1027895
9	STAY, FR. NUMBER PLATE	1	-	-	1	61137-KA4-670	1027903
10	COLLAR, NUMBER PLATE STAY	1	-	-	2	61142-KA4-000	1027911
11	WASHER, NUMBER PLATE STAY	1	-	-	2	61143-KA4-000	1027929
12	RUBBER, NUMBER PLATE STAY	1	-	-	2	61144-KA4-000	1027937
13	GRILLE, FR.	1	-	-	1	61150-KA4-000	1043223
14	BOLT, FLANGE, 8X45	1	-	-	4	90103-MA0-000	1038110
15	BOLT, FLANGE, 8X55	1	-	-	4	90105-KA4-000	1028133
16	NUT, STEERING STEM	1	-	-	1	90304-425-000	0719401
17	WASHER, STEERING STEM	1	-	-	1	90503-KK0-000	1707637
	WASHER, STEERING STEM	1	-	-	1	90503-428-870	0812701

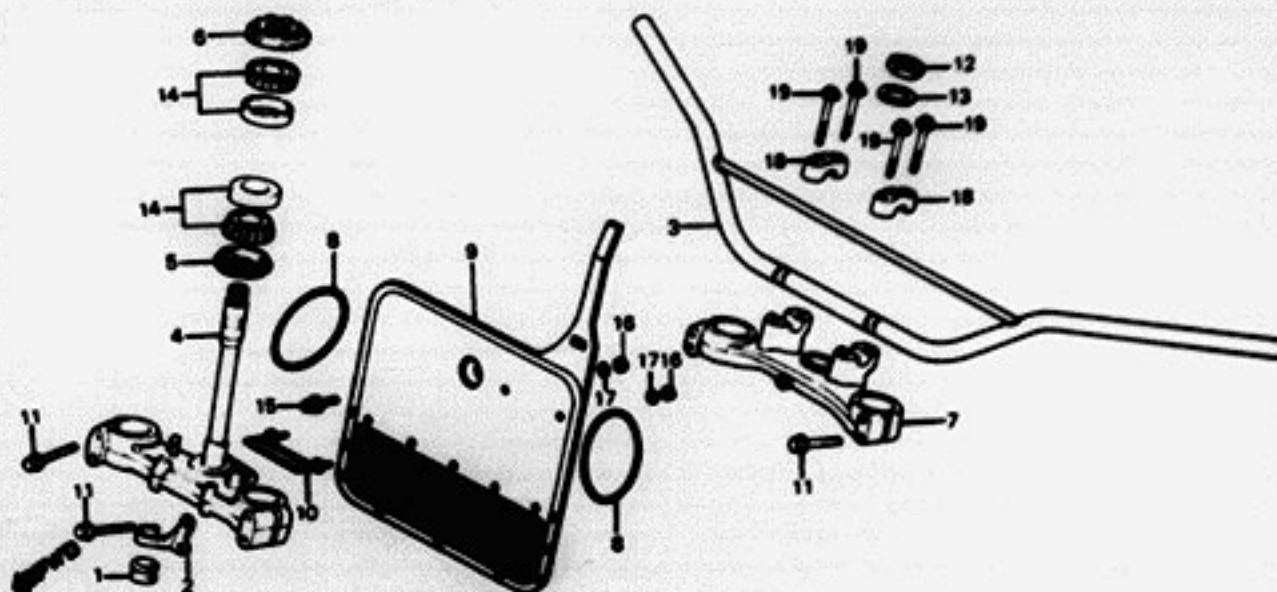
HANDLEBAR • TOP BRIDGE ('81)



CR250R '81
CR250R '82
CR250R '83

REF NO	DESCRIPTION	CR250R			QTY REQ	PART NUMBER	HONDA CODE
		1	2	3			
18	BEARING, HEAD PIPE UPPER (NACHI)	1	-	-	2	91015-371-000	0471276
19	O-RING, 63X3.0	1	-	-	2	91359-371-003	0408458
20	SCREW-WASHER, 6X14	1	-	-	3	93891-08014-07	1028780
21	HOLDER B2, HANDLEBAR UPPER	1	-	-	2	95014-22200	0265249
22	BOLT, FLANGE, 8X35	1	-	-	4	95700-08035-00	0498489
	BOLT, FLANGE, 8X35	1	-	-	4	95701-08035-00	2724029

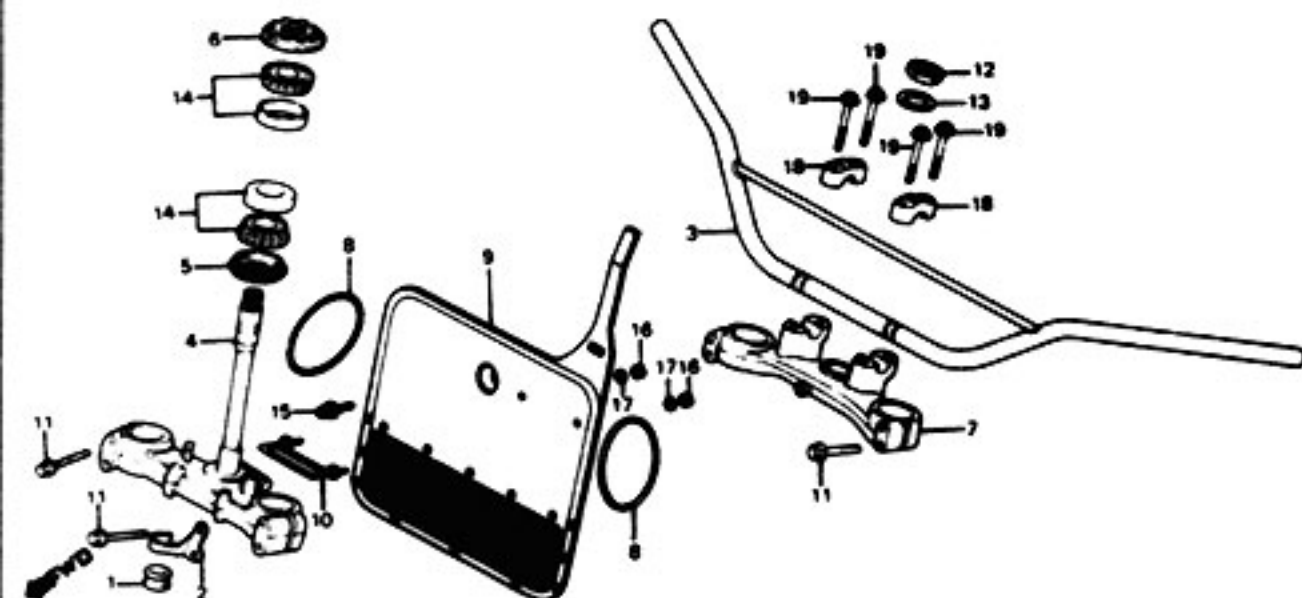
HANDLEBAR • TOP BRIDGE ('82)



CR250R '81
CR250R '82
CR250R '83

REF NO	DESCRIPTION	CR250R			QTY REQ	PART NUMBER	HONDA CODE
		1	2	3			
1	INNER, CABLE GUIDE	-	2	-	1	45468-KA4-000	1039985
2	GUIDE, BRAKE CABLE	-	2	-	1	45468-KA4-700	1188242
3	HANDLEBAR	-	2	-	1	53100-KA5-770	1188873
4	STEM COMP., STEERING	-	2	-	1	53200-KA4-700	1188972
5	DUST SEAL, STEERING HEAD	-	2	-	1	53214-KA4-701	1188980
6	THREAD COMP., STEERING HEAD TOP	-	2	-	1	53220-KA4-700	1188998
7	BRIDGE, FORK UPPER	-	2	-	1	53230-KA4-700	1188288
8	BAND, FR. NUMBER PLATE	-	2	-	2	61133-KA5-770	1322304
9	PLATE, FR. NUMBER "NH24" (CERAMIC WHITE)	-	2	-	1	61138-KA5-7722A	1258268
10	GUIDE, FR. BRAKE CABLE	-	2	-	1	61141-KA5-770	1187079
11	BOLT, FLANGE, 8X45	-	2	-	8	90103-MA0-000	1036110
12	NUT, STEERING STEM	-	2	-	1	90304-425-000	0719401
13	WASHER, STEERING STEM	-	2	-	1	90503-KK0-000	1707637
	WASHER, STEERING STEM	-	2	-	1	90503-428-870	0812701
14	BEARING, HEAD PIPE UPPER (TOYO)	-	2	-	2	91015-425-831	0823955
	BEARING, HEAD PIPE UPPER (NACHI)	-	2	-	2	91015-425-832	0823227

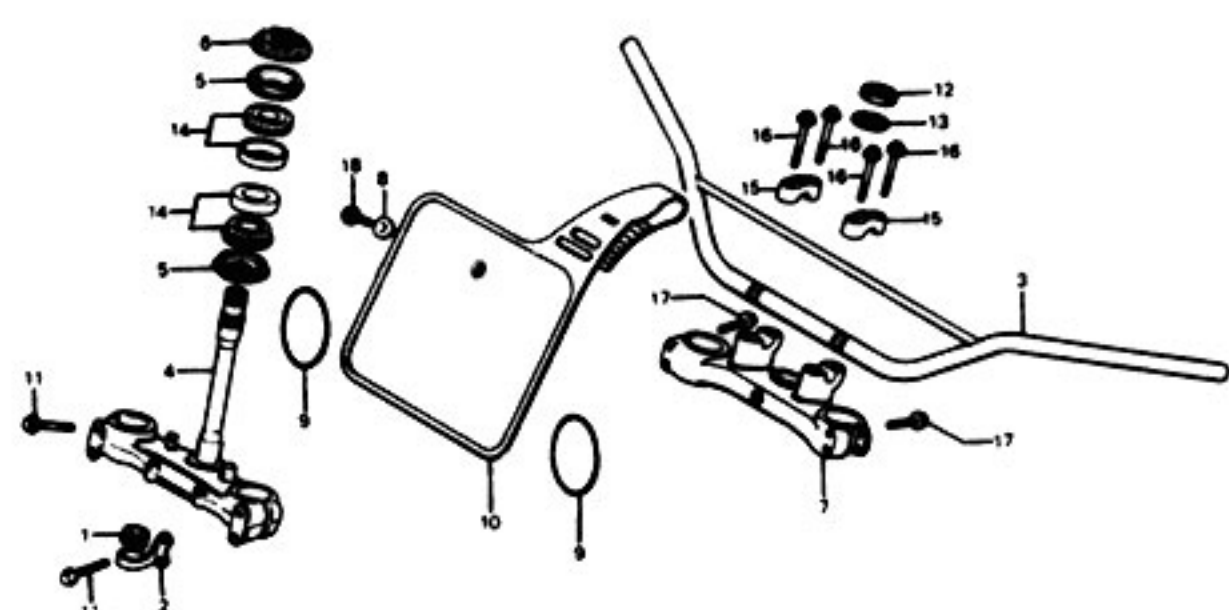
HANDLEBAR • TOP BRIDGE ('82)



CR250R '81
CR250R '82
CR250R '83

REF NO	DESCRIPTION	CR250R			QTY REQ	PART NUMBER	HONDA CODE
		1	2	3			
15	SCREW, PAN. 6X20	-	2	-	1	93891-08020-07	1188614
16	NUT, HEX. 3MM	-	2	-	2	94001-03000-0S	0188694
17	WASHER, PLAIN. 3MM	-	2	-	2	94101-03000	0059030
18	HOLDER B2, HANDLEBAR UPPER	-	2	-	2	95014-22200	0265249
19	BOLT, FLANGE, 6X35	-	2	-	4	95700-08035-00	0498489
	BOLT, FLANGE, 8X35	-	2	-	4	95701-08035-00	2724029

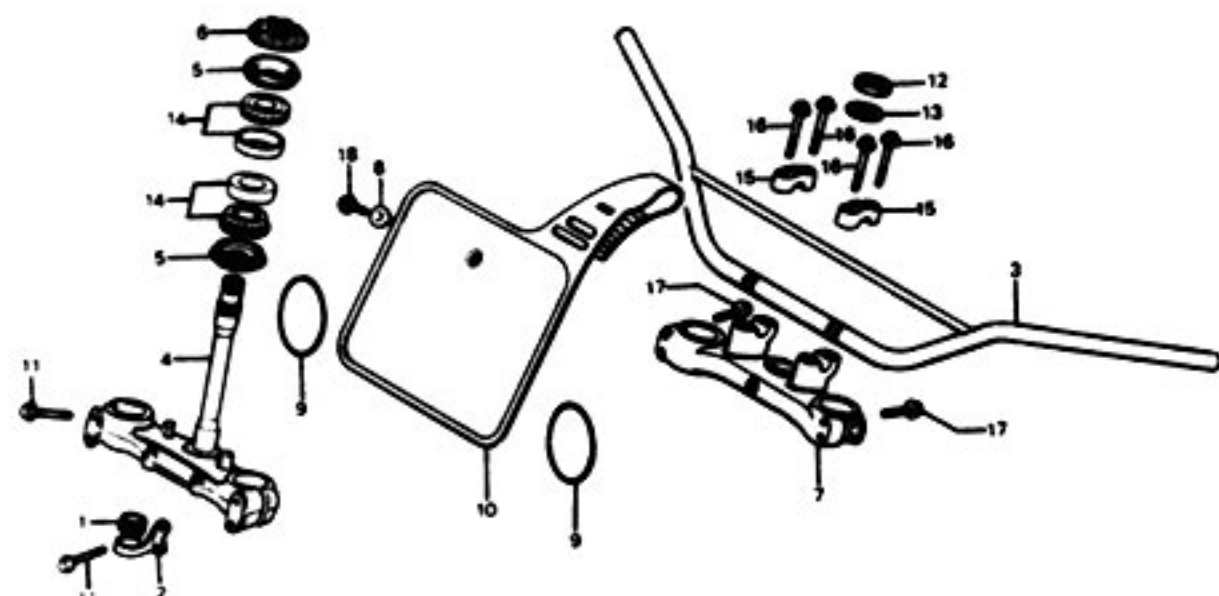
HANDLEBAR • TOP BRIDGE ('83)



CR250R '81
CR250R '82
CR250R '83

REF NO	DESCRIPTION	CR250R			QTY REQ	PART NUMBER	HONDA CODE
		1	2	3			
1	INNER, CABLE GUIDE	-	-	3	1	45488-KA4-000	1039965
2	GUIDE, BRAKE CABLE	-	-	3	1	45488-KA3-710	1321595
3	HANDLEBAR	-	-	3	1	53100-KA5-770	1186873
4	STEM COMP., STEERING	-	-	3	1	53200-KA4-710	1320043
5	DUST SEAL, STEERING HEAD	-	-	3	2	53214-KA4-701	1186980
6	THREAD, STEERING HEAD TOP	-	-	3	1	53228-KA3-710	1322270
7	BRIDGE, FORK UPPER	-	-	3	1	53230-KA4-710	1322288
8	COLLAR, FR. FENDER MOUNT	-	-	3	1	61101-441-000	1215706
9	BAND, FR. NUMBER PLATE	-	-	3	2	61133-430-000	0680694
10	PLATE, FR. NUMBER "TYPE1"	-	-	3	1	61136-KA3-680ZA	1322312
11	BOLT, FLANGE, 8X45	-	-	3	4	90103-MA0-000	1036110
12	NUT, STEERING STEM	-	-	3	1	90304-KA3-710	1322544
	NUT, STEERING STEM	-	-	3	1	90304-KK0-000	1707595
13	WASHER, STEERING STEM	-	-	3	1	90503-KK0-000	1707637
	WASHER, STEERING STEM	-	-	3	1	90503-428-870	0812701
14	BEARING, HEAD PIPE UPPER (TOYO)	-	-	3	2	91015-425-831	0823955
	BEARING, HEAD PIPE UPPER (NACHI)	-	-	3	2	91015-425-832	0923227
15	HOLDER B2, HANDLEBAR UPPER	-	-	3	2	95014-22200	0265249

HANDLEBAR • TOP BRIDGE ('83)



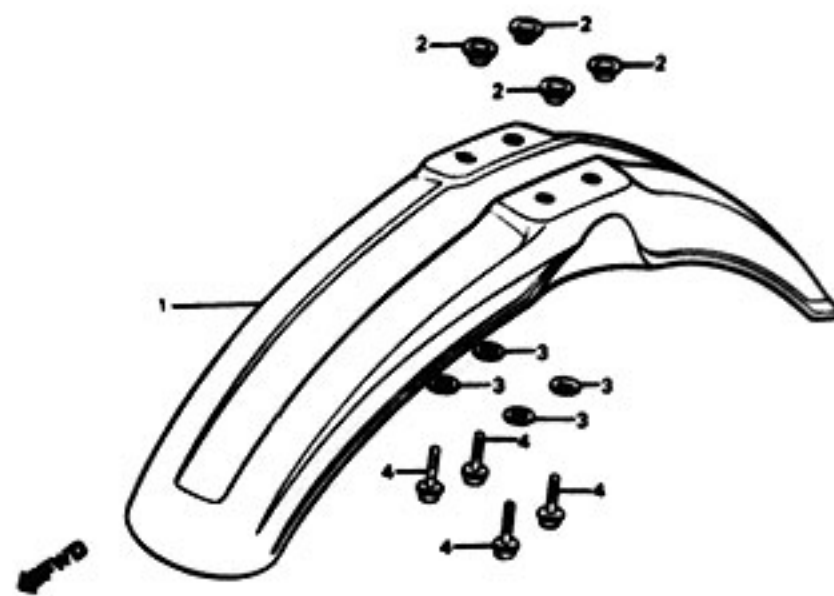
CR250R '81
CR250R '82
CR250R '83

CR250R

G24-8KA4-41 BLOCK NO. F-2-2

REF NO	DESCRIPTION	SERIAL NUMBER			QTY REQ	PART NUMBER	HONDA CODE
		1	2	3			
16	BOLT, FLANGE, 8X35	-	-	3	4	95700-08035-00	0496489
	BOLT, FLANGE, 8X35	-	-	3	4	95701-08035-00	2724029
17	BOLT, FLANGE, 8X40	-	-	3	4	95700-08040-08	0341396
	BOLT, FLANGE, 8X40	-	-	3	4	95701-08040-08	2374775
18	BOLT, FLANGE, 6X12	-	-	3	1	98000-08012-00	0823886
	BOLT, FLANGE, 6X12	-	-	3	1	98001-08012-00	2105930

FRONT FENDER



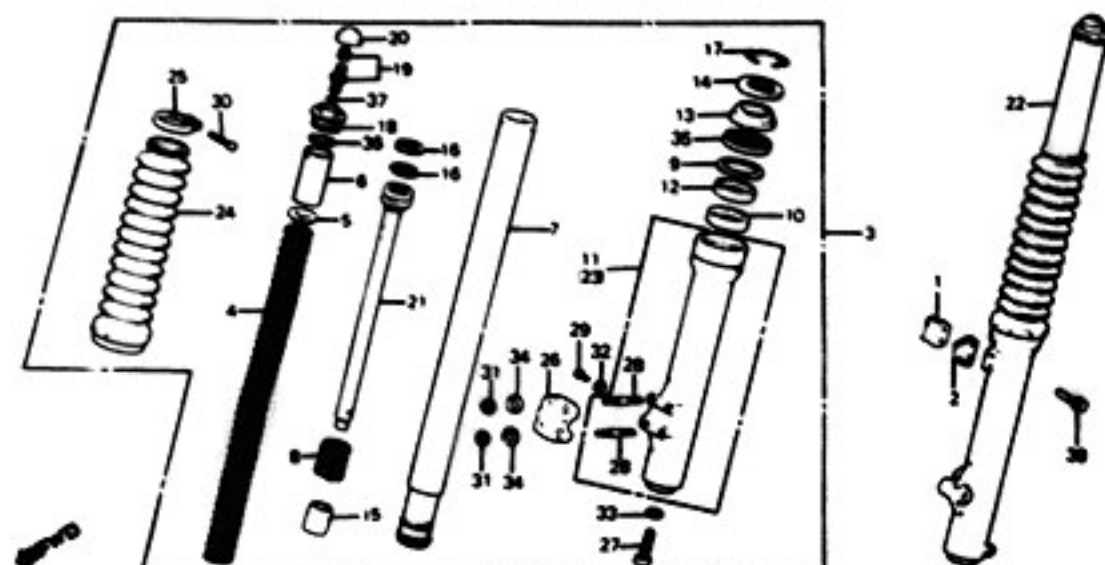
CR250R '81
CR250R '82
CR250R '83

CR250R

G24-8KA4-15A BLOCK NO. F-3

REF NO	DESCRIPTION	SERIAL NUMBER			QTY REQ	PART NUMBER	HONDA CODE
		1	2	3			
1	FENDER, FR. 'R23' (TAHITIAN RED)	1	-	-	1	61100-KA4-000ZA	1024512
	FENDER, FR. 'R23' (TAHITIAN RED)	1	-	-	1	61100-KA4-305ZA	1266352
	FENDER, FR.	-	2	-	1	61100-KA4-700	1187038
	FENDER, FR. 'R119' (FLASH RED)	-	-	3	1	61100-KA3-710ZA	1322296
2	WASHER, 6X20MM	1	-	-	4	90512-300-000	0191494
	COLLAR, FENDER MOUNTING	-	2	-	4	61104-KA4-700	1187053
	COLLAR, 6X25	-	-	3	4	90512-KA4-700	1187806
3	WASHER, PLAIN, 6MM	1	-	-	4	94103-08800	0629824
	WASHER, FENDER MOUNT	-	2	3	4	90506-430-000	0681023
4	BOLT, FLANGE, 6X20	1	-	-	4	95700-08020-08	0340331
	BOLT, FLANGE, 6X20	1	-	-	4	95701-08020-08	2374759
	BOLT, FLANGE, 6X20	-	2	-	4	98000-08020-00	0913806
	BOLT, FLANGE, 6X20	-	2	-	4	98001-08020-00	2529154
	BOLT, FLANGE, 6X16	-	-	3	4	98000-08016-00	1113887
	BOLT, FLANGE, 6X16	-	-	3	4	98001-08016-00	2105955

FRONT SHOCK ABSORBER ('81)



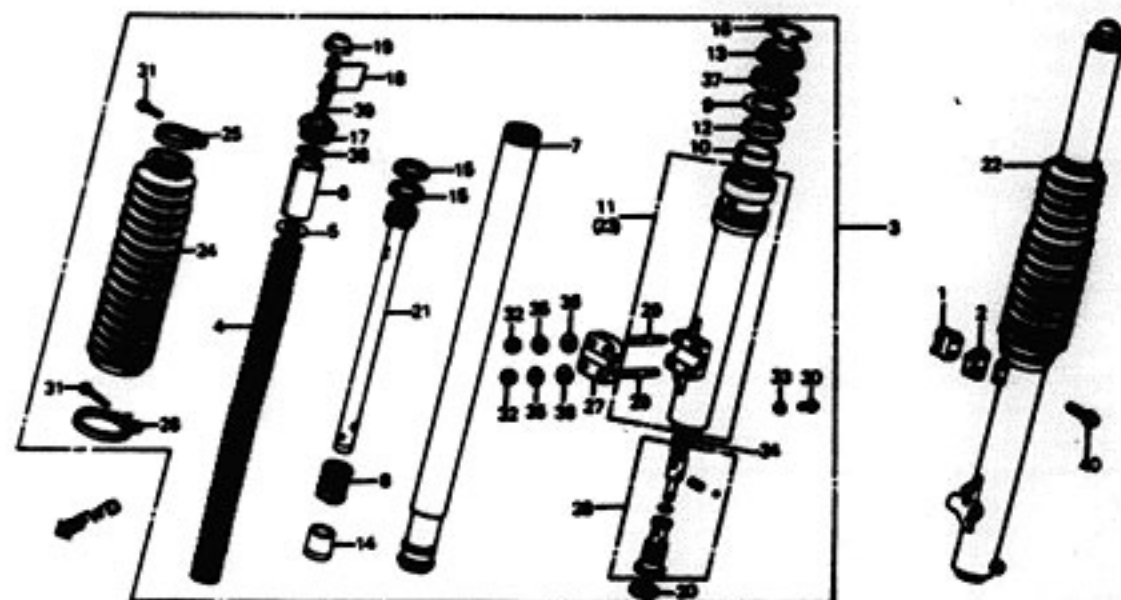
CR250R '81
CR250R '82
CR250R '83

REF NO	DESCRIPTION	CR250R			QTY REQ	PART NUMBER	HONDA CODE
		1	2	3			
1	CLAMP A, FR. BRAKE CABLE	1	-	-	1	45481-KA4-000	1028939
2	CLAMP B, FR. BRAKE CABLE	1	-	-	1	45482-KA4-000	1028947
3	SHOCK ABSORBER, R. FR.	1	-	-	1	51400-KA4-004	1027135
4	SPRING, FR. SHOCK	1	-	-	2	51401-KA4-004	1027143
5	GUIDE, SPRING	1	-	-	2	51403-KA4-004	1027150
6	SPACER, SPRING	1	-	-	2	51404-KA4-004	1027168
7	PIPE COMP., FR. SHOCK	1	-	-	2	51410-KA4-004	1027178
8	SPRING, FR. SHOCK REBOUND	1	-	-	2	51411-KA4-004	1027184
9	WASHER	1	-	-	2	51412-KA4-004	1027192
10	SLEEVE, SHOCK PIPE	1	-	-	2	51415-KA4-004	1027200
11	CASE COMP., R. LOWER	1	-	-	1	51421-KA4-004	1027218
12	BUSH, SHOCK PIPE	1	-	-	2	51424-KA4-004	1027226
13	DUST SEAL	1	-	-	2	51425-KA4-004	1027234
14	CASE, DUST SEAL	1	-	-	2	51426-KA4-004	1027242
15	PIECE, OIL LOCK	1	-	-	2	51432-KA4-004	1027259
16	RING, PISTON	1	-	-	4	51437-KA4-004	1027267
17	RING, SNAP	1	-	-	2	51447-KA4-004	1027275
18	BOLT, FR. SHOCK	1	-	-	2	51455-KA4-004	1027283
19	VALVE ASSY., AIR	1	-	-	2	51456-KA4-004	1027291
20	CAP, SHOCK BOLT	1	-	-	2	51457-KA4-004	1027309

REF NO	DESCRIPTION	CR250R			QTY REQ	PART NUMBER	HONDA CODE
		1	2	3			
21	PIPE, SEAT	1	-	-	2	51470-KA4-004	1027317
22	SHOCK ABSORBER ASSY., L. FR.	1	-	-	1	51500-KA4-004	1027325
23	CASE, L. LOWER	1	-	-	1	51521-KA4-004	1027333
24	BOOT, FR. SHOCK	1	-	-	2	51611-KA4-004	1027341
25	BAND, FR. SHOCK BOOT	1	-	-	2	51612-KA3-831	1910284
	BAND, FR. SHOCK BOOT	1	-	-	2	51612-KA4-004	1027358
26	HOLDER, AXLE	1	-	-	1	51634-KA3-731	1730621
	HOLDER, AXLE	1	-	-	1	51634-KA4-004	1027366
27	BOLT, SOCKET, 14MM	1	-	-	2	90118-KA4-004	1028166
28	BOLT, STUD, 6X34	1	-	-	4	90136-KA3-831	1914928
	BOLT, STUD, 6X34	1	-	-	4	90136-KA4-004	1029180
29	SCREW, PAN, 4X8	1	-	-	2	90201-KA4-004	1028273
30	SCREW, PAN, 4X16	1	-	-	2	90202-KA4-004	1028281
31	NUT, HEX., 6MM	1	-	-	4	90310-KA4-004	1028323
32	WASHER, DRAIN, 4MM	1	-	-	2	90543-KA4-004	1028364
33	WASHER	1	-	-	2	90544-KA4-004	1028372
34	WASHER, SPRING, 6MM	1	-	-	4	90545-KA4-004	1028380
35	OIL SEAL, 41X53X10.5	1	-	-	2	91255-KA4-004	1028661
36	O-RING, 31.34X3.53	1	-	-	2	91358-KA4-004	1028729
37	O-RING, 5.8X1.9	1	-	-	2	91357-KA4-004	1028737
38	BOLT, FLANGE, 6X16	1	-	-	2	95700-08016-08	0252262
	BOLT, FLANGE, 6X16	1	-	-	2	95701-08016-08	2105807

BLOCK NO. F-4

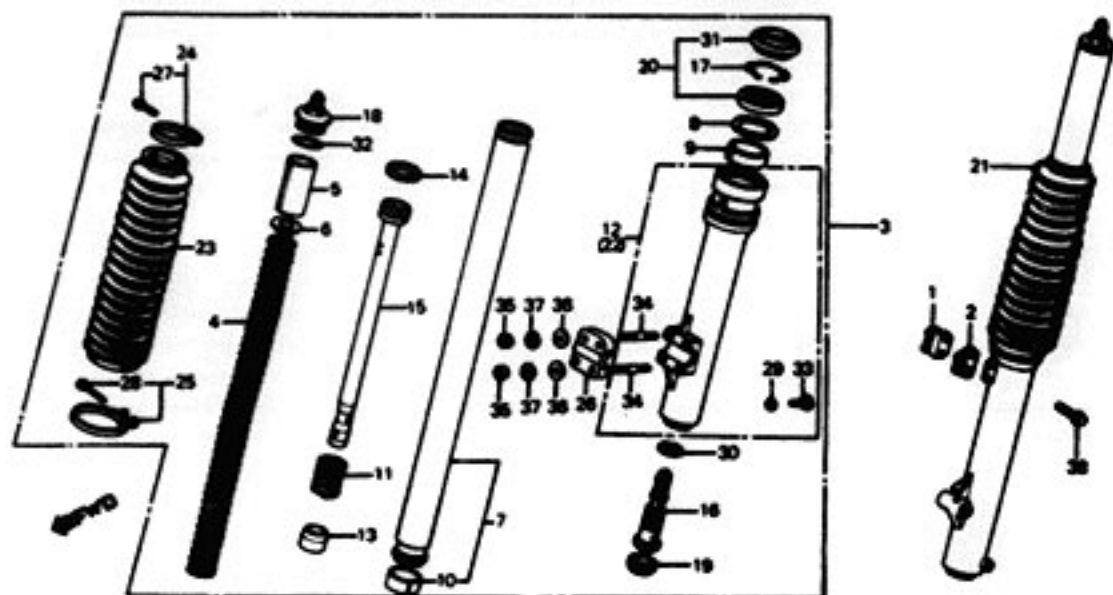
FRONT SHOCK ABSORBER ('82)



CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	624-BEAS-47	BLOCK NO. F-4-1
		1 9 8 1	1 9 8 2	1 9 8 3			
REF NO	DESCRIPTION	1	2	3		SERIAL NUMBER FROM TO	PART NUMBER
1	CLAMP A, FR. BRAKE CABLE	-	2	-	-----	1 45481-KA3-710	1321579
	CLAMP A, FR. BRAKE CABLE	-	2	-	-----	1 45481-KA4-701	1982224
2	CLAMP B, FR. BRAKE CABLE	-	2	-	-----	1 45482-KA4-700	1185792
3	SHOCK ABSORBER ASSY., R. FR. (KAYABA)	-	2	-	-----	1 51400-KA4-701	1186261
4	SPRING, FR. SHOCK	-	2	-	-----	2 51401-KA4-701	1186287
5	GUIDE, SPRING	-	2	-	-----	2 51403-KA4-701	1186303
6	SPACER, SPRING	-	2	-	-----	2 51404-KA4-701	1186311
7	PIPE COMP., FR. SHOCK	-	2	-	-----	2 51410-KA4-701	1186329
8	SPRING, FR. SHOCK REBOUND	-	2	-	-----	2 51411-KA4-701	1186345
9	WASHER	-	2	-	-----	2 51412-KA4-701	1186352
10	SLEEVE, SHOCK PIPE	-	2	-	-----	2 51415-KA4-701	1186360
11	CASE COMP., R. LOWER	-	2	-	-----	1 51421-KA4-701	1186378
12	BUSH, SHOCK PIPE	-	2	-	-----	2 51424-KA4-701	1186394
13	DUST SEAL	-	2	-	-----	2 51425-KA4-701	1186402
14	PIECE, OIL LOCK	-	2	-	-----	2 51432-KA4-701	1186410
15	RING, PISTON	-	2	-	-----	4 51437-KA4-701	1186428
16	RING, SNAP	-	2	-	-----	2 51447-KA4-701	1186438
17	BOLT, FR. SHOCK	-	2	-	-----	2 51455-KA4-701	1186444
18	VALVE ASSY., AIR	-	2	-	-----	2 51456-KA4-004	1027291

CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	BLOCK NO. F-4-1		
REF NO	DESCRIPTION	1 9 8 1	2 9 8 2	3 9 8 3		SERIAL NUMBER FROM TO	PART NUMBER	HONDA CODE
19	CAP, SHOCK BOLT	-	2	-	-----	2	51457-KA4-004	1027309
20	CAP, ADJUSTING BOLT	-	2	-	-----	2	51461-KA4-701	1186451
21	PIPE, SEAT	-	2	-	-----	2	51470-KA4-701	1186469
22	SHOCK ABSORBER ASSY., L. FR. (KAYABA)	-	2	-	-----	1	51500-KA4-701	1186485
23	CASE, L. LOWER	-	2	-	-----	1	51521-KA4-701	1186501
24	BOOT, FR. SHOCK	-	2	-	-----	2	51611-KA4-701	1186550
25	BAND, FR. SHOCK BOOT	-	2	-	-----	2	51612-KA4-701	1186568
26	BAND, LOWER BOOT	-	2	-	-----	2	51613-KA4-701	1186576
27	HOLDER, AXLE	-	2	-	-----	1	51634-KA3-731	1730621
	HOLDER, AXLE	-	2	-	-----	1	51634-KA4-004	1027386
28	BOLT, SOCKET	-	2	-	-----	2	90118-KA4-701	1187057
29	BOLT, STUD, 6X34	-	2	-	-----	4	90138-KA3-831	1914928
	BOLT, STUD, 6X34	-	2	-	-----	4	90138-KA4-004	1029180
30	SCREW, PAN, 4X8	-	2	-	-----	2	90201-KA4-004	1028273
	SCREW, PAN, 4X8	-	2	-	-----	2	93500-04008-0A	0156463
31	SCREW, PAN, 4X10	-	2	-	-----	4	90202-KA4-004	1028281
	SCREW, PAN, 4X10	-	2	-	-----	4	93500-04018-0A	0173882
32	NUT, HEX., 6MM	-	2	-	-----	4	90310-KA4-004	1028323
	NUT, HEX., 6MM	-	2	-	-----	4	94001-08020	0058024
	NUT, HEX., 6MM	-	2	-	-----	4	94001-08020-05	0498204
33	WASHER, DRAIN, 4MM	-	2	-	-----	2	90543-KA4-004	1028384
34	WASHER	-	2	-	-----	2	90544-KA4-701	1187822
35	WASHER, SPRING, 6MM	-	2	-	-----	4	90545-KA4-004	1028380
	WASHER, SPRING, 6MM	-	2	-	-----	4	94111-08000	0058974
36	WASHER, PLAIN, 6MM	-	2	-	-----	4	90546-KA4-004	1198548
	WASHER, PLAIN, 6MM	-	2	-	-----	4	94101-08000	0059071
	WASHER, PLAIN, 6MM	-	2	-	-----	4	94101-08080	3138074
	WASHER, PLAIN, 6MM	-	2	-	-----	4	94101-08800	0345900
37	OIL SEAL, 43X55X10.5	-	2	-	-----	2	91255-KA4-701	1188531
38	O-RING, 33.7X3.5	-	2	-	-----	2	91356-KA4-701	1188572
39	O-RING, 5.8X1.9	-	2	-	-----	2	91357-KA4-004	1028737
40	BOLT, FLANGE, 6X16	-	2	-	-----	2	98000-08018-00	1113687
	BOLT, FLANGE, 6X16	-	2	-	-----	2	98001-08018-00	2105955

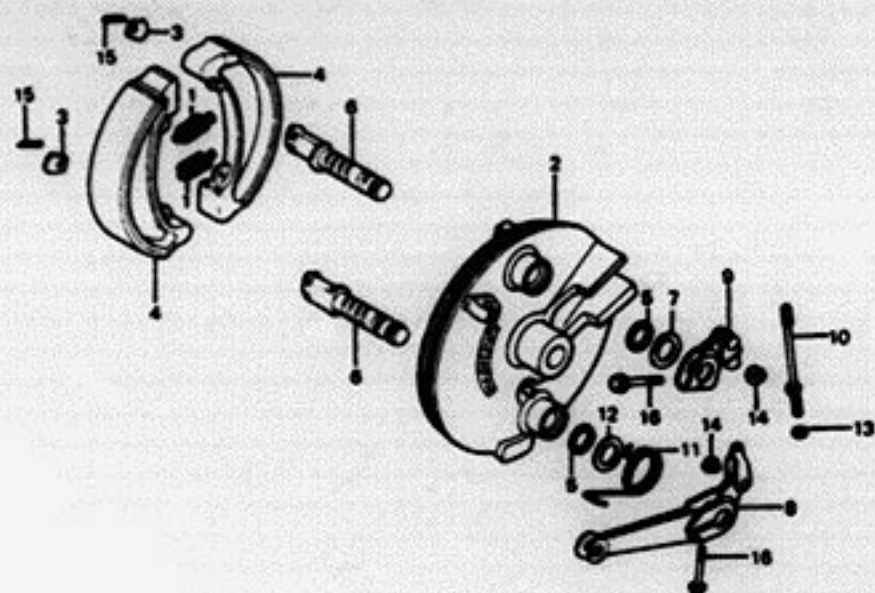
FRONT SHOCK ABSORBER ('83)



CR250R '81 CR250R '82 CR250R '83		CR250R					G24-8KA4-42		BLOCK NO. F-4-2	
		1 9 8 1	1 9 8 2	1 9 8 3			Q T Y R E Q			
REF NO	DESCRIPTION	1	2	3	SERIAL NUMBER FROM TO	PART NUMBER		HONDA CODE		
1	CLAMP A, FR. BRAKE CABLE	-	-	3	-----	1 45461-KA3-710	1321579			
2	CLAMP B, FR. BRAKE CABLE	-	-	3	-----	1 45462-KA3-710	1321587			
3	SHOCK ABSORBER ASSY., R. FR.	-	-	3	-----	1 51400-KA4-681	1370402			
	SHOCK ABSORBER ASSY., R. FR.	-	-	3	-----	1 51400-KA4-682	1502871			
4	SPRING, FR. SHOCK (0.34)	-	-	3	-----	2 51401-KA4-681	1331208			
	SPRING, FR. SHOCK (0.30 2GROOVE)	-	-	3	-----	(2) 51401-KA4-711	1321736			
	SPRING, FR. SHOCK (0.36 4GROOVE)	-	-	3	-----	(2) 51402-KA4-681	1331214			
	SPRING, FR. SHOCK (0.32 3GROOVE)	-	-	3	-----	(2) 51403-KA4-711	1321222			
5	SPACER, SPRING	-	-	3	-----	2 51404-KA4-711	1321744			
6	SEAT, SPRING	-	-	3	-----	2 51405-KA4-711	1321751			
7	PIPE COMP., FR. SHOCK	-	-	3	-----	2 51410-KA4-711	1321769			
8	RING, BACK UP	-	-	3	-----	2 51412-KA4-305	1321777			
9	BUSH, GUIDE	-	-	3	-----	2 51414-KA4-711	1321785			
10	BUSH, SLIDER	-	-	3	-----	2 51415-KA4-711	1321793			
11	SPRING, FR. REBOUND	-	-	3	-----	2 51416-KA4-711	1321801			
12	CASE COMP., R. LOWER	-	-	3	-----	1 51420-KA4-711	1321819			
13	PIECE, OIL LOCK	-	-	3	-----	2 51432-KA4-711	1321827			

CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	BLOCK NO. F-4-2	
REF NO	DESCRIPTION	1	2	3		PART NUMBER	HONDA CODE
		1	2	3			
14	RING, PISTON	-	-	3	2	51437-KA4-711	1321835
15	PIPE COMP., SEAT	-	-	3	2	51440-KA4-681	1370428
16	BOLT COMP., CENTER	-	-	3	2	51441-KA4-711	1321850
17	RING, OIL SEAL STOPPER	-	-	3	2	51447-KA4-711	1321868
18	BOLT ASSY., FR. SHOCK	-	-	3	2	51450-KA4-711	1321876
19	CAP, FR. SHOCK	-	-	3	2	51461-KA4-711	1321884
20	SEAL SET, FR. SHOCK	-	-	3	2	51490-KA4-711	1321892
21	SEAL SET, FR. SHOCK	-	-	3	2	51490-KA4-731	1661834
22	SHOCK ABSORBER ASSY., L. FR.	-	-	3	1	51500-KA4-681	1370444
23	SHOCK ABSORBER ASSY., L. FR.	-	-	3	1	51500-KA4-682	1502889
24	CASE COMP., L. LOWER	-	-	3	1	51520-KA4-711	1321900
25	BOOT, FR. SHOCK	-	-	3	2	51611-KA4-711	1321918
26	BAND, BOOT UPPER	-	-	3	2	51612-KA4-711	1321926
27	BAND, BOOT LOWER	-	-	3	2	51613-KA4-711	1321934
28	BAND, BOOT LOWER	-	-	3	2	51613-MK2-003	2142131
29	HOLDER, AXLE	-	-	3	1	51634-KA4-711	1321942
30	SCREW, PAN, 3.5X15	-	-	3	2	90202-KA4-711	1375294
31	SCREW, PAN, 3.5X25	-	-	3	2	90203-KA4-711	1375302
32	GASKET, FR. SHOCK DRAIN VALVE	-	-	3	2	90543-273-000	0052209
33	WASHER, SPECIAL, 18MM	-	-	3	2	90544-KA4-711	1322585
34	DUST SEAL, FR. SHOCK	-	-	3	2	91254-KA4-711	1322601
35	O-RING, 35.2X2.4	-	-	3	2	91356-KA4-711	1371228
36	BOLT, HEX., 6X8	-	-	3	2	92000-06008-0A	0724377
37	BOLT, HEX., 6X8	-	-	3	2	92101-06008-0A	2504868
38	BOLT, STUD, 6X35	-	-	3	4	90038-250-000	0100719
39	BOLT, STUD, 6X35	-	-	3	4	90051-200-000	0097329
40	BOLT, STUD, 6X35	-	-	3	4	92700-06035-0B	0688242
41	BOLT, STUD, 6X40	-	-	3	4	92700-06040	0058693
42	BOLT, STUD, 6X40	-	-	3	4	92700-06040-0B	0699546
43	BOLT, STUD, 6X35	-	-	3	4	92900-06028-0B	1388616
44	BOLT, STUD, 6X35	-	-	3	4	92900-06028-0B	2787570
45	NUT, HEX., 6MM	-	-	3	4	94001-06000-0S	0158067
46	NUT, HEX., 6MM	-	-	3	4	94001-06200-0S	2043255
47	WASHER, PLAIN, 6MM	-	-	3	4	94101-06000	0059071
48	WASHER, PLAIN, 6MM	-	-	3	4	94101-06080	3136074
49	WASHER, PLAIN, 6MM	-	-	3	4	94101-06800	0345900
50	WASHER, SPRING, 6MM	-	-	3	4	94111-06000	0058974
51	BOLT, FLANGE, 6X16	-	-	3	2	96000-06016-00	1113687
52	BOLT, FLANGE, 6X16	-	-	3	2	96001-06016-00	2105955

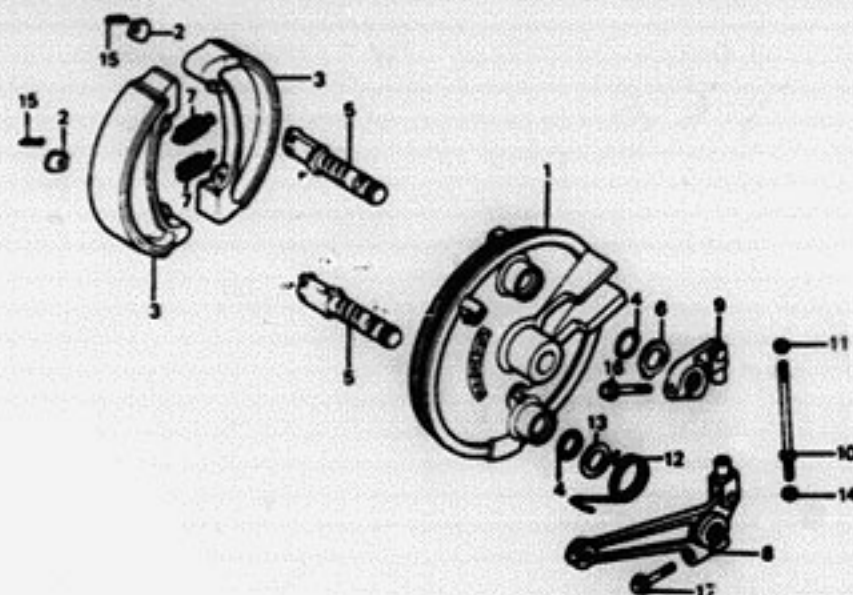
FRONT BRAKE PANEL ('81)



CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	BLOCK NO. F-5	
REF NO		1 9 8 1	2 9 8 2	3 9 8 3		SERIAL NUMBER FROM TO	
DESCRIPTION		1	2	3		PART NUMBER	HONDA CODE
1 SPRING, RR. BRAKE SHOE		1	-	-	2	43151-329-000	0281842
2 PANEL COMP., FR. BRAKE		1	-	-	1	45100-MAO-000	1026830
3 WASHER, ANCHOR PIN		1	-	-	2	45108-MAO-000	1026848
4 SHOE COMP., FR. BRAKE (ASAHI)		1	-	-	2	45120-MAO-003	1026855
SHOE COMP., FR. BRAKE (AKEBONO)		1	-	-	2	45120-MAO-005	1026863
SHOE COMP., FR. BRAKE (AKEBONO)		1	-	-	2	45120-MAO-771	1106491
SHOE COMP., FR. BRAKE (ASAHI)		1	-	-	2	45120-MAO-772	1091388
5 DUST SEAL, BRAKE CAM		1	-	-	2	45134-250-000	0048397
6 CAM, FR. BRAKE		1	-	-	2	45141-MAO-770	1091396
CAM, FR. BRAKE		1	-	-	2	45141-MAO-771	1217207
7 INDICATOR, FR. BRAKE		1	-	-	1	45145-413-870	0491936
8 ARM A, FR. BRAKE		1	-	-	1	45410-MAO-000	1026889
9 ARM COMP. B, FR. BRAKE		1	-	-	1	45420-MAO-000	1026897
10 ROD, BRAKE ARM CONNECTING		1	-	-	1	45422-MAO-000	1026905
11 SPRING, BRAKE ARM RETURN		1	-	-	1	45435-MAO-000	1026913
12 WASHER, BRAKE ARM		1	-	-	1	90525-MAO-000	1029198

CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	BLOCK NO. F-5	
REF NO		1 9 8 1	2 9 8 2	3 9 8 3		SERIAL NUMBER FROM TO	
DESCRIPTION		1	2	3		PART NUMBER	HONDA CODE
13 NUT, HEX., 6MM THIN		1	-	-	1	94002-06000	0058081
NUT, HEX., 6MM		1	-	-	1	94002-06000-0S	0181032
14 NUT, FLANGE, 6MM		1	-	-	2	94050-06000	0471623
15 PIN, COTTER, 2.0X12		1	-	-	2	94201-20120	0109579
16 BOLT, FLANGE, 6X32		1	-	-	2	95700-06032-00	0484477
BOLT, FLANGE, 6X32		1	-	-	2	95701-06032-00	2105856

FRONT BRAKE PANEL ('82)



CR250R '81
CR250R '82
CR250R '83

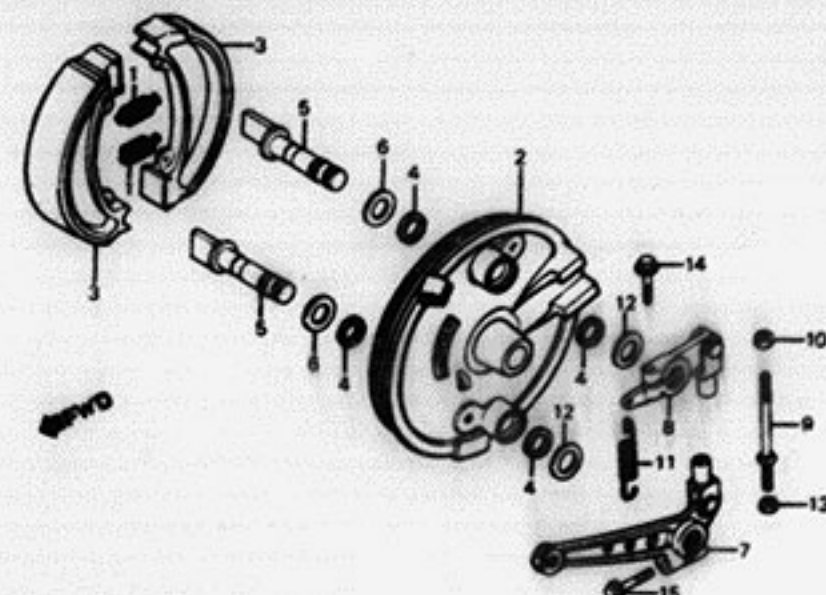
CR250R

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1-8KAS-48 BLOCK NO. F-5-1

REF NO	DESCRIPTION	1	2	3	SERIAL NUMBER FROM TO	QTY REQ	PART NUMBER	HONDA CODE
1	PANEL COMP., FR. BRAKE	-	2	-	-----	1	45100-MA0-771	1288844
2	WASHER, ANCHOR PIN	-	2	-	-----	2	45108-MA0-000	1026848
3	SHOE COMP., FR. BRAKE	-	2	-	-----	2	45120-KA4-701	1265628
4	DUST SEAL, BRAKE CAM	-	2	-	-----	2	45134-250-000	0048397
5	CAM, FR. BRAKE	-	2	-	-----	2	45141-MA0-771	1217207
6	INDICATOR, FR. BRAKE	-	2	-	-----	1	45145-413-670	0491936
7	SPRING, FR. BRAKE SHOE	-	2	-	-----	2	45151-MA0-770	1091404
8	ARM COMP. A, FR. BRAKE	-	2	-	-----	1	45410-KA4-700	1185701
9	ARM COMP. B, FR. BRAKE	-	2	-	-----	1	45420-KA4-700	1185719
10	ROD, BRAKE ARM CONNECTING	-	2	-	-----	1	45422-KA4-700	1185727
11	NUT, HEX., 6MM	-	2	-	-----	1	45423-KA4-700	1185735
12	SPRING, BRAKE ARM RETURN	-	2	-	-----	1	45435-KA4-700	1185743
13	WASHER, BRAKE ARM	-	2	-	-----	1	90525-MA0-000	1029198
14	NUT, HEX., 6MM THIN	-	2	-	-----	1	94002-08000	0058081
	NUT, HEX., 6MM	-	2	-	-----	1	94002-08000-0S	0181032
15	PIN, COTTER, 2.0X12	-	2	-	-----	2	94201-20120	0109579
16	BOLT, FLANGE, 6X25	-	2	-	-----	1	96000-08025-00	0782862
	BOLT, FLANGE, 6X25	-	2	-	-----	1	96001-08025-00	2105989
17	BOLT, FLANGE, 6X32	-	2	-	-----	1	96000-08032-00	0807347
	BOLT, FLANGE, 6X32	-	2	-	-----	1	96001-08032-00	2106029

FRONT BRAKE PANEL ('83)



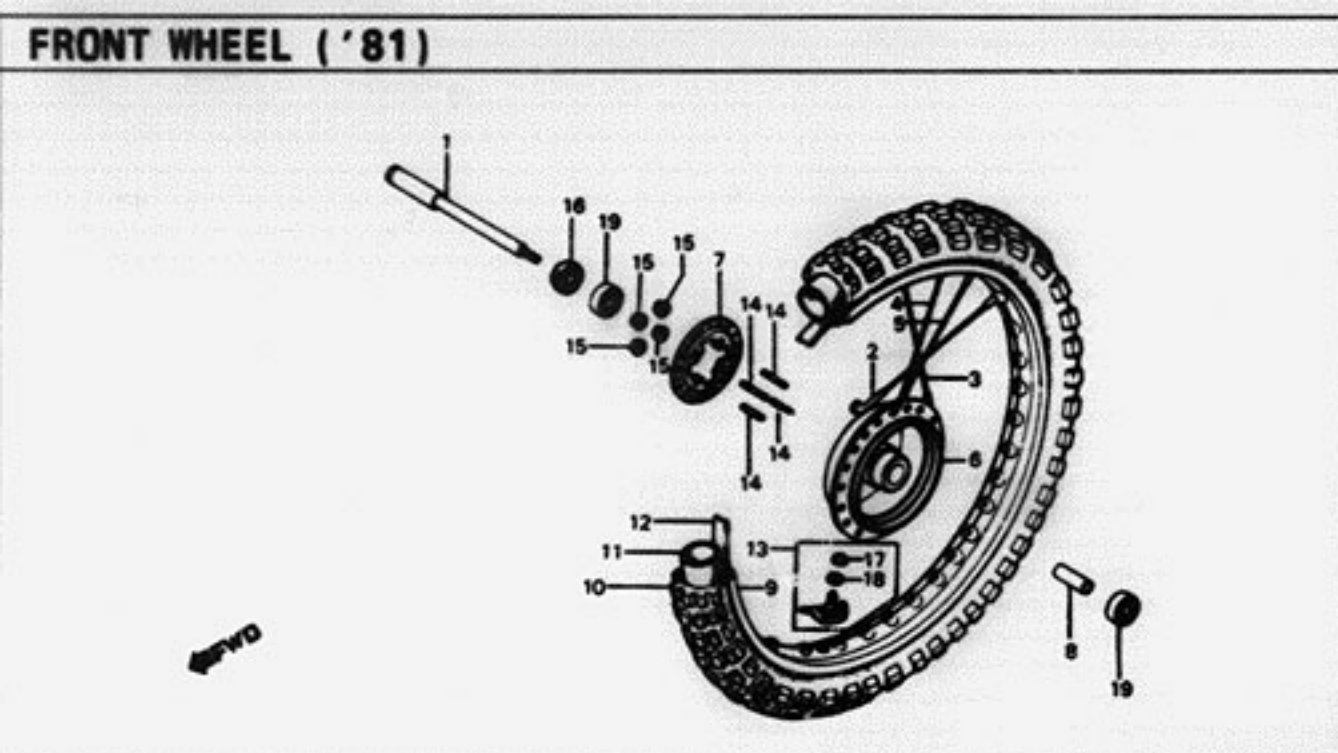
CR250R '81
CR250R '82
CR250R '83

CR250R

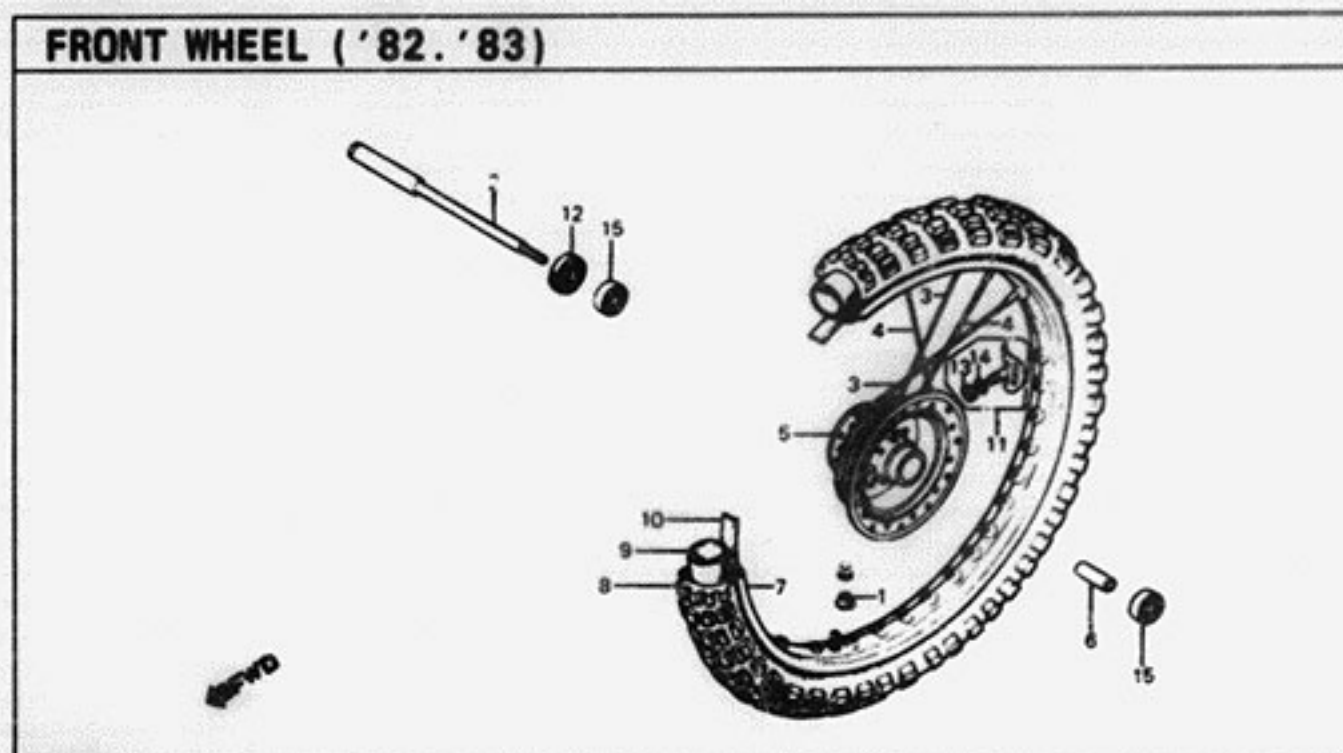
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G24-8KAS-47 BLOCK NO. F-5-1

REF NO	DESCRIPTION	1	2	3	SERIAL NUMBER FROM TO	QTY REQ	PART NUMBER	HONDA CODE
1	SPRING, RR. BRAKE SHOE	-	-	3	-----	2	43151-329-000	0281642
2	PANEL COMP., FR. BRAKE	-	-	3	-----	1	45100-KA4-710	1319482
3	SHOE COMP., FR. BRAKE	-	-	3	-----	2	45120-KA4-711	1320084
	SHOE COMP., FR. BRAKE	-	-	3	-----	-	45120-KA4-712	1846419
4	DUST SEAL, BRAKE CAM	-	-	3	-----	4	45134-KB7-005	1221399
5	CAM, FR. BRAKE	-	-	3	-----	2	45141-KA4-710	1319490
6	SEAT, FR. BRAKE CAM	-	-	3	-----	2	45142-MC4-000	1221423
7	ARM COMP. A, FR. BRAKE	-	-	3	-----	1	45410-KA4-710	1321538
8	ARM COMP. B, FR. BRAKE	-	-	3	-----	1	45420-KA4-710	1321546
9	ROD, BRAKE ARM CONNECTING	-	-	3	-----	1	45422-KA4-700	1185727
10	NUT, HEX., 6MM	-	-	3	-----	1	45423-KA4-700	1185735
11	SPRING, BRAKE ARM RETURN	-	-	3	-----	1	45435-KA3-710	1321553
12	WASHER, BRAKE ARM	-	-	3	-----	2	90525-MA0-000	1029198
13	NUT, HEX., 6MM	-	-	3	-----	1	94002-08000-0S	0181032
14	BOLT, FLANGE, 6X25	-	-	3	-----	1	96000-08025-00	0782862
	BOLT, FLANGE, 6X25	-	-	3	-----	1	96001-08025-00	2105989
15	BOLT, FLANGE, 6X32	-	-	3	-----	1	96000-08032-00	0807347
	BOLT, FLANGE, 6X32	-	-	3	-----	1	96001-08032-00	2106029

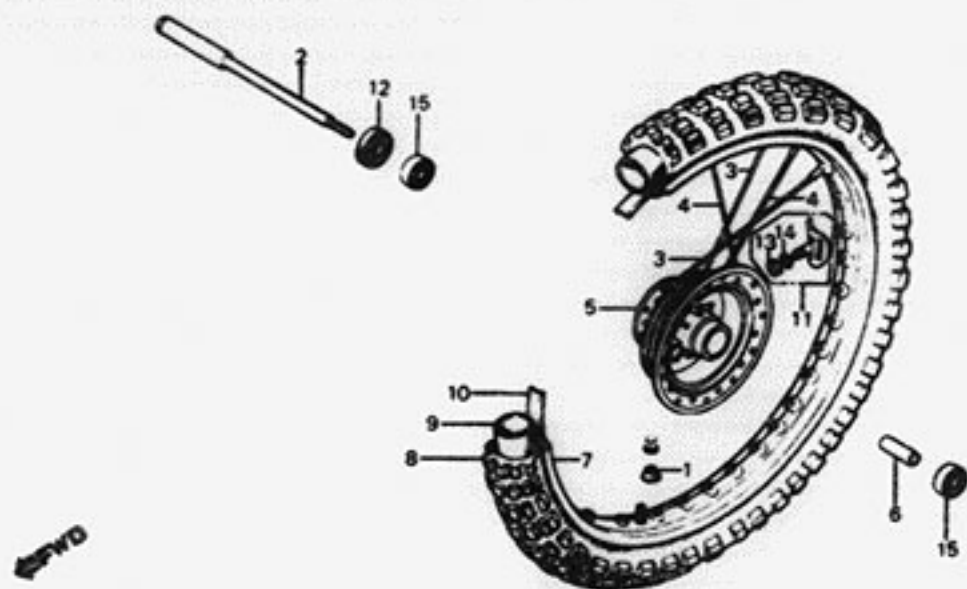


CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	G24-8430-18A		BLOCK NO. F-6
		1 9 8 1	1 9 8 2	1 9 8 3				
REF NO	DESCRIPTION	1	2	3		SERIAL NUMBER FROM TO	PART NUMBER	
1	AXLE, FR. WHEEL	1	-	-	-----	1 44301-KA4-000	1026772	
2	SPOKE SET A, FR. (88X234)	1	-	-	-----	9 446A0-KA4-000	1044395	
3	SPOKE SET B, FR. (88X198.5)	1	-	-	-----	9 446B0-KA4-000	1044403	
4	SPOKE SET C, FR. (88X233.5)	1	-	-	-----	9 446C0-KA4-000	1044411	
5	SPOKE SET D, FR. (88X198)	1	-	-	-----	9 446D0-KA4-000	1044429	
6	HUB COMP., FR. WHEEL	1	-	-	-----	1 44601-MA0-000	1026780	
7	FLANGE, FR. SPOKE	1	-	-	-----	1 44604-MA0-010	1044417	
8	COLLAR, FR. AXLE	1	-	-	-----	1 44620-MA0-000	1026106	
9	RIM, FR. WHEEL	1	-	-	-----	1 44701-430-003	0679194	
10	TIRE, FR. (3.00-21-4PR BS)	1	-	-	-----	1 44711-KA4-003	1026822	
11	TUBE, TIRE (2.75/3.00-21) (BS)	1	-	-	-----	1 44712-340-003	0265405	
12	FLAP, TIRE (1.60-21) (BS)	1	-	-	-----	1 44713-340-003	0265413	
13	STOPPER, BEAD (1.60)	1	-	-	-----	1 44715-444-000	0763656	
14	BOLT, STUD, 6X28	1	-	-	-----	4 90135-107-720	0355669	
15	NUT, DRIVEN SPROCKET (TOKAI)	1	-	-	-----	4 90352-122-003	0401406	
16	DUST SEAL, 20X50X5	1	-	-	-----	1 91254-KA4-000	1028653	
	DUST SEAL, 20X50X5	1	-	-	-----	1 91254-KA4-003	1322593	
17	NUT, HEX., 8MM	1	-	-	-----	1 94001-08000-05	0167338	
18	WASHER, SPRING, 8MM	1	-	-	-----	1 94111-08000	0058982	
19	BEARING, RADIAL BALL, 6202U	1	-	-	-----	2 96140-62020-10	0394361	



CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	G24-8K44-44		BLOCK NO F-6-
		1 9 8 1	1 9 8 2	1 9 8 3				
REF NO	DESCRIPTION	1	2	3		SERIAL NUMBER FROM	TO	
1	CAP, VALVE	-	-	3	-----	-----	1 42714-KA3-710	1321322
2	AXLE, FR. WHEEL	-	2	-	-----	-----	1 44301-KA4-000	1026772
	AXLE, FR. WHEEL	-	-	3	-----	-----	1 44301-KA3-710	1321454
3	SPOKE SET A, FR. (88X238)	-	2	-	-----	-----	18 446A0-KA4-700	1185552
	SPOKE SET A, FR.	-	-	3	-----	-----	18 446A0-KA3-710	1321462
4	SPOKE SET B, FR. (88X197.5)	-	2	-	-----	-----	18 446B0-KA4-700	1185560
	SPOKE SET B, FR. (88X201.5)	-	-	3	-----	-----	18 446B0-KA3-710	1321470
5	HUB COMP., FR. WHEEL	-	2	-	-----	CC404017	1 44601-KA4-700	1185578
	HUB COMP., FR. WHEEL	-	2	-	-----	-----	1 44601-KA4-701	1258169
	HUB COMP., FR. WHEEL	-	-	3	-----	-----	1 44601-KA3-710	1321488
6	COLLAR, FR. AXLE	-	2	-	-----	-----	1 44620-MA0-000	1026806
	COLLAR, FR. WHEEL DISTANCE	-	-	3	-----	-----	1 44620-KA3-710	1321496
7	RIM, FR. WHEEL	-	2	-	-----	-----	1 44701-KA4-701	1185586
	RIM, FR. WHEEL	-	-	3	-----	-----	1 44701-KA3-711	1321504
8	TIRE, FR. (3.00-21-4PR BS)	-	2	-	-----	-----	1 44711-KA4-003	1026822
	TIRE, FR. (90/80-21 BS)	-	-	3	-----	-----	1 44711-KA3-711	1321512
9	TUBE, TIRE (2.75/3.00-21) (BS)	-	2	-	-----	-----	1 44712-340-003	0265405
	TUBE, TIRE (90/80-21) (BS)	-	-	3	-----	-----	1 44712-KA3-711	1321520
	TUBE, TIRE (90/80-21 BS)	-	-	3	-----	-----	1 44712-KF0-003	1420041
	TUBE, TIRE (90/80-21 BS)	-	-	3	-----	-----	1 44712-KS6-003	2158608

FRONT WHEEL ('82-'83)

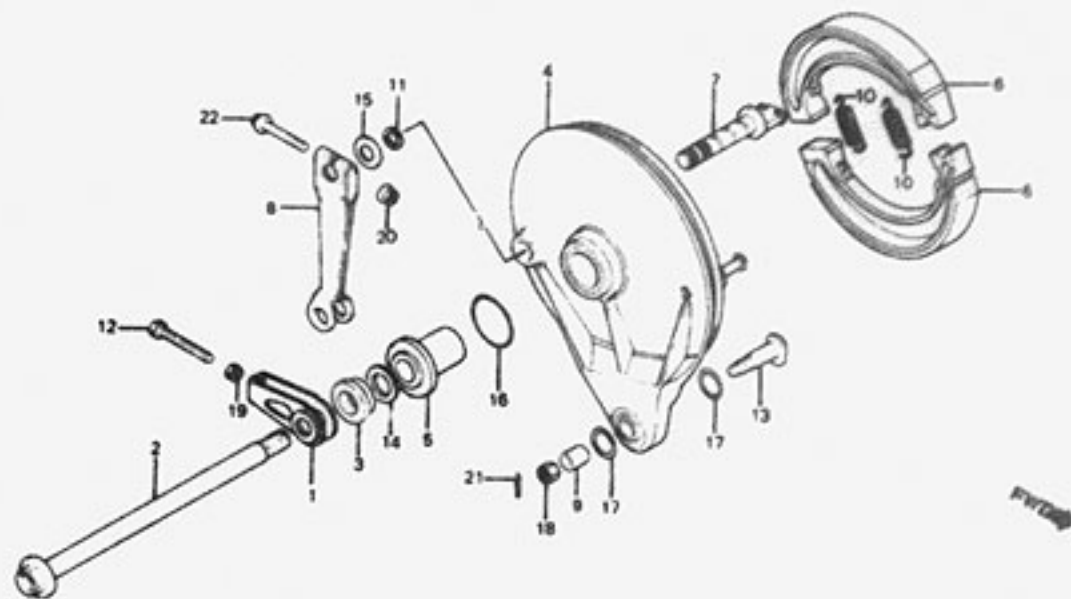


CR250R '81
CR250R '82
CR250R '83

REF NO	DESCRIPTION	CR250R			QTY REQ	PART NUMBER	HONDA CODE
		1	2	3			

9	TUBE, TIRE (90/80-21 BS)	-	-	3	1	44712-KS6-841	2520082
10	FLAP, TIRE (1.60-21) (BS)	-	2	3	1	44713-340-003	0265413
11	STOPPER, BEAD, 1.60	-	2	3	1	44715-MA0-770	1076975
12	DUST SEAL, 20X50X5	-	2	-	1	91254-KA4-000	1028653
	DUST SEAL, 20X50X5	-	2	3	1	91254-KA4-003	1322593
13	NUT, HEX, 8MM	-	2	3	1	94001-08000-05	0167338
14	WASHER, SPRING, 8MM	-	2	3	1	94111-08000	0058982
15	BEARING, RADIAL BALL, 6202U	-	2	3	2	96140-62020-10	0394361

REAR BRAKE PANEL ('81)

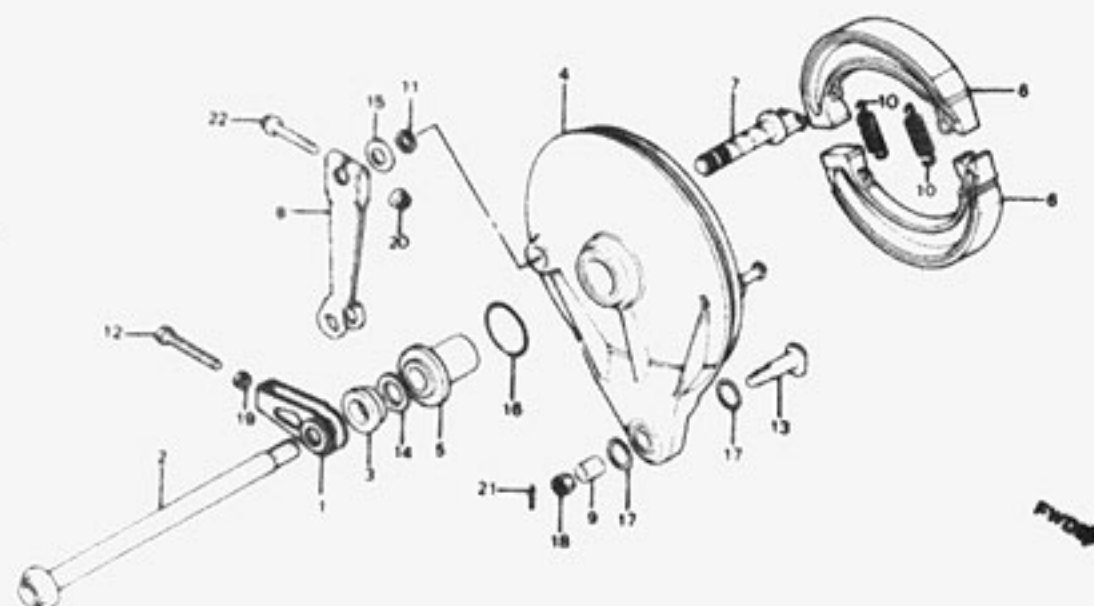


CR250R '81
CR250R '82
CR250R '83

REF NO	DESCRIPTION	CR250R			QTY REQ	PART NUMBER	HONDA CODE
		1	2	3			

1	ADJUSTER, CHAIN	1	-	-	1	40543-KA4-010	1044379
2	AXLE, RR. WHEEL	1	-	-	1	42301-KA4-000	1026616
3	COLLAR, RR. PANEL SIDE	1	-	-	1	42313-KA4-000	1026640
4	PANEL COMP., RR. BRAKE	1	-	-	1	43100-KA4-000	1026707
5	COLLAR, RR. BRAKE PANEL	1	-	-	1	43111-KA4-000	1026715
6	SHOE COMP., RR. BRAKE (ASAHI)	1	-	-	2	43120-KA4-003	1026723
	SHOE COMP., RR. BRAKE (AKEBONO)	1	-	-	2	43120-KA4-005	1026731
7	CAM, RR. BRAKE	1	-	-	1	43141-430-000	0679779
8	ARM, RR. BRAKE	1	-	-	1	43410-KA4-000	1026749
9	COLLAR, STOPPER ARM RR. DISTANCE	1	-	-	1	43433-444-000	0765800
10	SPRING, FR. BRAKE SHOE	1	-	-	2	45133-329-000	0293316
11	DUST SEAL, BRAKE CAM	1	-	-	1	45134-250-000	0048397
12	BOLT, CHAIN ADJUSTING	1	-	-	1	90119-KA4-000	1028182
13	BOLT, RR. BRAKE PANEL STOPPER	1	-	-	1	90127-444-000	0764043
14	WASHER, 18.5X34	1	-	-	1	90523-292-000	0144881
15	WASHER, BRAKE ARM	1	-	-	1	90525-MA0-000	1029198
16	O-RING, 40X2.6	1	-	-	1	91301-371-003	0409375
	O-RING, 40X2.6	1	-	-	1	91301-371-005	0699439

REAR BRAKE PANEL ('81)



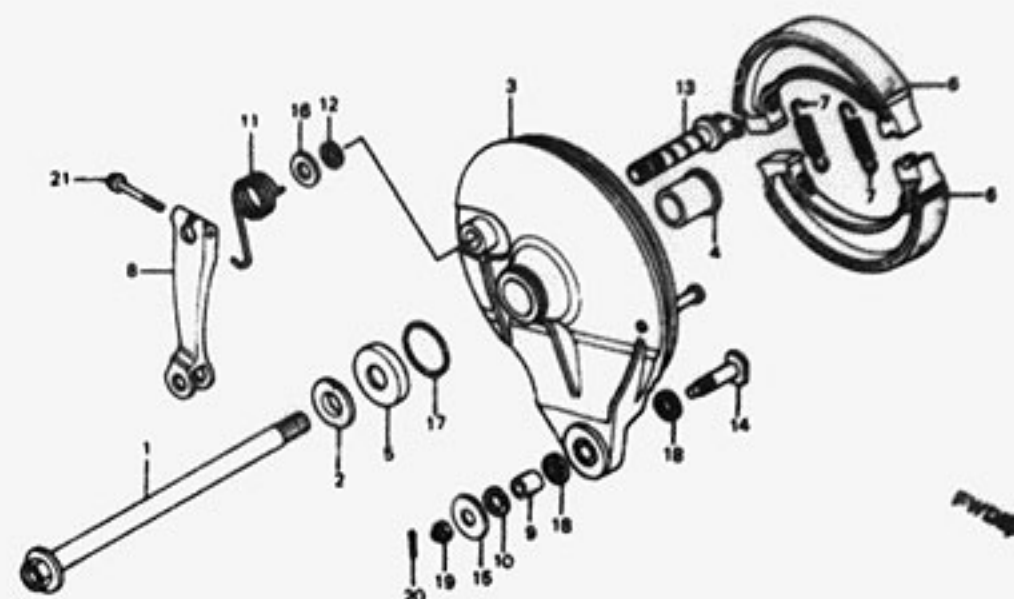
CR250R '81
CR250R '82
CR250R '83

CR250R

G24-BK4-188 BLOCK NO. F-7

REF NO	DESCRIPTION	SERIAL NUMBER			QTY REQ	PART NUMBER	HONDA CODE
		1	2	3			
17	D-RING, 20X1 8	1	-	-	2	91302-430-003	0881189
18	NUT, HEX, 10MM	1	-	-	1	94001-10000-05	0145391
19	NUT, HEX, 8MM	1	-	-	1	94002-08000-05	0156075
	NUT, HEX, 8MM	1	-	-	1	94002-08080-05	0522144
20	NUT, FLANGE, 6MM	1	-	-	1	94050-08000	0471623
21	PIN, COTTER, 4 OX30	1	-	-	1	94201-40300	0058461
22	BOLT, FLANGE, 6X32	1	-	-	1	95700-08032-00	0484477
	BOLT, FLANGE, 6X32	1	-	-	1	95701-08032-00	2105856

REAR BRAKE PANEL ('82)



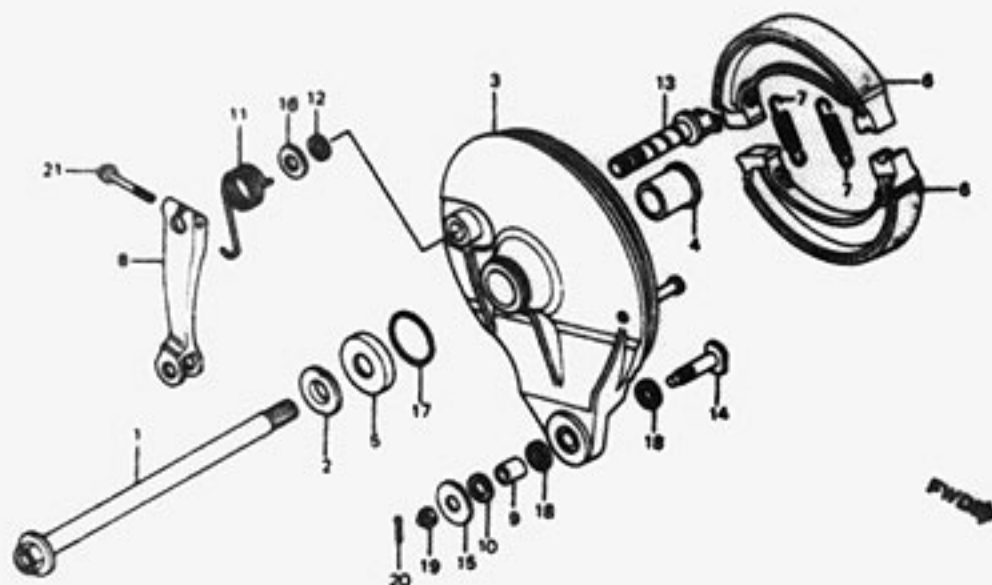
CR250R '81
CR250R '82
CR250R '83

CR250R

G24-BK4-50 BLOCK NO. F-7

REF NO	DESCRIPTION	SERIAL NUMBER			QTY REQ	PART NUMBER	HONDA CODE
		1	2	3			
1	AXLE, RR, WHEEL	-	2	-	1	42301-KA4-700	1185198
2	COLLAR, RR, AXLE	-	2	-	1	42306-KA3-830	1933498
	COLLAR, RR, AXLE	-	2	-	1	42306-KA4-700	1185222
3	PANEL COMP., RR, BRAKE	-	2	-	1	43100-KA4-701	1265081
4	COLLAR, RR, BRAKE PANEL	-	2	-	1	43111-KA4-700	1185370
5	CAP, DUST SEAL	-	2	-	1	43112-KA4-701	1185396
6	SHOE COMP., RR, BRAKE	-	2	-	2	43120-KA4-700	1185404
7	SPRING, RR, BRAKE SHOE	-	2	-	2	43151-329-000	0281642
8	ARM, RR, BRAKE	-	2	-	1	43410-KA4-701	1375260
9	COLLAR, STOPPER ARM RR, DISTANCE	-	2	-	1	43433-KA4-700	1185479
10	RUBBER, STOPPER ARM CUSHION	-	2	-	1	43434-KA4-701	1353903
11	SPRING, BRAKE ARM RETURN	-	2	-	1	43435-KA4-700	1185495
12	DUST SEAL, BRAKE CAM	-	2	-	1	45134-250-000	0048397
13	CAM, FR, BRAKE	-	2	-	1	45141-KA3-000	1042803
14	BOLT, RR, BRAKE STOPPER ARM	-	2	-	1	90127-KA4-701	1354505
15	WASHER, TANK CUSHION	-	2	-	1	90503-898-000	1106798
16	WASHER, BRAKE ARM	-	2	-	1	90525-MA0-000	1029198
17	O-RING, 40X2 6	-	2	-	1	91301-371-003	0409375
	O-RING, 40X2 6	-	2	-	1	91301-371-005	0699439

REAR BRAKE PANEL ('82)



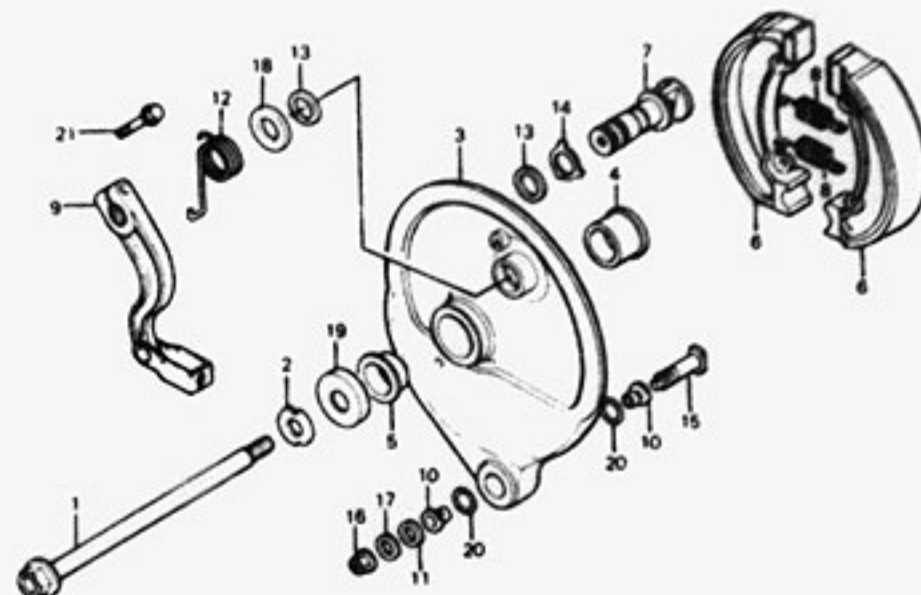
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CR250R '82
CR250R '83

CR250R

G24-BRA4-80 BLOCK NO. F-7-1

REF NO	DESCRIPTION	CR250R			QTY REQ	PART NUMBER	HONDA CODE
		1	2	3			
18	DUST SEAL, 12X16X2.5	-	2	-	2	91302-KA4-701	1188556
	DUST SEAL, 12X16X2.5	-	2	-	2	91302-KA4-702	1188564
19	WASHER, SPRING 6MM	-	2	-	1	94011-06000-05	1198571
20	PIN, SPLIT, 1.2X10	-	2	-	1	94201-12150	0058271
	PIN, COTTER, 1.2MM	-	2	-	1	94201-12200	0058289
21	BOLT, FLANGE, 6X25	-	2	-	1	96000-06025-00	0782862
	BOLT, FLANGE, 6X25	-	2	-	1	96001-06025-00	2105989

REAR BRAKE PANEL ('83)



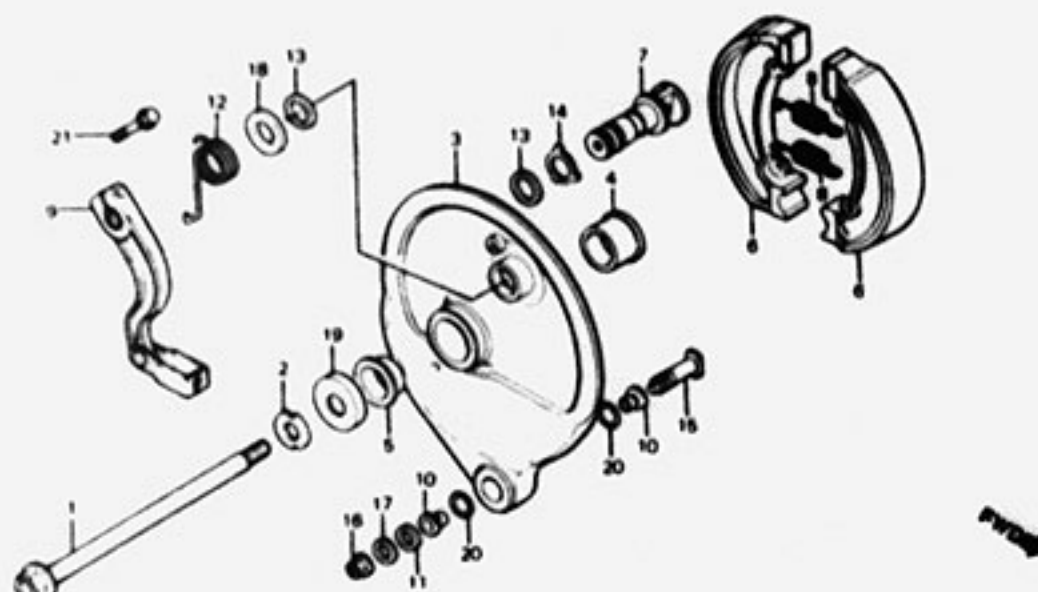
CR250R '81
CR250R '82
CR250R '83

CR250R

G24-BRA4-45 BLOCK NO. F-7-2

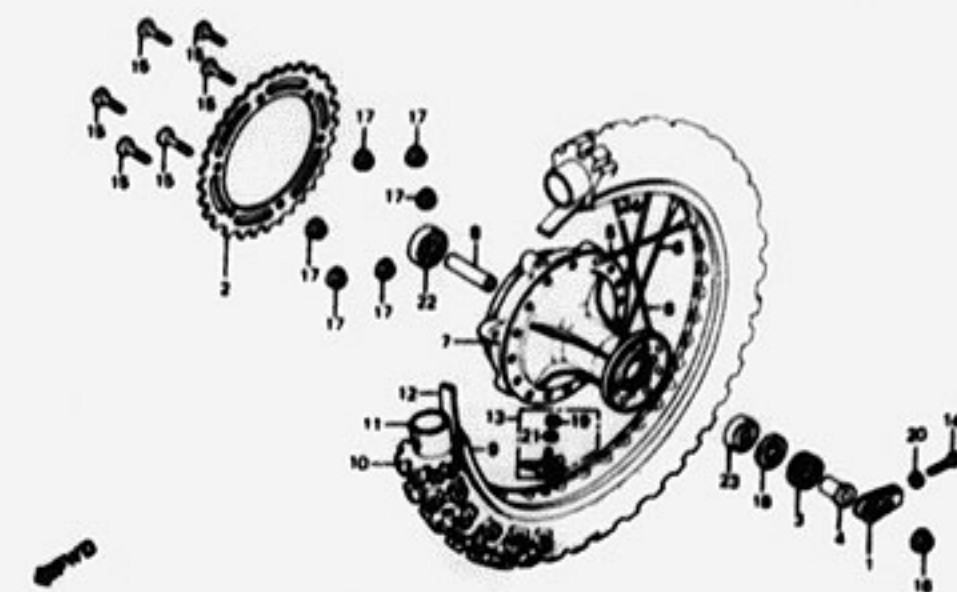
REF NO	DESCRIPTION	CR250R			QTY REQ	PART NUMBER	HONDA CODE
		1	2	3			
1	AXLE, RR. WHEEL	-	-	3	1	42301-KA4-700	1185198
2	COLLAR, RR. AXLE	-	-	3	1	42306-KA3-830	1933488
	COLLAR, RR. AXLE	-	-	3	1	42306-KA4-700	1185222
3	PANEL COMP., RR. BRAKE	-	-	3	1	43100-KA4-710	1321330
4	COLLAR, RR. BRAKE PANEL (A)	-	-	3	1	43111-KA3-710	1321348
5	COLLAR, RR. BRAKE PANEL (B)	-	-	3	1	43112-KA3-710	1321355
6	SHOE COMP., RR. BRAKE	-	-	3	2	43120-KA3-711	1321363
	SHOE COMP., RR. BRAKE	-	-	3	2	43120-KA3-712	1694744
	SHOE COMP., RR. BRAKE	-	-	3	2	43120-KA3-831	1916675
	SHOE COMP., RR. BRAKE	-	-	3	2	43120-KA3-832	1933613
7	CAM, RR. BRAKE	-	-	3	1	43141-KA3-710	1321371
8	SPRING, RR. BRAKE SHOE	-	-	3	2	43151-329-000	0281642
9	ARM, RR. BRAKE	-	-	3	1	43410-KA4-710	1321389
10	COLLAR, RR. BRAKE STOPPER ARM B	-	-	3	2	43433-KA3-710	1321413
11	RUBBER, STOPPER ARM CUSHION	-	-	3	1	43434-KA4-701	1353903
12	SPRING, BRAKE ARM RETURN	-	-	3	1	43435-KA4-710	1321421
13	DUST SEAL, BRAKE CAM	-	-	3	2	45134-KB7-005	1221399
14	SEAT, FR. BRAKE CAM	-	-	3	1	45142-KB7-000	1221415
15	BOLT, RR. BRAKE PANEL STOPPER	-	-	3	1	90127-KA3-710	1322502

REAR BRAKE PANEL ('83)



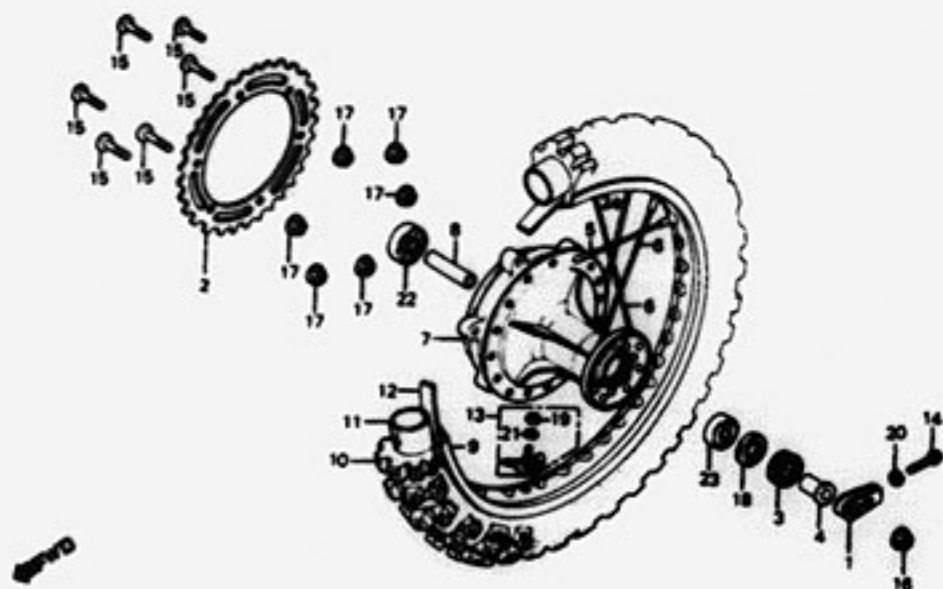
CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	G24-BA4-45 BLOCK NO. F-7-2	
		1	2	3			
REF NO	DESCRIPTION	1	2	3	SERIAL NUMBER FROM TO	PART NUMBER	HONDA CODE
16	NUT U. 6MM	-	-	3	-	90301-473-003	1187707
17	WASHER TANK CUSHION	-	-	3	-	90503-898-000	108798
18	WASHER BRAKE ARM	-	-	3	-	90525-MA0-000	1029198
19	SEAL RR BRAKE PANEL DUST	-	-	3	-	91258-KA3-711	1322819
	SEAL RR BRAKE PANEL DUST	-	-	3	-	91258-KA3-712	1322827
20	O-RING COMPRESSOR HOSE	-	-	3	-	91355-SA5-801	1354729
21	BOLT FLANGE 6X25	-	-	3	-	98000-08025-00	0782862
	BOLT FLANGE 6X25	-	-	3	-	98001-08025-00	2105989

REAR WHEEL ('81)



CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	G24-BA4-18 BLOCK NO. F-8	
		1	2	3			
REF NO	DESCRIPTION	1	2	3	SERIAL NUMBER FROM TO	PART NUMBER	HONDA CODE
1	ADJUSTER CHAIN	1	-	-	-	40543-KA4-010	1044379
2	SPROCKET FINAL DRIVEN (52T)	1	-	-	-	41202-KA4-000	1028574
	(ALUMINUM)	1	-	-	-	41203-KA4-000	1028582
	SPROCKET FINAL DRIVEN (54T)	1	-	-	-	41203-KA4-810	1028590
	(ALUMINUM)	1	-	-	-	41204-KA4-000	1028608
	SPROCKET FINAL DRIVEN (54T)	1	-	-	-	41231-430-000	0879621
	(STEEL)	1	-	-	-	42311-KA4-000	1028624
	SPROCKET FINAL DRIVEN (56T)	1	-	-	-	428A0-KA4-000	1028657
	(ALUMINUM)	1	-	-	-	428B0-KA4-000	1028685
3	RETAINER RR WHEEL BEARING	1	-	-	-	42801-KA4-000	1028673
4	COLLAR RR WHEEL SIDE	1	-	-	-	42820-430-000	0879720
5	SPOKE SET A RR	1	-	-	-	42701-KA4-003	1028681
6	SPOKE SET B RR	1	-	-	-	42711-KA4-003	1028699
7	HUB COMP RR WHEEL	1	-	-	-	42712-KA5-881	1375252
8	COLLAR RR WHEEL DISTANCE	1	-	-	-	42712-430-701	0721381
9	RIM RR WHEEL	1	-	-	-	42713-300-003	0791194
10	TIRE RR (5.10-18 M22) (BS)	1	-	-	-		
11	TUBE TIRE (5.10-18 BS)	1	-	-	-		
	TUBE TIRE (5.10-18 BS)	1	-	-	-		
12	FLAP TIRE (2.15-18) (BS)	1	-	-	-		

REAR WHEEL ('81)



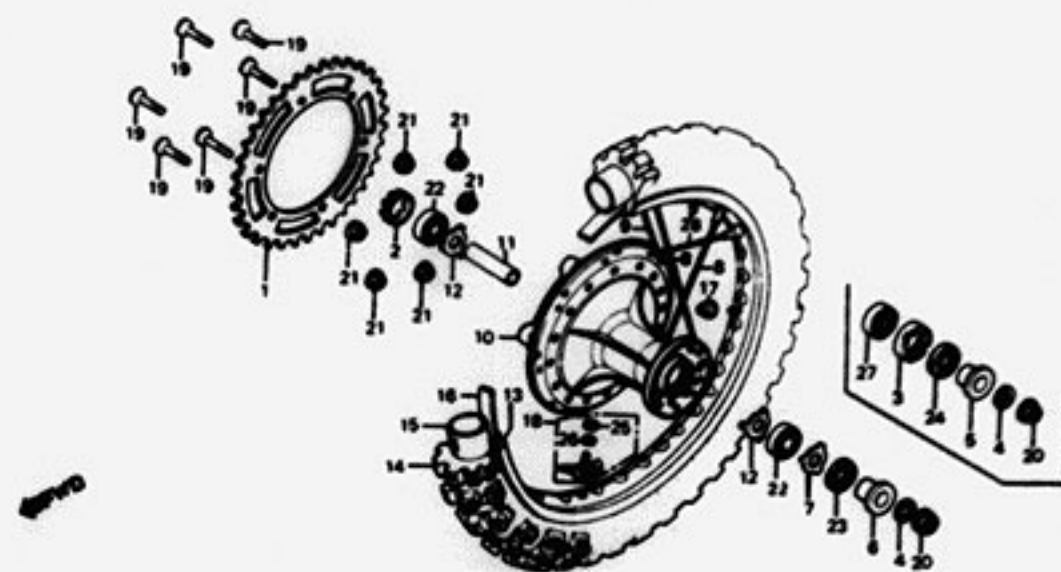
CR250R '81
CR250R '82
CR250R '83

CR250R

G24-BK44-19 BLOCK NO. F-8

REF NO	DESCRIPTION	QTY REQ			PART NUMBER	HONDA CODE
		1	2	3		
13	STOPPER, BEAD	1	-	-	2 42715-MA0-770	1093558
	STOPPER, BEAD (2.158)	1	-	-	2 42715-357-000	0321109
	STOPPER, BEAD	1	-	-	2 42715-428-000	0888014
	STOPPER, BEAD (2.15)	1	-	-	2 42715-487-000	0825687
14	BOLT, CHAIN ADJUSTING	1	-	-	1 90119-KA4-000	1028182
15	SCREW, FLAT, 8X31	1	-	-	6 90125-KA4-000	1028208
16	NUT, AXLE, 18MM	1	-	-	1 90305-KA4-003	1028307
17	NUT, UBS, 8MM	1	-	-	6 90309-357-000	0322184
18	OIL SEAL, 28X42X7	1	-	-	1 91257-230-000	0135954
	OIL SEAL, 28X42X7	1	-	-	1 91257-230-003	0391387
	OIL SEAL, 28X42X7	1	-	-	1 91257-230-005	0881171
19	NUT, HEX., 8MM	1	-	-	2 94001-08000-0S	0167338
20	NUT, HEX., 8MM	1	-	-	1 94002-08000-0S	0156075
	NUT, HEX., 8MM	1	-	-	1 94002-08080-0S	0522144
21	WASHER, SPRING, 8MM	1	-	-	2 94111-08000	0058982
22	BEARING, RADIAL BALL, 6204U	1	-	-	1 96140-62040-10	0294371
23	BEARING, RADIAL BALL, 6304U	1	-	-	1 96140-63040-10	0257790
24	SPOKE SET (BS7X160)	1	-	-	9 97820-79160-U0	1028869

REAR WHEEL ('82, '83)

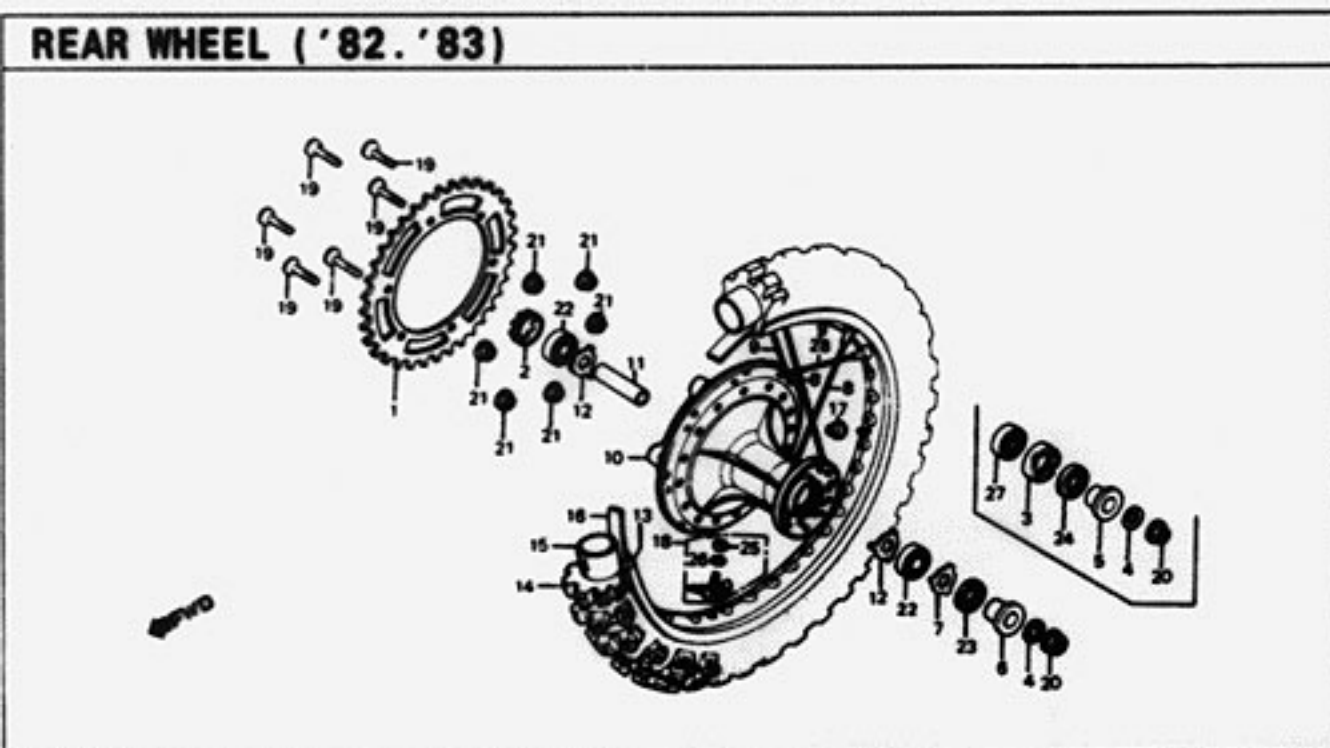


CR250R '81
CR250R '82
CR250R '83

CR250R

G24-BK44-48 BLOCK NO. F-8-1

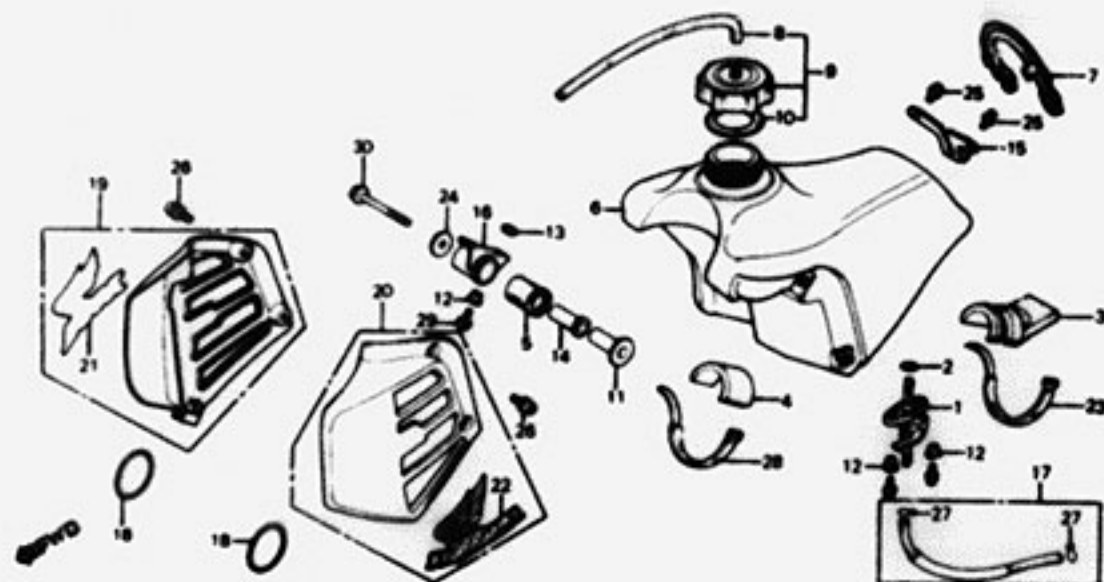
REF NO	DESCRIPTION	QTY REQ			PART NUMBER	HONDA CODE
		1	2	3		
1	SPROCKET, FINAL DRIVEN (52T)	-	2	3	(1) 41202-KA4-701	1259936
	SPROCKET, FINAL DRIVEN (54T)	-	2	3	1 41203-KA4-701	1259944
	SPROCKET, FINAL DRIVEN (56T)	-	2	-	1 41204-KA4-701	1259951
	SPROCKET, FINAL DRIVEN (54T) (STEEL)	-	-	3	(1) 41204-KA4-701	1259951
	SPROCKET, FINAL DRIVEN (54T) (STEEL)	-	2	3	(1) 41205-KA4-701	1259969
2	RETAINER, RR. WHEEL BEARING	-	-	3	1 41231-KA3-710	1321199
3	RETAINER, RR. WHEEL BEARING	-	2	-	1 41231-KA4-700	1185172
4	COLLAR, RR. AXLE	-	2	3	1 42306-KA3-830	1933498
	COLLAR, RR. AXLE	-	2	3	1 42306-KA4-700	1185222
5	COLLAR, RR. WHEEL SIDE	-	2	-	1 42311-KA4-700	1185255
6	COLLAR, RR. WHEEL SIDE	-	-	3	1 42311-KA4-710	1321223
7	WASHER, RR. WHEEL SIDE	-	-	3	1 42312-KA3-710	1321231
	WASHER, RR. WHEEL SIDE	-	-	3	1 42312-KA3-730	1908797
8	SPOKE SET A, RR. (BS7X205.5)	-	2	-	18 416A0-KA4-700	1185263
	SPOKE SET A, RR.	-	-	3	18 416A0-KA3-710	1321249
9	SPOKE SET B, RR. (BS7X165)	-	2	-	9 42680-KA4-700	1185271
	SPOKE SET B, RR.	-	-	3	18 42680-KA4-710	1321256
10	HUB COMP., RR. WHEEL	-	2	-	1 42601-KA4-700	1185289
	HUB COMP., RR. WHEEL	-	2	-	1 42601-KA4-701	1313725



CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	BLOCK NO. F-8-1	
REF NO	DESCRIPTION	1	2	3		SERIAL NUMBER FROM TO	HONDA CODE
10	HUB COMP., RR. WHEEL	-	-	3	1	42601-KA4-710	1321284
11	COLLAR, RR. WHEEL DISTANCE	-	2	-	1	42620-KA4-700	1185305
	COLLAR, RR. WHEEL DISTANCE	-	-	3	1	42620-KA3-710	1321272
12	CAP. DISTANCE COLLAR	-	2	-	1	42621-KA4-700	1197698
	CAP. DISTANCE COLLAR	-	-	3	2	42621-KA3-710	1321280
	CAP. DISTANCE COLLAR	-	-	3	2	42621-KA3-711	1414846
13	RIM, RR. WHEEL	-	2	-	1	42701-KA4-701	1185321
	RIM, RR. WHEEL	-	-	3	1	42701-KA4-711	1321298
14	TIRE, RR. (5.10-18 M22) (BS)	-	2	-	1	42711-KA4-003	1026899
	TIRE, RR. (140/80-18 BS)	-	-	3	1	42711-KA4-711	1321306
15	TUBE, TIRE (5.10-18 BS)	-	2	-	1	42712-KA5-681	1375252
	TUBE, TIRE (5.10-18 BS)	-	2	-	1	42712-430-701	0721381
	TUBE, TIRE (130/80-140/90)	-	-	3	1	42712-KA3-711	1321314
	(BS)	-	-	3	1	42712-K57-003	2236602
16	FLAP, TIRE (2.15-18) (BS)	-	2	3	1	42713-300-003	0791194
17	CAP. VALVE	-	-	3	1	42714-KA3-710	1321322
18	STOPPER, BEAD	-	2	3	2	42715-MA0-770	1093558
19	SCREW, FLAT, 8X31	-	2	3	6	90125-KA4-000	1028208
20	NUT, FLANGE, 18MM	-	2	3	1	90305-MA2-003	1115922

CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	BLOCK NO. F-8-1	
REF NO	DESCRIPTION	1	2	3		SERIAL NUMBER FROM TO	HONDA CODE
21	NUT, FLANGE, 8MM	-	2	3	6	90309-428-731	1001197
22	BEARING, RADIAL BALL, 6004TM (TOYO)	-	2	-	1	91061-KA4-701	1188507
		-	-	3	2	91061-KA4-701	1188507
23	DUST SEAL, 28X42X8	-	-	3	1	91257-KA3-711	1322635
	DUST SEAL, 28X42X8	-	-	3	1	91257-KA3-712	1322643
24	OIL SEAL, 28X42X7	-	2	-	1	91257-230-000	0135954
	OIL SEAL, 28X42X7	-	2	-	1	91257-230-003	0391367
	OIL SEAL, 28X42X7	-	2	-	1	91257-230-005	0681171
25	NUT, HEX., 8MM	-	2	3	2	94001-08000-05	0167338
26	WASHER, SPRING, 8MM	-	2	3	2	94111-08000	0058982
27	BEARING, RADIAL BALL, 6204U	-	2	-	1	96140-62040-10	0294371
28	SPOKE SET, RR. (BS7X164)	-	2	-	9	97922-79168-U0	1188622

FUEL TANK • RADIATOR SHROUD ('81)



CR250R '81
CR250R '82
CR250R '83

CR250R

1 9 8 1
1 9 8 2
1 9 8 3

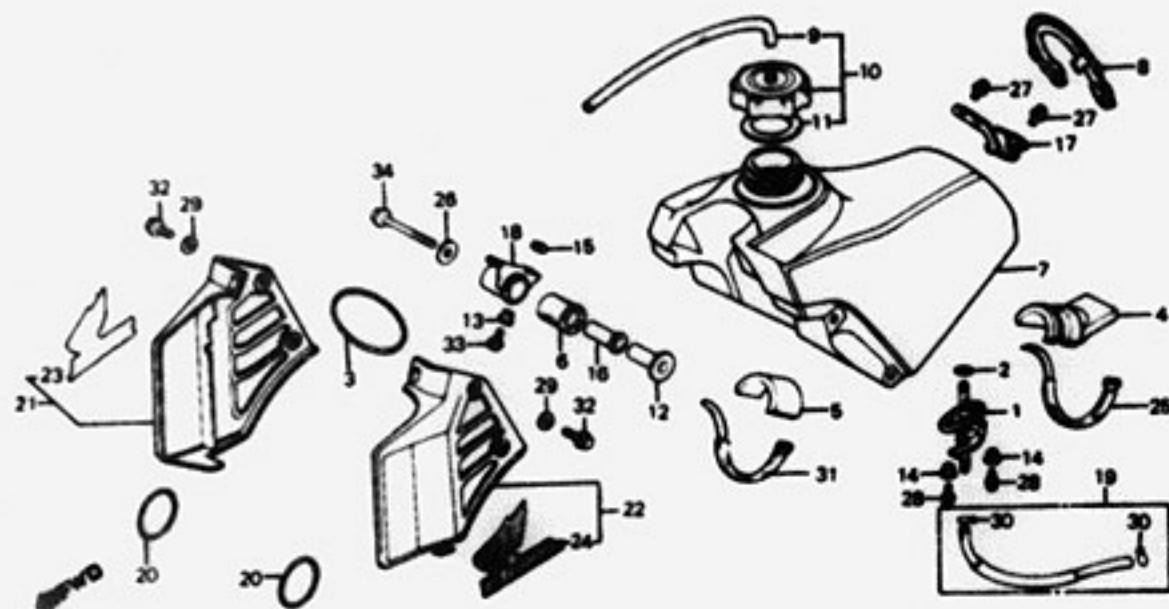
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REQ

624-8KA4-20 BLOCK NO. F-9

REF NO	DESCRIPTION	1	2	3	SERIAL NUMBER FROM TO	PART NUMBER	HONDA CODE
1	FUEL VALVE ASSY	1	-	-	-----	16950-KA3-005	1320498
	FUEL VALVE ASSY	1	-	-	-----	16950-KA3-730	1551902
	FUEL VALVE ASSY	1	-	-	-----	16950-KA3-732	3459765
	FUEL VALVE ASSY	1	-	-	-----	16950-467-005	0825495
2	O-RING, 11 8X3 55	1	-	-	-----	16997-467-000	0825158
3	RUBBER A, FUEL TANK SETTING	1	-	-	-----	17504-KA4-000	1025766
4	RUBBER B, FUEL TANK MOUNT	1	-	-	-----	17506-357-000	0320127
5	RUBBER, FUEL TANK MOUNTING	1	-	-	-----	17508-KA4-000	1025774
6	TANK COMP., FUEL	1	-	-	-----	17510-KA4-000	1042134
7	BAND, FUEL TANK RR.	1	-	-	-----	17516-KA4-000	1025782
8	TUBE, FUEL CAP BREATHER	1	-	-	-----	17521-429-000	0791145
9	CAP ASSY., FUEL TANK	1	-	-	-----	17620-KA4-000	1042142
	CAP ASSY., FUEL TANK	1	-	-	-----	17620-KA4-710	1331198
10	GASKET, FUEL FILLER CAP	1	-	-	-----	17624-KA4-000	1032390
11	COLLAR, FUEL TANK FR MOUNTING	1	-	-	-----	17625-KA4-000	1025808
12	COLLAR, FUEL TANK MOUNT	1	-	-	-----	17626-467-000	0825232
13	RUBBER, FUEL TANK FR	1	-	-	-----	17627-467-000	0825240
14	COLLAR, SLIDER	1	-	-	-----	17628-KA4-000	1025816
15	BRACKET, FUEL TANK RR	1	-	-	-----	17629-KA4-000	1040971
16	BRACKET, FUEL TANK FR	1	-	-	-----	17634-KA4-000	1040401

CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	BLOCK NO		
		1	1	1		SERIAL NUMBER FROM TO	PART NUMBER	HONDA CODE
		8 1	8 2	8 3				
REF NO	DESCRIPTION	1	2	3				
17	TUBE ASSY., FUEL	1	-	-	1	17681-KA4-000	1032408	
18	BAND, RADIATOR SHROUD	1	-	-	2	19053-KA4-000	1042282	
19	COVER SUB ASSY., R. RADIATOR	1	-	-	1	19071-KA4-000	1042332	
20	COVER SUB ASSY., L. RADIATOR	1	-	-	1	19072-KA4-000	1042357	
21	EMBLEM, R. RADIATOR SHROUD	1	-	-	1	87126-KA4-000	1032713	
22	EMBLEM, L. RADIATOR SHROUD	1	-	-	1	87127-KA4-000	1032721	
23	BAND, WIRE	1	-	-	1	90130-KA4-000	1032564	
24	WASHER, SEAT MOUNT	1	-	-	2	90501-040-000	0300582	
25	SCREW, PAN, 6X12	1	-	-	2	93500-06012-0H	1039247	
	SCREW, PAN, 6X12	1	-	-	2	93500-06012-08	0347930	
26	SCREW-WASHER, 6X16	1	-	-	4	93891-06016-08	0786731	
27	CLIP B12, TUBE	1	-	-	2	95002-02120	0335034	
28	BAND B3, WIRE	1	-	-	1	95014-82300	0288142	
29	BOLT, FLANGE, 6X16	1	-	-	4	95700-06016-08	0252262	
	BOLT, FLANGE, 6X16	1	-	-	4	95701-06016-08	2105807	
30	BOLT, FLANGE, 6X45	1	-	-	2	95700-06045-08	0252338	
	BOLT, FLANGE, 6X45	1	-	-	2	95701-06045-08	2552537	

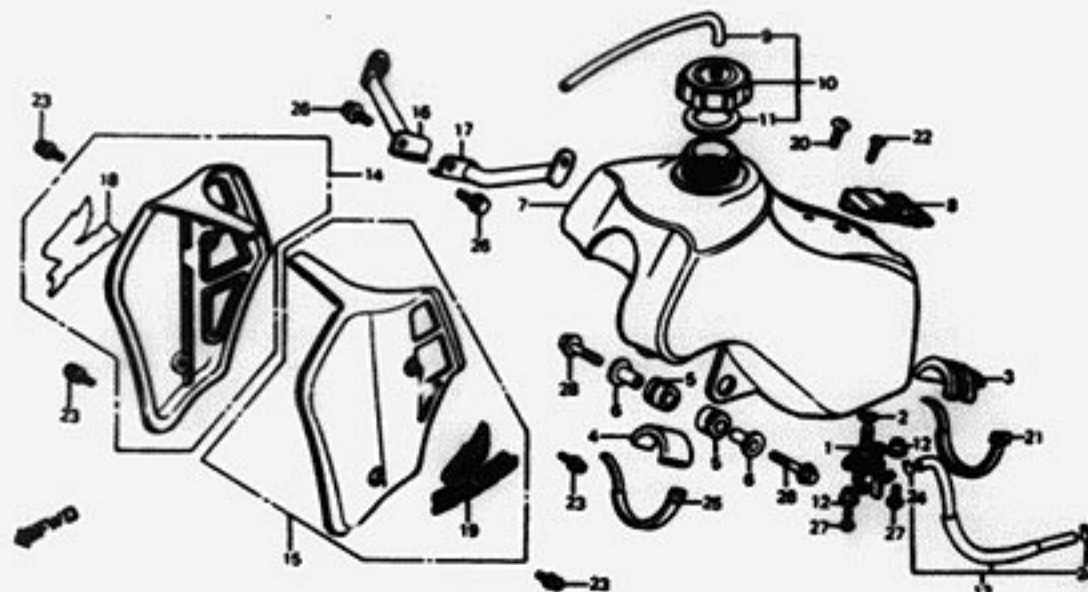
FUEL TANK • RADIATOR SHROUD (' 82)



CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	G24-BA4-20A		BLOCK NO. F-9-1	
REF NO	DESCRIPTION	1	2	3		SERIAL NUMBER FROM TO	PART NUMBER	HONDA CODE	
1	FUEL VALVE ASSY.	-	2	-	1	18850-KA3-005	1320498		
	FUEL VALVE ASSY.	-	2	-	1	18850-KA3-730	1551902		
	FUEL VALVE ASSY.	-	2	-	1	18850-KA3-732	3450785		
	FUEL VALVE ASSY.	-	2	-	1	18850-487-005	0925495		
2	O-RING, 11 8X3 55	-	2	-	1	18897-487-000	0825158		
3	BAND, AIR CLEANER CAP	-	2	-	1	CC400028	17215-444-000	0763138	
4	RUBBER A, FUEL TANK SETTING	-	2	-	1	17504-KA4-000	1025768		
5	RUBBER B, FUEL TANK MOUNT	-	2	-	1	17508-357-000	0320127		
6	RUBBER, FUEL TANK MOUNTING	-	2	-	2	17508-KA4-000	1025774		
7	TANK COMP., FUEL	-	2	-	1	17510-KA4-700	1198841		
8	BAND, FUEL TANK RR.	-	2	-	1	17516-KA4-000	1025782		
9	TUBE, FUEL CAP BREATHER	-	2	-	1	17521-429-000	0791145		
10	CAP ASSY., FUEL TANK	-	2	-	1	17620-KA4-000	1042142		
	CAP ASSY., FUEL TANK	-	2	-	1	17620-KA4-710	1331198		
11	GASKET, FUEL FILLER CAP	-	2	-	1	17624-KA4-000	1032390		
12	COLLAR, FUEL TANK FR. MOUNTING	-	2	-	2	17625-KA4-700	1183417		
13	COLLAR, FUEL TANK SETTING	-	2	-	4	17626-KA4-700	1183425		
14	COLLAR, FUEL TANK MOUNT	-	2	-	2	17626-487-000	0825232		
15	RUBBER, FUEL TANK FR	-	2	-	4	17627-487-000	0825240		
16	COLLAR, SLIDER	-	2	-	2	17628-KA4-000	1025816		

CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	BLOCK NO. F-9		
REF NO	DESCRIPTION	1	2	3		SERIAL NUMBER FROM TO	PART NUMBER	HONDA CODE
		1	2	3				
17	BRACKET, FUEL TANK RR.	-	2	-	-----	1	17629-KA4-700	1198658
18	BRACKET, FUEL TANK FR.	-	2	-	-----	2	17634-KA5-770	1183441
19	TUBE ASSY., FUEL	-	2	-	-----	1	17681-KA4-700	1257146
20	BAND, RADIATOR SHROUD	-	2	-	-----	2	18053-KA4-700	1198906
21	SHROUD SUB ASSY., R. RADIATOR	-	2	-	----- CC400025	1	19071-KA4-700	1197052
	SHROUD SUB ASSY., R. RADIATOR	-	2	-	-----	1	19071-KA4-701	1260009
22	SHROUD SUB ASSY., L. RADIATOR	-	2	-	----- CC400025	1	19072-KA4-700	1197078
	SHROUD SUB ASSY., L. RADIATOR	-	2	-	-----	1	19072-KA4-701	1260025
23	EMBLEM, R. RADIATOR SHROUD ...	-	2	-	-----	1	87128-KA4-700	1198423
24	EMBLEM, L. RADIATOR SHROUD ...	-	2	-	-----	1	87127-KA4-700	1198431
25	BAND, WIRE	-	2	-	-----	1	90130-KA4-000	1032584
26	WASHER, FENDER MOUNT	-	2	-	-----	2	90508-430-000	0881023
27	SCREW, PAN, 6X12	-	2	-	-----	2	93500-08012-0H	1039247
	SCREW, PAN, 6X12	-	2	-	-----	2	93500-08012-08	0347930
28	SCREW, PAN, 6X16	-	2	-	-----	2	93500-08016-0H	1041383
29	WASHER, PLAIN, 6MM	-	2	-	-----	4	94101-08000	0059071
	WASHER, PLAIN, 6MM	-	2	-	-----	4	94101-08080	3136074
	WASHER, PLAIN, 6MM	-	2	-	-----	4	94101-08800	0345900
30	CLIP 812, TUBE	-	2	-	-----	2	95002-02120	0335034
31	BAND 83, WIRE	-	2	-	-----	1	95014-62300	0288142
32	BOLT, FLANGE, 6X16	-	2	-	-----	4	98000-08016-00	1113687
	BOLT, FLANGE, 6X16	-	2	-	-----	4	98001-08016-00	2105955
33	BOLT, FLANGE, 6X20	-	2	-	-----	4	98000-08020-00	0913808
	BOLT, FLANGE, 6X20	-	2	-	-----	4	98001-08020-00	2529154
34	BOLT, FLANGE, 6X45	-	2	-	-----	2	98000-08045-00	0807370
	BOLT, FLANGE, 6X45	-	2	-	-----	2	98001-08045-00	2108045

FUEL TANK • RADIATOR SHROUD ('83)

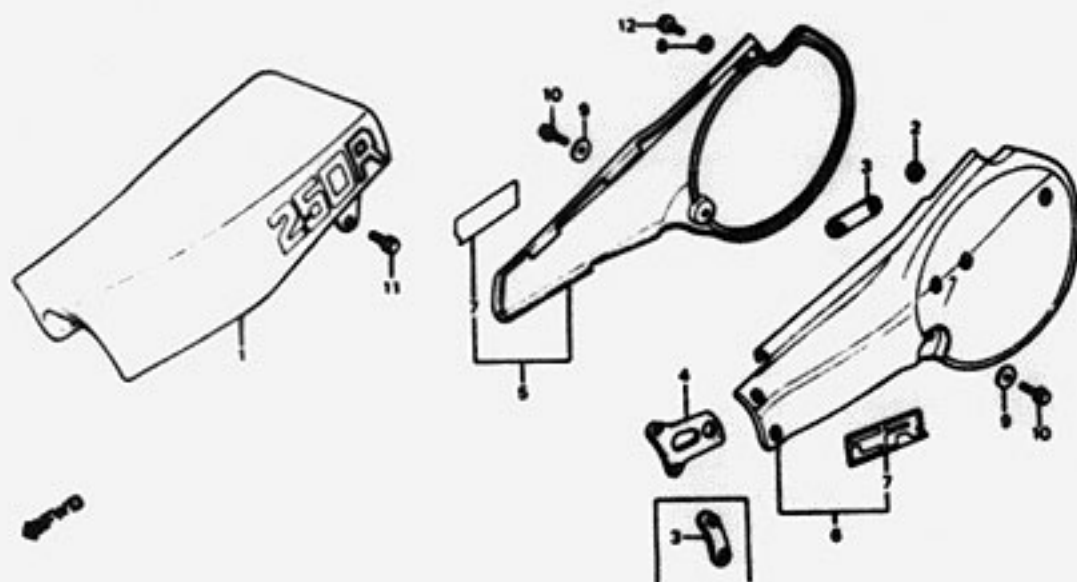


CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	PART NUMBER	HONDA CODE
REF NO	DESCRIPTION	1 9 8 1	1 9 8 2	1 9 8 3			
1	FUEL VALVE ASSY.	-	-	3	1	16950-KA3-005	1550498
	FUEL VALVE ASSY.	-	-	3	1	16950-KA3-730	1551902
	FUEL VALVE ASSY.	-	-	3	1	16950-KA3-734	3459785
2	O-RING, 11.8X3.55	-	-	3	1	16997-467-000	0825158
3	RUBBER A, FUEL TANK SETTING	-	-	3	1	17504-KA3-710	1320548
4	RUBBER B, FUEL TANK MOUNT	-	-	3	1	17506-357-000	0320127
5	RUBBER, FUEL TANK MOUNT	-	-	3	2	17508-KA3-710	1355692
6	COLLAR, FUEL TANK MOUNT	-	-	3	2	17509-KA3-710	1320563
7	TANK COMP., FUEL	-	-	3	1	DC505158	17510-KA4-710
	TANK COMP., FUEL	-	-	3	1	DC505158	17510-KA4-711
		-	-	3	1	DC505129	17510-KA4-711
8	BAND, FUEL TANK MOUNT RR	-	-	3	1	17516-KA3-710	1320571
9	TUBE, FUEL CAP BREATHING	-	-	3	1	17521-429-000	0791145
10	CAP ASSY., FUEL TANK	-	-	3	1	17620-KA4-710	1331198
11	GASKET, FUEL FILLER CAP	-	-	3	1	17624-KA4-000	1032390
12	COLLAR, FUEL TANK MOUNT	-	-	3	2	17626-467-000	0825232
13	TUBE ASSY., FUEL	-	-	3	1	17681-KA4-710	1320092
14	SHROUD SUB ASSY., R. RADIATOR	-	-	3	1	19071-KA4-710	1320795
15	SHROUD SUB ASSY., L. RADIATOR	-	-	3	1	19072-KA4-710	1320803
16	STAY, R. SHROUD	-	-	3	1	19510-KA4-710	1320837

CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	PART NUMBER	HONDA CODE
REF NO	DESCRIPTION	1 9 8 1	1 9 8 2	1 9 8 3			
17	STAY, L. SHROUD	-	-	3	1	19515-KA4-710	1320845
18	EMBLEM, R. RADIATOR SHROUD	-	-	3	1	87126-KA3-710	1322395
19	EMBLEM, L. RADIATOR SHROUD	-	-	3	1	87127-KA3-710	1322403
20	BOLT, SEAT SETTING	-	-	3	1	90110-KA3-710	1322460
21	BAND, WIRE	-	-	3	1	90130-KA4-000	1032584
22	SCREW, PAN, 6X16	-	-	3	1	93500-06016-0H	1041383
23	SCREW-WASHER, 6X14	-	-	3	4	93831-06014-00	0857292
24	CLIP B12, TUBE	-	-	3	2	95002-02120	0335034
25	BAND B3, WIRE	-	-	3	1	95014-62300	0288142
26	BOLT, FLANGE, 8X18	-	-	3	2	95700-08018-08	0928150
	BOLT, FLANGE, 8X18	-	-	3	2	95701-08018-08	2563237
27	BOLT, FLANGE, 6X16	-	-	3	2	96000-08016-00	1117687
	BOLT, FLANGE, 6X16	-	-	3	2	96001-08016-00	2105955
28	BOLT, FLANGE, 6X35	-	-	3	2	96000-08035-00	0799080
	BOLT, FLANGE, 6X35	-	-	3	2	96001-08035-00	2112209

BLOCK NO. F-9-2

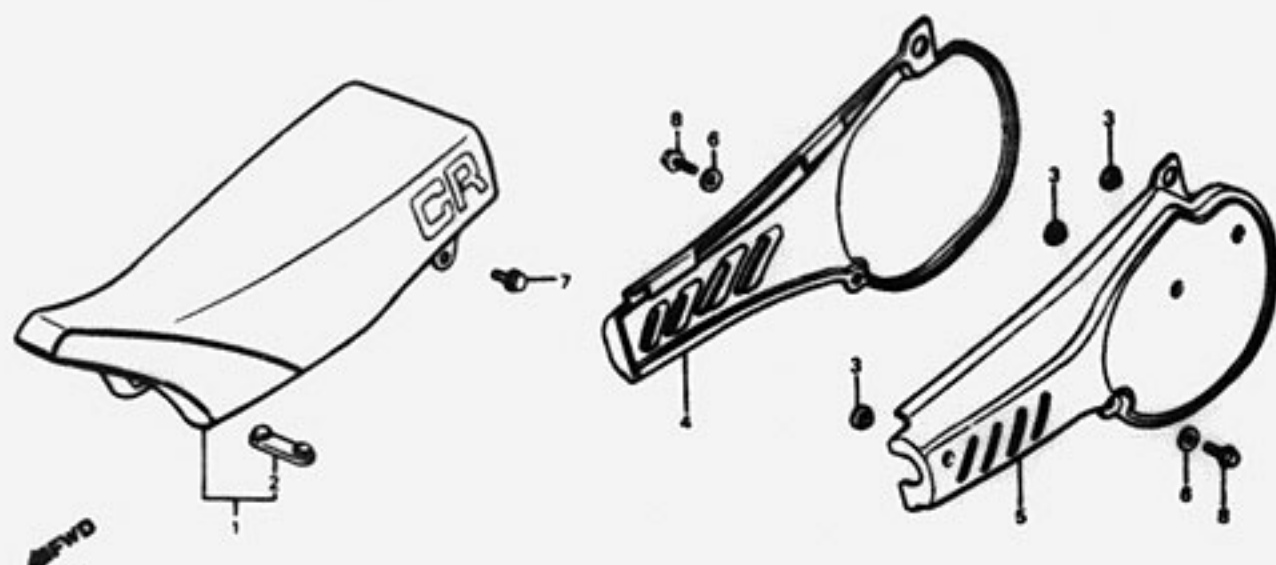
SEAT • SIDE COVER ('81.'82)



CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	G24-8KA4-21A		BLOCK NO. F-10	
REF NO	DESCRIPTION	1	2	3		SERIAL NUMBER FROM	TO	PART NUMBER	HONDA CODE
1	SEAT COMP.	1	-	-	1	77100-KA4-000		1040740	
	SEAT COMP.	-	2	-	1	77100-KA4-771		1238811	
2	RUBBER, SIDE COVER	1	-	-	1	83512-KA4-000		1027994	
	RUBBER, SIDE COVER	-	2	-	1	83512-KA4-700		1187277	
3	RUBBER, SIDE COVER FR.	1	-	-	2	83513-KA4-000		1028000	
	RUBBER A, SIDE COVER	-	2	-	1	83513-KA4-700		1187285	
4	RUBBER B, SIDE COVER FR.	-	2	-	1	83514-KA4-700		1187293	
5	COVER SUB ASSY., R. SIDE "NH105" (MAT BLACK)	1	-	-	1	83520-KA4-000ZC		1198381	
	COVER SUB ASSY., R. SIDE "NH105" (MAT BLACK)	1	-	-	1	83520-KA4-405ZC		3224849	
	COVER SUB ASSY., R. SIDE "NH106" (HEATPROOF BLACK)	-	2	-	1	83520-KA4-700ZA		1198399	
6	COVER SUB ASSY., L. SIDE "NH105" (MAT BLACK)	1	-	-	1	83620-KA4-000ZC		1198415	

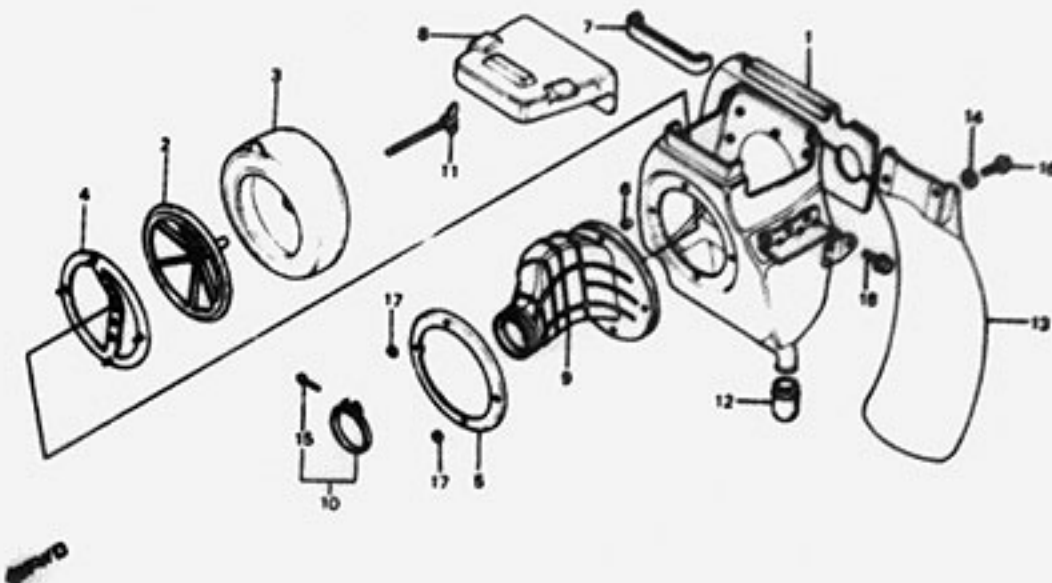
CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	BLOCK NO. F-10	
REF NO	DESCRIPTION	1 9 8 1	2 9 8 2	3 9 8 3		SERIAL NUMBER FROM TO	PART NUMBER
6	COVER SUB ASSY., L. SIDE "NH106" (HEATPROOF BLACK)	-	2	-	1	83620-KA4-700ZA	1254861
7	EMBLEM, SIDE COVER	1	-	-	2	87203-169-700	1009059
	EMBLEM, SIDE COVER	-	2	-	2	87203-KA4-700	1187426
8	WASHER, PLAIN, 6MM	-	2	-	1	94101-06800	0345900
9	WASHER, PLAIN, 6MM	1	2	-	2	94103-06800	0629824
10	BOLT, FLANGE, 6X16	1	-	-	2	95700-08016-08	0252262
	BOLT, FLANGE, 6X16	1	-	-	2	95701-08016-08	2105807
	BOLT, FLANGE, 6X16	-	2	-	2	96000-08016-00	1113687
	BOLT, FLANGE, 6X16	-	2	-	2	96001-08016-00	2105955
11	BOLT, FLANGE, 6X16	1	-	-	2	95700-08016-08	0347641
	BOLT, FLANGE, 6X16	1	-	-	2	95701-08016-08	2374767
	BOLT, FLANGE, 6X16	1	-	-	2	95300-08016-08	2048544
	BOLT, FLANGE, 6X16	1	-	-	2	95900-08016-08	15912.2
	BOLT, FLANGE, 6X16	1	-	-	2	96500-08016-08	2138279
	BOLT, FLANGE, 6X12	-	2	-	2	95700-08012-08	0681270
	BOLT, FLANGE, 6X12	-	2	-	2	95701-08012-08	2647428
12	BOLT, FLANGE, 6X12	-	2	-	1	96000-08012-00	0823866
	BOLT, FLANGE, 6X12	-	2	-	1	96001-08012-00	2105930

SEAT • SIDE COVER ('83)



CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	G24-BK44-49		BLOCK NO. F-10-1
		1 9 8 1	1 9 8 2	1 9 8 3				
REF NO	DESCRIPTION	1	2	3	SERIAL NUMBER FROM TO	PART NUMBER	HONDA CODE	
1	SEAT COMP.	-	-	3	----- DC505449	1 77100-KA4-880	1322320	
	SEAT COMP.	-	-	3	----- DC505449	1 77100-KA4-881	1500883	
	SEAT COMP.	-	-	3	-----	1 77100-KA4-882	1500891	
	SEAT COMP.	-	-	3	-----	(1) 77100-KA4-812	1491828	
2	RUBBER, SEAT SETTING	-	-	3	-----	1 77110-KA3-710	1354406	
3	RUBBER, SIDE COVER	-	-	3	-----	3 83512-KA4-700	1187277	
4	COVER SUB ASSY., R. SIDE "TYPE1"	-	-	3	-----	1 83520-KA4-710ZA	1322353	
5	COVER SUB ASSY., L. SIDE "TYPE1"	-	-	3	-----	1 83620-KA4-710ZA	1322361	
6	WASHER, SIDE COVER	-	-	3	-----	2 90506-KA3-710	1322569	
7	BOLT, FLANGE, 8X12	-	-	3	-----	2 95700-08012-08	0681270	
	BOLT, FLANGE, 8X12	-	-	3	-----	2 95701-08012-08	2647428	
8	BOLT, FLANGE, 6X14	-	-	3	-----	2 98000-08014-00	0782854	
	BOLT, FLANGE, 6X40	-	-	3	-----	2 98001-08014-00	2154672	

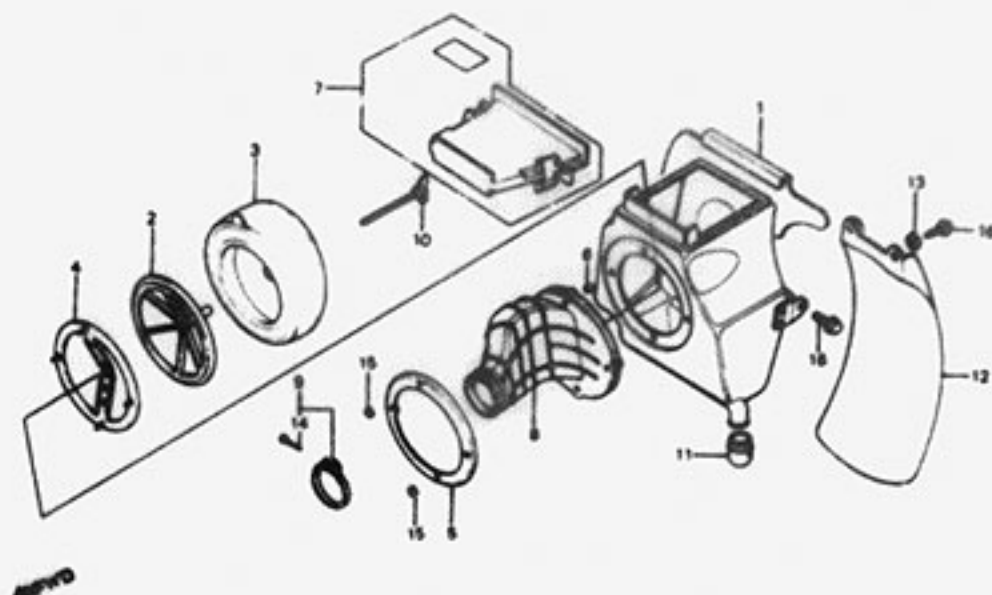
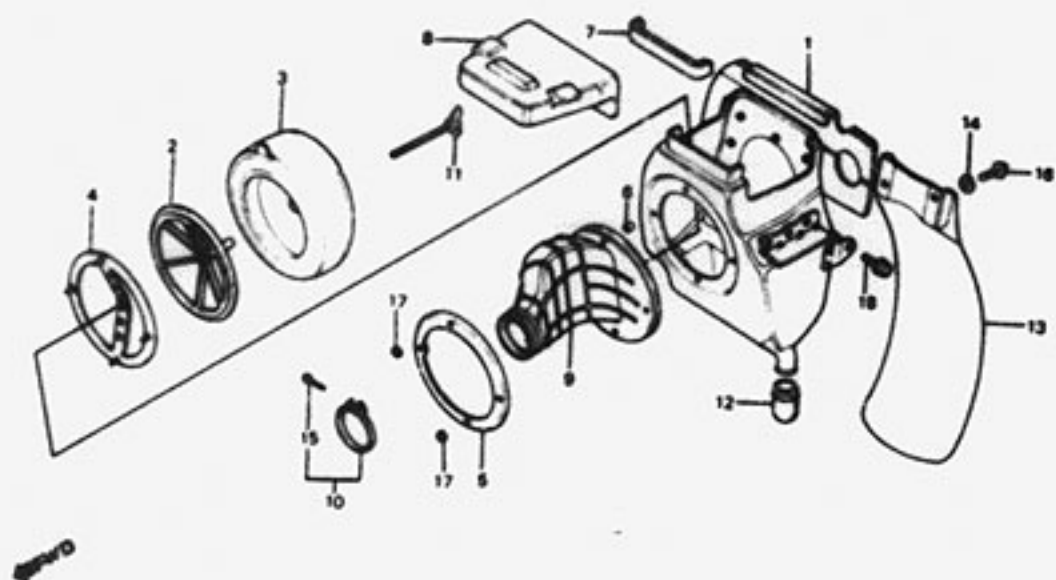
AIR CLEANER ('81. '82)



CR250R '81 CR250R '82 CR250R '83		CR250R			Q T Y R E Q	G24-BK44-22C		BLOCK NO. F-
REF NO	DESCRIPTION	1 9 8 1	1 9 8 2	1 9 8 3		SERIAL NUMBER FROM TO	PART NUMBER	
1	CASE, AIR CLEANER	1	-	-	1	17210-KA4-000	1040369	
	CASE, AIR CLEANER	-	2	-	1	17210-KA4-700	1183169	
2	BASE, AIR CLEANER ELEMENT	1	-	-	1	17212-KA4-000	1025667	
	BASE, ELEMENT	-	2	-	1	17212-KA4-700	1183185	
3	ELEMENT, AIR CLEANER	1	-	-	1	17213-KA4-000	1025675	
	ELEMENT, AIR CLEANER	1	-	-	1	17213-KA4-010	1067388	
	ELEMENT, AIR CLEANER	-	2	-	1	17213-KA4-700	1183193	
4	STAY, AIR CLEANER ELEMENT	1	-	-	1	17215-KA4-300	1025683	
	STAY, AIR CLEANER ELEMENT	-	2	-	1	17215-KA4-700	1183219	
5	PLATE, AIR CLEANER CASE FR.	1	-	-	1	17217-KA4-300	1025691	
	PLATE, AIR CLEANER CASE FR.	-	2	-	1	17217-KA4-700	1183227	
6	COLLAR, CONNECTING TUBE SETTING	1	2	-	4	17221-KA4-300	1025709	
7	RUBBER, AIR CLEANER CASE UPPER	1	-	-	1	17222-KA4-000	1025717	
8	COVER, AIR CLEANER CASE	1	2	-	1	17223-KA4-000	1025725	
9	TUBE, AIR CLEANER CONNECTING	1	-	-	1	17253-KA4-300	1042126	
	TUBE, AIR CLEANER CONNECTING	-	2	-	1	17253-KA4-700	1196633	
10	BAND B, AIR CLEANER CONNECTING TUBE	1	2	-	1	17257-357-000	0320101	

AIR CLEANER ('81-'82)

AIR CLEANER ('83)



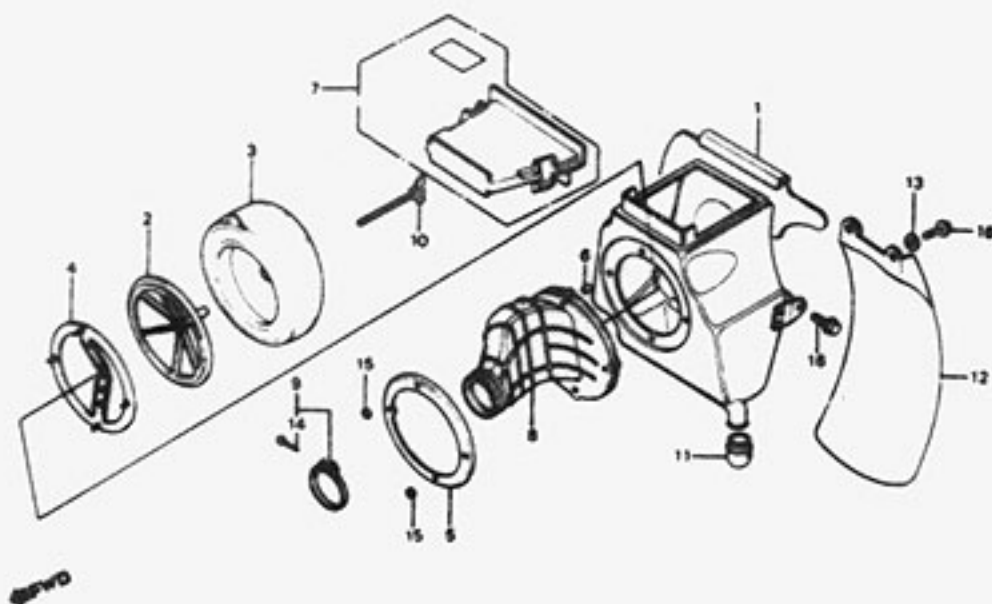
CR250R '81
CR250R '82
CR250R '83

REF NO	DESCRIPTION	CR250R			QTY REQ	PART NUMBER	HONDA CODE
		1	2	3			
11	BOLT, AIR CLEANER ELEMENT SETTING	1	-	-	1	17291-KA4-000	1025741
12	TUBE, DRAIN	1	2	-	1	17291-KA4-700	1183292
13	MUDGUARD, RR. FENDER	1	-	-	1	17358-KA3-830	1906312
14	WASHER, RR. COVER	1	2	-	2	17358-KA4-000	1025758
15	SCREW, PAN, 4X20	1	2	-	1	80106-KA4-000	1027986
16	SCREW, PAN, 6X10	1	-	-	2	80106-KA4-700	1187210
17	NUT, HEX, 6MM THIN	1	2	-	4	90506-425-000	0742973
18	BOLT, FLANGE, 6X10	1	-	-	2	93500-04020-0H	0347922
19	BOLT, FLANGE, 6X10	1	-	-	2	93500-06010-0H	0585539
20	BOLT, FLANGE, 6X10	1	-	-	2	98000-06010-00	1085729
21	BOLT, FLANGE, 6X10	1	-	-	2	98001-06010-00	2154656
22	BOLT, FLANGE, 6X10	1	-	-	2	94002-08000	0058081
23	BOLT, FLANGE, 6X10	1	-	-	2	94002-08000-05	0181032
24	BOLT, FLANGE, 6X10	1	-	-	2	95700-08010-08	0344952
25	BOLT, FLANGE, 6X10	1	-	-	2	95701-08010-08	2204709
26	BOLT, FLANGE, 6X10	1	-	-	2	98000-06010-00	1085729
27	BOLT, FLANGE, 6X10	1	-	-	2	98001-06010-00	2154656

CR250R '81
CR250R '82
CR250R '83

REF NO	DESCRIPTION	CR250R			QTY REQ	PART NUMBER	HONDA CODE
		1	2	3			
1	CASE, AIR CLEANER	-	-	3	1	17210-KA4-710	1320506
2	BASE, ELEMENT	-	-	3	1	17210-KA4-711	1425339
3	ELEMENT, AIR CLEANER	-	-	3	1	17212-KA4-700	1183185
4	STAY, AIR CLEANER ELEMENT	-	-	3	1	17213-KA4-700	1183193
5	PLATE, AIR CLEANER CASE FR.	-	-	3	1	17215-KA4-700	1183219
6	COLLAR, CONNECTING TUBE SETTING	-	-	3	1	17217-KA4-700	1183227
7	COVER SUB ASSY., AIR CLEANER CASE	-	-	3	4	17221-KA4-300	1025709
8	TUBE, AIR CLEANER CONNECTING	-	-	3	1	17224-KA3-680	1320522
9	BAND B, AIR CLEANER CONNECTING TUBE	-	-	3	1	17253-KA4-710	1320530
10	BOLT, AIR CLEANER ELEMENT MOUNT	-	-	3	1	17257-357-000	0320101
11	TUBE, DRAIN	-	-	3	1	17291-KA4-700	1183292
12	MUDGUARD, RR. FENDER	-	-	3	1	17358-KA3-830	1906312
13	WASHER, RR. COVER	-	-	3	1	17358-KA4-000	1025758
14	SCREW, PAN, 4X20	-	-	3	2	80106-KA4-710	1322346

AIR CLEANER ('83)

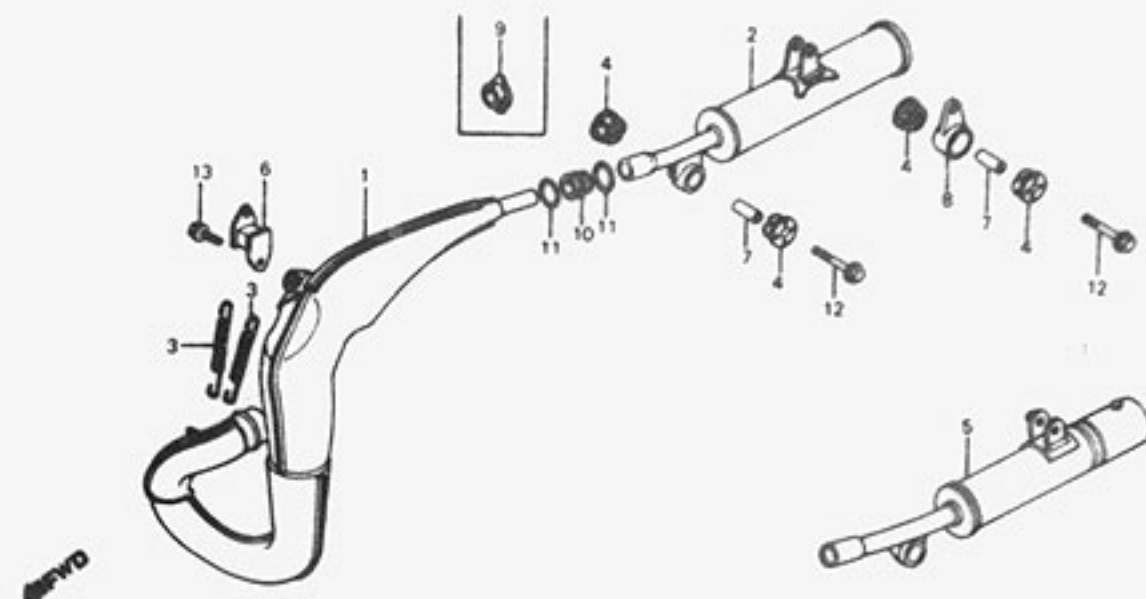


CR250R '81
CR250R '82
CR250R '83

REF NO	DESCRIPTION	CR250R			QTY REQ	PART NUMBER	HONDA CODE
		1	2	3			

15	NUT, HEX., 6MM	-	-	3	4	94002-06000-0S	0181032
16	BOLT, FLANGE, 6X10	-	-	3	4	96000-06010-00	1085729
	BOLT, FLANGE, 6X10	-	-	3	4	96001-06010-00	2154656

EXPANSION CHAMBER • ('81, '82)

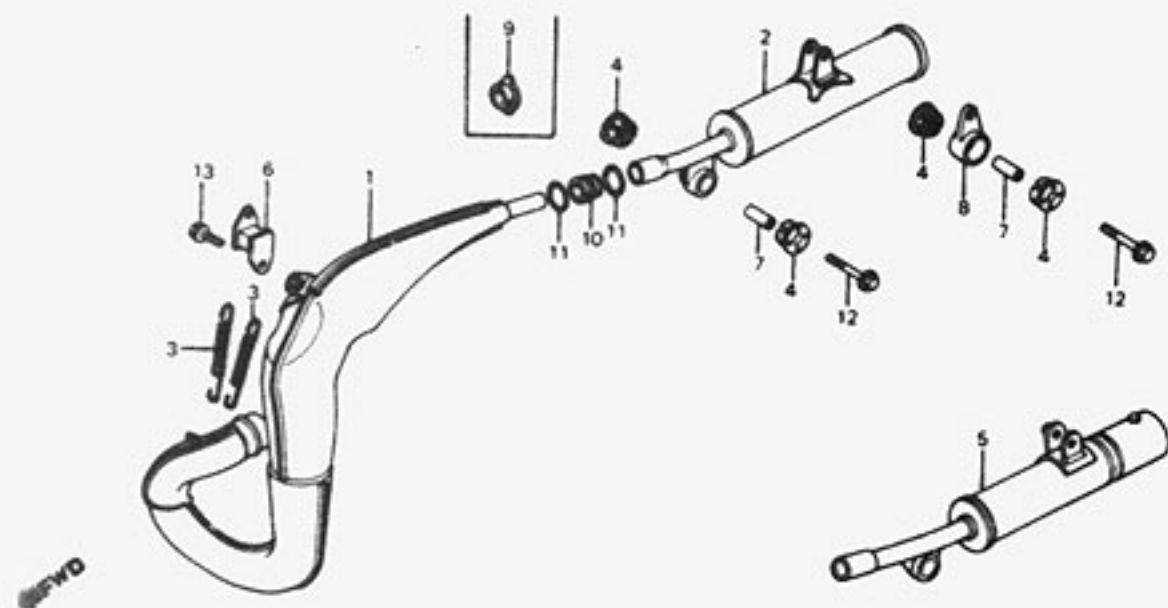


CR250R '81
CR250R '82
CR250R '83

REF NO	DESCRIPTION	CR250R			QTY REQ	PART NUMBER	HONDA CODE
		1	2	3			

1	CHAMBER COMP., EXPANSION "NH106" (HEATPROOF BLACK)	1	-	-	1	18300-KA4-000ZA	1042175
	CHAMBER COMP., EXPANSION "NH106" (HEATPROOF BLACK)	1	-	-	1	18300-KA4-010ZA	1067362
	CHAMBER COMP., EXPANSION "NH106" (HEATPROOF BLACK)	-	2	-	1	18300-KA4-701ZA	1234277
2	SILENCER COMP.	1	-	-	1	18330-KA4-000	1042191
	SILENCER COMP.	1	2	-	1	18330-KA4-007	1745694
	SILENCER COMP. "NH106" (HEATPROOF BLACK)	1	2	-	1	18330-KA4-700ZA	1196732
	SILENCER COMP. "NH106" (HEATPROOF BLACK)	1	2	-	1	18330-KA4-707ZA	1745702
3	SPRING, EX. PIPE	1	2	-	2	18332-KA4-000	1025861
4	RUBBER, MUFFLER	1	2	-	4	18334-KA4-000	1025899
5	ARRESTER COMP., SPARK	1	-	-	(1)	18350-KA4-810	1042209
6	STAY, CHAMBER	1	2	-	1	18355-KA4-000	1040997
7	COLLAR, SILENCER MOUNTING	1	2	-	2	18357-KA4-000	1025931

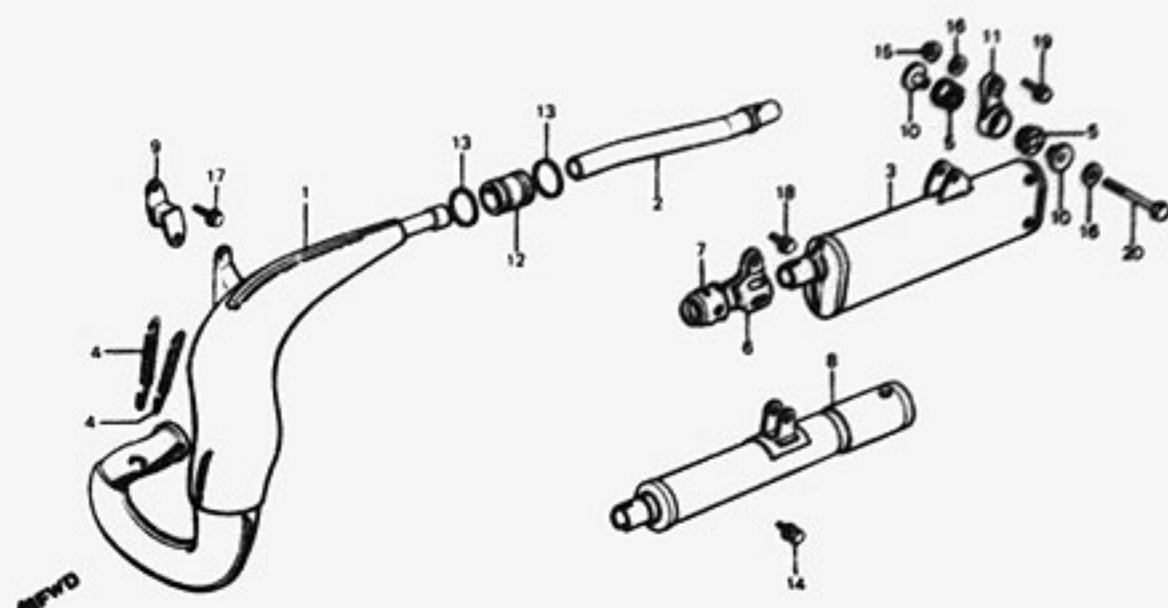
EXPANSION CHAMBER • ('81.'82)



CR250R '81
CR250R '82
CR250R '83

REF NO	DESCRIPTION	CR250R			QTY REQ	PART NUMBER	HONDA CODE
		1	2	3			
8	STAY, SILENCER	1	-	-	1	18358-KA4-000	1025949
	STAY, SILENCER	-	2	-	1	18358-KA4-700	1183607
9	SEAL, MUFFLER	1	-	-	1	18359-430-000	0678938
10	SEAL, SILENCER	-	2	-	1	18361-KA4-700	1196773
11	BAND, SILENCER SEAL	-	2	-	2	18362-KA4-700	1183631
12	BOLT, FLANGE, 6X32	1	-	-	2	95700-06032-08	0252304
	BOLT, FLANGE, 6X32	-	2	-	2	96000-06032-00	0807347
	BOLT, FLANGE, 6X32	-	2	-	2	96001-06032-00	2106029
13	BOLT, FLANGE, 8X14	1	2	-	2	95700-08014-08	0417949

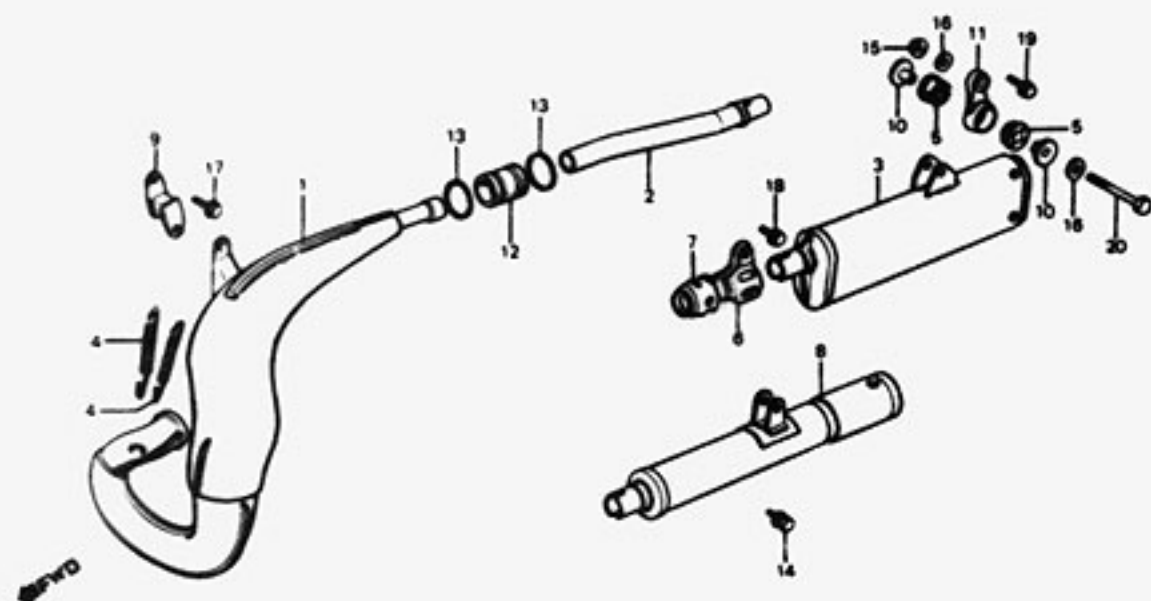
EXPANSION CHAMBER ('82)



CR250R '81
CR250R '82
CR250R '83

REF NO	DESCRIPTION	CR250R			QTY REQ	PART NUMBER	HONDA CODE
		1	2	3			
1	CHAMBER COMP., EXPANSION "NH106" (HEATPROOF BLACK)	-	-	3	1	18300-KA4-710ZA	1320597
2	PIPE, SILENCER CONNECTING	-	-	3	1	18328-KA4-710	1319474
3	SILENCER COMP.	-	-	3	1	18330-KA4-711	1320605
	SILENCER COMP.	-	-	3	1	18330-KA4-717	1745710
4	SPRING, EX. PIPE	-	-	3	2	18332-KA4-000	1025881
5	RUBBER, MUFFLER	-	-	3	2	18334-KA4-000	1025899
6	BAND, SILENCER SETTING	-	-	3	1	18335-KA4-710	1320100
	BAND, SILENCER SETTING	-	-	3	1	18335-KA4-711	1443829
7	RUBBER, SILENCER SETTING	-	-	3	1	18336-KA4-710	1320613
8	ARRESTER COMP., SPARK	-	-	3	(1)	18350-KA4-821	1320621
9	STAY, CHAMBER	-	-	3	1	18355-KA4-000	1040997
10	COLLAR, MUFFLER	-	-	3	2	18357-KA4-710	1320639
11	STAY, SILENCER	-	-	3	1	18358-KA3-710	1320647
12	SEAL, SILENCER	-	-	3	1	18361-KA4-710	1320654
13	BAND, SILENCER SEAL	-	-	3	2	18362-KA4-700	1183631
14	BOLT-WASHER, 6X12	-	-	3	(2)	93412-06012-00	2374171
	BOLT-WASHER, 6X12	-	-	3	(2)	93482-06012-00	0481051
15	NUT, FLANGE, 6MM	-	-	3	1	94050-06080	0612689

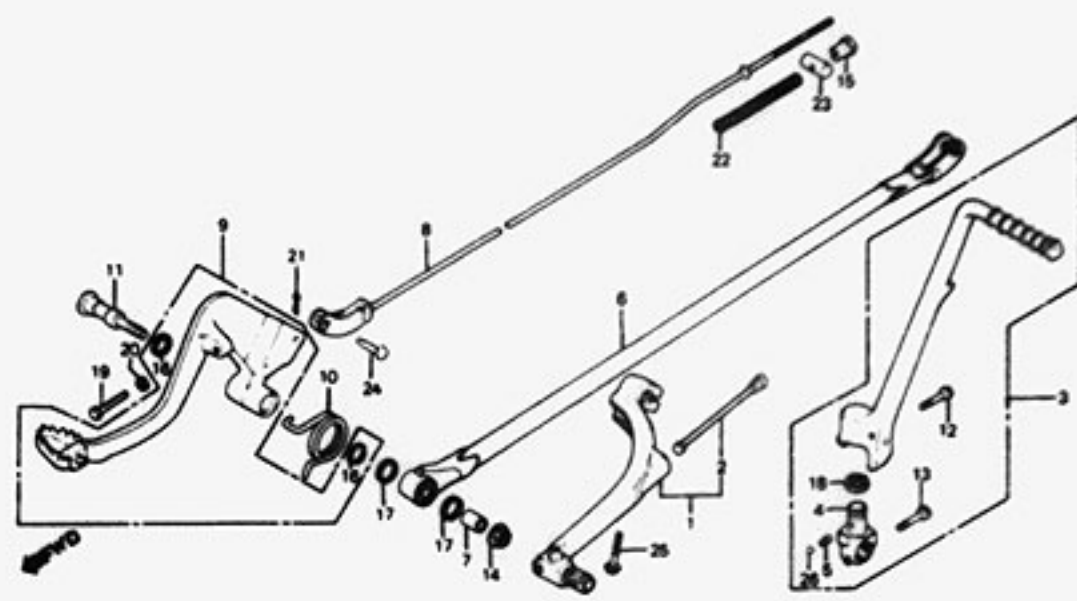
EXPANSION CHAMBER ('82)



CR250R '81
CR250R '82
CR250R '83

REF NO	DESCRIPTION	CR250R			QTY REQ	PART NUMBER	HONDA CODE
		1	2	3			
16	WASHER, PLAIN, 6MM	-	-	3	2	94103-06000	0450122
17	BOLT, FLANGE, 8X14	-	-	3	1	95700-08014-08	0417949
18	BOLT, FLANGE, 6X10	-	-	3	1	96000-06010-00	1085729
	BOLT, FLANGE, 6X14	-	-	3	1	96000-06014-00	0782854
	BOLT, FLANGE, 6X10	-	-	3	1	96001-06010-00	2154656
	BOLT, FLANGE, 6X40	-	-	3	1	96001-06014-00	2154672
19	BOLT, FLANGE, 6X12	-	-	3	1	96000-06012-00	0823666
	BOLT, FLANGE, 6X12	-	-	3	1	96001-06012-00	2105930
20	BOLT, FLANGE, 6X40	-	-	3	1	96000-06040-00	0782870
	BOLT, FLANGE, 6X40	-	-	3	1	96001-06040-00	2106037

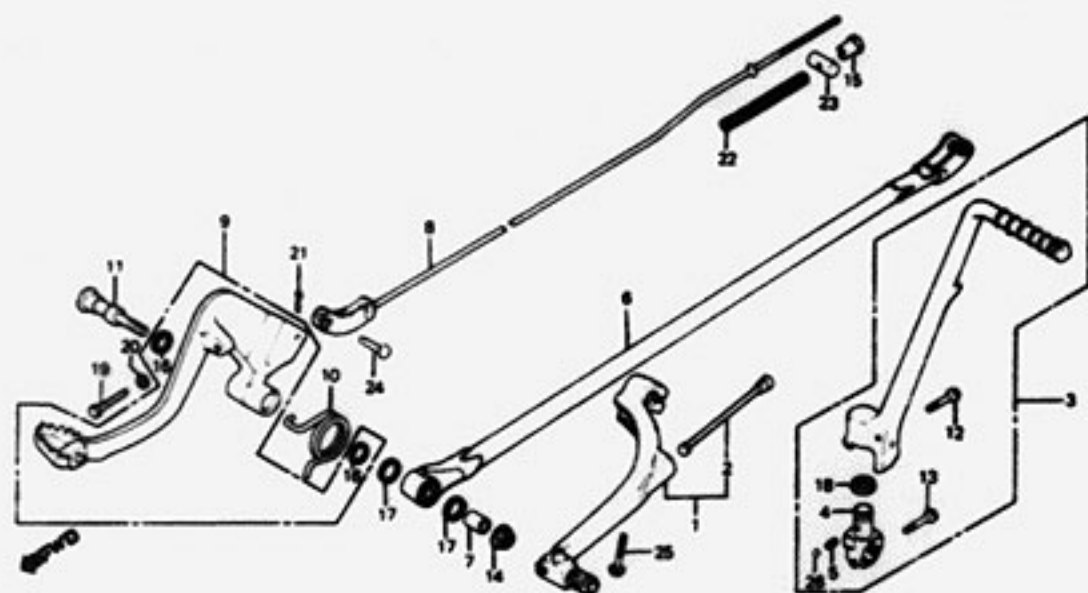
GEARSHIFT PEDAL • BRAKE PEDAL • KICK STARTER ARM ('81)



CR250R '81
CR250R '82
CR250R '83

REF NO	DESCRIPTION	CR250R			QTY REQ	PART NUMBER	HONDA CODE
		1	2	3			
1	PEDAL COMP., GEARSHIFT	1	-	-	1	24700-KA4-000	1026301
2	RUBBER, GEARSHIFT PEDAL	1	-	-	1	24704-KA4-000	1026319
3	ARM ASSY., KICK STARTER	1	-	-	1	28300-KA4-000	1026400
4	JOINT, KICK ARM	1	-	-	1	28302-KA4-000	1026418
5	SPRING, KICKSTARTER STOPPER	1	-	-	1	28333-124-000	0381202
6	ARM, RR. BRAKE STOPPER "R23" (TAHITIAN RED)	1	-	-	1	43431-KA4-000ZA	1041136
7	COLLAR, STOPPER ARM RR. DISTANCE	1	-	-	1	43433-444-000	0765800
8	ROD, RR. BRAKE	1	-	-	1	43451-KA4-000	1032697
9	PEDAL, BRAKE	1	-	-	1	46510-KA4-000	1026962
10	SPRING, BRAKE PEDAL	1	-	-	1	46511-KA4-000	1026970
11	SHAFT, BRAKE PIVOT	1	-	-	1	46513-KA4-000	1026988
12	BOLT, KICK ARM	1	-	-	1	90101-329-000	0293746
13	SCREW, FLAT, 8X29	1	-	-	1	90124-KA4-000	1032556
14	NUT, AXLE, 10MM	1	-	-	1	90304-GA6-003	1023969
15	NUT, BRAKE ADJUSTING	1	-	-	1	90339-430-000	0680900
16	DUST SEAL, 15X20X2.5	1	-	-	2	91251-444-000	0764092
17	D-RING, 20X1.8	1	-	-	2	91302-430-003	0681189
18	DUST SEAL, 19X25X3	1	-	-	1	91303-KA4-003	1028711

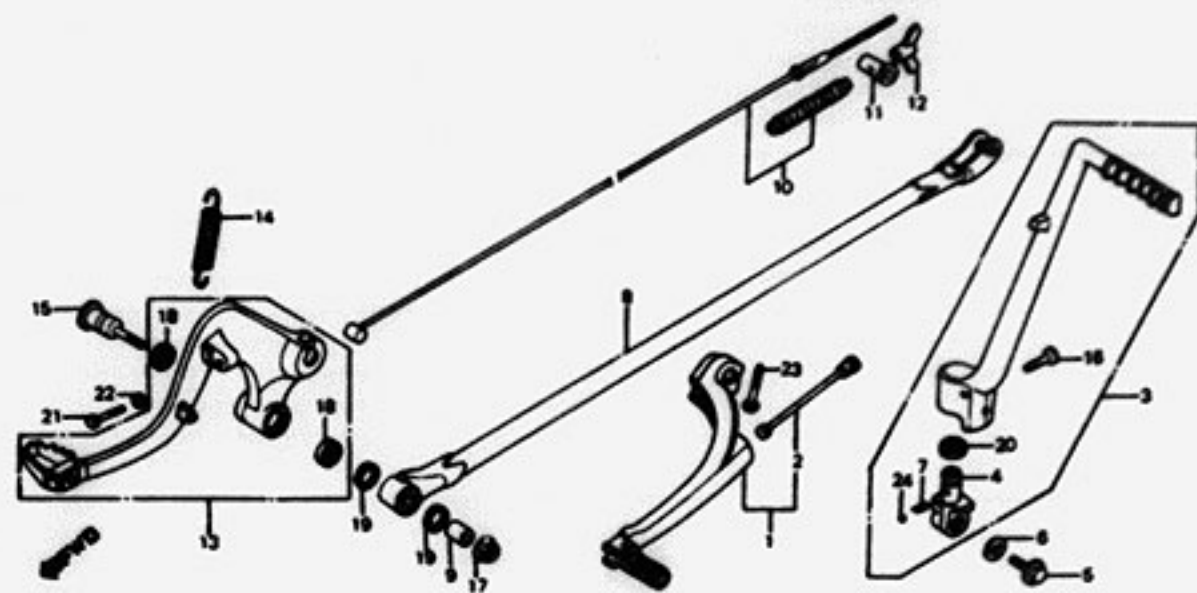
GEARSHIFT PEDAL • BRAKE PEDAL • KICK STARTER ARM ('81)



CR250R '81
CR250R '82
CR250R '83

REF NO	DESCRIPTION	CR250R			QTY REQ	PART NUMBER	HONDA CODE
		1	2	3			
19	BOLT, HEX., 6X28	1	-	-	1	92028-08028	0583112
20	NUT, HEX., 6MM THIN	1	-	-	1	94002-08000	0058081
	NUT, HEX., 6MM	1	-	-	1	94002-08000-0S	0181032
21	PIN, COTTER, 1.6X12	1	-	-	1	94201-16120	0251736
22	SPRING A, BRAKE ROD	1	-	-	1	95014-73100	0271058
23	JOINT B, BRAKE ARM	1	-	-	1	95015-32001	0400945
24	PIN B, BRAKE ROD JOINT	1	-	-	1	95015-52000	0257774
25	BOLT, FLANGE, 6X25	1	-	-	1	95700-08025-08	0258731
	BOLT, FLANGE, 6X25	1	-	-	1	95701-08025-08	2259711
26	BALL, STEEL, #8	1	-	-	1	96211-08000	0079905

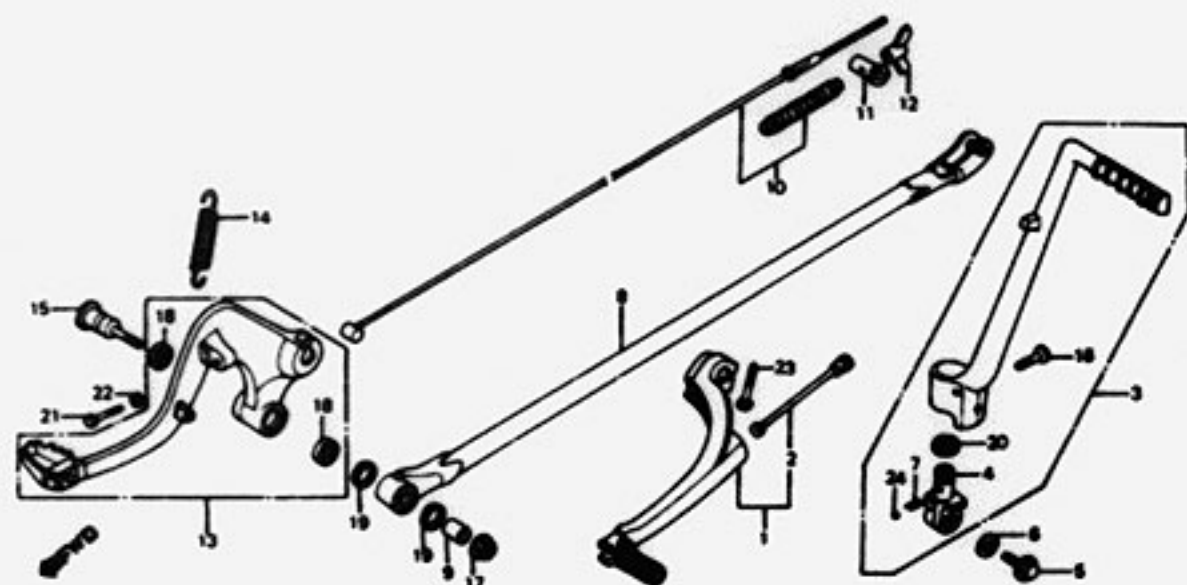
GEARSHIFT PEDAL • BRAKE PEDAL • KICK STARTER ARM ('82)



CR250R '81
CR250R '82
CR250R '83

REF NO	DESCRIPTION	CR250R			QTY REQ	PART NUMBER	HONDA CODE
		1	2	3			
1	PEDAL COMP., GEARSHIFT	-	2	-	1	24700-KA5-771	1294974
2	RUBBER, GEARSHIFT PEDAL	-	2	-	1	24704-KA4-000	1026319
3	ARM ASSY., KICK STARTER	-	2	-	1	28300-KA4-700	1184290
4	JOINT, KICK ARM	-	2	-	1	28302-KA4-700	1188218
5	BOLT, KICK JOINT	-	2	-	1	28306-KA4-700	1184308
6	WASHER, SPRING, 8MM	-	2	-	1	28307-KA4-700	1184316
7	SPRING, KICKSTARTER STOPPER	-	2	-	1	28333-124-000	0381202
8	ARM, RR. BRAKE STOPPER	-	2	-	1	43431-KA4-700	1197722
9	COLLAR, STOPPER ARM RR. DISTANCE	-	2	-	1	43433-KA4-700	1185479
10	CABLE, RR. BRAKE	-	2	-	1	43451-KA4-701	1266345
11	JOINT, BRAKE ARM	-	2	-	1	43454-KA4-700	1231265
12	NUT, BRAKE ADJUSTING	-	2	-	1	43459-434-000	0710921
13	PEDAL, BRAKE	-	2	-	1	46510-KA5-770	1188259
14	SPRING, BRAKE PEDAL	-	2	-	1	46511-KA5-770	1185826
15	SHAFT, BRAKE PIVOT	-	2	-	1	46513-KA5-770	1185834
16	BOLT, KICK ARM	-	2	-	1	90101-KA4-700	1187616
17	NUT, FLANGE, 8MM	-	2	-	1	90309-428-731	1001197
18	DUST SEAL, 15X20X2.5	-	2	-	2	91251-444-000	0764092
19	DUST SEAL, 12X16X2.5	-	2	-	2	91302-KA4-701	1188556

GEARSHIFT PEDAL • BRAKE PEDAL • KICK STARTER ARM ('82)

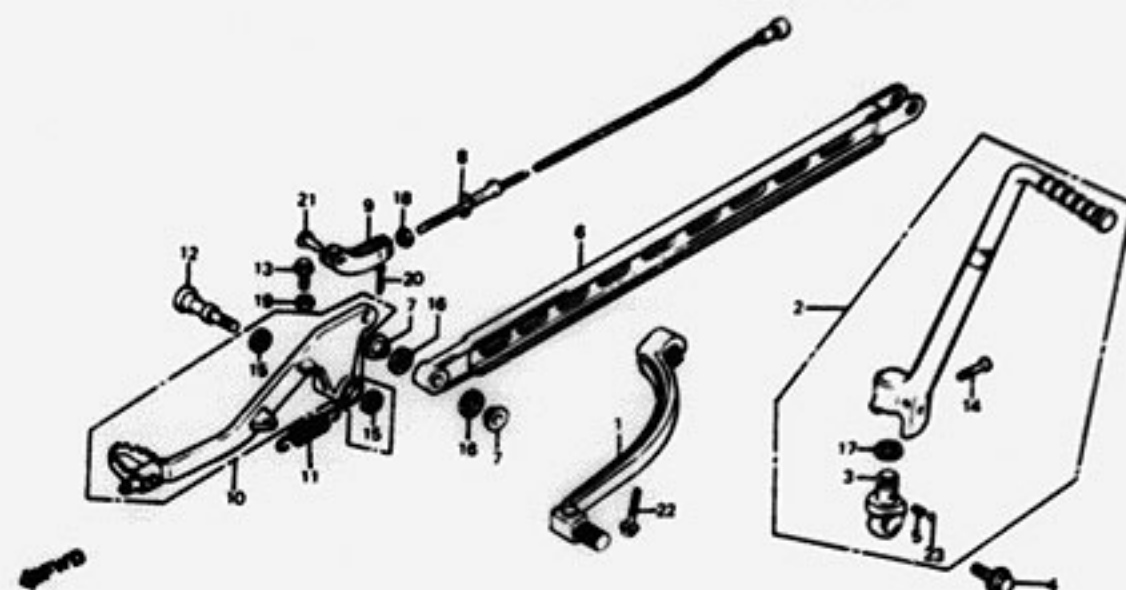


CR250R '81
CR250R '82
CR250R '83

REF NO	DESCRIPTION	CR250R			QTY REQ	PART NUMBER	HONDA CODE
		1	2	3			

19	DUST SEAL, 12X16X2.5	-	2	-	2	91302-KA4-702	1188584
20	DUST SEAL, 19X25X3	-	2	-	1	91303-KA4-003	1028711
21	BOLT, HEX., 6X28	-	2	-	1	92028-08028	0583112
22	NUT, HEX., 6MM	-	2	-	1	94002-08000-05	0181032
23	BOLT, FLANGE, 6X25	-	2	-	1	96000-08025-00	0782862
	BOLT, FLANGE, 6X25	-	2	-	1	96001-08025-00	2105989
24	BALL, STEEL, #8	-	2	-	1	96211-08000	0079905

GEARSHIFT PEDAL • BRAKE PEDAL • KICK STARTER ARM ('83)

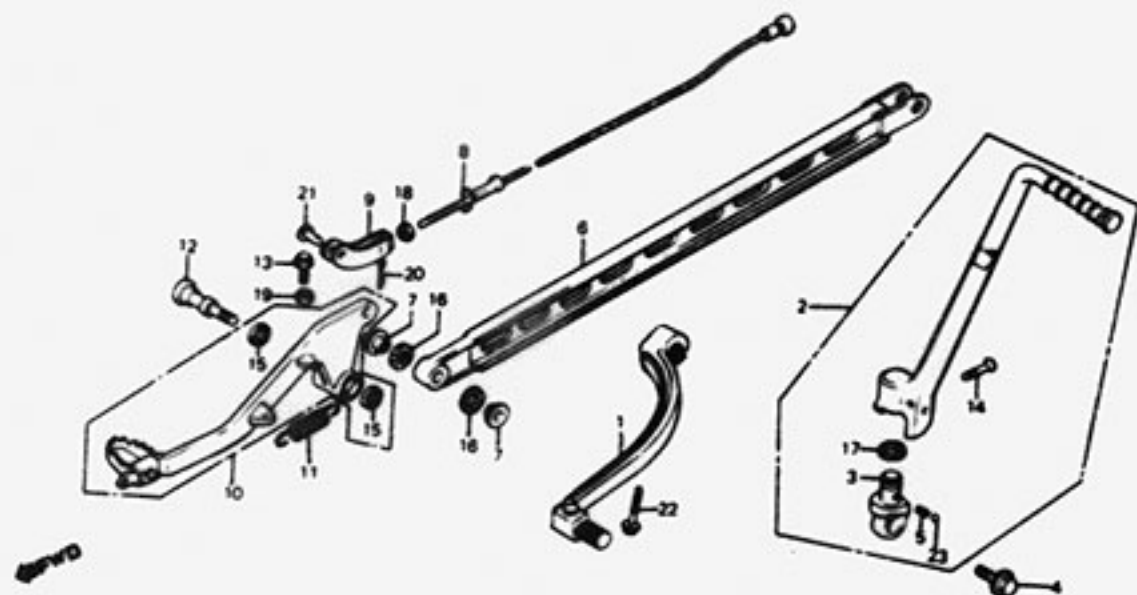


CR250R '81
CR250R '82
CR250R '83

REF NO	DESCRIPTION	CR250R			QTY REQ	PART NUMBER	HONDA CODE
		1	2	3			

1	PEDAL COMP., GEARSHIFT	-	-	3	1	24700-KA4-710	1321009
2	ARM ASSY., KICK STARTER	-	-	3	1	28300-KA4-710	1321108
3	JOINT, KICK ARM	-	-	3	1	28302-KA4-710	1321116
4	BOLT, KICK JOINT	-	-	3	1	28306-KA4-700	1184308
5	SPRING, KICKSTARTER STOPPER	-	-	3	1	28333-124-000	0381202
6	ARM, RR. BRAKE STOPPER	-	-	3	1	43431-KA4-711	1556778
7	COLLAR, RR. BRAKE STOPPER ARM A	-	-	3	2	43432-KA3-710	1321405
8	CABLE, RR. BRAKE	-	-	3	1	43451-KA4-710	1321439
9	JOINT, RR. BRAKE	-	-	3	1	43458-KA4-710	1321447
10	PEDAL, BRAKE	-	-	3	1	48510-KA4-710	1321603
11	SPRING, BRAKE PEDAL	-	-	3	1	48511-KA4-710	1320209
12	SHAFT, BRAKE PIVOT	-	-	3	1	48513-KA5-770	1185834
13	BOLT, FLANGE, 6X20	-	-	3	1	90015-KA4-710	1322437
14	BOLT, KICK ARM	-	-	3	1	90101-KA4-700	1187616
15	DUST SEAL, 15X20X2.5	-	-	3	2	91251-444-000	0764092
16	DUST SEAL, 13X18X3	-	-	3	2	91272-KA3-711	1322692
	DUST SEAL, 13X18X3	-	-	3	2	91272-KA3-712	1322700
17	DUST SEAL, 19X25X3	-	-	3	1	91303-KA4-003	1028711
18	NUT, HEX., 6MM	-	-	3	1	94001-08080-05	0590455

GEARSHIFT PEDAL • BRAKE PEDAL • KICK STARTER ARM ('83)



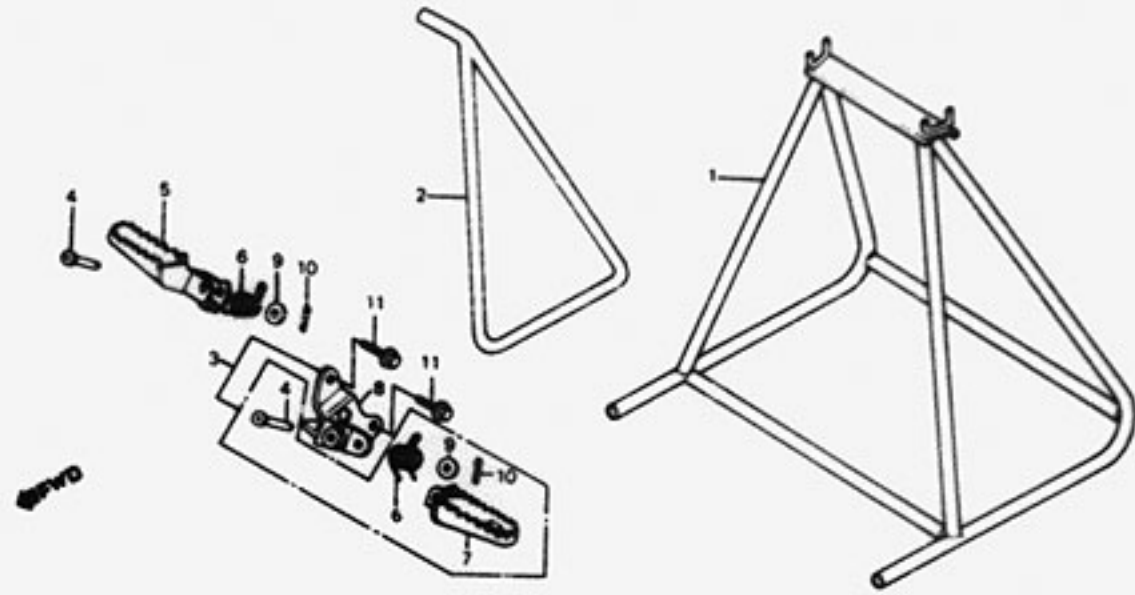
CR250R '81
CR250R '82
CR250R '83

CR250R

G24-BK44-51 BLOCK NO. F-13-2

REF NO	DESCRIPTION	CR250R			QTY REQ	PART NUMBER	HONDA CODE
		1	2	3			
19	NUT, HEX, 6MM	1	1	1	1	94002-06000-05	0181032
20	PIN, COTTER, 1.6X12	1	1	1	1	94201-16120	0251736
21	PIN B, BRAKE ROD JOINT	1	1	1	1	95015-52000	0257774
22	BOLT, FLANGE, 6X25	1	1	1	1	96000-06025-00	0782862
	BOLT, FLANGE, 6X25	1	1	1	1	96001-06025-00	2105989
23	BALL, STEEL, #8	1	1	1	1	96211-08000	0079905

MAIN STAND • SIDE STAND • FOOTPEGS



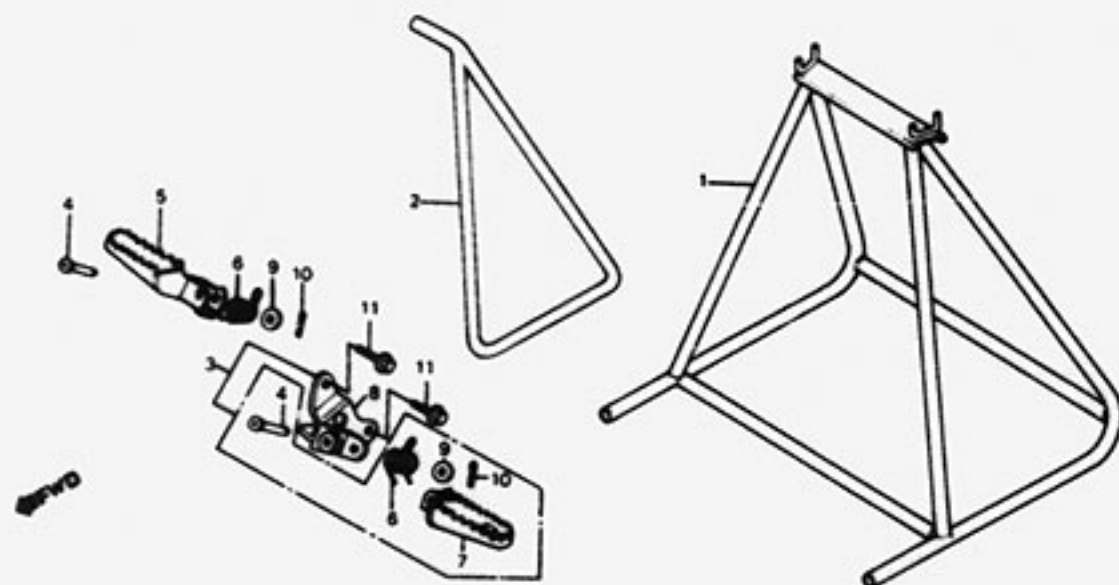
CR250R '81
CR250R '82
CR250R '83

CR250R

G24-BK44-52 BLOCK NO. F-13-2

REF NO	DESCRIPTION	CR250R			QTY REQ	PART NUMBER	HONDA CODE
		1	2	3			
1	STAND, MAIN	1	2	-	(1)	50500-KA4-810	1027069
	STAND, MAIN	-	-	3	(1)	50500-KA4-820	1370261
2	BAR, SIDE STAND	1	2	3	1	50530-KA4-000	1027077
3	FOOTPEG ASSY., L.	1	-	-	1	50601-KA4-000	1027085
	FOOTPEG ASSY., L. "R23" (TAHITIAN RED)	-	2	-	1	50601-KA4-701ZA	1252717
4	PIN, FOOTPEG JOINT	1	-	-	2	50603-KA4-000	1027093
	PIN, FOOTPEG JOINT	-	2	-	2	50603-KA4-700	1186105
	PIN, FOOTPEG JOINT	-	-	3	2	50603-KA3-710	1321710
5	ARM COMP., R. FOOTPEG	1	-	-	1	50616-KA4-000	1027101
	ARM COMP., R. FOOTPEG	-	2	-	1	50616-KA4-701	1235977
	ARM COMP., R. FOOTPEG	-	-	3	1	50616-KA4-710	1321728
6	SPRING, FOOTPEG RETURN	1	2	3	2	50617-MA0-770	1077381
	SPRING, FOOTPEG RETURN	1	-	-	2	50617-466-000	0899294
7	ARM COMP., L. FOOTPEG	1	-	-	1	50642-KA4-000	1027119
	ARM COMP., L. FOOTPEG	-	2	-	1	50642-KA4-701	1236041
	ARM COMP., L. FOOTPEG	-	-	3	1	50642-KA4-710	1320001
	ARM COMP., L. FOOTPEG	-	-	3	1	50642-KA4-711	1511922
8	ARM, L. FOOTPEG "R23" (TAHITIAN RED)	1	-	-	1	50643-KA4-000ZA	1027127

MAIN STAND • SIDE STAND • FOOTPEGS



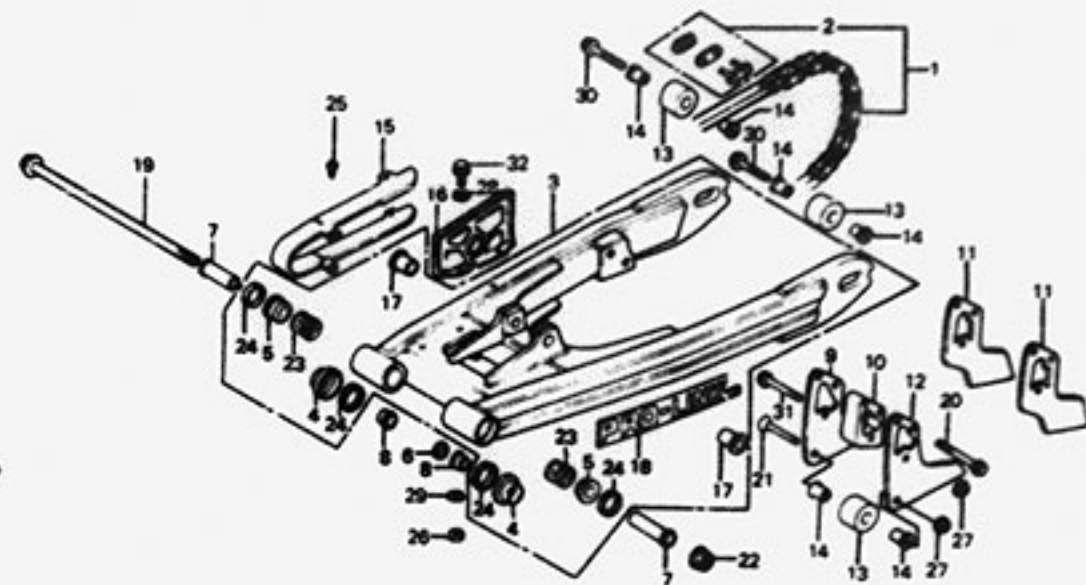
CR250R '81
CR250R '82
CR250R '83

CR250R

G24-8KA4-52 BLOCK NO. F-14

REF NO	DESCRIPTION	SERIAL NUMBER			QTY REQ	PART NUMBER	HONDA CODE
		FROM	TO				
8	ARM, L. FOOTPEG "R23" (TAHITIAN RED)	1	2	3	1	50843-KA4-7012A	1252725
9	WASHER, 10 2MM	1	2	3	2	90401-430-000	0680918
10	PIN, COTTER, 1.6X15	1	2	3	2	94201-16150	0058313
	PIN, COTTER, 1.6X25	1	2	3	2	94201-16250	0058339
	PIN, COTTER, 2.0X15	1	2	3	2	94201-20150	0058347
11	BOLT, FLANGE, 10X20	1	2	3	2	95700-10020-08	0671248
	BOLT, FLANGE, 10X20	1	2	3	2	95701-10020-08	2619153
	BOLT, FLANGE, 10X20	1	2	3	2	95701-10020-18	2867125

SWINGARM • DRIVE CHAIN ('81)



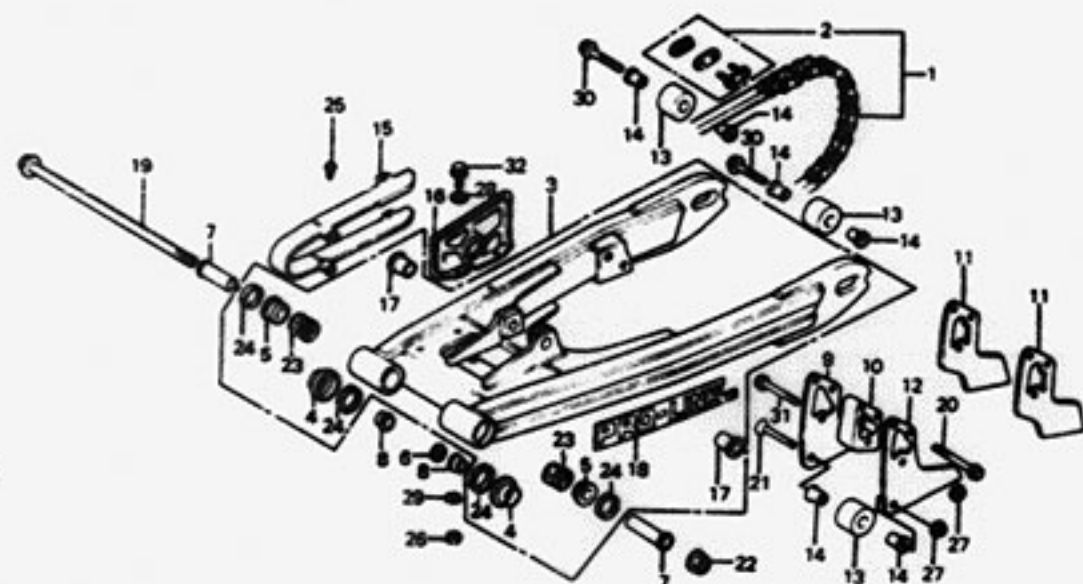
CR250R '81
CR250R '82
CR250R '83

CR250R

G24-8KA4-25 BLOCK NO. F-15

REF NO	DESCRIPTION	SERIAL NUMBER			QTY REQ	PART NUMBER	HONDA CODE
		FROM	TO				
1	CHAIN, DRIVE (520TR-114L) (DAIDO)	1	2	3	1	40530-KA4-003	1033968
	CHAIN, DRIVE (520MK-114L) (TAKASAGO)	1	2	3	1	40530-KA4-004	1042712
	CHAIN, DRIVE (520MK-112L) (TAKASAGO)	1	2	3	(1)	40530-KA4-812	1042720
	CHAIN, DRIVE (520TR-112L) (DAIDO)	1	2	3	(1)	40530-444-811	0763367
2	JOINT, DRIVE CHAIN (TAKASAGO)	1	2	3	1	40531-KA4-004	1026558
	JOINT, DRIVE CHAIN (DAIDO)	1	2	3	1	40531-430-003	0881767
	JOINT, DRIVE CHAIN	1	2	3	1	40531-958-003	0842492
	JOINT, DRIVE CHAIN	1	2	3	1	40540-357-305	0363044
3	SWINGARM ASSY.	1	2	3	1	52000-KA4-000	1041250
	SWINGARM ASSY.	1	2	3	1	52000-KA4-010	1067347
4	HOLDER, DISTANCE SEAL	1	2	3	2	52108-KA4-000	1027382
5	BUSH, PIVOT THRUST	1	2	3	2	52109-KA4-003	1032499
6	SHIM A, CUSHION ARM PIVOT	1	2	3	N	52125-KA4-000	1041268
	SHIM B, CUSHION ARM PIVOT	1	2	3	N	52126-KA4-000	1043108
	SHIM C, CUSHION ARM PIVOT	1	2	3	N	52127-KA4-000	1043116
	SHIM D, CUSHION ARM PIVOT	1	2	3	N	52128-KA4-000	1041276

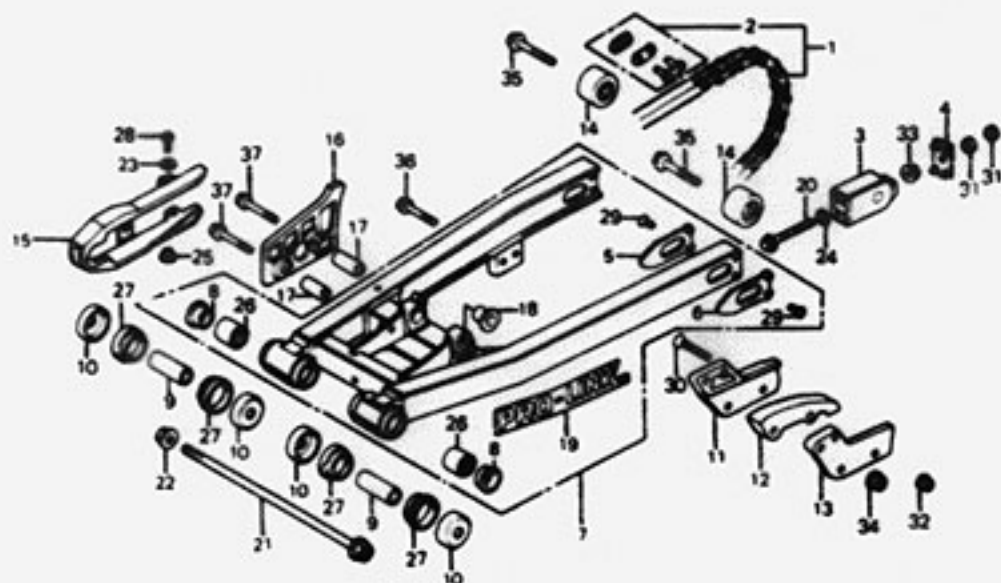
SWINGARM • DRIVE CHAIN ('81)



CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	G24-8KA4-25		BLOCK NO. F-15	
REF NO	DESCRIPTION	1	1	1		SERIAL NUMBER FROM TO	PART NUMBER	HONDA CODE	
		9 8 1	9 8 2	9 8 3					
7	COLLAR A, SWINGARM	1	-	-	-	2	52141-KA4-000	1027408	
8	COLLAR B, SWINGARM	1	-	-	-	2	52142-KA4-000	1027416	
9	GUIDE, R. CHAIN	1	-	-	-	1	52146-KA4-000	1027424	
10	SLIDER, CHAIN GUIDE	1	-	-	-	1	52147-KA4-010	1044460	
11	SLIDER, CHAIN GUIDE SIDE	1	-	-	-	2	52148-KA4-000	1044478	
12	GUIDE, L. CHAIN	1	-	-	-	1	52156-KA4-000	1027440	
13	ROLLER, CHAIN RR. GUIDE	1	-	-	-	3	52158-MA0-000	1027457	
14	COLLAR, CHAIN GUIDE	1	-	-	-	6	52159-MA0-000	1027465	
15	SLIDER, CHAIN	1	-	-	-	1	52170-KA4-000	1027473	
16	MUDGUARD, CHAIN	1	-	-	-	1	52180-KA4-000	1027499	
17	WASHER, SHOCK ARM	1	-	-	-	2	52464-KA4-000	1027671	
18	EMBLEM, SWINGARM	1	-	-	-	2	87121-MA0-300	1028034	
19	BOLT, SWINGARM	1	-	-	-	1	90117-KA4-000	1028174	
20	BOLT, FLANGE, 8X55	1	-	-	-	2	90123-400-000	0439810	
21	SCREW, FLAT, 8X45	1	-	-	-	1	90126-KA4-000	1028216	
22	NUT, SWINGARM PIVOT	1	-	-	-	1	90301-430-000	0680884	
23	BEARING, SWINGARM PIVOT (TOYO)	1	-	-	-	2	91071-MA0-003	1028588	
	BEARING, SWINGARM PIVOT (TOMUON)	1	-	-	-	2	91071-MA0-004	1028596	
24	DUST SEAL, 26X36X4	1	-	-	-	4	91253-KA4-000	1028646	

CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	PART NUMBER	HONDA CODE	
REF NO	DESCRIPTION	1	2	3				SERIAL NUMBER FROM TO
		1 9 8 1	1 9 8 2	1 9 8 3				
25	SCREW, TAPPING, 6X16	1	-	-	4	93901-16210	066 06	
26	NUT, HEX., 6MM	1	-	-	2	94001-06080	0331447	
	NUT, HEX., 6MM	1	-	-	2	94001-06080-0S	0590455	
	NUT, HEX., 6MM	1	-	-	2	94001-06080-08	2514727	
27	NUT, FLANGE, 8MM	1	-	-	2	94050-08000	0481143	
28	WASHER, PLAIN, 6MM	1	-	-	2	94101-06800	0345900	
29	WASHER, SPRING, 6MM	1	-	-	2	94111-06800	0258210	
30	BOLT, FLANGE, 8X40	1	-	-	2	95700-08040-08	0341396	
	BOLT, FLANGE, 8X40	1	-	-	2	95701-08040-08	2374775	
31	BOLT, FLANGE, 8X45	1	-	-	1	95700-08045-00	0496497	
	BOLT, FLANGE, 8X45	1	-	-	1	95701-08045-00	2533859	
32	BOLT, FLANGE, 6X16	1	-	-	2	95700-06016-08	0252262	
	BOLT, FLANGE, 6X16	1	-	-	2	95701-06016-08	2105807	
	BOLT, FLANGE, 6X16	1	-	-	2	95800-06016-08	1028794	

SWINGARM • DRIVE CHAIN ('82)



BLOCK NO. F-15-1

CR250R '81
CR250R '82
CR250R '83

CR250R

G24-BEA4-58

BLOCK NO. F-15-1

REF
NO DESCRIPTION

1 2 3

SERIAL NUMBER
FROM TO

QTY
REQ

PART NUMBER

HONDA
CODE

1	CHAIN, DRIVE (520DS-116L) (DAIDO)	-	2	-	1	40530-KA4-701	1197615
2	CHAIN, DRIVE (520K-Z-116L) (TAKASAGO)	-	2	-	1	40530-KA4-702	1197623
	CHAIN, DRIVE (520TR-112L) (DAIDO)	-	2	-	(1)	40530-444-811	0763367
	CHAIN, DRIVE (520K-Z-114L)	-	2	-	(1)	40532-KA4-702	1260041
2	JOINT, DRIVE CHAIN (TAKASAGO)	-	2	-	1	40531-KA4-702	1185065
	CONNECTING, JOINT DRIVE CHAIN	-	2	-	1	40531-357-305	0326942
	JOINT, DRIVE CHAIN	-	2	-	1	40531-381-000	0416891
	JOINT, DRIVE CHAIN (DAIDO)	-	2	-	1	40531-430-003	0681767
	JOINT, DRIVE CHAIN (TAKASAGO)	-	2	-	1	40531-430-005	0681775
	JOINT, DRIVE CHAIN (DAIDO)	-	2	-	1	40531-434-003	0710855
	JOINT, DRIVE CHAIN	-	2	-	1	40531-958-003	0842492
	JOINT, DRIVE CHAIN	-	2	-	1	40540-357-305	0363044
3	ADJUSTER, CHAIN	-	2	-	2	40543-KA4-700	1185099
4	RETAINER, CHAIN ADJUSTER	-	2	-	2	40544-KA3-710	1321181
	RETAINER, CHAIN ADJUSTER	-	2	-	2	40544-KA4-700	1185107
5	WASHER, SWINGARM INSIDE	-	2	-	2	42307-KA4-700	1185230
6	WASHER, SWINGARM OUTSIDE	-	2	-	2	42308-KA4-700	1185248

CR250R '81
CR250R '82
CR250R '83

CR250R

REF
NO

DESCRIPTION

1 2 3

SERIAL NUMBER
FROM TO

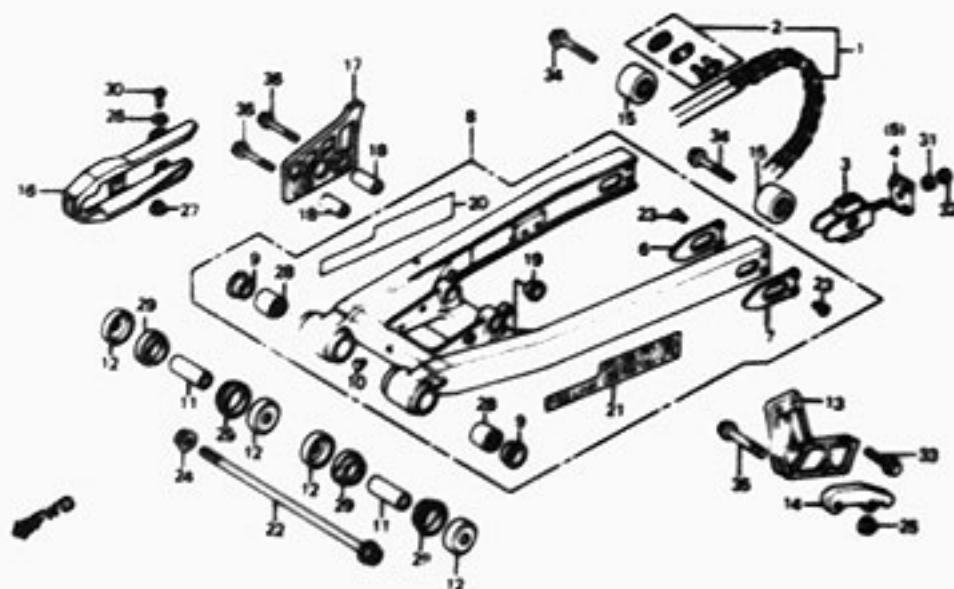
QTY
REQ

PART NUMBER

HONDA
CODE

7	SWINGARM ASSY.	-	2	-	1	52000-KA4-700	1188167
	SWINGARM ASSY.	-	2	-	1	52000-KA4-701	1331156
8	BUSH, PIVOT THRUST	-	2	-	2	52109-KA4-701	1186618
9	COLLAR, SWINGARM	-	2	-	2	52141-KA4-700	1186626
10	CAP, DUST SEAL	-	2	-	4	52144-KA4-701	1186642
11	GUIDE, R. CHAIN	-	2	-	1	52146-KA4-700	1186659
12	SLIDER, CHAIN GUIDE	-	2	-	1	52147-KA4-700	1186667
13	GUIDE, L. CHAIN	-	2	-	1	52156-KA4-700	1186683
14	ROLLER COMP., CHAIN TENSIONER	-	2	-	2	52158-KA4-700	1186691
15	SLIDER, CHAIN	-	2	-	1	52170-KA4-700	1186709
	SLIDER, CHAIN	-	2	-	1	52170-KA4-701	1254192
16	MUDGUARD, CHAIN	-	2	-	1	52180-KA4-701	1382571
17	COLLAR, CHAIN MUDGUARD	-	2	-	2	52181-KA4-700	1186725
18	WASHER, SHOCK ARM	-	2	-	2	52484-KA4-700	1186840
19	EMBLEM, SWINGARM	-	2	-	2	87121-MA0-300	1028034
20	BOLT, FLANGE, 8X72	-	2	-	2	90106-KA4-700	1187632
21	BOLT, SWINGARM	-	2	-	1	90117-KA4-000	1028174
22	NUT, SWINGARM PIVOT	-	2	-	1	90301-430-000	0680884
23	WASHER, STOPPER, 14MM	-	2	-	3	90483-040-000	0085795
		-	2	-	4	90483-040-000	0085795
24	WASHER, CHAIN ADJUSTER	-	2	-	2	90556-044-000	1257195
25	WASHER, FR. FENDER MOUNT	-	2	-	3	90556-044-000	0132621
		-	2	-	4	90556-044-000	0132621
26	BEARING, SWINGARM PIVOT (TOYO)	-	2	-	2	91071-MA0-003	1028588
	BEARING, SWINGARM PIVOT (TOMISON)	-	2	-	2	91071-MA0-004	1028596
27	DUST SEAL, 32X37.5X8	-	2	-	4	91253-KA4-701	1188515
	DUST SEAL, 32X36.8X8	-	2	-	4	91253-KA4-702	1188523
28	SCREW, PAN, 5X10	-	2	-	3	93500-05010-OH	0250805
		-	2	-	4	93500-05010-OH	0250805
29	SCREW, FLAT, 5X6	-	2	-	8	93600-05006-OA	1188598
30	SCREW, FLAT, 6X40	-	2	-	2	93600-06040-OH	1188606
31	NUT, HEX., 8MM THIN	-	2	-	4	94002-08000	0058099
	NUT, HEX., 8MM THIN	-	2	-	4	94031-08000	0216267
32	NUT, FLANGE, 6MM	-	2	-	2	94050-06080	0612689
33	NUT, FLANGE, 8MM	-	2	-	2	94050-08000	0481143
34	NUT, FLANGE, 8MM	-	2	-	2	94050-08080	0488447
35	BOLT, FLANGE, 8X35	-	2	-	2	95700-08035-08	0673442
	BOLT, FLANGE, 8X35	-	2	-	2	95701-08035-08	2563260
36	BOLT, FLANGE, 8X50	-	2	-	2	95700-08050-08	0584104
37	BOLT, FLANGE, 6X45	-	2	-	2	96000-06045-00	0807370
	BOLT, FLANGE, 6X45	-	2	-	2	96001-06045-00	2108045

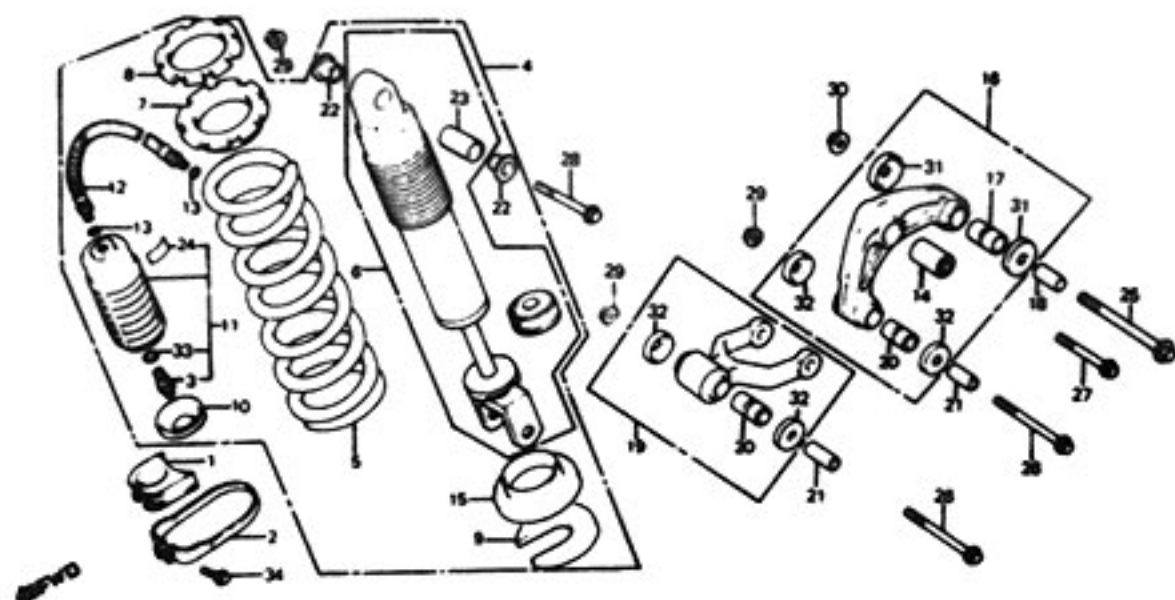
SWINGARM • DRIVE CHAIN ('83)



CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	G24-BK44-53		BLOCK NO. F-15-2
		1 9 8 1	1 9 8 2	1 9 8 3				
REF NO	DESCRIPTION	1	2	3	SERIAL NUMBER FROM TO	PART NUMBER	HONDA CODE	
1	CHAIN, DRIVE (520K-Z-116L) (TAKASAGO)	-	-	3	-----	1 40530-KA4-702	1187823	
	CHAIN, DRIVE (520 DS3-116L)	-	-	3	-----	1 40530-KA4-711	1320050	
	CHAIN, DRIVE (520K-Z-114L)	-	-	3	-----	(1) 40532-KA4-702	1260041	
	CHAIN, DRIVE (520DS3-114L)	-	-	3	-----	(1) 40532-KA4-711	1320126	
2	JOINT, DRIVE CHAIN (TAKASAGO)	-	-	3	-----	1 40531-KA4-702	1185085	
	JOINT, DRIVE CHAIN	-	-	3	-----	(1) 40531-KA4-711	1320076	
3	ADJUSTER, CHAIN	-	-	3	-----	2 40543-KA3-710	1321173	
4	RETAINER, CHAIN ADJUSTER	-	-	3	-----	1 40544-KA3-710	1321181	
5	RETAINER, R CHAIN ADJUSTER	-	-	3	-----	1 40544-KA4-710	1354778	
6	WASHER, SWINGARM INSIDE	-	-	3	-----	2 42307-KA3-710	1321207	
7	WASHER, SWINGARM OUTSIDE	-	-	3	-----	1 42308-KA3-710	1321216	
8	SWINGARM ASSY	-	-	3	-----	1 52000-KA4-711	1962257	
9	BUSH, PIVOT THRUST	-	-	3	-----	2 52109-KA4-701	1186618	
10	PLUG, SWINGARM	-	-	3	-----	2 52130-KA3-711	1321987	
11	COLLAR, SWINGARM	-	-	3	-----	2 52141-KA4-700	1186626	
12	CAP, DUST SEAL	-	-	3	-----	4 52144-KA4-701	1186642	
13	GUIDE, CHAIN	-	-	3	-----	1 52146-KA4-710	1321975	
14	SLIDER, CHAIN GUIDE	-	-	3	-----	1 52147-KA3-711	1321983	
15	ROLLER COMP, CHAIN TENSIONER	-	-	3	-----	2 52158-KA3-711	1377076	

CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	BLOCK NO. F-15-2	
		1 9 8 1	1 9 8 2	1 9 8 3			
REF NO	DESCRIPTION	1	2	3	SERIAL NUMBER FROM TO	PART NUMBER	HONDA CODE
16	SLIDER, CHAIN	-	-	3	-----	1 52170-KA4-710	1322007
17	MUDGUARD, CHAIN	-	-	3	-----	2 52180-KA4-701	1382571
18	COLLAR, CHAIN MUDGUARD	-	-	3	-----	2 52181-KA4-700	1186725
19	WASHER, SHOCK ARM	-	-	3	-----	2 52464-KA4-700	1186840
20	EMBLEM, R. SWINGARM	-	-	3	-----	1 87121-KA4-710	1322379
21	EMBLEM, L. SWINGARM	-	-	3	-----	1 87122-KA4-710	1322387
22	BOLT, SWINGARM	-	-	3	-----	1 90117-KA3-710	1322486
23	SCREW, FLAT, 5X4	-	-	3	-----	8 90124-KA3-711	1322494
24	NUT, SWINGARM PIVOT	-	-	3	-----	1 90301-130-000	0680884
25	NUT, U. 6MM	-	-	3	-----	2 90301-473-003	1187707
26	WASHER, STOPPER, 14MM	-	-	3	-----	3 90483-040-000	0085795
27	WASHER, FR. FENDER MOUNT	-	-	3	-----	3 90556-044-000	0132621
28	BEARING, SWINGARM PIVOT (TOYO)	-	-	3	-----	2 91071-MAU-003	1028588
	BEARING, SWINGARM PIVOT (TOMSON)	-	-	3	-----	2 91071-MAO-004	1028596
29	DUST SEAL, 32X37.5X8	-	-	3	-----	4 91253-KA4-701	1188515
	DUST SEAL, 32X38.8X8	-	-	3	-----	4 91253-KA4-702	1188523
30	SCREW, PAN, 5X10	-	-	3	-----	3 93500-05010-0H	0250605
31	NUT, HEX., 8MM	-	-	3	-----	2 94001-08000-0S	0167338
32	NUT, HEX., 8MM	-	-	3	-----	2 94002-08000-0S	0156075
33	BOLT, FLANGE, 8X32	-	-	3	-----	2 95700-08032-08	0344986
	BOLT, FLANGE, 8X32	-	-	3	-----	2 95701-08032-08	2602241
34	BOLT, FLANGE, 8X40	-	-	3	-----	2 95700-08040-08	0341396
	BOLT, FLANGE, 8X40	-	-	3	-----	2 95701-08040-08	2374775
35	BOLT, FLANGE, 6X40	-	-	3	-----	2 96000-08040-00	0782170
	BOLT, FLANGE, 6X40	-	-	3	-----	2 96001-08040-00	2106037
36	BOLT, FLANGE, 6X45	-	-	3	-----	2 96000-08045-00	0807370
	BOLT, FLANGE, 6X45	-	-	3	-----	2 96001-08045-00	2106045

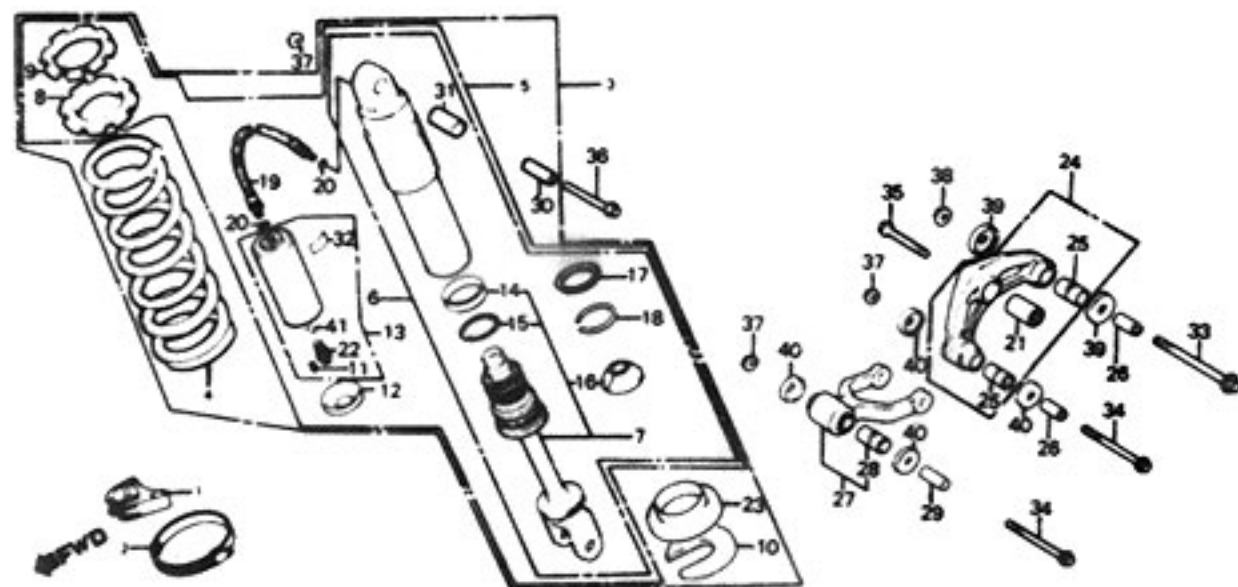
REAR SHOCK ABSORBER • ('81)



CR250R '81 CR250R '82 CR250R '83		CR250R			G24-BE44-31		BLOCK NO. F-16	
		1	2	3				
		1	2	3				
REF NO	DESCRIPTION	1	2	3	QTY REQ	SERIAL NUMBER FROM TO	PART NUMBER	HONDA CODE
1	RUBBER, SUB TANK MOUNTING	1	-	-	1	50250-KA4-000	1027002	
2	BAND, SUB TANK	1	-	-	1	50252-KA4-000	1027010	
3	VALVE COMP., AIR (SHOWA)	1	-	-	1	51456-469-013	0950428	
4	SHOCK ABSORBER, RR.	1	-	-	1	52400-KA4-003	1033422	
	SHOCK ABSORBER, RR.	1	-	-	1	52400-KA4-671	1069111	
5	SPRING, RR SHOCK	1	-	-	1	52401-KA4-003	1027515	
	SPRING, RR SHOCK	1	-	-	(1)	52401-KA4-811	1027523	
	SPRING, RR SHOCK	1	-	-	(1)	52401-KA4-821	1027531	
6	DAMPER UNIT, RR.	1	-	-	1	52420-KA4-305	1027549	
7	ADJUSTER, SPRING	1	-	-	1	52422-KA4-003	1027556	
8	NUT, ADJUSTER	1	-	-	1	52423-KA4-003	1027564	
9	STOPPER, SPRING SEAT	1	-	-	1	52424-KA4-003	1027572	
10	CAP, SUB TANK	1	-	-	1	52427-MA0-003	1027580	
11	SUB TANK ASSY.	1	-	-	1	52430-MA0-305	1027598	
12	HOSE COMP., JOINT	1	-	-	1	52440-KA4-003	1027606	
13	O-RING, 9.8X1.9	1	-	-	2	52441-MA0-003	1027614	
14	BUSH, DAMPER LOWER	1	-	-	1	52451-MA0-000	1027622	
15	SEAT C. SPRING	1	-	-	1	52459-KA4-003	1027630	
16	ARM ASSY., SHOCK	1	-	-	1	52460-KA4-000	1027648	
	ARM ASSY., SHOCK	1	-	-	1	52460-KA4-010	1416403	

CR250R '81 CR250R '82 CR250R '83		CR250R			BLOCK NO. F-16	
		1	2	3		
		1	2	3		
REF NO	DESCRIPTION	1	2	3	SERIAL NUMBER FROM TO	QTY REQ
17	BUSH, DAMPER ARM	1	-	-	52462-MA0-003	1032515
	BUSH, DAMPER ARM	1	-	-	52462-MA0-013	1186832
18	COLLAR, SHOCK ARM PIVOT	1	-	-	52463-MA0-000	1027663
	COLLAR, DAMPER ARM PIVOT	1	-	-	52463-MA0-010	1275536
19	ROD ASSY., SHOCK CONNECTING	1	-	-	52470-KA4-000	1027689
	ROD ASSY., SHOCK CONNECTING	1	-	-	52470-KA4-010	1071588
20	BUSH, DAMPER CONNECTING ROD	1	-	-	52472-MA0-003	1032945
	BUSH, DAMPER CONNECTING ROD	1	-	-	52472-MA0-013	1186865
21	COLLAR, CONNECTING ROD PIVOT	1	-	-	52473-MA0-000	1027705
	COLLAR, CONNECTING ROD PIVOT	1	-	-	52473-MA0-010	1055326
22	COLLAR, DAMPER UPPER	1	-	-	52486-MA0-003	1027713
	COLLAR, DAMPER UPPER	1	-	-	52486-MA0-013	1069053
23	BUSH, DAMPER UPPER	1	-	-	52489-MA0-003	1027721
24	LABEL, RR. DAMPER CAUTION	1	-	-	87516-MA0-003	1028075
25	BOLT, FLANGE, 12X105	1	-	-	90128-KA4-003	1028224
26	BOLT, FLANGE, 10X69	1	-	-	90129-MA0-003	1028232
27	BOLT, FLANGE, 10X45	1	-	-	90153-MA0-003	1028257
28	BOLT, FLANGE, 10X57	1	-	-	90182-KA4-003	1028265
29	NUT, AXLE, 10MM	1	-	-	90304-GA6-003	1023969
30	NUT, FLANGE, 12MM	1	-	-	90306-KA4-003	1028315
	NUT, FLANGE, 12MM	1	-	-	90306-181-761	0951566
31	SEAL, SHOCK ARM PIVOT	1	-	-	91261-MA0-003	1028679
	SEAL, SHOCK ARM PIVOT	1	-	-	91261-MA0-005	1028687
	SEAL, SHOCK ARM PIVOT	1	-	-	91261-964-671	3503075
32	SEAL, RR. SHOCK ABSORBER	1	-	-	91262-MA0-005	1028703
	CONNECTING ROD PIVOT	1	-	-	91262-MA0-013	1115930
	SEAL, SHOCK ABSORBER	1	-	-	91262-MA0-015	1188549
	CONNECTING ROD PIVOT	1	-	-	91301-469-003	0874768
33	O-RING, 5.8X1.9	1	-	-	91305-323-000	0258012
	O-RING, 5.8X1.9	1	-	-	91318-ME5-003	1366574
34	BOLT, FLANGE, 6X14	1	-	-	95700-06014-08	0840587
	BOLT, FLANGE, 6X14	1	-	-	95701-06014-08	2374742

REAR SHOCK ABSORBER • ('82)



CAUTION OR WARNING LABELS MUST BE ORDERED SEPARATELY WHEN APPLICABLE

CAUTION ON WARNING LABELS MUST BE ORDERED SEPARATELY WHEN APPLICABLE									
CR250R '81 CR250R '82 CR250R '83		CR250R			Q T Y R E Q	G24-BKAS-82A		BLOCK NO. F-16-1	
		1 9 8 1	1 9 8 2	1 9 8 3					
REF NO	DESCRIPTION	1	2	3		SERIAL NUMBER FROM TO	PART NUMBER	HONDA CODE	
1	RUBBER, SUB TANK MOUNTING	-	2	-	-----	2	50250-KA4-700	1185891	
2	BAND, SUB TANK	-	2	-	-----	2	50252-KA4-700	1185909	
3	SHOCK ABSORBER ASSY	-	2	-	-----	1	52400-KA4-772	1276286	
4	SPRING, RR. SHOCK	-	2	-	-----	1	52401-KA4-701	1186758	
	SPRING, RR. SHOCK	-	2	-	-----	(1)	52402-KA4-701	1186774	
5	DAMPER COMP., RR	-	2	-	-----	1	52410-KA4-772	1276278	
6	DAMPER UNIT, RR	-	2	-	-----	1	52420-KA4-772	1260066	
7	ROD COMP., PISTON	-	2	-	-----	1	52421-KA4-771	1322056	
8	ADJUSTER, SPRING	-	2	-	-----	1	52422-MA0-003	1037282	
9	NUT, ADJUSTER	-	2	-	-----	1	52423-MA0-003	1037290	
10	STOPPER, SPRING SEAT	-	2	-	-----	1	52424-MA0-003	1035864	
11	CAP, VALVE	-	2	-	-----	1	52425-381-771	0427237	
12	CAP, SUB TANK	-	2	-	-----	1	52427-MA0-771	1078799	
13	SUB TANK ASSY	-	2	-	-----	1	52430-KA4-771	1260074	
14	RING, PISTON	-	2	-	-----	1	52431-MA0-771	1295518	
15	O-RING, 2.0X34.5	-	2	-	-----	1	52432-MA0-771	1295526	
16	RUBBER, STOPPER	-	2	-	-----	1	52433-MA0-771	1295534	
17	O-RING, 3.5X33.7	-	2	-	-----	1	52434-KA3-681	1496041	
	O-RING, 3.5X33.7	-	2	-	-----	1	52434-MA0-771	1295542	
18	RING, STOPPER	-	2	-	-----	1	52435-MA0-771	1295559	

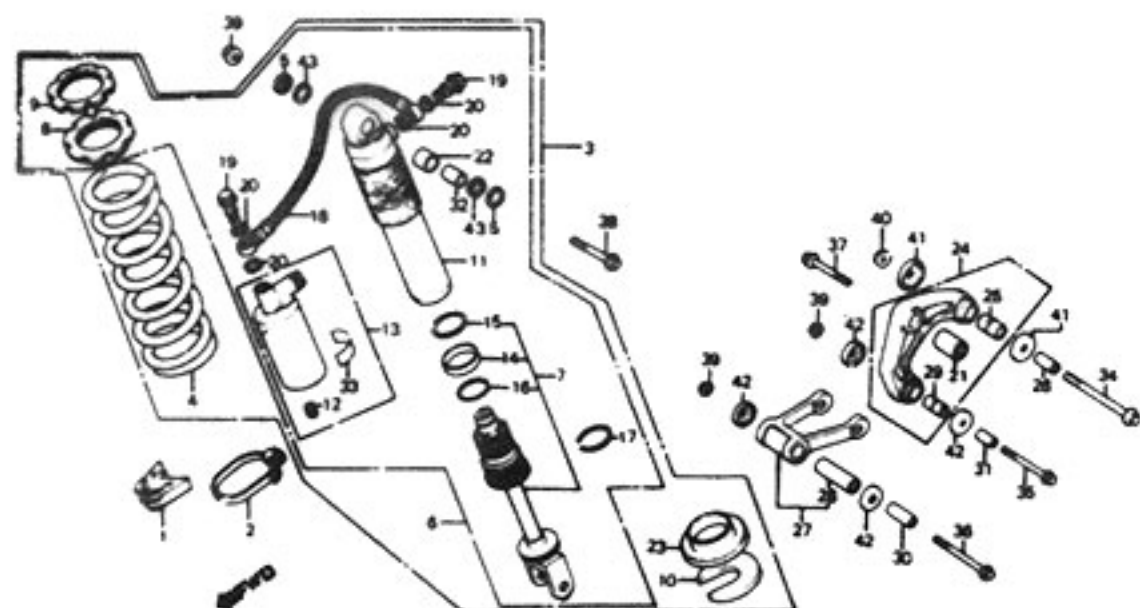
CR250R '81
CR250R '82
CR250R '83

CR250R

BLOCK NO. F-16

REF NO	DESCRIPTION	CR250R			QTY REQ	SERIAL NUMBER FROM TO	PART NUMBER	HONDA CODE
		1	2	3				
19	HOSE COMP., JOINT	-	2	-	1	52440-KA4-013	1186790	
20	O-RING, 9.8X1.9	-	2	-	2	52441-MA0-003	1027614	
21	BUSH, DAMPER LOWER	-	2	-	1	52451-MA0-000	1027622	
22	VALVE ASSY., AIR	-	2	-	1	52456-KA4-701	1186808	
23	SEAT C, SPRING	-	2	-	1	52459-MA0-003	1035872	
24	ARM ASSY., SHOCK	-	2	-	1	52460-KA4-700	1186816	
25	BUSH, DAMPER ARM	-	2	-	2	52462-MA0-003	1032515	
	BUSH, DAMPER ARM	-	2	-	2	52462-MA0-013	1186832	
26	COLLAR, SHOCK ARM PIVOT	-	2	-	2	52463-MA0-000	1027663	
	COLLAR, DAMPER ARM PIVOT	-	2	-	2	52463-MA0-010	1275536	
27	ROD ASSY., SHOCK CONNECTING	-	2	-	1	52470-KA4-700	1186857	
28	BUSH, DAMPER CONNECTING ROD	-	2	-	1	52472-MA0-003	1032945	
	BUSH, DAMPER CONNECTING ROD	-	2	-	1	52472-MA0-013	1186865	
29	COLLAR, CONNECTING ROD PIVOT	-	2	-	1	52473-MA0-000	1027705	
	COLLAR, CONNECTING ROD PIVOT	-	2	-	1	52473-MA0-010	1055326	
30	COLLAR, DAMPER UPPER	-	2	-	1	52486-MA0-013	1069053	
31	BUSH, DAMPER UPPER	-	2	-	1	52489-MA0-003	1027721	
32	LABEL, RR. DAMPER CAUTION	-	2	-	1	87516-MA0-003	1028075	
33	BOLT, FLANGE, 12X105	-	2	-	1	90128-KA4-003	1028224	
34	BOLT, FLANGE, 10X69	-	2	-	2	90129-MA0-003	1028232	
35	BOLT, FLANGE, 10X45	-	2	-	1	90153-MA0-003	1028257	
36	BOLT, FLANGE, 10X57	-	2	-	1	90182-KA4-003	1028265	
37	NUT, AXLE, 10MM	-	2	-	3	90304-GA6-003	1023969	
38	NUT, FLANGE, 12MM	-	2	-	1	90306-KA4-003	1028315	
	NUT, FLANGE, 12MM	-	2	-	1	90306-181-761	0951566	
39	SEAL, SHOCK ARM PIVOT	-	2	-	2	91261-MA0-003	1028679	
	SEAL, SHOCK ARM PIVOT	-	2	-	2	91261-MA0-005	1028687	
	SEAL, SHOCK ARM PIVOT	-	2	-	2	91261-984-671	3503075	
40	SEAL, RR. SHOCK ABSORBER	-	2	-	4	91262-MA0-005	1028703	
	CONNECTING ROD PIVOT	-	2	-	4	91262-MA0-013	1115930	
	SEAL, SHOCK ABSORBER	-	2	-	4	91262-MA0-015	1188549	
	CONNECTING ROD PIVOT	-	2	-	4	91301-469-003	0874768	
41	O-RING, 5.8X1.9	-	2	-	1	91305-323-000	0258012	
	O-RING, 5.8X1.9	-	2	-	1	91318-ME5-003	1366574	

REAR SHOCK ABSORBER • ('83)



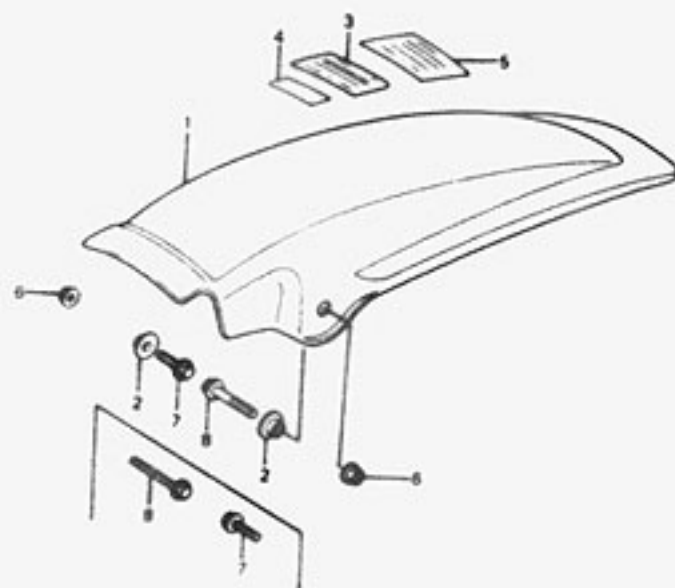
CAUTION OR WARNING LABELS MUST BE ORDERED SEPARATELY WHEN APPLICABLE

REF NO	DESCRIPTION	CR250R			QTY REQ	PART NUMBER	HONDA CODE
		1	2	3			
1	RUBBER, SUB TANK MOUNTING	-	-	3	2	50250-KA3-710	1320233
2	BAND, SUB TANK	-	-	3	2	50252-KA3-710	1321680
3	SHOCK ABSORBER ASSY	-	-	3	1	52400-KA4-681	1322015
	SHOCK ABSORBER ASSY	-	-	3	1	52400-KA4-682	1480235
4	SPRING, RR SHOCK (6 0 BLUE)	-	-	3	1	52401-KA4-681	1370485
	SPRING, RR SHOCK (5 6 GREEN)	-	-	3	(1)	52401-KA4-711	1322023
	SPRING, RR SHOCK (6 4 BLACK)	-	-	3	(1)	52402-KA4-681	1331230
5	CAP, DUST SEAL	-	-	3	2	52406-KB7-003	1222421
6	DAMPER COMP., RR	-	-	3	1	52410-KA4-681	1322031
	DAMPER COMP., RR	-	-	3	1	52410-KA4-682	1479120
7	ROD COMP., PISTON	-	-	3	1	52421-KA4-681	1322049
8	ADJUSTER, SPRING	-	-	3	1	52422-MA0-003	1037282
9	NUT, ADJUSTER	-	-	3	1	52423-KA3-711	1322064
10	STOPPER, SPRING SEAT	-	-	3	1	52424-KA3-711	1354299
11	CASE, DAMPER	-	-	3	1	52425-KA4-711	1322072
12	CAP, VALVE	-	-	3	1	52425-381-771	0427237
13	SUB TANK ASSY	-	-	3	1	52430-KA3-711	1354315

CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	PART NUMBER	HONDA CODE
REF NO	DESCRIPTION	1	1	1			
		9 8 1	9 8 2	9 8 3			
		1	2	3	SERIAL NUMBER FROM TO		
14	RING, PISTON	-	-	3	-----	1	52431-MA0-771 1295518
15	O-RING, 2.0X34.5	-	-	3	-----	1	52432-MA0-771 1295526
16	O-RING, 3.5X33.7	-	-	3	-----	1	52434-KA3-681 1496041
17	RING, STOPPER	-	-	3	-----	1	52435-MA0-771 1295559
18	HOSE COMP., JOINT	-	-	3	----- DC505538	1	52440-KA3-711 1354323
	HOSE COMP., JOINT	-	-	3	-----	1	52440-KA3-712 1459353
19	BOLT, OIL, 10X22	-	-	3	-----	2	52441-KA3-711 1322106
20	WASHER, SPECIAL, 10MM	-	-	3	-----	4	52442-KA3-711 1322114
21	BUSH, DAMPER LOWER	-	-	3	-----	1	52451-MA0-000 1027622
22	BUSH, DAMPER UPPER	-	-	3	-----	1	52452-KB7-003 1222454
23	SEAT C, SPRING	-	-	3	-----	1	52459-KA3-711 1322122
24	ARM ASSY., SHOCK	-	-	3	-----	1	52460-KA3-710 1354331
25	BUSH, DAMPER ARM	-	-	3	-----	1	52462-MA0-013 1186832
26	COLLAR, DAMPER ARM PIVOT	-	-	3	-----	1	52463-MA0-010 1275536
27	ROD ASSY., SHOCK CONNECTING	-	-	3	-----	1	52470-KA4-710 1322148
28	BUSH, DAMPER CONNECTING ROD	-	-	3	-----	1	52472-KA3-711 1322155
29	BUSH, DAMPER CONNECTING ROD	-	-	3	-----	1	52472-MA0-013 1186865
30	COLLAR, CONNECTING ROD PIVOT	-	-	3	-----	1	52473-KA3-710 1322163
31	COLLAR, CONNECTING ROD PIVOT	-	-	3	-----	1	52473-MA0-010 1055326
32	COLLAR, DAMPER UPPER	-	-	3	-----	1	52486-KB7-003 1222504
33	LABEL, RR, DAMPER CAUTION	-	-	3	-----	1	87516-MA0-003 1028075
34	BOLT, FLANGE, 12X105	-	-	3	-----	1	90128-KA4-003 1028224
35	BOLT, FLANGE, 10X76	-	-	3	-----	1	90129-KA3-710 1322510
36	BOLT, FLANGE, 10X98	-	-	3	-----	1	90130-KA3-710 1322528
37	BOLT, FLANGE, 10X45	-	-	3	-----	1	90153-MA0-003 1028257
38	BOLT, FLANGE, 10X57	-	-	3	-----	1	90182-KA4-003 1028265
39	NUT, AXLE, 10MM	-	-	3	-----	3	90304-GA6-003 1023969
40	NUT, FLANGE, 12MM	-	-	3	-----	1	90306-KA4-003 1028315
	NUT, FLANGE, 12MM	-	-	3	-----	1	90306-181-761 0951566
41	SEAL, SHOCK ARM PIVOT	-	-	3	-----	2	91261-KA3-711 1322650
	SEAL, SHOCK ARM PIVOT	-	-	3	-----	2	91261-KA3-712 1322668
42	SEAL, SHOCK CONNECTING ROD PIVOT	-	-	3	-----	4	91262-KA3-711 1322676
	SEAL, SHOCK CONNECTING ROD PIVOT	-	-	3	-----	4	91262-KA3-712 1322684
43	DUST SEAL B	-	-	3	-----	2	91351-KB7-003 1223981

BLOCK NO. F-11

REAR FENDER ('81)



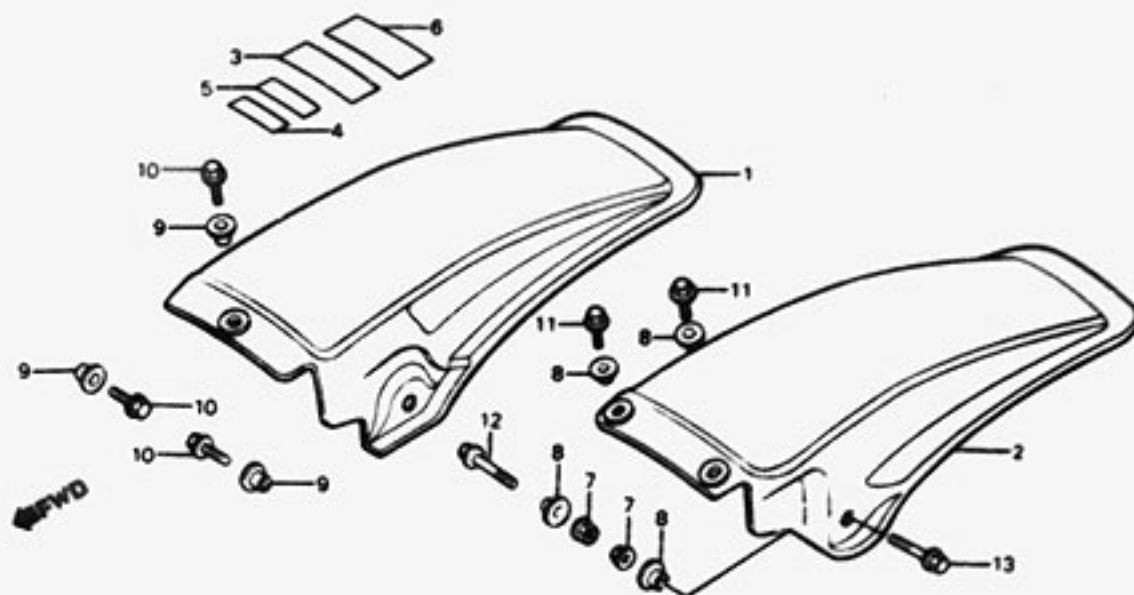
CAUTION OR WARNING LABELS MUST BE ORDERED SEPARATELY WHEN APPLICABLE

CR250R '81
CR250R '82
CR250R '83

REF NO	DESCRIPTION	CR250R			QTY REQ	PART NUMBER	HONDA CODE
		1	2	3			

1	FENDER, RR	1	-	-	1	80100-KA4-000	1027978
2	COLLAR, TOOL BOX	1	-	-	2	83515-428-000	0686899
3	LABEL B, CAUTION	1	-	-	1	87208-KA4-670	1028067
4	LABEL, OPERATOR WARNING 'NH1' (BLACK)	1	-	-	1	87510-147-670ZA	0462846
5	LABEL, CAUTION	1	-	-	1	87560-KA4-670	1028083
6	NUT, FLANGE, 8MM	1	-	-	2	94050-08080	0468447
7	BOLT, FLANGE, 8X16	1	-	-	1	95700-08016-08	0347641
8	BOLT, FLANGE, 8X16	1	-	-	1	95701-08016-08	2374767
9	BOLT, FLANGE, 8X16	1	-	-	1	95900-08016-08	2048544
10	BOLT, FLANGE, 8X16	1	-	-	1	95900-08016-08	1591312
11	BOLT, FLANGE, 8X16	1	-	-	1	96500-08016-08	2138279
12	BOLT, FLANGE, 8X32	1	-	-	1	95700-08032-08	0344986
13	BOLT, FLANGE, 8X32	1	-	-	1	95701-08032-08	2602241

REAR FENDER ('82, '83)



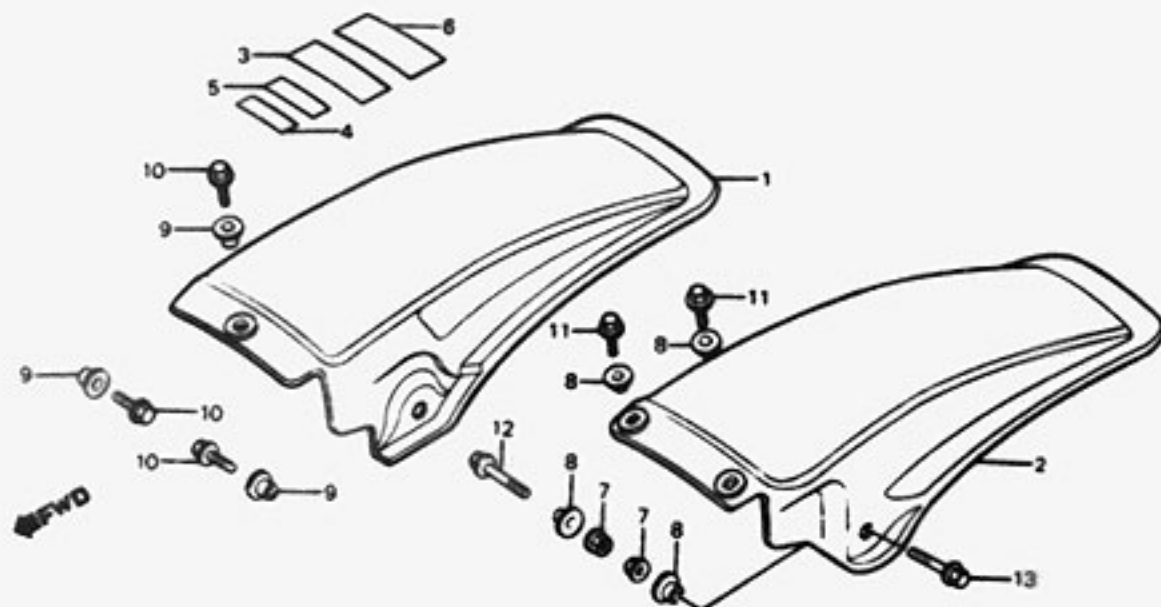
CAUTION OR WARNING LABELS MUST BE ORDERED SEPARATELY WHEN APPLICABLE

CR250R '81
CR250R '82
CR250R '83

REF NO	DESCRIPTION	CR250R			QTY REQ	PART NUMBER	HONDA CODE
		1	2	3			

1	FENDER, RR, 'R119' (FLASH RED)	-	-	3	1	80100-KA3-305ZA	1766633
2	FENDER, RR, 'R119' (FLASH RED)	-	-	3	1	80100-KA3-710ZA	1322338
3	FENDER, RR, 'R119' (FLASH RED)	-	-	3	1	80100-KA3-730ZA	1553650
4	FENDER, RR, 'R23' (TAHITIAN RED)	-	2	-	1	80100-KA4-700ZA	1187194
5	LABEL B, CAUTION	-	2	3	1	87208-KA4-670	1028067
6	LABEL, RADIATOR CAUTION	-	2	3	1	87508-KA4-670	1041342
7	LABEL, OPERATOR WARNING 'NH1' (BLACK)	-	2	3	1	87510-147-670ZA	0462846
8	LABEL, CAUTION	-	2	3	1	87560-KA4-670	1028083
9	NUT, U, 8MM	-	2	-	2	90301-473-003	1187707
10	COLLAR, 6X25	-	2	-	4	90512-KA4-700	1187806
11	COLLAR, 6X20	-	-	3	3	90513-KA3-710	1322577
12	BOLT, FLANGE, 6X12	-	-	3	3	96000-06012-00	0823666
13	BOLT, FLANGE, 6X12	-	-	3	3	96001-06012-00	2105930
14	BOLT, FLANGE, 6X14	-	2	-	2	96000-06014-00	0782854
15	BOLT, FLANGE, 6X40	-	2	-	2	96001-06014-00	2154672

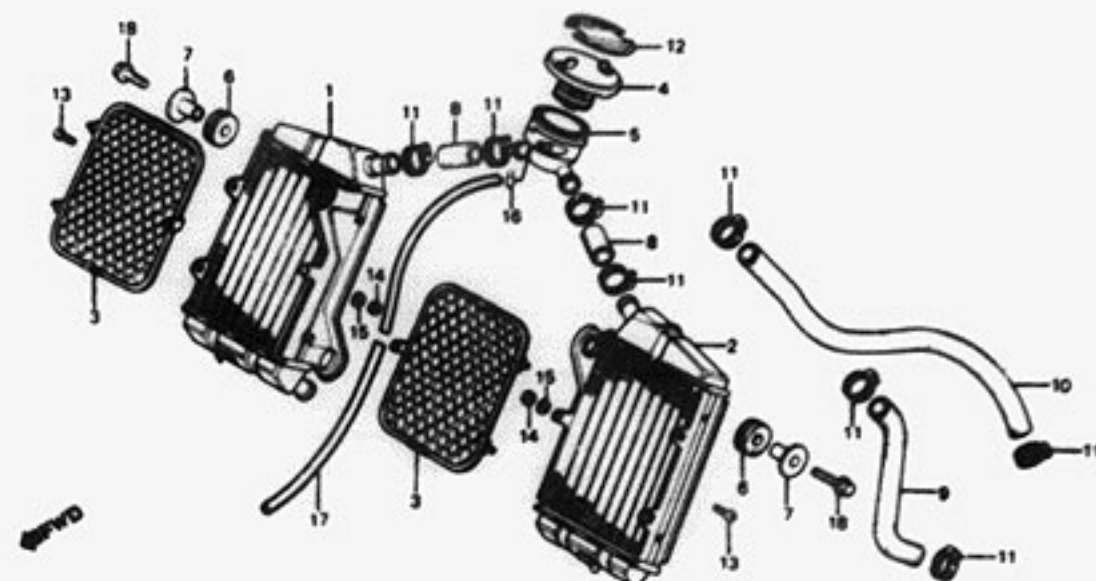
REAR FENDER ('82. '83)



CAUTION OR WARNING LABELS MUST BE ORDERED SEPARATELY WHEN APPLICABLE

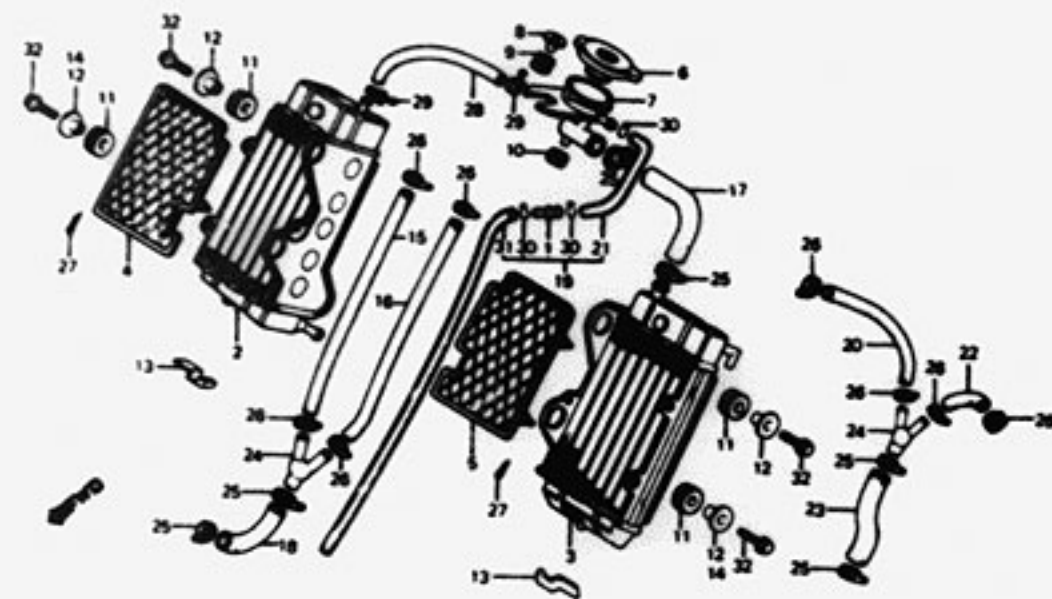
CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	G24-BA4-38A BLOCK NO. F-17-1	
		1	2	3			
REF NO	DESCRIPTION	1	2	3	SERIAL NUMBER FROM TO	PART NUMBER	HONDA CODE
12	BOLT, FLANGE, 8X18	-	2	-	-	98000-06018-00	0799064
	BOLT, FLANGE, 8X18	-	2	-	-	98001-06018-00	2105963
13	BOLT, FLANGE, 8X32	-	2	-	-	98000-06032-00	0807347
	BOLT, FLANGE, 8X32	-	2	-	-	98001-06032-00	2106029

RADIATOR ('81)



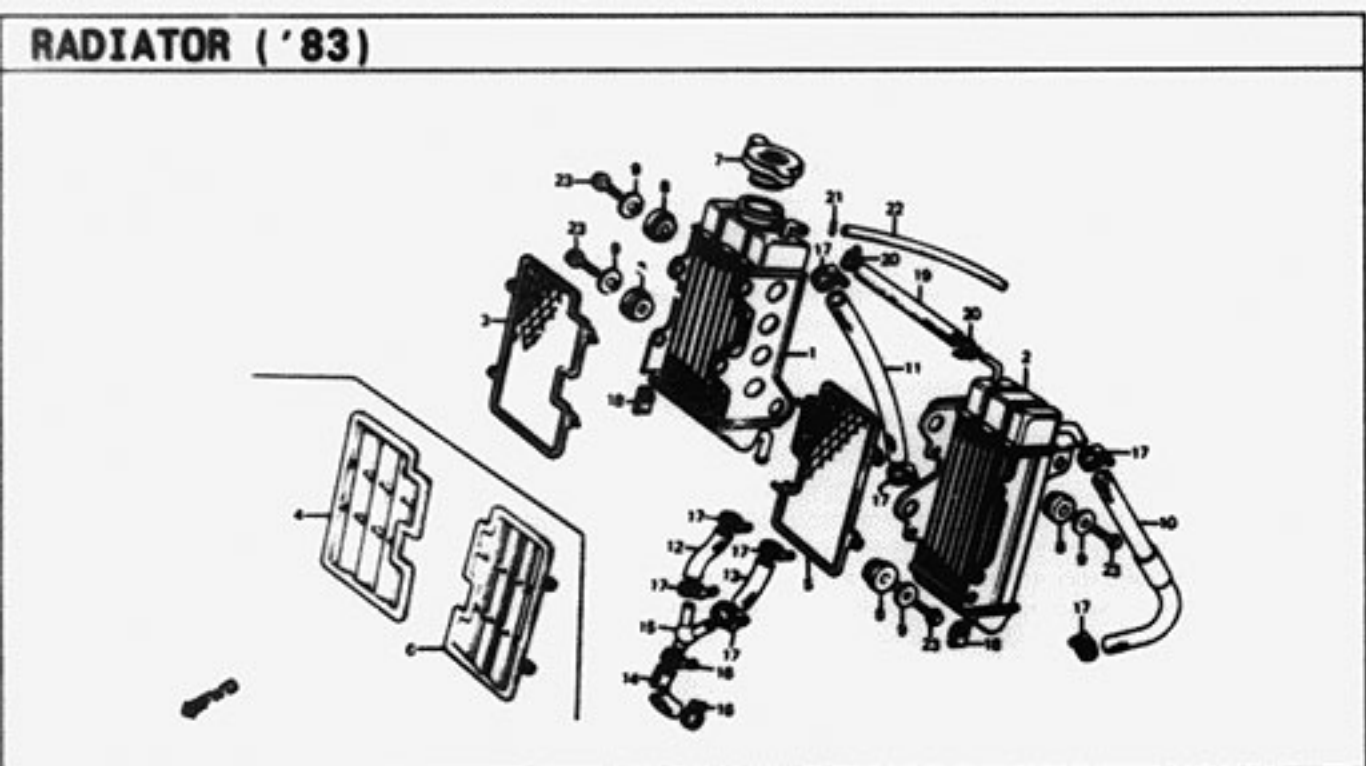
CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	G24-BA4-38 BLOCK NO.	
		1	2	3			
REF NO	DESCRIPTION	1	2	3	SERIAL NUMBER FROM TO	PART NUMBER	HONDA CODE
1	RADIATOR, R.	1	-	-	-	19010-KA4-305	1962182
2	RADIATOR, L.	1	-	-	-	19015-KA4-305	1962208
3	GRILLE, RADIATOR	1	-	-	-	19033-KA4-000	1040427
4	CAP COMP. (TOYO)	1	-	-	-	19037-KA4-003	1042258
5	NECK, FILLER (TOYO)	1	-	-	-	19039-KA4-003	1041037
6	RUBBER, RADIATOR MOUNTING	1	-	-	-	19051-KA4-000	1042266
7	COLLAR, RADIATOR MOUNTING	1	-	-	-	19052-KA4-000	1042274
8	HOSE, JOINT	1	-	-	-	19055-KA4-000	1042290
9	HOSE A, WATER	1	-	-	-	19061-KA4-000	1039619
10	HOSE, WATER (B)	1	-	-	-	19062-KA4-000	1039627
11	CLAMP, WATER HOSE	1	-	-	-	19506-KA4-000	1039635
12	LABEL, RADIATOR CAP	1	-	-	-	87509-KA4-870	1043298
13	SCREW, PAN, 4X8	1	-	-	-	93500-04008-0G	0373308
14	NUT, HEX., 4MM	1	-	-	-	94001-04070-0S	1041391
15	WASHER, PLAIN, 4MM	1	-	-	-	94101-04700	0238881
16	CLIP B12, TUBE	1	-	-	-	95002-02120	0335034
17	TUBE, VINYL, 8X12X750	1	-	-	-	95003-23075-10	1041425
18	BOLT, FLANGE, 6X20	1	-	-	-	95700-06020-08	0340331
	BOLT, FLANGE, 6X20	1	-	-	-	95701-06020-08	2374759

RADIATOR ('82)



CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	G24-BKA4-37 BLOCK NO. F-18-1	
REF NO	DESCRIPTION	1 9 8 1	2 9 8 2	3 9 8 3		PART NUMBER	HONDA CODE
1	JOINT, BREATHER TUBE	-	2	-	1	17359-419-670	0631325
2	RADIATOR, R.	-	2	-	1	19010-KA4-701	1196799
3	RADIATOR, L.	-	2	-	1	19015-KA4-701	1196807
4	GRILLE, R. RADIATOR	-	2	-	1	19033-KA4-701	1196815
	GRILLE, R. RADIATOR	-	2	-	1	19033-KA4-702	1331164
5	GRILLE, L. RADIATOR	-	2	-	1	19034-KA4-701	1196823
	GRILLE, L. RADIATOR	-	2	-	1	19034-KA4-702	1331172
6	CAP COMP. (TOYO)	-	2	-	1	19037-KA4-701	1254010
7	NECK, FILLER (TOYO)	-	2	-	1	19039-KA4-701	1254028
8	COLLAR, RADIATOR CAP MOUNTING	-	2	-	1	19041-KA4-700	1196856
9	RUBBER A, RADIATOR CAP MOUNTING	-	2	-	1	19042-KA4-700	1196864
10	RUBBER B, RADIATOR CAP MOUNTING	-	2	-	1	19043-KA4-700	1196872
11	RUBBER, RADIATOR MOUNTING	-	2	-	6	19051-KA4-700	1196880
12	COLLAR, RADIATOR MOUNTING	-	2	-	6	19052-KA4-700	1196898
		-	2	-	4	19052-KA4-700	1196898
13	RUBBER, RADIATOR MOUNTING	-	2	-	4	19054-KA4-700	1196914
14	COLLAR B, RADIATOR MOUNTING	-	2	-	2	19055-KA4-700	1259985
15	HOSE A, WATER	-	2	-	1	19061-KA4-701	1231737

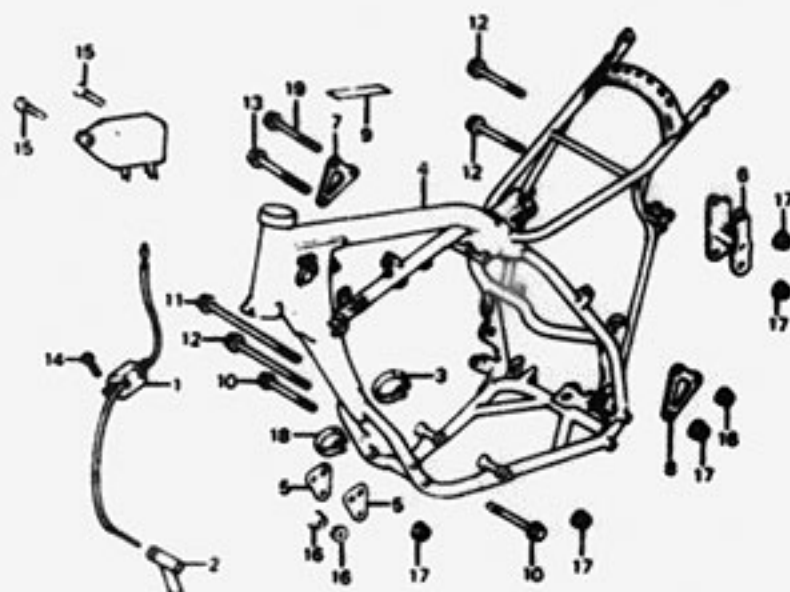
CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	BLOCK NO. F-18	
REF NO	DESCRIPTION	1 9 8 1	2 9 8 2	3 9 8 3		PART NUMBER	HONDA CODE
16	HOSE B, WATER	-	2	-	1	19062-KA4-701	1231745
17	HOSE C, WATER	-	2	-	1	19063-KA4-701	1231752
18	HOSE D, WATER	-	2	-	1	19064-KA4-701	1231760
19	TUBE ASSY., RADIATOR	-	2	-	1	19065-KA3-000	1042308
20	HOSE E, WATER	-	2	-	1	19065-KA4-700	1196989
21	TUBE, OVER FLOW	-	2	-	1	19066-KA3-000	1042316
22	HOSE F, WATER	-	2	-	1	19066-KA4-701	1231778
23	HOSE, WATER (G)	-	2	-	1	19067-KA4-701	1231786
24	JOINT, WATER HOSE	-	2	-	2	19069-KA4-700	1197037
25	CLAMP, WATER HOSE	-	2	-	6	19506-KA4-000	1039635
26	CLAMP B, WATER HOSE	-	2	-	8	19507-KA4-700	1197128
27	PIN, LOCK, 6MM	-	2	-	2	94251-06000	0058487
28	TUBE, FUEL, 7.3X100	-	2	-	1	95001-75100-40	0874461
29	CLIP A13, TUBE	-	2	-	2	95002-01130	0583427
30	CLIP B12, TUBE	-	2	-	3	95002-02120	0335034
31	TUBE, VINYL, 8X12X800	-	2	-	1	95003-23060-10	1041417
32	BOLT, FLANGE, 6X20	-	2	-	6	98000-06020-00	0913806
	BOLT, FLANGE, 6X20	-	2	-	6	98001-06020-00	2529154



CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	G24-8KA4-85		BLOCK NO. F-18-2	
REF NO	DESCRIPTION	1	2	3		SERIAL NUMBER FROM TO	PART NUMBER	HONDA CODE	
1	RADIATOR, R.	-	-	3	1	19010-KA3-711	1353028		
2	RADIATOR, L.	-	-	3	1	19015-KA3-711	1353036		
3	GRILLE, R. RADIATOR	-	-	3	1	19033-KA3-710	1320688		
4	GRILLE, R. RADIATOR	-	-	3	(1)	19033-KA3-810	1320696		
5	GRILLE, L. RADIATOR	-	-	3	1	19034-KA3-710	1320704		
6	GRILLE, L. RADIATOR	-	-	3	(1)	19034-KA3-810	1320712		
7	CAP COMP. (TOYO)	-	-	3	1	19037-KA4-701	1254010		
8	RUBBER, RADIATOR MOUNTING	-	-	3	6	19051-KA3-710	1320720		
9	COLLAR, RADIATOR MOUNTING	-	-	3	6	19052-KA3-710	1320738		
10	HOSE A, WATER	-	-	3	1	19061-KA4-710	1320746		
11	HOSE B, WATER	-	-	3	1	19062-KA4-710	1320753		
12	HOSE F, WATER	-	-	3	1	DC503360	19084-KA3-710	1353069	
	HOSE E, WATER	-	-	3	1	DC503359	19085-KA4-710	1320761	
13	HOSE, WATER (F)	-	-	3	1	19086-KA4-710	1320779		
14	HOSE, WATER (G)	-	-	3	1	19067-KA4-711	2658136		
15	JOINT, WATER HOSE	-	-	3	1	19069-KA4-700	1197037		
16	CLAMP, WATER HOSE	-	-	3	2	19506-KA4-000	1039635		
17	CLAMP B, WATER HOSE	-	-	3	8	19507-KA4-700	1197128		
18	NUT, SPRING, 6MM	-	-	3	2	19508-KA3-710	1331180		

CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	BLOCK NO. F-1		
REF NO	DESCRIPTION	1 9 8 1	1 9 8 2	1 9 8 3		SERIAL NUMBER FROM TO	PART NUMBER	HONDA CODE
19	TUBE, FUEL, 7.5X110 (BULK HOSE: 95001-55008-40M)	-	-	3	-----	1	95001-75110-40	0637561
20	CLIP A13, TUBE	-	-	3	-----	2	95002-01130	0583427
21	CLIP B8, TUBE	-	-	3	-----	1	95002-02080	0250647
22	TUBE, VINYL, 6X9X800	-	-	3	-----	1	95003-14060-10	1320274
23	BOLT, FLANGE, 6X22	-	-	3	-----	6	96000-06022-00	0811034
	BOLT, FLANGE, 6X22	-	-	3	-----	6	96001-06022-00	2112191

FRAME BODY • IGNITION COIL ('81)



CAUTION OR WARNING LABELS MUST BE ORDERED SEPARATELY WHEN APPLICABLE

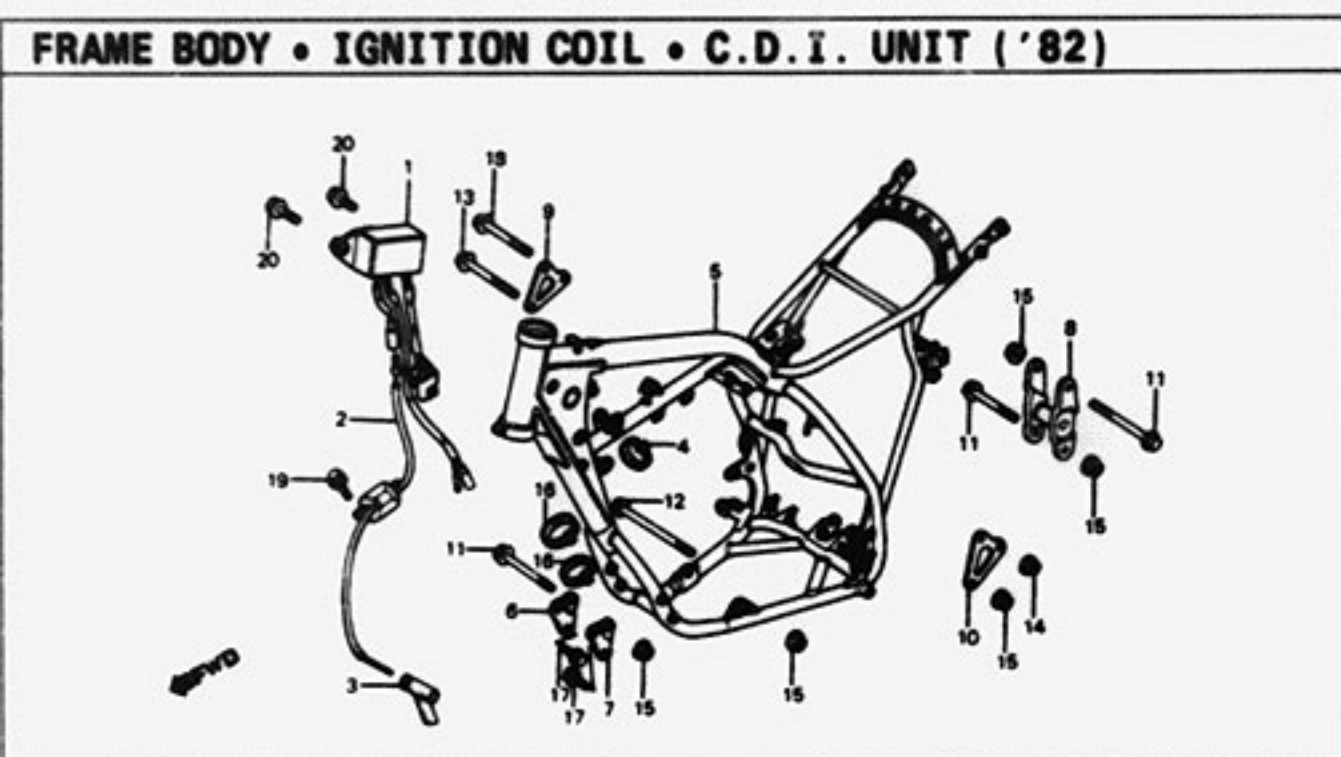
CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	G24-8KA4-28 BLOCK NO. F-19	
REF NO	DESCRIPTION	1 9 8 1	2 9 8 2	3 9 8 3		SERIAL NUMBER FROM TO	HONDA CODE
1	COIL, IGNITION	1	-	-	1	30500-KA4-003	1032440
	COIL, IGNITION	1	-	-	1	30500-KA4-710	1377118
2	CAP ASSY, SPARK PLUG	1	-	-	1	30700-KA3-003	1041094
	CAP ASSY, SPARK PLUG	1	-	-	1	30700-169-153	0908723
3	BAND B1, CABLE	1	-	-	1	32161-404-000	0468819
4	BODY COMP., FRAME 'R23' (TAHITIAN RED)	1	-	-	1	50100-KA4-000ZA	1041193
5	PLATE, ENGINE HANGER	1	-	-	2	50351-KA4-000	1027028
6	BRACKET, RR. ENGINE 'R23' (TAHITIAN RED)	1	-	-	1	50354-KA4-000ZA	1027036
7	BRACKET, R. HEAD HANGER	1	-	-	1	50401-KA4-000	1042860
8	BRACKET, L. HEAD HANGER	1	-	-	1	50402-KA4-000	1042878
9	LABEL, RADIATOR CAUTION	1	-	-	1	87508-KA4-670	1041342
10	BOLT, FLANGE, 8X55	1	-	-	4	90105-KA4-000	1028133
11	BOLT, FLANGE, 10X182	1	-	-	1	90107-KA4-000	1028141
12	BOLT, FLANGE, 10X85	1	-	-	3	90108-KA4-000	1028158
13	BOLT, FLANGE, 10X53	1	-	-	1	90131-KA4-000	1028240
14	SCREW, PAN, 5X16	1	-	-	2	93500-05016-0H	0331371
15	SCREW, PAN, 6X20	1	-	-	2	93500-06020-0H	1024041
16	NUT, FLANGE, 8MM	1	-	-	6	94050-08080	0468447

CR250R '81
CR250R '82
CR250R '83

CR250R

BLOCK NO. F-19

REF NO	DESCRIPTION	1 9 8 1	2 9 8 2	3 9 8 3	SERIAL NUMBER FROM TO	QTY REQ	PART NUMBER	HONDA CODE
17	NUT, FLANGE, 10MM	1	-	-	-----	5	94050-10080	0623405
18	BAND A1, WIRE	1	-	-	-----	2	95014-81100	0255661
19	BOLT, FLANGE, 8X45	1	-	-	-----	2	95800-08045-08	1028810
	BOLT, FLANGE, 8X45	1	-	-	-----	2	95801-08045-08	2529147



CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	G24-8KA4-38		BLOCK NO. F-19-1	
REF NO	DESCRIPTION	1	2	3		SERIAL NUMBER FROM TO	PART NUMBER	HONDA CODE	
1	C.D.I. UNIT	-	2	-	1	30400-KA4-701	2735959		
2	COIL, IGNITION	-	2	-	1	30500-KA4-003	1032440		
3	CAP ASSY, NOISE SUPPRESSOR	-	2	-	1	30500-KA4-710	1377118		
4	BAND B1, CABLE	-	2	-	1	30700-KA5-771	1265008		
5	BODY COMP, FRAME 'R23' (TAHITIAN RED)	-	2	-	1	32161-404-000	0468819		
6	PLATE, R ENGINE HANGER	-	2	-	1	50100-KA4-701ZA	1254184		
7	PLATE, L ENGINE HANGER	-	2	-	1	50351-KA4-700	1185958		
8	BRACKET, RR ENGINE	-	2	-	1	50352-KA4-700	1185974		
9	BRACKET, R HEAD HANGER	-	2	-	1	50354-KA4-700	1185990		
10	BRACKET, L HEAD HANGER	-	2	-	1	50401-KA4-701	1432269		
11	BOLT, FLANGE, 10X90	-	2	-	1	50402-KA4-701	1258219		
12	BOLT, FLANGE, 10X120	-	2	-	3	90016-PA9-000	1086085		
13	BOLT, FLANGE, 10X53	-	2	-	1	90107-KA4-700	1187640		
14	NUT, FLANGE, 8MM	-	2	-	1	90131-KA4-000	1028240		
15	NUT, FLANGE, 10MM	-	2	-	2	94050-08080	0468447		
16	BAND A1, WIRE	-	2	-	5	94050-10080	0623405		
17	BOLT, FLANGE, 8X16	-	2	-	2	95014-61100	0255661		
18	BOLT, FLANGE, 8X16	-	2	-	4	95700-08016-08	0347641		
19	BOLT, FLANGE, 8X16	-	2	-	4	95701-08016-08	2374767		

CR250R '81 CR250R '82 CR250R '83		CR250R			QTY REQ	BLOCK NO. F-19-1		
REF NO	DESCRIPTION	1 9 8 1	1 9 8 2	1 9 8 3		SERIAL NUMBER FROM TO	PART NUMBER	HONDA CODE
17	BOLT, FLANGE, 8X16	-	2	-	-----	4	95900-08016-08	2048544
	BOLT, FLANGE, 8X16	-	2	-	-----	4	95900-08016-08	1591312
	BOLT, FLANGE, 8X16	-	2	-	-----	4	96500-08016-08	2138279
18	BOLT, FLANGE, 8X45	-	2	-	-----	2	95800-08045-08	1028810
	BOLT, FLANGE, 8X45	-	2	-	-----	2	95801-08045-08	2529147
19	BOLT, FLANGE, 8X16	-	2	-	-----	2	96000-08016-00	1113687
	BOLT, FLANGE, 8X16	-	2	-	-----	2	96001-08016-00	2105955
20	BOLT, FLANGE, 8X18	-	2	-	-----	2	96000-08018-00	0799064
	BOLT, FLANGE, 8X18	-	2	-	-----	2	96001-08018-00	2105963

FRAME BODY • IGNITION COIL ('83)

CR250R '81
CR250R '82
CR250R '83

CR250R

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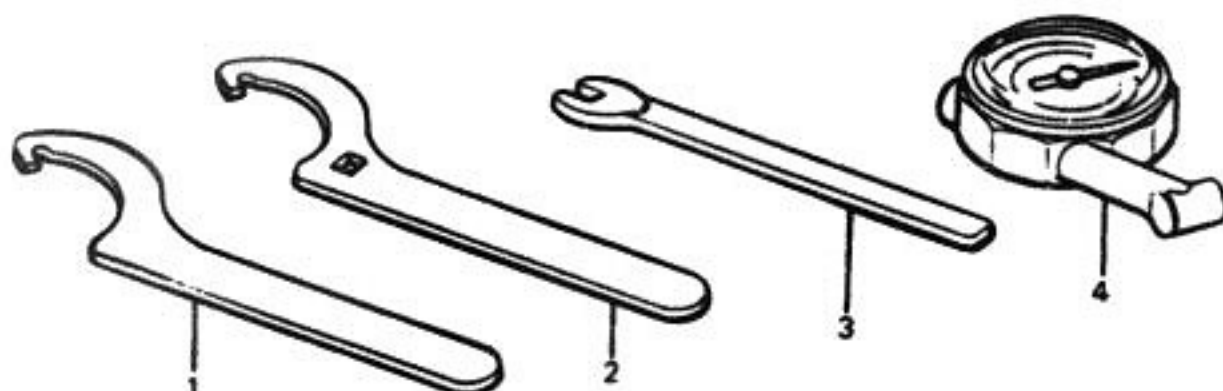
QTY
REQ

BLOCK NO. F-19-2

REF NO	DESCRIPTION	1	2	3	SERIAL NUMBER FROM	SERIAL NUMBER TO	PART NUMBER	HONDA CODE
17	WASHER, PLAIN, 6MM	-	-	3	-	-	94103-08800	0629824
18	BAND A1, WIRE	-	-	3	-	-	95014-61100	0255661
19	BOLT, FLANGE, 8X16	-	-	3	-	-	95700-08016-08	0347641
	BOLT, FLANGE, 8X16	-	-	3	-	-	95701-08016-08	2374767
	BOLT, FLANGE, 8X16	-	-	3	-	-	95900-08016-08	2048544
	BOLT, FLANGE, 8X16	-	-	3	-	-	95900-08016-08	1591312
	BOLT, FLANGE, 8X16	-	-	3	-	-	96500-08016-08	2138279
20	BOLT, FLANGE, 8X45	-	-	3	-	-	95800-08045-08	1028810
	BOLT, FLANGE, 8X45	-	-	3	-	-	95801-08045-08	2529147
21	BOLT, FLANGE, 6X16	-	-	3	-	-	96000-08016-00	1113687
	BOLT, FLANGE, 6X16	-	-	3	-	-	96001-08016-00	2105955
22	BOLT, FLANGE, 6X18	-	-	3	-	-	96000-08018-00	0799064
	BOLT, FLANGE, 6X18	-	-	3	-	-	96001-08018-00	2105963

REF NO	DESCRIPTION	1	2	3	SERIAL NUMBER FROM	SERIAL NUMBER TO	PART NUMBER	HONDA CODE
1	COIL, IGNITION	-	-	3	-	-	30500-KA4-710	1377118
2	CAP ASSY, NOISE SUPPRESSOR	-	-	3	-	-	30700-KA5-700	1197524
	CAP ASSY, NOISE SUPPRESSOR	-	-	3	-	-	30700-KA5-770	1184373
	CAP ASSY, NOISE SUPPRESSOR	-	-	3	-	-	30700-KA5-771	1265008
3	BODY COMP, FRAME 'R119' (FLASH RED)	-	-	3	-	-	50100-KA4-712ZA	1520451
4	BODY COMP, RR, FRAME 'R119' (FLASH RED)	-	-	3	-	-	50140-KA4-711ZA	1442672
5	PLATE, R, ENGINE HANGER	-	-	3	-	-	50351-KA4-711	1494780
6	PLATE, L, ENGINE HANGER	-	-	3	-	-	50352-KA4-711	1494798
7	BRACKET, RR, ENGINE	-	-	3	-	-	50354-KA4-700	1185990
8	BRACKET, R, HEAD HANGER	-	-	3	-	-	50401-KA4-710	1321694
9	BRACKET, L, HEAD HANGER	-	-	3	-	-	50402-KA4-710	1321702
10	BOLT, FLANGE, 10X90	-	-	3	-	-	90018-KA4-710	1322445
11	BOLT, JOINT, 8X19	-	-	3	-	-	90108-KA3-710	1354489
12	BOLT, FLANGE, 10X115	-	-	3	-	-	90115-KA4-710	1320175
13	BOLT, FLANGE, 8X37	-	-	3	-	-	90118-471-000	1057215
14	BOLT, FLANGE, 10X53	-	-	3	-	-	90131-KA4-710	1322536
15	NUT, FLANGE, 8MM	-	-	3	-	-	94050-08080	0468447
16	NUT, FLANGE, 10MM	-	-	3	-	-	94050-10080	0623405

TOOLS



CR250R '81
CR250R '82
CR250R '83

CR250R

G24-8KA4-57

BLOCK NO. FOP-1

REF
NO

DESCRIPTION

1 2 3

SERIAL NUMBER
FROM TO

QTY
REQ

PART NUMBER

HONDA
CODE

1	OPEN END WRENCH A, PIN	1	2	3	-----	1	89201-KA4-810	1028109
	OPEN END WRENCH A, PIN	1	2	3	-----	1	89201-KA4-811	1782598
2	OPEN END WRENCH B, PIN	1	2	-	-----	1	89202-KA4-810	1028117
	OPEN END WRENCH B, PIN	1	2	3	-----	1	89202-KA4-811	1782606
3	WRENCH, FITTING, 5.9	-	-	3	-----	1	89203-KA3-710	1322429
4	GAUGE, AIR PRESSURE	1	2	3	-----	1	89301-KA4-811	1040914