

# HONDA

PARTS CATALOG

CR250R '78.'79.'80

HONDA MOTOR CO., LTD.  
TOKYO, JAPAN

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JULY, 1985

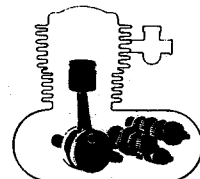
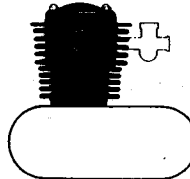
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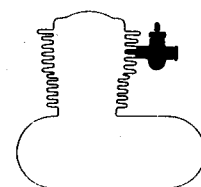
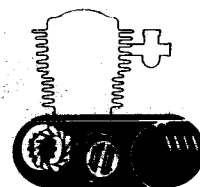
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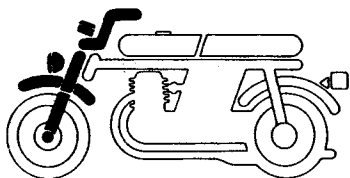
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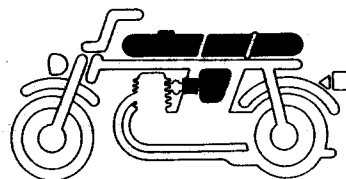
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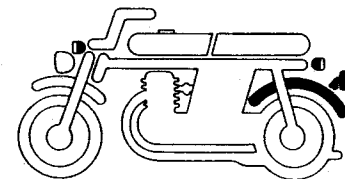
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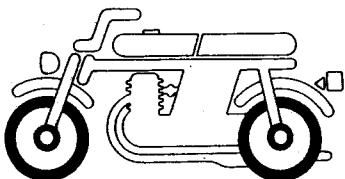
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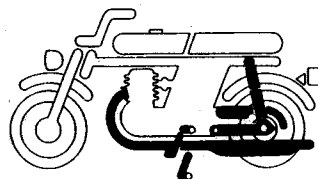
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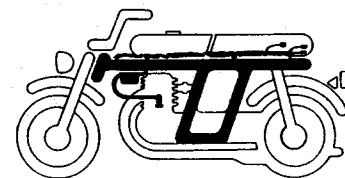
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## INSTRUCTION FOR USE OF PARTS CATALOG

This parts catalog is to be used when ordering replacement parts; it contains all parts for models CR250R '78, CR250R '79 and CR250R '80.

### I. How to order parts

#### 1. HONDA CODE

When placing a parts order with AMERICAN HONDA be sure to use the HONDA CODE (H/C) in conjunction with the part number. The HONDA CODE for each item shown will be listed directly to the left of the part number. Those part numbers without HONDA CODE are not available.

#### 2. Revisions

When modifications or revisions are made for this model, a revised edition will be issued at an appropriate time. The issue date will be printed on the upper right hand corner of each microfiche, or on the cover sheet of the paper catalog on which the edition number and the issue date will be printed at the lower right corner.

When you received a revised edition, discard the old copy. For minor changes, AMERICAN HONDA will issue periodic parts news bulletins advising you of any changes or corrections. Retain these until the revised microfiche or paper catalog is received.

The asterisk (\*) in front of "Ref. No." indicates that the part No. is added or changed against the previous edition.

#### 3. Multiple parts

Many standard items, SPARK PLUGS, BOLTS, NUTS, WASHERS, PINS, which are in constant use are sold in multiples of ten (10) and consideration when placing your order is advised.

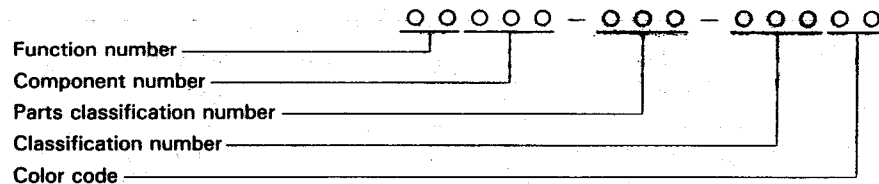
#### 4. Parts return

Parts may not be returned to AMERICAN HONDA without prior written authorization. Written authorization may be obtained by completing an Order Adjustment Request form (PO744) and forwarding it to your parts distribution center. We will correct any discrepancies which are a result of an error on our part. This would cover damaged parts (not caused in mishandling by the delivery service), wrong parts, incorrect quantities, etc. Advise us of discrepancies within twenty-one (21) days from invoice date. AMERICAN HONDA is not responsible for parts that are refused upon delivery or returned without prior authorization.

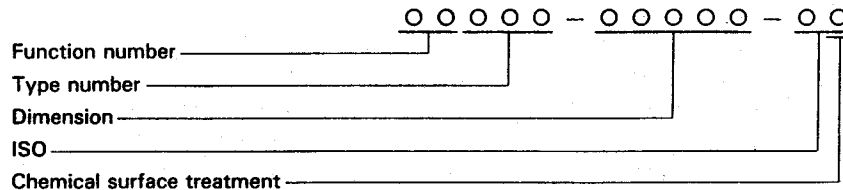
### II. How to read this parts catalog

#### 1. Make-up of the HONDA part number system

(Example) General parts



(Example) Bolts, nuts and other standard parts





**2. Color code**

The color code at the end of the part number indicates the color.  
The color description is given in ( ) under the part name in the "Description" column.

**3. Dimensions**

Dimensions of the parts in this catalog are indicated in millimeter (mm) units.  
(Except: Steel balls, tires and tire tubes)

Parts	Example	Interpretation
Bolt (Screw)	6×12	6mm diameter, 12mm length
Pin	8×14	8mm diameter, 14mm length
O-Ring	9.5×1.6	9.5mm diameter, 1.6mm thickness
Oil seal	14×24×5	14mm inside diameter, 24mm outside diameter, 5mm thickness
Tube	5×130	5mm inside diameter, 130mm length

**4. Superseded parts**

Part number which are given under the part name in the "Description" column indicate that the original part number has been superseded by the given part number. HONDA may make such supersessions without notice.

**5. Assemblies**

Sections framed with broken lines in the exploded view drawings are available as complete assemblies. (Their individual parts can also be obtained.)

**6. Required quantity**

The number given in the "Reqd. No." column indicates the quantity of parts used in the section described in that block.

Parts with quantities in ( ) represent optional parts.

Part whose required number is "N", is part whose required number can be selected at need.

**7. Abbreviations**

The following abbreviations are used in this parts catalog.

ASSY. ....	Assembly	MPH .....	Miles per hour
COMP. ....	Complete	L (100L) .....	Link (100Links)
R. ....	Right	A.C. ....	Alternating current
L. ....	Left	D.C. ....	Direct current
STD. ....	Standard	IN .....	Inlet
MM .....	Millimeter	EX. ....	Exhaust
G .....	Gram	FR. ....	Front
T (22T) .....	Tooth (22Teeth)	RR. ....	Rear
A .....	Ampere	HEX. ....	Hexagonal
V .....	Volt	A.M. ....	Attaching mark
W .....	Watt	T.M. ....	Transcript mark
KPH .....	Kilometers per hour	C.D.I. ....	Capacitive discharge ignition
L.E.D. ....	Light emitted diode		

**8. Decision for "R." or "L."**

"R." or "L." in the description of a part stands for the Right hand side or the Left hand side which is decided by the forward direction of travel of the vehicle.

**9. Part modifications and applicable serial numbers**

The serial number of the vehicle (frame, engine, carburetor) should be checked prior to ordering parts for a specific vehicle.

In cases where a part has been modified, the serial number of the first vehicle bearing the modification is listed in the "Serial No." column.

The modification parts are controled by each pertinent serial number below :

Engine serial number	: Engine group parts (Block No. E-1 thru EOP-2)
Carburetor identification number	: Carburetor component parts (Block No. E-10)
Frame serial number	: Frame group parts (Block No. F-1 thru F-18-1)

**10. Illustration**

Illustration of parts given in parts catalog diagrams are provided for convenience in identifying parts and may differ from the actual configuration of parts.

**11. Models and applicable serial numbers**

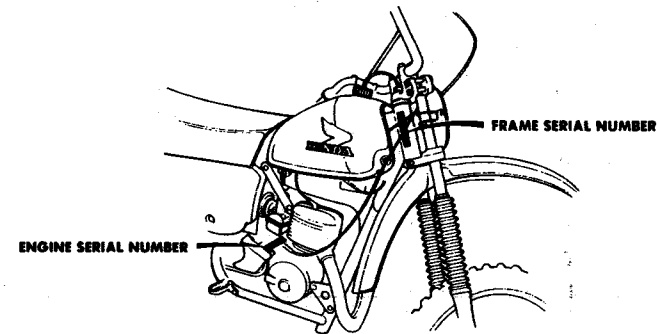
Models and applicable serial Nos. given in this parts catalog can be identified as follows.

Model	Applicable engine serial No.	Applicable frame serial No.	Applicable carburetor identification No.
CR250R '78	CR250RE-1000031 To 1006782	CR250R-2000014 To 2006133	PE01A <u>A</u>
CR250R '79	CR250RE-2100006 To 2111817	CR250R-2100006 To 2111237	PE01A <u>C</u>
CR250R '80	ME03E-2000088 To 2006561	ME03-2001031 To 2016050	PE01B <u>A</u>

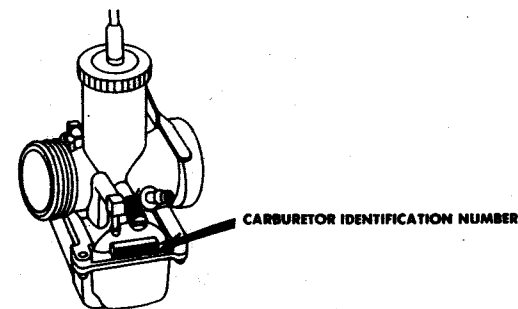
\* Of carburetor identification numbers, only the portions underlined in the example below are used for registration.

PE01A A KC 7

**12. Location of stamped serial number**

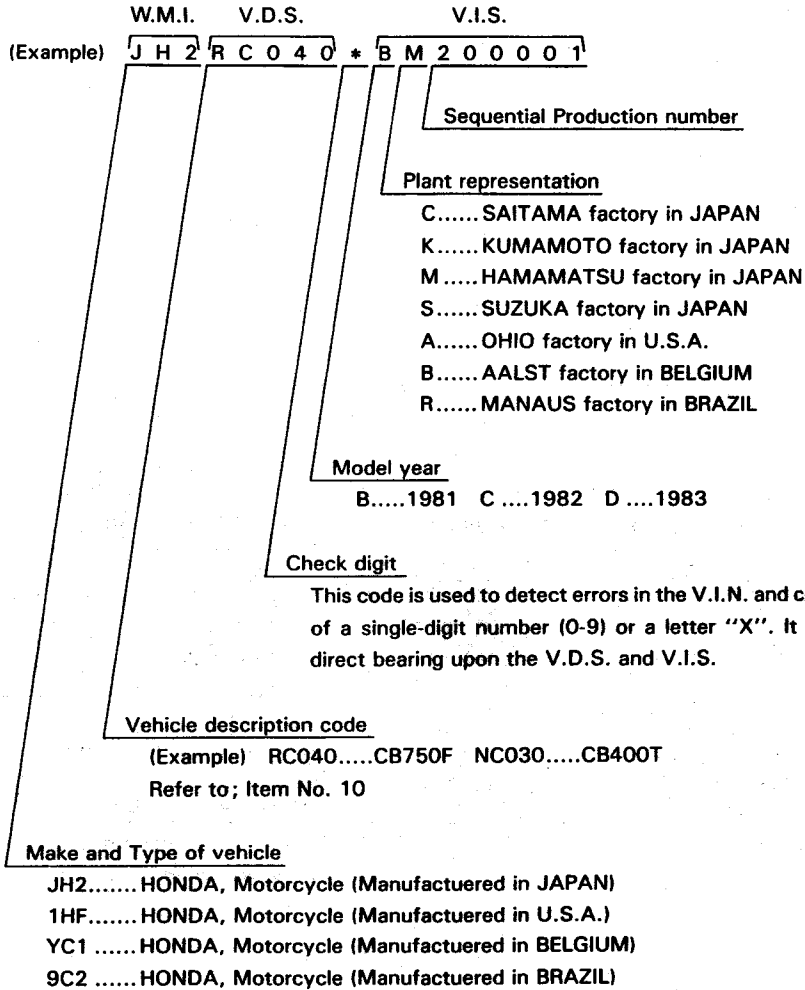


B430-0A



B430-0B

**13. Construction of vehicle identification number (V.I.N.)**



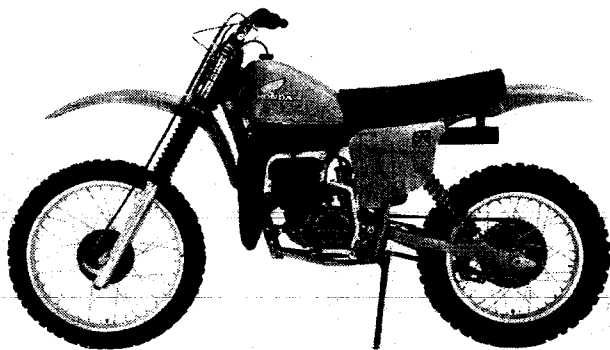
W.M.I. .... World manufacturer identifier  
 V.D.S. .... Vehicle descriptor section  
 V.I.S. .... Vehicle indicator section

Any change or modification of parts is directly related to the V.D.S. and V.I.S. A V.I.S. number will appear in the "Serial No." column of the Parts Catalog if a part is changed or modified.

**14. This parts catalog is compiled as of July 20, 1985.**

November 20, 1977  
**HONDA MOTOR CO., LTD.**

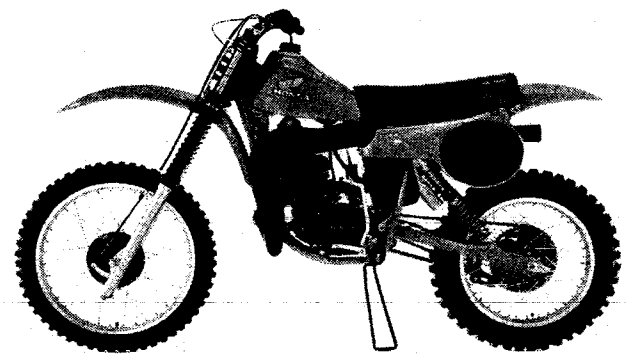




CR250R '78



CR250R '79



CR250R '80

● Catalogs/Manuals information (CR250R '78, CR250R '79, CR250R '80)

H/C	Description	
0878645	CR250R '78	Owners manual
0761718	CR250R '79	Owners manual
0878645	CR250R '80	Owners manual

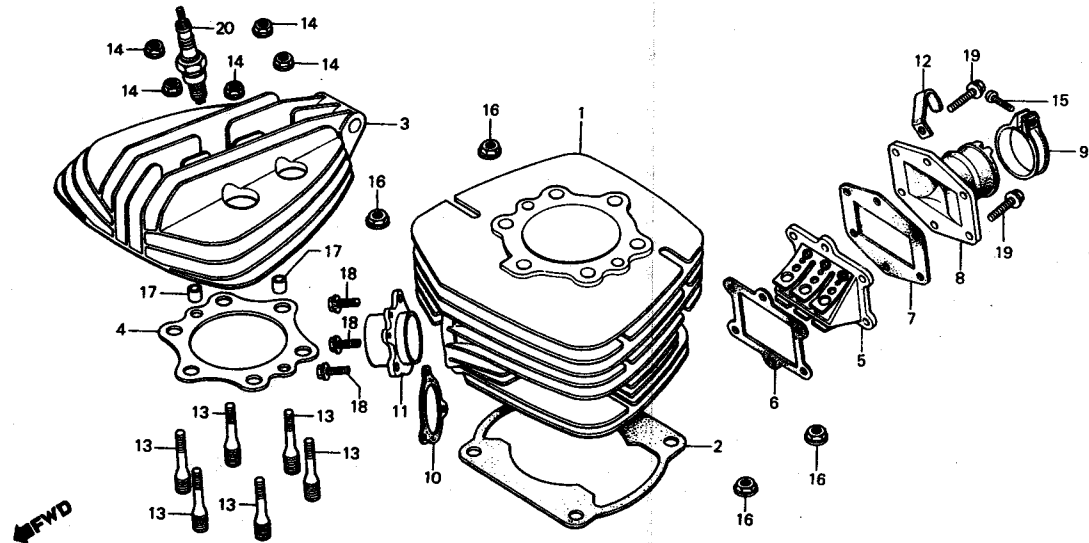
# B 1

Block No.  
**E-1**

## Cylinder head - Cylinder - Reed valve ( '78 - '79 )

### CR250R '78 - '79 - '80

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F10	Side stand	F 4
Cylinder	B 1	Steering handle	D-3
Cylinder head	B 1	Stop	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4



B430-1

Ref. No.	H/C	Part No.	Description	Reqd. No. '78 '79 '80	Serial No. From To	Remarks
1		0678342 12100-430-000	CYLINDER COMP.	1		
		0721159 12100-430-010	CYLINDER COMP.	1		
2		0678359 12191-430-000	GASKET, CYLINDER	1		
3		0678367 12200-430-000	HEAD, CYLINDER	1		
4		0678375 12254-430-000	GASKET, CYLINDER HEAD	1		
5		0678441 14100-430-003	VALVE ASSY., REED	1		
		0721167 14100-430-013	VALVE ASSY., REED	1		
6		0678458 14132-430-000	GASKET A, REED VALVE	1		
7		0678466 14133-430-000	GASKET B, REED VALVE	1		
8		0678672 16221-430-000	INSULATOR, CARBURETOR	1		
9		0320010 16223-357-010	BAND, INSULATOR	1		
10		0721274 18291-430-000	GASKET, EX. FLANGE	1		
11		0678896 18351-430-000	JOINT, EX. PIPE	1		
		0721282 18351-430-010	JOINT, EX. PIPE	1		
12		0254961 32111-323-000	CLAMPER, CORD	1		
13		0680785 90032-430-000	BOLT, CYLINDER STUD	6		
14		0189183 90236-300-000	NUT, FLANGE, 8MM	6		
15		0197731 93500-05020-0A	SCREW, PAN, 5X20	1		
16		0483867 94050-10000	NUT, FLANGE, 10MM	4		
17		0069310 94301-08140	PIN, DOWEL, 8X14	2		
18		0481184 95700-06018-00	BOLT, FLANGE, 6X18	3		
19		0681312 95722-06022-00	BOLT, FLANGE, 6X22	6		
20		0676106 98079-59560	PLUG, SPARK (N-2G)(CHAMPION)	1		
		0322479 98079-59544	PLUG, SPARK (B-9EV NGK)	1		

CR250R '78 Engine No.: CR250RE--1000031 To 1006782

CR250R '79 Engine No.: CR250RE--2100006 To 2111817

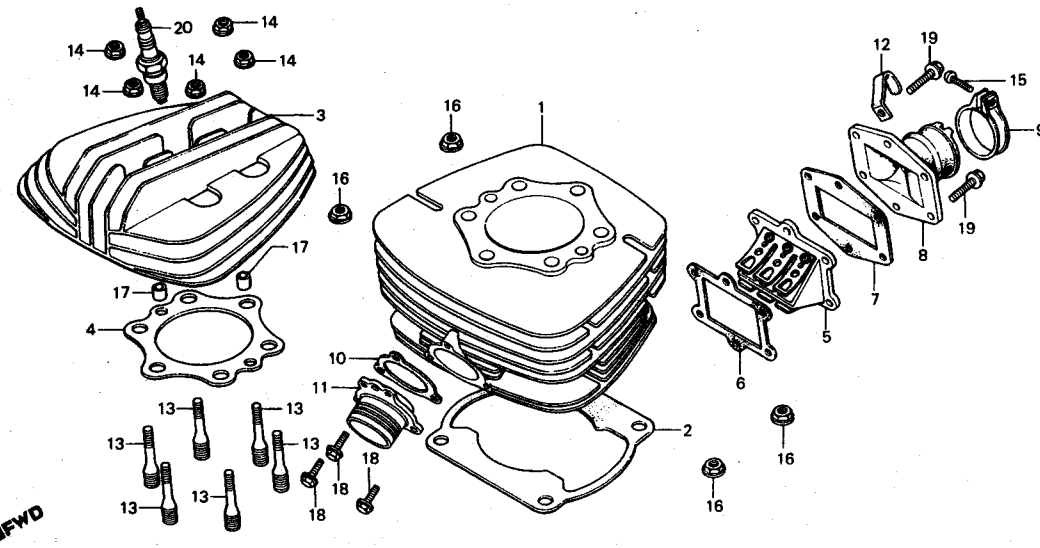
CR250R '80 Engine No.: ME03E--2000088 To 2006561

**B 2**

Block No.

**E-1-1****Cylinder head • Cylinder • Reed valve ('80)****CR250R '78 • '79 • '80**

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F 10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F 12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4



Ref. No.	H/C	Part No.	Description	Reqd. No. '78 '79 '80	Serial No. From To	Remarks
1		0824946 12100-467-670	CYLINDER COMP.	1		
2		0824953 12191-467-000	GASKET, CYLINDER	1		
3		0824961 12200-467-670	HEAD, CYLINDER	1		
4		0678375 12254-430-000	GASKET, CYLINDER HEAD	1		
5		0825778 14100-467-003	VALVE ASSY., REED (ARAI)	1		
6		0678458 14132-430-000	GASKET A, REED VALVE	1		
7		0678466 14133-430-000	GASKET B, REED VALVE	1		
8		0678672 16221-430-000	INSULATOR, CARBURETOR	1		
9		0320010 16223-357-010	BAND, INSULATOR	1		
10		0721274 18291-430-000	GASKET, EX. FLANGE	1		
11		0824995 18351-467-000	JOINT, EX. PIPE	1		
12		0254961 32111-323-000	CLAMPER, CORD	1		
13		0680785 90032-430-000	BOLT, CYLINDER STUD	6		
14		0189183 90236-300-000	NUT, FLANGE, 8MM	6		
15		0197731 93500-05020-0A	SCREW, PAN, 5X20	1		
16		0483867 94050-10000	NUT, FLANGE, 10MM	4		
17		0069310 94301-08140	PIN, DOWEL, 8X14	2		
18		0481184 95700-06018-00	BOLT, FLANGE, 6X18	3		
19		0681312 95722-06022-00	BOLT, FLANGE, 6X22	6		
20		0676106 98079-59560	PLUG, SPARK (N-2G)(CHAMPION)	1		
		0322479 98079-59644	PLUG, SPARK (B-9EV NGK)	1		

CR250R '78 Engine No.: CR250RE—1000031 To 1006782

CR250R '79 Engine No.: CR250RE—2100006 To 2111817

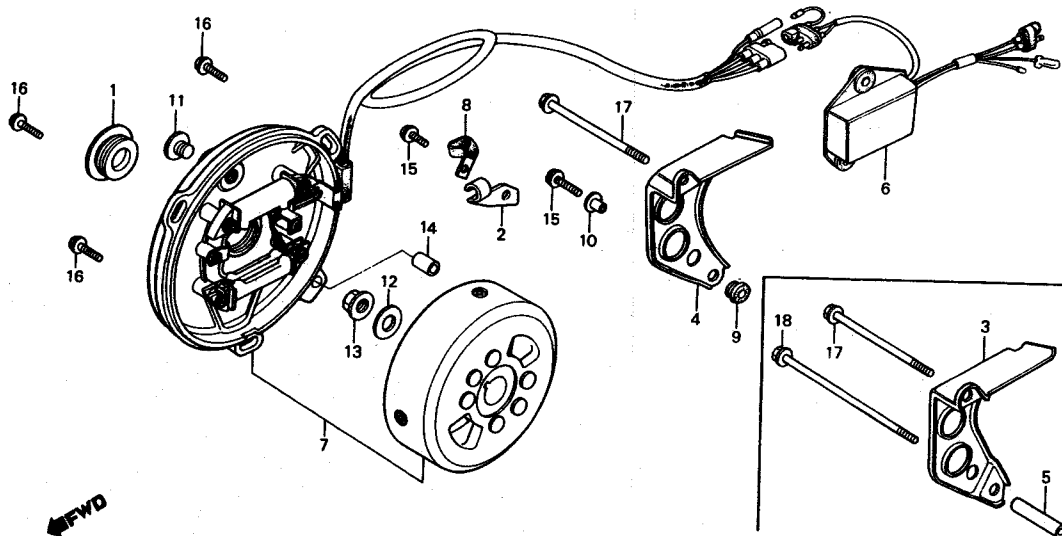
CR250R '80 Engine No.: ME03E—2000088 To 2006561



**B 3**

Block No.  
**E-2**

**A.C. generator**



B430-31A

**CR250R '78 • '79 • '80**

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4

Ref. No.	H/C	Part No.	Description	Reqd. No. '78 '79 '80	Serial No. From To	Remarks
1		0678326 11352-430-000	CAP B, ADJUSTING HOLE	1 1		
		0824938 11352-467-670	CAP B, ADJUSTING HOLE			
2		0679035 22861-430-000	CLAMP, CLUTCH CABLE	1 1 1		
3		0679225 23810-430-000	COVER, DRIVE SPROCKET	1		
4		0721316 23810-430-010	COVER, DRIVE SPROCKET	1		
5		0679241 23815-430-000	COLLAR, DRIVE SPROCKET COVER	1		
6		0681551 30401-430-305	C.D.I. UNIT A	1		
		0681569 30402-430-305	C.D.I. UNIT B	1		2101833
		0681577 30403-430-305	C.D.I. UNIT C	1		2101833
		0834606 30401-430-315	C.D.I. UNIT D	1		2101834
		0834614 30402-430-315	C.D.I. UNIT E	1		2101834
		0834622 30403-430-315	C.D.I. UNIT F	1		2101834
7		0681585 31101-430-305	GENERATOR ASSY. A, A.C.	1		
		0681593 31102-430-305	GENERATOR ASSY. B, A.C.	1		2101833
		0681601 31103-430-305	GENERATOR ASSY. C, A.C.	1		2101833
		0834572 31101-430-315	GENERATOR ASSY. D, A.C.	1		2101834
		0834580 31102-430-315	GENERATOR ASSY. E, A.C.	1		2101834
		0834598 31103-430-315	GENERATOR ASSY. F, A.C.	1		2101834
		0834275 31100-467-671	GENERATOR ASSY., A.C.	1		
			(KOKUSANI)	1		
8		0254961 32111-323-000	CLAMPER, CORD	1 1 1		
9		0015412 32983-028-000	GROMMET, WIRE HARNESS	1		
10		0113332 40514-310-000	COLLAR, CHAIN CASE	1		
11		0680793 90084-430-000	CAP A, ADJUSTING HOLE	1 1		

CR250R '78 Engine No.: CR250RE-1000031 To 1006782

CR250R '79 Engine No.: CR250RE-2100006 To 2111817

CR250R '80 Engine No.: ME03E-2000088 To 2006561

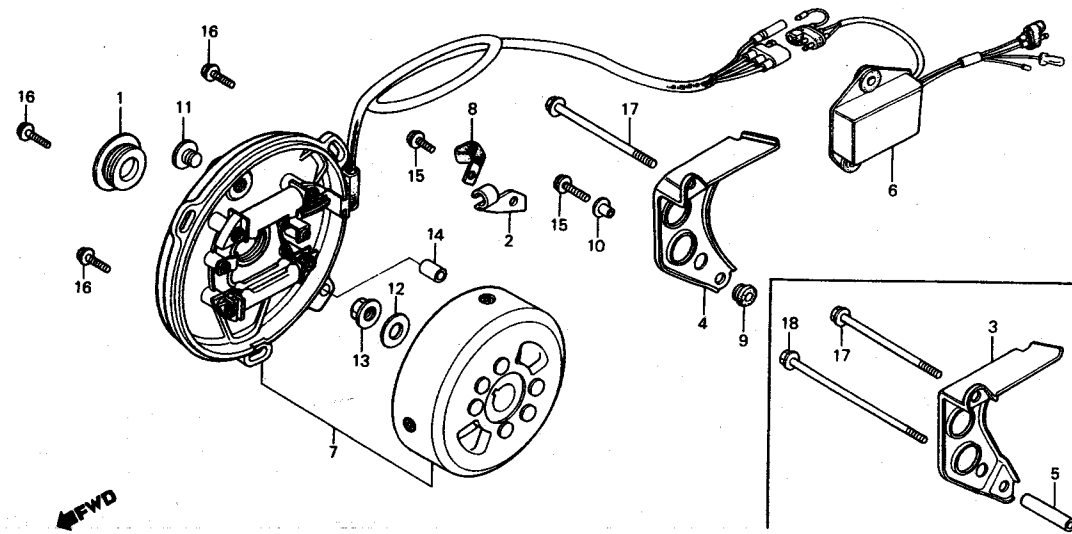
# B 4

Block No.  
**E-2**

**A.C. generator**

## CR250R '78 • '79 • '80

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4



Ref. No.	H/C	Part No.	Description	Reqd. No.			Serial No.		Remarks
				'78	'79	'80	From	To	
			CAP A, ADJUSTING HOLE			1			
			WASHER, ROTOR SETTING	1	1	1			
			NUT, FLANGE, 12MM	1	1	1			
			PIN, DOWEL, 8X14	1	1	1			
			BOLT, FLANGE, 6X16	1	2	1			
			BOLT, FLANGE, 6X18	3	3	3			
			BOLT, FLANGE, 6X80	1	1				
			BOLT, FLANGE, 6X110	1					

CR250R '78 Engine No.: CR250RE-1000031 To 1006782

CR250R '79 Engine No.: CR250RE-2100006 To 2111817

CR250R '80 Engine No.: ME03E-2000088 To 2006561

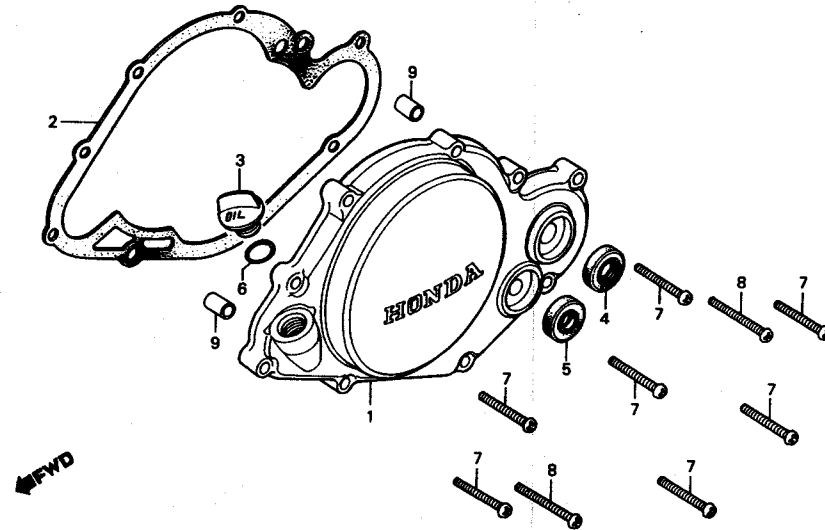
# B 5

Block No.  
**E-3**

## Left crankcase cover

### CR250R '78 • '79 • '80

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4



B430-3

Ref. No.	H/C	Part No.	Description	Reqd. No.			Serial No.		Remarks
				'78	'79	'80	From	To	
1		0678318 11340-430-000	COVER, L. CRANKCASE			1			
		0721142 11340-430-010	COVER, L. CRANKCASE			1			
		0824920 11340-467-670	COVER, L. CRANKCASE						1
2		0681536 11395-430-010	GASKET, L. COVER	1	1	1			
3		0410829 15611-381-000	CAP, OIL FILLER	1	1	1			
4		0153254 91204-286-003	OIL SEAL, 18X29X7	1	1	1			
5		0153270 91206-286-013	OIL SEAL, 14X28X7	1	1	1			
6		0065094 91303-800-000	O-RING, 16MM	1	1	1			
7		0057547 93500-06028	SCREW, PAN, 6X28	7	7	7			
8		0057570 93500-06035	SCREW, PAN, 6X35	2	2	2			
9		0058206 94301-10160	PIN, DOWEL, 10X16	2	2	2			

CR250R '78 Engine No.: CR250RE-1000031 To 1006782

CR250R '79 Engine No.: CR250RE-2100006 To 2111817

CR250R '80 Engine No.: ME03E-2000088 To 2006561



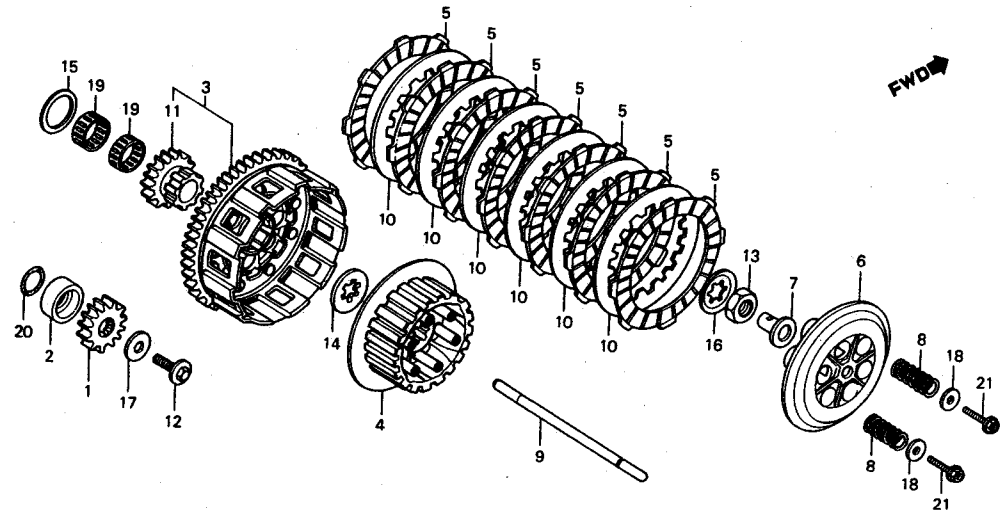
**B 6**

Block No.  
**E-4**

**Clutch**

**CR250R '78-'79-'80**

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4



B430-4

Ref. No.	H/C	Part No.	Description	Reqd. No. '78 '79 '80	Serial No. From To	Remarks
1		0678425 13815-430-000	GEAR, PRIMARY DRIVE (20T)	1 1 1		
2		0678433 13617-430-000	COLLAR, DRIVE GEAR	1 1 1		
3		0678953 22100-430-000	OUTER COMP., CLUTCH 22100-430-010	1		1004103
		0746420 22100-430-010	OUTER COMP., CLUTCH	1	1004104	
		0721290 22100-430-020	OUTER COMP., CLUTCH	1 1 1		
4		2146009 22120-430-000	CENTER COMP., CLUTCH 22120-430-010	1		1000954
		0678961 22120-430-010	CENTER COMP., CLUTCH	1	1000955	
5		0678979 22201-430-000	DISK, CLUTCH FRICTION	7 7 7		
6		0678987 22351-430-000	PLATE, CLUTCH PRESSURE	1 1 1		
7		0678995 22352-430-000	PIECE, CLUTCH PRESSURE	1 1 1		
8		0679001 22401-430-000	SPRING, CLUTCH	6 6 6		
9		0679027 22850-430-000	ROD COMP., CLUTCH LIFTER 22850-430-010	1		1006492
		0878314 22850-430-010	ROD COMP., CLUTCH LIFTER	1	1006493	
		0721308 22851-430-010	ROD, CLUTCH LIFTER	1 1 1		
10		0025312 23311-200-000	PLATE A, CLUTCH	6 6 6		
11		0681544 28241-430-300	GEAR, KICK STARTER	1 1 1		
12		0680777 90013-430-000	BOLT, SPECIAL, 10X25	1 1 1		
13		0680876 90235-430-010	NUT, 20MM	1 1 1		
14		0680967 90450-430-000	WASHER, THRUST, 22MM	1 1 1		
15		0680991 90459-430-000	WASHER, THRUST, 24X36	1 1 1		
16		0681502 90461-430-000	WASHER, LOCK	1 1 1		
17		0681015 90481-430-000	WASHER, SPRING, 10MM	1 1 1		
18		0173823 90581-701-000	WASHER, 18MM	6		1000954
		0124057 90417-041-000	WASHER, GEARSHIFT DRUM SIDE	6	1000955	
				6 6		

CR250R '78 Engine No.: CR250RE-1000031 To 1006782

CR250R '79 Engine No.: CR250RE-2100006 To 2111817

CR250R '80 Engine No.: ME03E-2000088 To 2006561

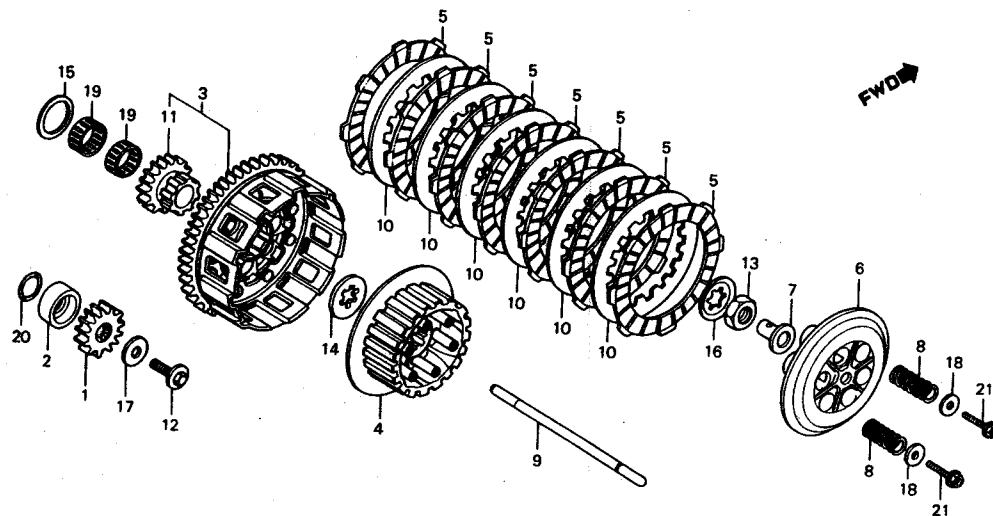
**B 7**

Block No.  
**E-4**

**Clutch**

**CR250R '78 '79 '80**

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4



B430-4

Ref. No.	H/C	Part No.	Description	Reqd. No. '78 '79 '80	Serial No. From To	Remarks
19	0681080	91021-430-004	BEARING, NEEDLE, 24X28X13	2 2 2		
			(KOYO)			
	0681098	91021-430-006	BEARING, NEEDLE, 24X28X13	2 2 2		
			(TOMSON)			
	0681106	91021-430-008	BEARING, NEEDLE, 24X28X13	2 2 2		
			(TOYO)			
20	0035287	91301-250-000	O-RING, 21.5MM	1 1 1		
21	0681312	95722-06022-00	BOLT, FLANGE, 6X22	6 6 6		

CR250R '78 Engine No.: CR250RE-1000031 To 1006782

CR250R '79 Engine No.: CR250RE-2100006 To 2111817

CR250R '80 Engine No.: ME03E-2000088 To 2006561

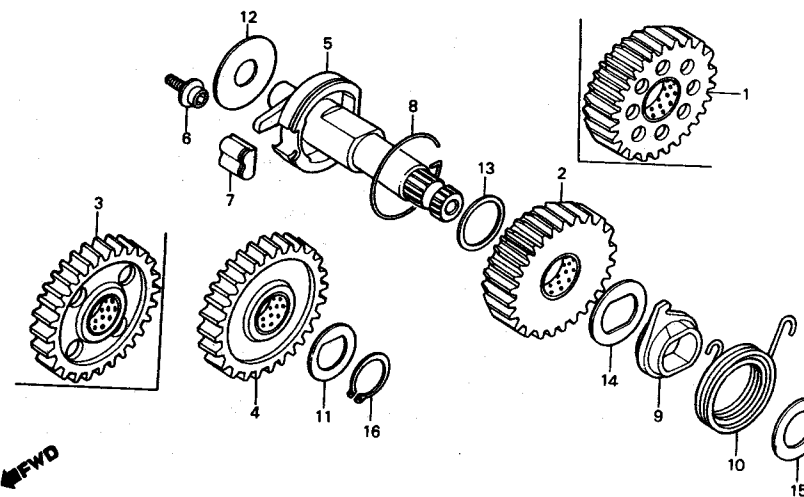
# B 8

Block No.  
**E-5**

## Kick starter spindle

CR250R '78 • '79 • '80

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4



Ref. No.	H/C	Part No.	Description	Reqd. No.		Serial No.		Remarks
				'78	'79 '80	From	To	
1		0679449 28210-430-000	PINION COMP., KICK STARTER	1	1			
2		0825075 28210-467-000	PINION COMP., KICK STARTER	(29T)				
3		0679456 28230-430-000	IDLER COMP., KICK (30T)	1	1			
4		0825083 28230-467-000	IDLER COMP., KICK (30T)					
5		0679464 28250-430-000	SPINDLE COMP., KICK	1				1001147
			28250-430-010					
		0694943 28250-430-010	SPINDLE COMP., KICK	1				1001148
		0825091 28250-467-000	SPINDLE COMP., KICK		1			
6		0329904 28254-357-000	PIN, KICK STOPPER	1	1	1		
7		0679472 28255-430-000	PAWL, STARTER	1	1	1		
8		0320754 28258-357-020	SPRING, PAWL SETTING	1	1	1		
9		0679480 28259-430-000	RETAINER, KICK SPRING	1	1	1		
10		0679498 28261-430-000	SPRING, KICK STARTER RETURN	1	1			
		0825786 28261-467-000	SPRING, KICK STARTER RETURN					1
11		0322172 90433-357-000	WASHER, THRUST, 17MM	1	1	1		
12		0293878 90454-329-000	WASHER, 16MM	1	1	1		
13		0335018 90456-703-000	WASHER, THRUST, 22MM	1	1	1		
14		0680983 90457-430-000	WASHER, THRUST, 22X35	1	1	1		
15		0681031 90598-430-000	WASHER, THRUST, 18.2X32	1	1	1		
16		0169532 94510-17000	CIRCLIP, EXTERNAL, 17MM	1	1	1		

CR250R '78 Engine No.: CR250RE--1000031 To 1006782

CR250R '79 Engine No.: CR250RE--2100006 To 2111817

CR250R '80 Engine No.: ME03E--2000088 To 2006561



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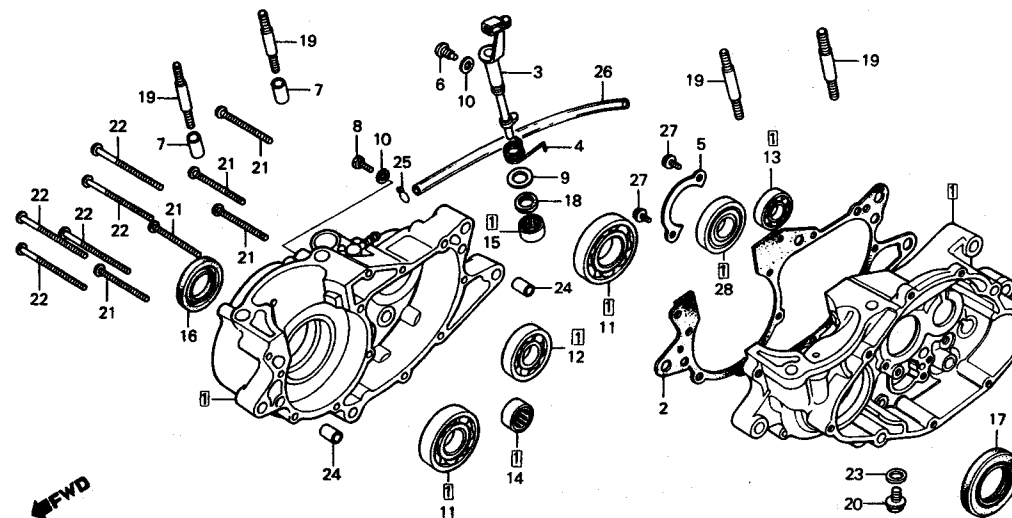
Block No.

**E-6**

## Crankcase

### CR250R '78 • '79 • '80

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4



8430-6

Ref. No.	H/C	Part No.	Description	Reqd. No.			Serial No.		Remarks
				'78	'79	'80	From	To	
21	0057653	93500-06050	SCREW, PAN, 6X50	5	5	5			
22	0057711	93500-06070	SCREW, PAN, 6X70	5	6	6			
23	0171868	94109-12000	WASHER, DRAIN PLUG, 12MM	1	1	1			
24	0058206	94301-10160	PIN, DOWEL, 10X16	2	2	2			
25	0165357	95002-35000	CLIP C6.5, TUBE	1	1	1			
26	0681262	95003-08032-10	TUBE, VINYL, 4.5X6.5X320	1	1	1			
27	0496653	95700-06016-00	BOLT, FLANGE, 6X16	2	2	2			
28	0681346	96120-62050-10	BEARING, RADIAL BALL, 6205	1	1	1			

CR250R '78 Engine No.: CR250RE-1000031 To 1006782

CR250R '79 Engine No.: CR250RE-2100006 To 2111817

CR250R '80 Engine No.: ME03E-2000088 To 2006561

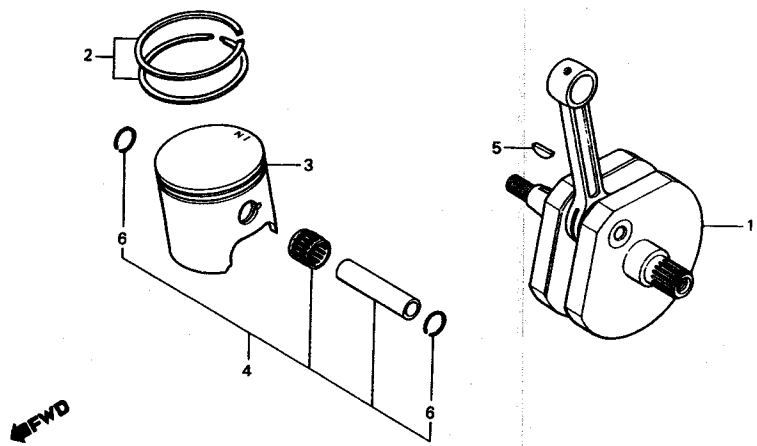
# B 11

Block No.  
**E-7**

## Crankshaft • Piston

### CR250R '78 • '79 • '80

A. C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D 12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B 11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E 11
Crankshaft	B 11	Side cover	E 11
Cushion RR.	F 10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B 12
Fender RR.	F 12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4



B430-7

Ref. No.	H/C	Part No.	Description	Reqd. No.			Serial No.		Remarks
				'78	'79	'80	From	To	
1	0678383	13000-430-000	CRANKSHAFT COMP.	1	1	1			
2	0678391	13011-430-305	RING SET, PISTON	1	1	1			
3	0678409	13100-430-000	PISTON COMP.	1	1				
	0824979	13100-467-000	PISTON COMP.			1			
4	0678417	13110-430-305	PIN SET, PISTON	1	1				
	0824987	13110-467-305	PIN SET, PISTON			1			
5	0348433	13331-357-000	KEY, SPECIAL WOODRUFF, 25X18	1	1	1			
6	0681049	90601-430-000	CLIP, PISTON PIN, 1.2X18	2	2	2			

CR250R '78 Engine No.: CR250RE-1000031 To 1006782

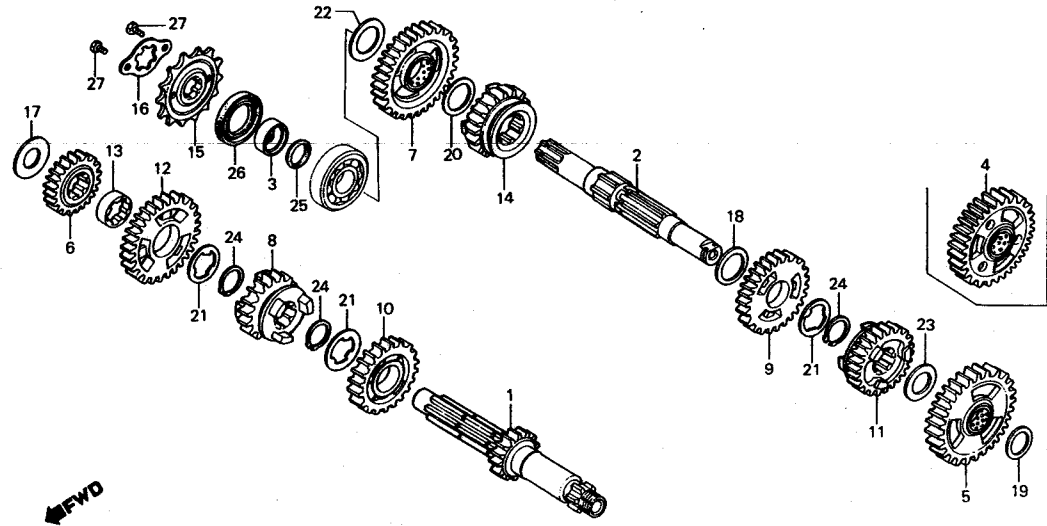
CR250R '79 Engine No.: CR250RE-2100006 To 2111817

CR250R '80 Engine No.: ME03E-2000088 To 2006561

# B 12

Block No.  
**E-8**

## Transmission



### CR250R '78 '79 '80

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4

Ref. No.	H/C	Part No.	Description	Reqd. No. '78 '79 '80	Serial No.		Remarks
					From	To	
1		0679068 23210-430-000	MAINSHAFT COMP. (20T)	1 1 1			
2		0679084 23220-430-000	COUNTERSHAFT COMP.	1 1 1			
3		0679092 23225-430-000	COLLAR, COUNTERSHAFT, 22MM	1 1 1			
4		0679100 23410-430-000	GEAR COMP., COUNTERSHAFT LOW	1 1			
5		0825000 23410-467-000	GEAR COMP., COUNTERSHAFT LOW	(38T)			1
6		0679118 23421-430-000	GEAR, MAINSHAFT SECOND (22T)	1 1 1			
7		0679126 23430-430-000	GEAR COMP., COUNTERSHAFT SECOND (35T)	1 1 1			
8		0679134 23441-430-000	GEAR, MAINSHAFT THIRD (25T)	1 1 1			
9		0679142 23451-430-000	GEAR, COUNTERSHAFT THIRD (31T)	1 1 1			
10		0679159 23461-430-000	GEAR, MAINSHAFT FOURTH (28T)	1 1 1			
11		0679167 23471-430-000	GEAR, COUNTERSHAFT FOURTH (28T)	1 1 1			
12		0679175 23481-430-000	GEAR, MAINSHAFT FIFTH (31T)	1 1 1			
13		0679183 23482-430-000	COLLAR, SPLINE, 25MM	1 1 1			
14		0679191 23491-430-000	GEAR, COUNTERSHAFT FIFTH (26T)	1 1 1			
15		0679209 23802-430-000	SPROCKET, DRIVE (14T)	1 1			
		0679217 23803-430-000	SPROCKET, DRIVE (15T)	(1) (1)			
		0825026 23802-467-000	SPROCKET, DRIVE (14T)				1
		0878322 23803-467-810	SPROCKET, DRIVE (15T)				(1)
16		0679233 23811-430-000	PLATE, DRIVE SPROCKET FIXING	1 1 1			
17		0680934 90443-430-000	WASHER, THRUST, 20X31.5	1 1 1			
18		0680942 90444-430-000	WASHER, THRUST, 25.2X30	1 1 1			
19		0322180 90446-357-000	WASHER, THRUST, 17.2MM	1 1 1			
20		0680959 90446-430-000	WASHER, THRUST, 25.2X34	1 1 1			
21		0681007 90463-430-000	WASHER, SPLINE, 25MM	3 3 3			

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CR250R '80 Engine No.: ME03E-2000088 To 2006561

\* ( ) IN THE REQD. NO. COLUMN INDICATES AN OPTIONAL PART OR A SELECTIVE PART.  
B12 E-8

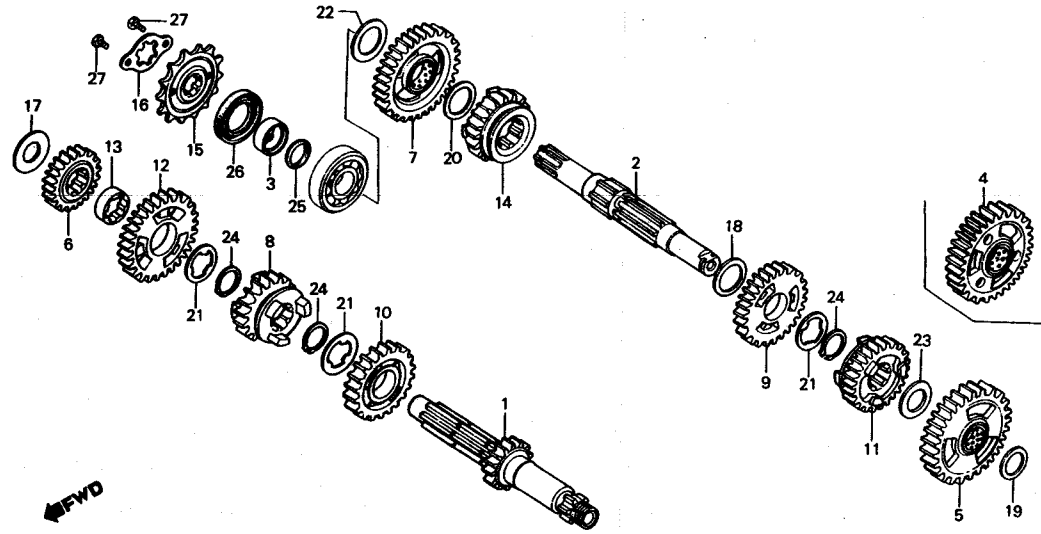




Block No.

**E-8**

**Transmission**



**CR250R '78 • '79 • '80**

- |                               |      |                      |     |
|-------------------------------|------|----------------------|-----|
| A. C. generator               | B 3  | Fork RR.             | F 5 |
| Air cleaner                   | F 1  | Frame body           | G 1 |
| Brake panel FR.               | D12  | Fuel tank            | E 7 |
| Brake panel RR.               | E 3  | Gasket set           | C 8 |
| Brake pedal                   | F 3  | Gearshift drum       | C 2 |
| Cable                         | D 1  | Handle lever         | D 1 |
| Carburetor                    | C 4  | Ignition coil        | G 1 |
| Carburetor optional parts kit | C 6  | Kick starter arm     | F 3 |
| Change pedal                  | F 3  | Kick starter spindle | B 8 |
| Clutch                        | B 6  | Piston               | B11 |
| Crankcase                     | B 9  | Reed valve           | B 1 |
| Crankcase cover L.            | B 5  | Seat                 | E11 |
| Crankshaft                    | B11  | Side cover           | E11 |
| Cushion RR.                   | F 10 | Side stand           | F 4 |
| Cylinder                      | B 1  | Steering handle      | D 3 |
| Cylinder head                 | B 1  | Step                 | F 4 |
| Drive chain                   | F 5  | Switch               | D 1 |
| Expansion chamber             | F 2  | Top bridge stem      | D 3 |
| Fender FR.                    | D 5  | Transmission         | B12 |
| Fender RR.                    | F 12 | Wheel FR.            | E 1 |
| Fork FR.                      | D 6  | Wheel RR.            | E 4 |

Ref. No.	H/C	Part No.	Description	Reqd. No. '78 '79 '80	Serial No.		Remarks
					From	To	
22	0341297	90502-360-000	WASHER, THRUST, 22MM	1 1 1			
23	0401430	90554-700-000	WASHER, THRUST, 20MM	1 1 1			
24	0080101	90602-258-010	CIRCLIP, EXTERNAL, 25MM	3 3 3			
25	0681122	91201-430-003	O-RING, 22MM	1 1 1			
26	0681494	91207-430-005	OIL SEAL, 28X40X8	1 1 1			
27	0054171	92000-06010	BOLT, HEX., 6X10	2 2 2			

B467-3

CR250R '78 Engine No.: CR250RE-1000031 To 1006782

CR250R '79 Engine No.: CR250RE-2100006 To 2111817

CR250R '80 Engine No.: ME03E-2000088 To 2006561

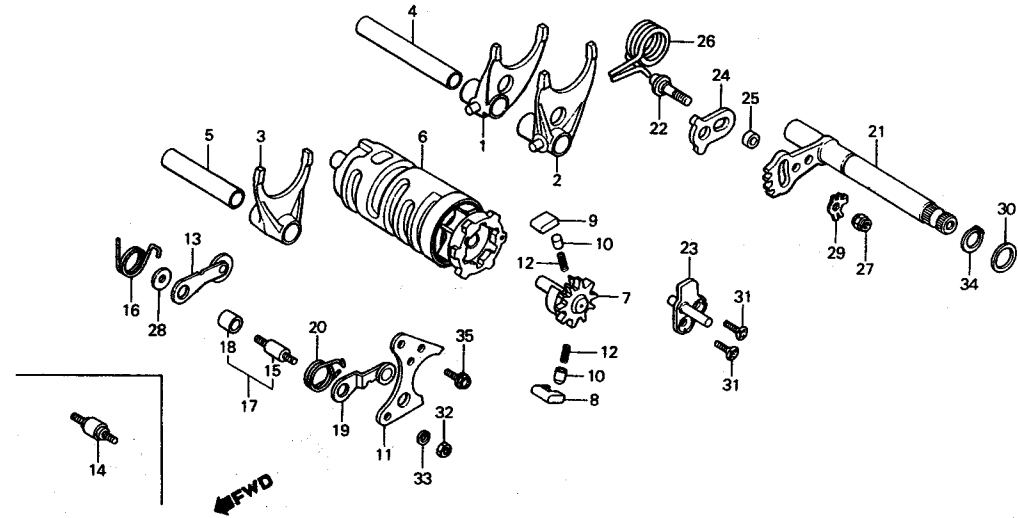
# C 2

Block No.  
**E-9**

## Gearshift drum

### CR250R '78 • '79 • '80

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E 11
Cushion RR.	F 10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F 12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4



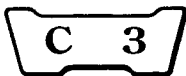
B430-9A

Ref. No.	H/C	Part No.	Description	Reqd. No. '78 '79 '80	Serial No. From To	Remarks
1		0679258 24211-430-000	FORK, R. GEARSHIFT	1 1		
		0825042 24211-467-000	FORK, R. GEARSHIFT	1 1	1	
2		0679266 24221-430-000	FORK, L. GEARSHIFT	1 1	1	
		0825059 24221-467-000	FORK, L. GEARSHIFT	1 1	1	
3		0679274 24231-430-000	FORK, CENTER GEARSHIFT	1 1	1	
4		0679282 24265-430-000	SHAFT A, GEARSHIFT FORK	1 1	1	
5		0679290 24266-430-000	SHAFT B, GEARSHIFT FORK	1 1	1	
6		0679308 24310-430-000	DRUM COMP., GEARSHIFT	1 1	1	
7		0385195 24321-360-700	SHIFTER, DRUM	1 1	1	
8		0339655 24324-360-000	PAWL A, RATCHET	1 1	1	
9		0339663 24325-360-000	PAWL B, RATCHET	1 1	1	
10		0339671 24326-360-000	PLUNGER, PAWL	2 2	2	
11		0679316 24328-430-000	PLATE, GUIDE	1 1	1	
12		0339697 24329-360-000	SPRING, PAWL PLUNGER	2 2	2	
13		0679324 24430-430-000	STOPPER COMP., DRUM	1 1	1	
14		0679332 24434-430-000	BOLT, DRUM STOPPER	1		
15		0721324 24434-430-010	BOLT, DRUM STOPPER	1	1	
16		0679340 24435-430-000	SPRING, DRUM STOPPER	1 1	1	
17		0751875 24436-430-305	BOLT SET, DRUM STOPPER	1		
18		0721332 24437-430-000	COLLAR, DRUM STOPPER	1	1	
19		0679357 24440-430-000	STOPPER COMP., NEUTRAL	1 1	1	
20		0679365 24443-430-000	SPRING, NEUTRAL STOPPER	1 1	1	
21		0679373 24610-430-000	SPINDLE COMP., GEARSHIFT	1	1	
		0825067 24610-467-000	SPINDLE COMP., GEARSHIFT	1	1	
22		0679381 24614-430-000	PIN, GEARSHIFT ARM	1 1	1	
23		0679399 24615-430-000	PIN, RETURN SPRING	1 1	1	
24		0679407 24616-430-000	PLATE, POSITIVE STOPPER	1 1	1	
25		0679415 24617-430-000	COLLAR, 6X12	1 1	1	

CR250R '78 Engine No.: CR250RE-1000031 To 1006782

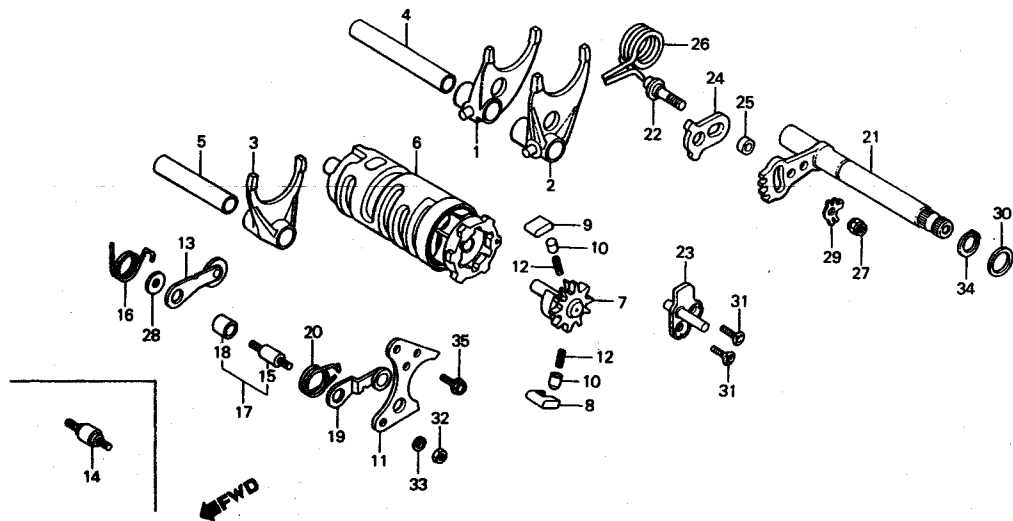
CR250R '79 Engine No.: CR250RE-2110006 To 2111817

CR250R '80 Engine No.: ME03E-2000088 To 2006561



Block No.  
**E-9**

**Gearshift drum**



**CR250R '78 · '79 · '80**

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4

B430-9A

Ref. No.	H/C	Part No.	Description	Reqd. No.			Serial No.		Remarks
				'78	'79	'80	From	To	
26	0679423	24651-430-000	SPRING, GEARSHIFT RETURN	1	1	1			
27	0040139	90206-250-000	NUT, TAPPET ADJUSTING	1	1	1			
28	0341099	90417-360-000	WASHER, DRUM STOPPER	1	1	1			
29	0680926	90436-430-000	WASHER, LOCK, 6MM	1	1	1			
30	0309013	90451-115-000	WASHER, 14.2MM	1	1	1			
31	0055798	93600-06018	SCREW, FLAT, 6X16	2	2	2			
32	0058016	94001-06000	NUT, HEX., 6MM	1	1	1			
33	0058974	94111-06000	WASHER, SPRING, 6MM	1	1	1			
34	0213389	94510-14000	CIRCLIP, EXTERNAL, 14MM	1	1	1			
35	0496653	95700-06016-00	BOLT, FLANGE, 6X16	1	1	1			

CR250R '78 Engine No.: CR250RE-1000031 To 1006782

CR250R '79 Engine No.: CR250RE-2100006 To 2111817

CR250R '80 Engine No.: ME03E-2000088 To 2008661

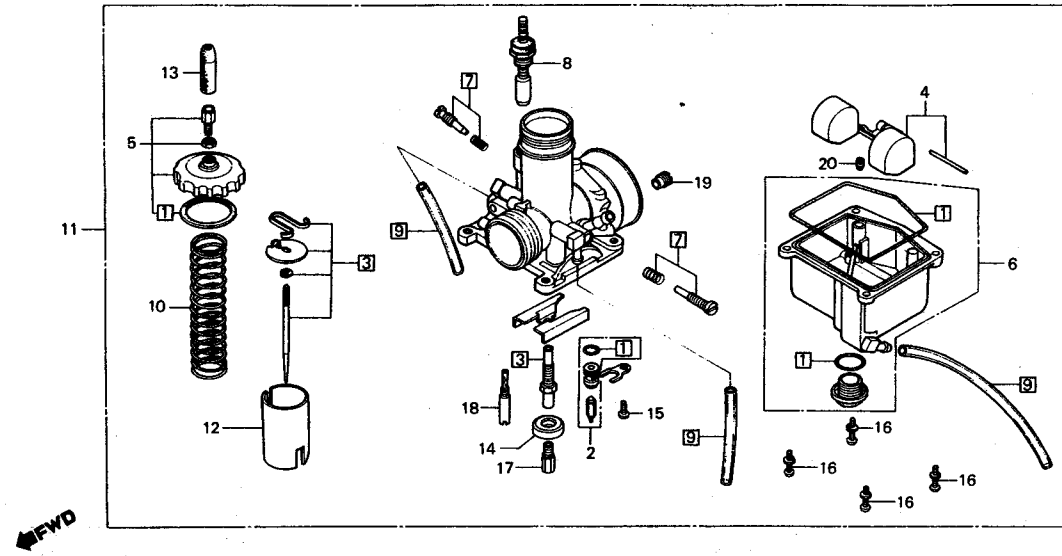
**C 4**

Block No.  
**E-10**

**Carburetor**

**CR250R '78 • '79 • '80**

A. C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Switch	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4



B430-10

Ref. No.	H/C	Part No.	Description	Reqd. No. '78 '79 '80	Serial No. From To	Remarks
[1]		0678474	16010-430-000	1 1 1		
2		0338970	16011-360-004	1 1 1		
[2]		0678482	16012-430-000	1 1		
		0825919	16012-467-004	1		
4		0338996	16013-360-004	1 1 1		
5		0678490	16014-430-000	1 1 1		
6		0678508	16015-430-000	1		
		0721183	16015-430-010	1 1		
[7]		0339028	16016-360-004	1 1 1		
8		0678532	16046-430-000	1		PE01AA
		0703140	16046-430-010	1		PE01AB
		0721191	16046-430-020	1 1		
[8]		0678540	16048-430-000	1 1 1		
10		0724674	16050-430-000	1		
		0721209	16210-430-010	1 1		
11		0678557	16100-430-000	1		1001645
		0703157	16100-430-010	1		1001646
		0721175	16100-430-020	1		
		0825794	16100-467-004	1		
12		0724686	16111-430-000	1		
		0724641	16111-430-811	(1)		
		0724658	16111-430-821	(1)		
		0722454	16111-430-010	1 1		
		0722462	16111-430-812	(1) (1)		
		0722470	16111-430-822	(1) (1)		
13		0251405	16118-086-004	1 1 1		
14		0427500	16168-395-004	1 1 1		
15		0188359	93500-04010-0A	1 1 1		

\* PARTS OF WHICH THE REF. NO. IS FRAMED "□" ARE AVAILABLE AS A SET.  
\* ( ) IN THE REQD. NO. COLUMN INDICATES AN OPTIONAL PART OR A SELECTIVE PART.

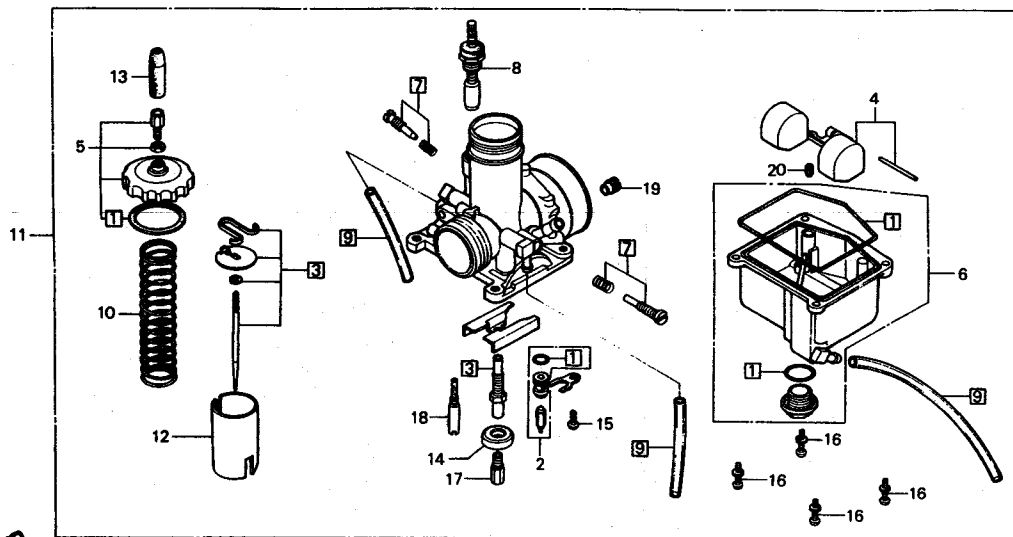
**C 5**

Block No.  
**E-10**

**Carburetor**

**CR250R '78 • '79 • '80**

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4



B430-10

Ref. No.	H/C	Part No.	Description	Reqd. No. '78 '79 '80	Serial No. From To	Remarks
16	0624866	93892-04014-08	SCREW-WASHER, 4X14	4 4 4		
17	0681411	99101-357-1800	JET, MAIN, #180	1		
	0681437	99101-357-1850	JET, MAIN, #185	1 1 1		
18	0417006	99103-358-0550	JET, SLOW, #55	(1) (1) (1)		
	0417014	99103-358-0600	JET, SLOW, #60	1 1 1		
	0681486	99103-358-0650	JET, SLOW, #65	(1) (1) (1)		
19	0322446	99105-357-2000	JET, AIR, #200	1 1 1		
20	0341735	99164-601-1300	JET, SLOW AIR, #130	1 1 1		

CR250R '78 Engine No.: CR250RE-1000031 To 1006782

CR250R '78 Carburetor No.: PE01A

CR250R '79 Engine No.: CR250RE-2100006 To 2111817

CR250R '79 Carburetor No.: PE01A

CR250R '80 Engine No.: ME03E-2000088 To 2006561

CR250R '80 Carburetor No.: PE01B

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\* ( ) IN THE REQD. NO. COLUMN INDICATES AN OPTIONAL PART OR A SELECTIVE PART.

C5

E-10

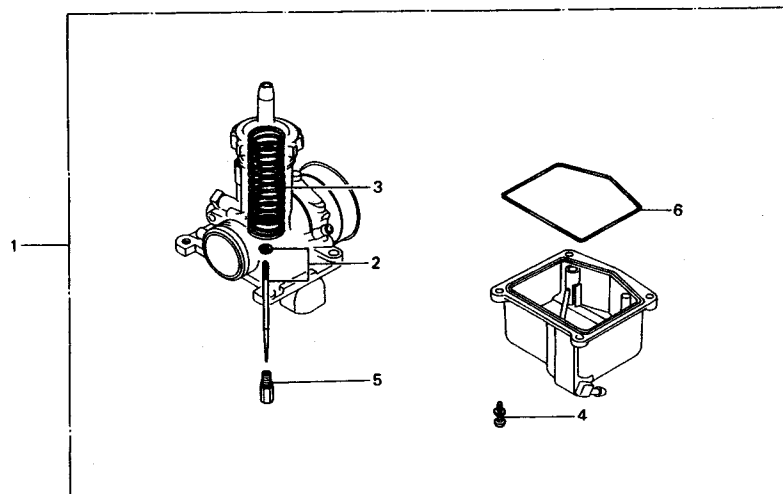
**C 6**

Block No.  
**EOP-1**

**Carburetor optional parts kit**

**CR250R '78 · '79 · '80**

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F 10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F 12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4



B430-11

Ref. No.	H/C	Part No.	Description	Reqd. No. '78 '79 '80	Serial No. From To	Remarks
1		0678516 16020-430-000	PARTS KIT, CARBURETOR OPTIONAL	(1)		
		0722447 16020-430-010	PARTS KIT, CARBURETOR OPTIONAL	(1)		
		0825927 16020-467-004	PARTS KIT, CARBURETOR OPTIONAL	(1)	(1)	
2		0678565 16201-430-000	NEEDLE SET, JET (31A)	(1)	(1)	(1)
		0678573 16202-430-000	NEEDLE SET, JET (31B)	(1)	(1)	
		0678581 16203-430-000	NEEDLE SET, JET (31C)	(1)	(1)	
		0678599 16204-430-000	NEEDLE SET, JET (31D)	(1)	(1)	(1)
		0678607 16205-430-000	NEEDLE SET, JET (31E)	(1)	(1)	
		0678615 16206-430-000	NEEDLE SET, JET (31F)	(1)	(1)	
		0678623 16207-430-000	NEEDLE SET, JET (31G)	(1)	(1)	(1)
		0678631 16208-430-000	NEEDLE SET, JET (31H)	(1)	(1)	
		0678649 16209-430-000	NEEDLE SET, JET (31J)	(1)	(1)	
		0825935 16202-467-004	NEEDLE SET, JET (31N)			(1)
		0825943 16203-467-004	NEEDLE SET, JET (31P)			(1)
		0825950 16205-467-004	NEEDLE SET, JET (31Q)			(1)
		0762344 16207-444-004	NEEDLE SET, JET (31K)			(1)
		0762351 16208-444-004	NEEDLE SET, JET (31L)			(1)
		0762369 16209-444-004	NEEDLE SET, JET (31M)			(1)
3		0678656 16210-430-000	SPRING, COMPRESSION COIL (RED)	(1)		
		0678664 16211-430-000	SPRING, COMPRESSION COIL (YELLOW)	(1)		
4		0624866 93892-04014-08	SCREW-WASHER, 4X14	(10)	(10)	(10)
5		0419218 99101-357-1650	JET, MAIN, #165	(1)	(1)	
		0419226 99101-357-1680	JET, MAIN, #168	(1)	(1)	
		0419234 99101-357-1700	JET, MAIN, #170	(1)	(1)	(1)
		0681387 99101-357-1720	JET, MAIN, #172	(1)	(1)	(1)
		0681395 99101-357-1750	JET, MAIN, #175	(1)	(1)	(1)
		0681403 99101-357-1780	JET, MAIN, #178	(1)	(1)	(1)
		0681411 99101-357-1800	JET, MAIN, #180	(1)	(1)	(1)
		0681429 99101-357-1820	JET, MAIN, #182	(1)	(1)	(1)
		0681437 99101-357-1850	JET, MAIN, #185	(1)		
		0681445 99101-357-1880	JET, MAIN, #188	(1)	(1)	(1)

CR250R '78 Engine No.: CR250RE-1000031 To 1006782

CR250R '78 Carburetor No.: PE01A

CR250R '79 Engine No.: CR250RE-2100006 To 2111817

CR250R '79 Carburetor No.: PE01A

CR250R '80 Engine No.: ME03E-2000088 To 2006561

CR250R '80 Carburetor No.: PE01B

\* ( ) IN THE REQD. NO. COLUMN INDICATES AN OPTIONAL PART OR A SELECTIVE PART.

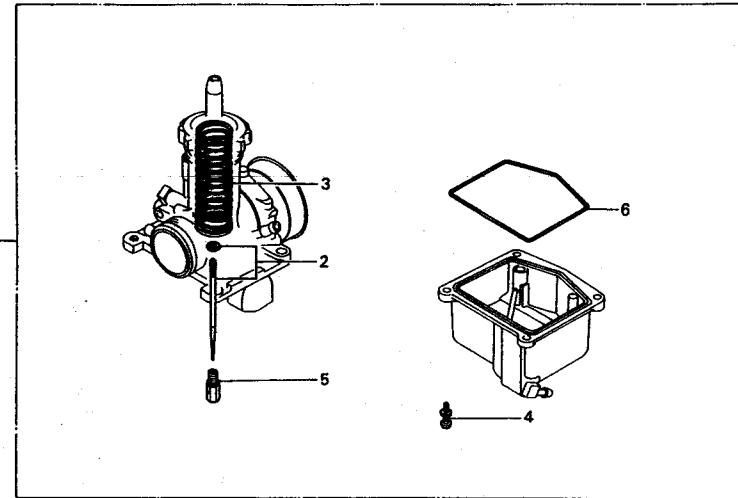


Block No.  
**EOP-1**

**Carburetor optional parts kit**

**CR250R '78-'79-'80**

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4

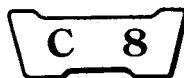


B430-11

Ref. No.	H/C	Part No.	Description	Reqd. No.			Serial No.		Remarks
				'78	'79	'80	From	To	
		0681452	99101-357-1900	JET, MAIN, #190	(1)	(1)	(1)		
		0681460	99101-357-1920	JET, MAIN, #192	(1)	(1)	(1)		
		0681478	99101-357-1950	JET, MAIN, #195	(1)	(1)	(1)		
		0722488	99101-357-1980	JET, MAIN, #198	(1)	(1)			
		0722496	99101-357-2000	JET, MAIN, #200	(1)	(1)			
6				GASKET, FLOAT CHAMBER	(5)	(5)	(5)		

- CR250R '78 Engine No.: CR250RE--1000031 To 1006782
- CR250R '78 Carburetor No.: PE01A
- CR250R '79 Engine No.: CR250RE--2100006 To 2111817
- CR250R '79 Carburetor No.: PE01A
- CR250R '80 Engine No.: ME03E--2000088 To 2006561
- CR250R '80 Carburetor No.: PE01B



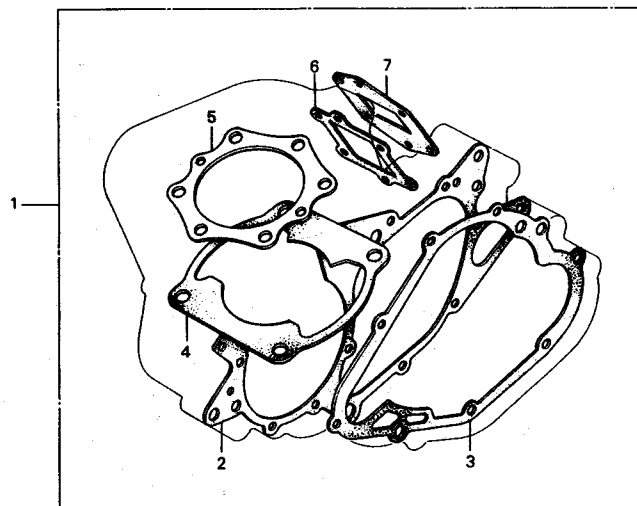


Block No.  
**EOP-2**

**Gasket set**

**CR250R '78 • '79 • '80**

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4



B430-12

Ref. No.	H/C	Part No.	Description	Reqd. No.			Serial No.		Remarks
				'78	'79	'80	From	To	
1		0678284	GASKET SET	(1)	(1)				
		0878330	GASKET SET (COMPONENT PARTS)			(1)			
2		0678300	GASKET, CRANKCASE	(1)	(1)	(1)			
3		0681536	GASKET, L. COVER	(1)	(1)	(1)			
4		0678359	GASKET, CYLINDER	(1)	(1)				
		0824953	GASKET, CYLINDER			(1)			
5		0678375	GASKET, CYLINDER HEAD	(1)	(1)	(1)			
6		0678458	GASKET A, REED VALVE	(1)	(1)	(1)			
7		0678466	GASKET B, REED VALVE	(1)	(1)	(1)			

CR250R '78 Engine No.; CR250RE-1000031 To 1006782

CR250R '79 Engine No.; CR250RE-2100006 To 2111817

CR250R '80 Engine No.; ME03E-2000088 To 2006561

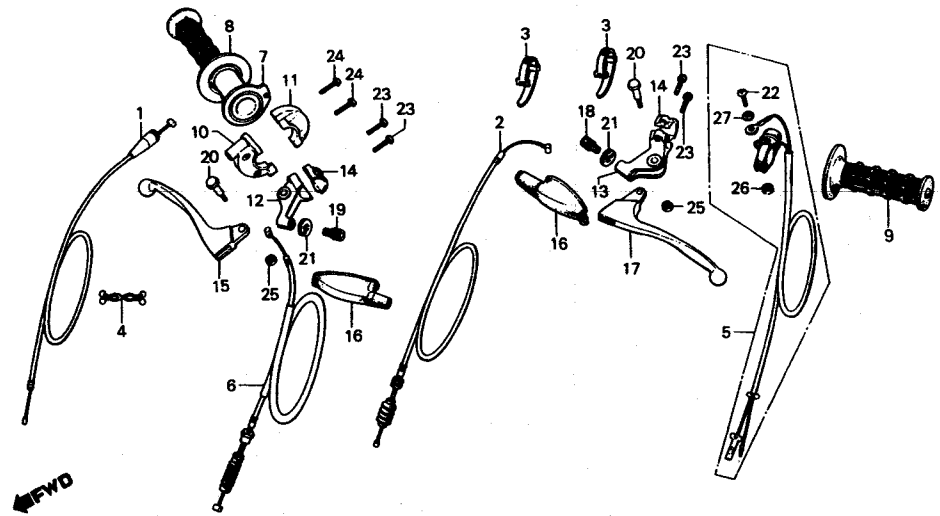
# D 1

Block No.  
**F-1**

## Handle lever • Switch • Cable

### CR250R '78 • '79 • '80

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4



B467-4

Ref. No.	H/C	Part No.	Description	Reqd. No. '78 '79 '80	Serial No. From To	Remarks
1		0678847 17910-430-000	CABLE COMP., THROTTLE	1 1 1		
2		0679043 22870-430-000	CABLE COMP., CLUTCH	1 1 1		
3		0468819 32161-404-000	BAND B1, WIRE	2 2 2		
4		0763342 32162-444-003	CLAMPER, CABLE	1 1 1		
5		0679555 35130-430-003	SWITCH ASSY., KILL	1 1		
		0825661 35130-467-000	SWITCH ASSY., KILL	1		
6		0679951 45450-430-000	CABLE COMP., FR. BRAKE	1 1		
		0825703 45450-467-000	CABLE COMP., FR. BRAKE	1		
7		0680538 53141-430-000	PIPE, THROTTLE GRIP	1 1 1		
8		0680546 53165-430-000	GRIP, R. HANDLE	1 1 1		
9		0680553 53166-430-000	GRIP, L. HANDLE	1 1 1		
10		0680561 53167-430-003	HOUSING A, GRIP	1 1 1		
11		0680579 53168-430-003	HOUSING B, GRIP	1 1 1		
12		0680587 53171-430-003	BRACKET, R. HANDLE LEVER	1 1 1		
13		0680595 53172-430-003	BRACKET, L. HANDLE LEVER	1 1 1		
14		0396788 53173-376-000	HOLDER, LEVER BRACKET	2 2 2		
15		0385534 53175-360-700	LEVER, R. STEERING HANDLE	1 1		
		0825570 53175-467-000	LEVER, R. STEERING HANDLE	1		
16		0680803 53176-430-000	COVER, HANDLE LEVER	2 2 2		
17		0385542 53178-360-700	LEVER, L. STEERING HANDLE	1 1		
		0825588 53178-467-000	LEVER, L. STEERING HANDLE	1		
18		0098558 53192-203-000	BOLT, CLUTCH WIRE ADJUSTING	1 1 1		
19		0047258 53192-268-000	BOLT, WIRE ADJUSTING	1 1 1		
20		0113647 90114-310-000	BOLT, HANDLE LEVER PIVOT	2 2		
		0812651 90114-428-870	BOLT, HANDLE LEVER PIVOT	2		
21		0241273 90321-315-670	NUT, FIXING	2 2 2		
22		0681221 93500-04010-1A	SCREW, PAN, 4X10	1 1		
		0866384 93500-04012-1A	SCREW, PAN, 4X12	1		

CR250R '78 Frame No.: CR250R-2000014 To 2006133

CR250R '79 Frame No.: CR250R-2100006 To 2111237

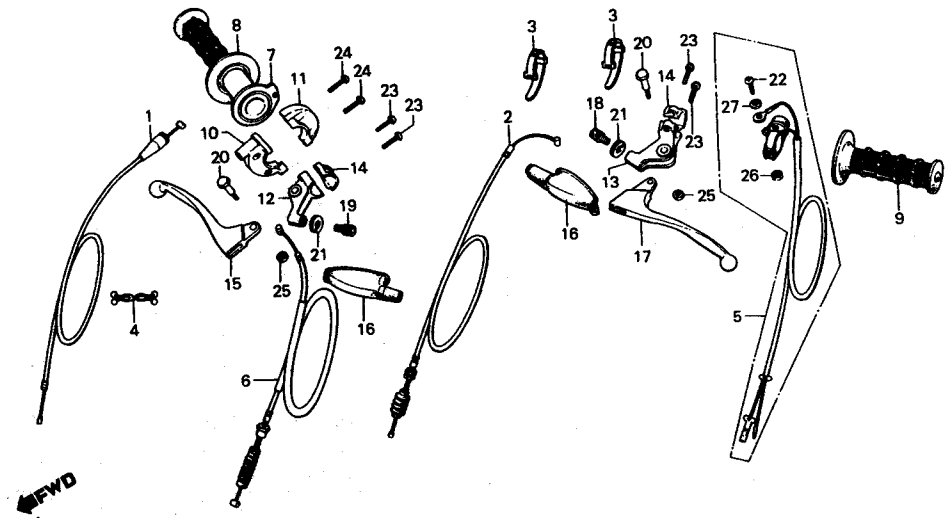
CR250R '80 Frame No.: ME03-2001031 To 2018050

# D 2

Block No.  
F-1

## Handle lever • Switch • Cable

CR250R '78 • '79 • '80		
A.C. generator	B 3	Fork RR.
Air cleaner	F 1	Frame body
Brake panel FR.	D12	Fuel tank
Brake panel RR.	E 3	Gasket set
Brake pedal	F 3	Gearshift drum
Cable	D 1	Handle lever
Carburetor	C 4	Ignition coil
Carburetor optional parts kit	C 6	Kick starter arm
Change pedal	F 3	Kick starter spindle
Clutch	B 6	Piston
Crankcase	B 9	Reed valve
Crankcase cover L.	B 5	Seat
Crankshaft	B11	Side cover
Cushion RR.	F10	Side stand
Cylinder	B 1	Steering handle
Cylinder head	B 1	Step
Drive chain	F 5	Switch
Expansion chamber	F 2	Top bridge stem
Fender FR.	D 5	Transmission
Fender RR.	F12	Wheel FR.
Fork FR.	D 6	Wheel RR.
		F 5
		G 1
		E 7
		C 8
		C 2
		D 1
		G 1
		F 3
		B 8
		B11
		B 1
		E11
		E11
		F 4
		D 3
		F 4
		D 1
		D 3
		B12
		E 1
		E 4



B467-4

Ref. No.	H/C	Part No.	Description	Reqd. No.			Serial No.		Remarks
				'78	'79	'80	From	To	
23		0331371 93500-05016-OH	SCREW, PAN, 5X16	4	4	4			
24		0331389 93500-05020-OH	SCREW, PAN, 5X20	2	2	2			
25		0058016 94001-06000	NUT, HEX., 6MM	2	2	2			
26		0299271 94002-04000-0S	NUT, HEX., 4MM	1	1	1			
27		0058958 94111-04000	WASHER, SPRING, 4MM	1	1	1			

CR250R '78 Frame No.: CR250R-2000014 To 2006133

CR250R '79 Frame No.: CR250R-2100006 To 2111237

CR250R '80 Frame No.: ME03-2001031 To 2016050

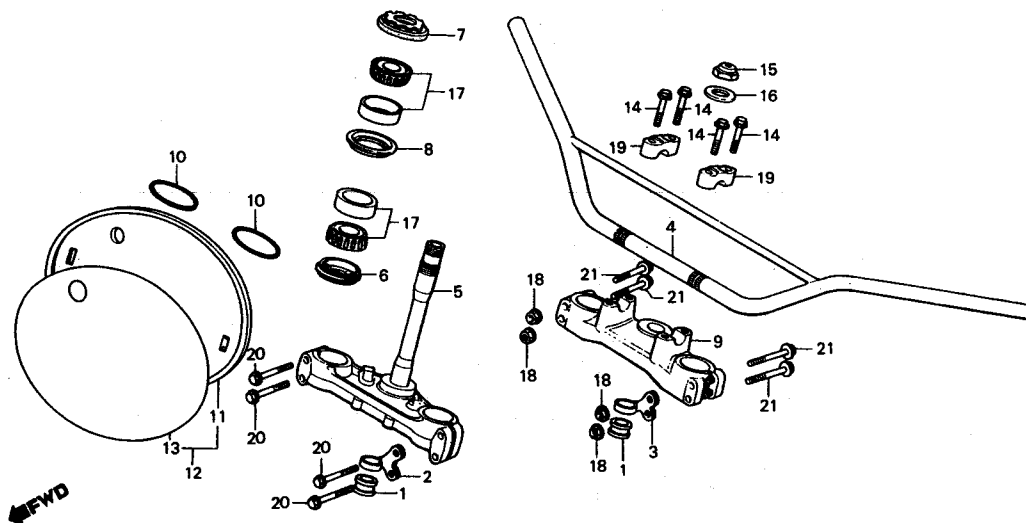
# D 3

Block No.  
**F-2**

## Steering handle • Top bridge stem

### CR250R '78 • '79 • '80

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4



B467-5

Ref. No.	H/C	Part No.	Description	Reqd. No. '78 '79 '80	Serial No. From To	Remarks
1		0679977 45466-430-000	INNER, CABLE GUIDE	2 2		
		0293324 45466-329-000	INNER, CABLE GUIDE	2		
2		0679985 45468-430-000	GUIDE, BRAKE CABLE BOTTOM	1		
		0721472 45468-430-700	GUIDE, BRAKE CABLE BOTTOM	1 1 1		
3		0681643 45469-430-000	GUIDE, BRAKE CABLE TOP	1		
		0721480 45469-430-700	GUIDE, BRAKE CABLE TOP	1 1 1		
4		0680520 53100-430-000	PIPE, STEERING HANDLE	1 1		
		0825582 53100-467-000	PIPE, STEERING HANDLE	1		
5		0680611 53200-430-000	STEM COMP., STEERING	1		
		0721613 53200-430-700	STEM COMP., STEERING	1 1		
6		0680629 53214-430-003	DUST SEAL, STEERING HEAD	1 1 1		
7		0680637 53220-430-000	THREAD COMP., STEERING HANDLE	1		
		0721621 53220-430-700	THREAD COMP., STEERING HANDLE	TOP 1		
		0825596 53220-467-000	THREAD COMP., STEERING HANDLE	TOP 1		
8		0680645 53223-430-000	HOLDER, GREASE	1 1 1		
9		0680652 53230-430-000	BRIDGE, FORK TOP	1 1 1		
10		0680694 61133-430-000	BAND, FR. NUMBER PLATE	2 2 2		
11		0680702 61136-430-000ZA	PLATE, FR. NUMBER *R-23* (TAHITIAN RED)	1 1		
12		0830992 61136-467-000	PLATE, FR. NUMBER	1		
13		0825497 61137-467-300	FILM, FR. NUMBER PLATE	1		
14		0338293 90111-362-000	BOLT, FLANGE, 8X36	4 4		
		0496489 95700-08035-00	BOLT, FLANGE, 8X35	4		
15		0680892 90304-430-000	NUT, STEERING STEM	1 1 1		
16		0078857 90503-283-000	WASHER, STEERING STEM	1 1 1		

CR250R '78 Frame No.: CR250R-2000014 To 2006133

CR250R '79 Frame No.: CR250R-2100006 To 2111237

CR250R '80 Frame No.: ME03-2001031 To 2016050

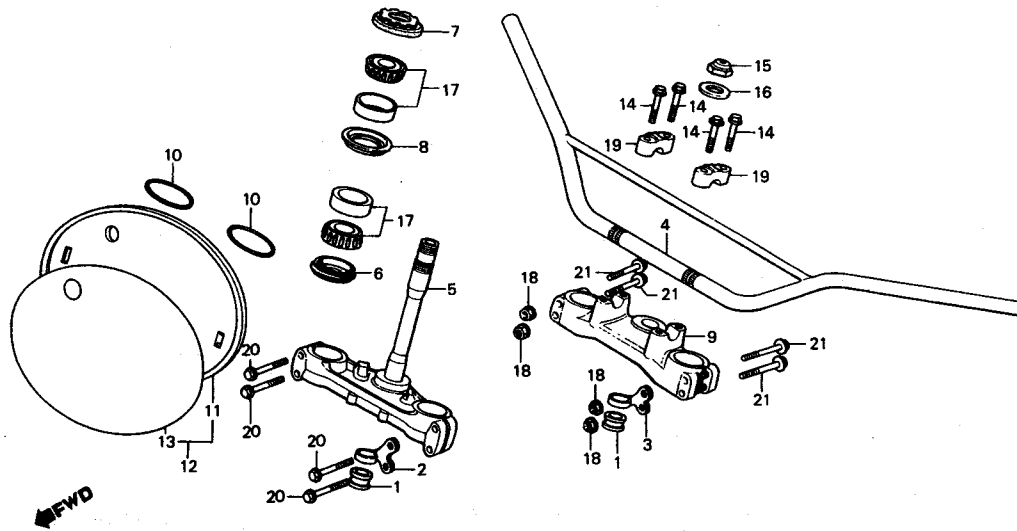
# D 4

Block No.  
**F-2**

## Steering handle • Top bridge stem

### CR250R '78 • '79 • '80

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4



B467-5

Ref. No.	H/C	Part No.	Description	Reqd. No. '78 '79 '80	Serial No. From To	Remarks
17	0471276	91015-371-000	BEARING, HEAD PIPE UPPER (NACHI)	2 2 2		
18	0468447	94050-08080	NUT, FLANGE, 8MM	4 4 4		
19	0265249	95014-22200	HOLDER B2, HANDLE PIPE UPPER	2 2 2		
20	0341396	95700-08040-08	BOLT, FLANGE, 8X40	4 4 4		
21	0681288	95700-08065-08	BOLT, FLANGE, 8X65	4 4 4		

CR250R '78 Frame No.: CR250R-2000014 To 2006133

CR250R '79 Frame No.: CR250R-2100006 To 2111237

CR250R '80 Frame No.: ME03-2001031 To 2016050

**D 5**

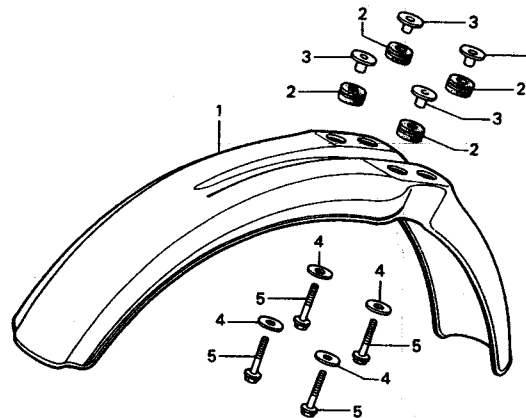
Block No.

**F-3**

**Front fender**

**CR250R '78 · '79 · '80**

A. C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F 10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F 12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4



← FWD

B430-15

Ref. No.	H/C	Part No.	Description	Reqd. No.			Serial No.		Remarks
				'78	'79	'80	From	To	
1	0680660	61100-430-000	FENDER, FR.	1	1	1			
2	0680678	61103-430-000	RUBBER, FR. FENDER MOUNTING	4	4	4			
3	0680686	61104-430-000	COLLAR, FENDER MOUNTING	4	4				
	0763946	61104-444-000	COLLAR, FENDER MOUNTING			4			
4	0681023	90506-430-000	WASHER, FENDER MOUNTING	4	4	4			
5	0252288	95700-06022-08	BOLT, FLANGE, 6X22	4	4	4			

CR250R '78 Frame No.: CR250R-2000014 To 2006133

CR250R '79 Frame No.: CR250R-2100006 To 2111237

CR250R '80 Frame No.: ME03-2001031 To 2016050

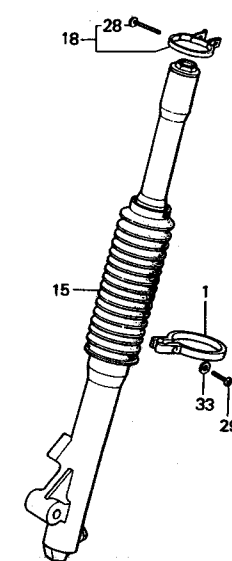
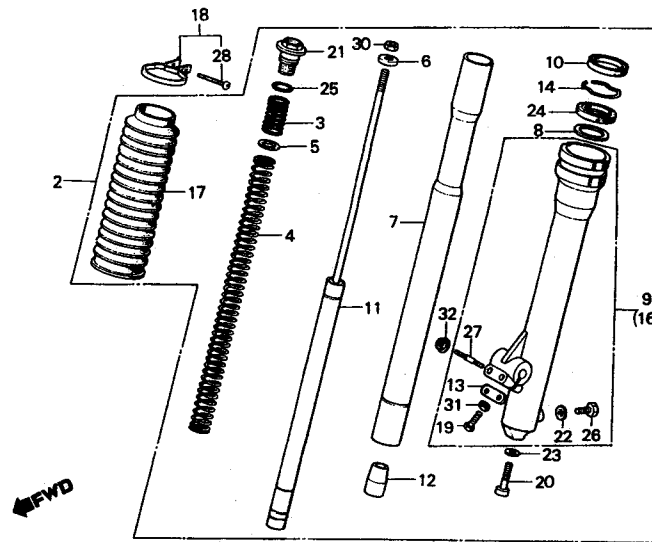
# D 6

Block No.  
**F-4**

Front fork  
( '78 )

## CR250R '78 • '79 • '80

A. C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4



B430-32

Ref. No.	H/C	Part No.	Description	Reqd. No. '78 '79 '80	Serial No. From To	Remarks
1		0679969 45461-430-000	CLAMPER, FR. BRAKE	1		
2		0680185 51400-430-020	FORK ASSY., R. FR.	1		
3		0680173 51401-430-010	SPRING A, FR. CUSHION	2		
4		0680181 51402-430-000	SPRING B, FR. CUSHION	2		
		0680199 51402-430-810	SPRING B, FR. CUSHION	(2)		
5		0680207 51403-430-000	PLATE, SPRING JOINT	2		
6		0680215 51407-430-000	SEAT, SPRING UNDER	2		
7		0680223 51410-430-010	PIPE, FR. FORK	2		
8		0407957 51412-371-003	RING, BACK UP	2		
9		0680231 51421-430-010	CASE COMP., R. BOTTOM	1		
10		0680249 51425-430-000	DUST SEAL, FR. FORK	2		
11		0680264 51430-430-010	DAMPER COMP.	2		
12		0680272 51432-430-000	PIECE, OIL LOCK	2		
13		0698423 51457-430-000	WASHER, FR. FORK BOTTOM	1		
14		0384172 51466-375-000	RING, OIL SEAL STOPPER	2		
15		0680280 51500-430-010	FORK ASSY., L. FR.	1		
16		0680298 51521-430-000	CASE COMP., L. BOTTOM	1		
17		0680306 51611-430-000	BOOT, FR. FORK	2		
18		0680314 51612-430-010	BAND, FR. FORK BOOT	2		
19		0698456 90104-430-000	BOLT, FR. BOTTOM CASE	1		
20		0254169 90116-283-010	BOLT, SOCKET, 8MM	2		
21		0681510 90123-430-000	BOLT, FR. FORK	2		
22		0052209 90543-273-000	PACKING, FR. FORK DRAIN COCK	2		
23		0259457 90544-283-000	WASHER, SPECIAL, 8MM	2		
24		0488999 91255-371-305	OIL SEAL, 37X48X12.5	2		
25		0471300 91356-371-000	O-RING, 29X2.4	2		
26		0054171 92000-06010	BOLT, HEX., 6X10	2		

\* ( ) IN THE REQD. NO. COLUMN INDICATES AN OPTIONAL PART OR A SELECTIVE PART.



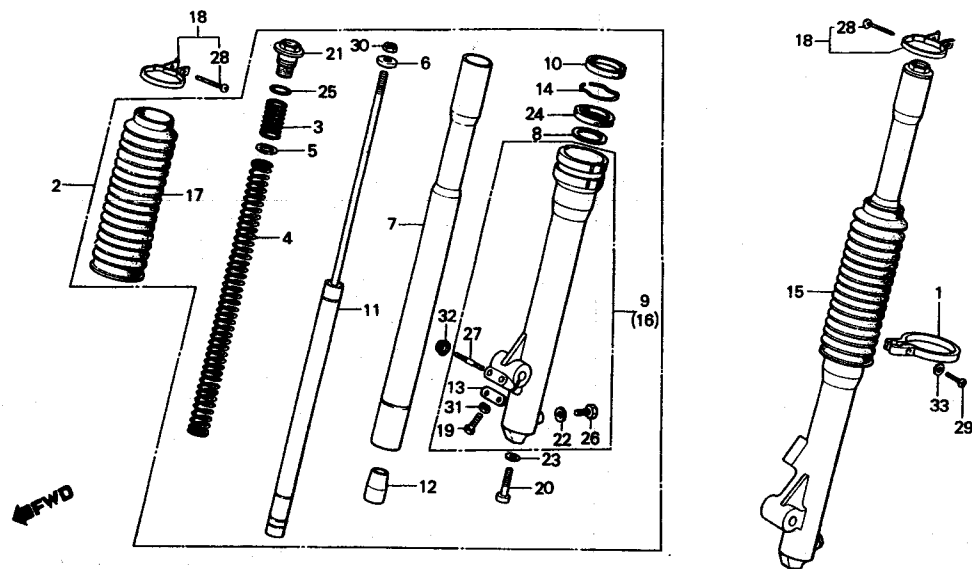
**D 7**

Block No.  
**F-4**

**Front fork  
( '78 )**

**CR250R '78 • '79 • '80**

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4



B430-32

Ref. No.	H/C	Part No.	Description	Reqd. No. '78 '79 '80	Serial No. From To	Remarks
27	0699546	92700-06040-08	BOLT, STUD, 6X40	2		
28	0613356	93500-03025-0A	SCREW, PAN, 3X25	2		
29	0347922	93500-04020-0H	SCREW, PAN, 4X20	1		
30	0167338	94001-08000-0S	NUT, HEX., 8MM	2		
31	0181032	94002-06000-0S	NUT, HEX., 6MM	1		
32	0471623	94050-06000	NUT, FLANGE, 6MM	2		
33	0331462	94101-04800	WASHER, PLAIN, 4MM	1		

CR250R '78 Frame No.: CR250R-2000014 To 2006133

CR250R '79 Frame No.: CR250R-2100006 To 2111237

CR250R '80 Frame No.: ME03-2001031 To 2016050

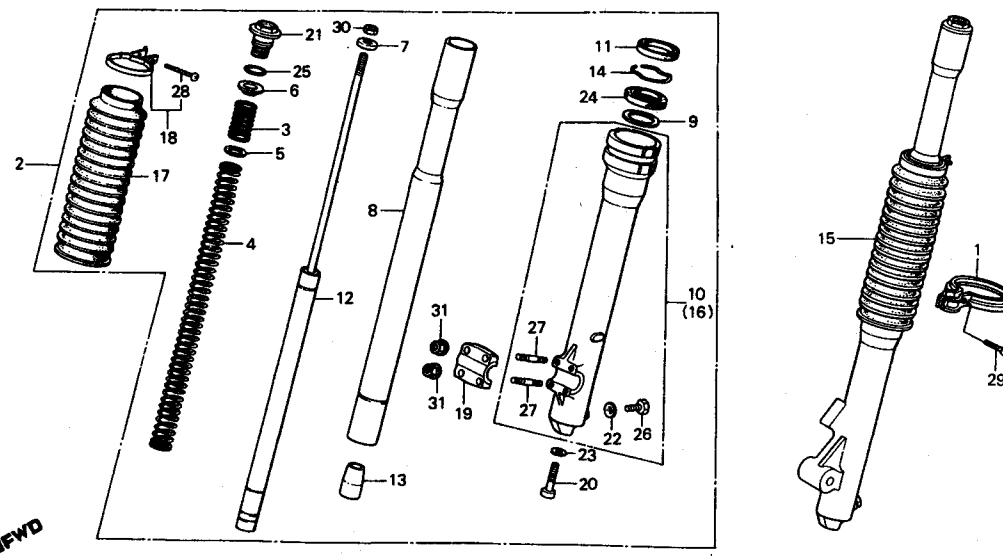
**D 8**

Block No.  
**F-4-1**

**Front fork  
( '79 )**

**CR250R '78 · '79 · '80**

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F 10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F 12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4



B430-33

Ref. No.	H/C	Part No.	Description	Reqd. No. '78 '79 '80	Serial No. From To	Remarks
1		0768135 45461-430-701	CLAMPER, FR. BRAKE CABLE	1		
2		0721506 51400-430-700	FORK ASSY., R. FR.	1		
3		0680173 51401-430-010	SPRING A, FR. CUSHION	2		
4		0722504 51402-430-700	SPRING B, FR. CUSHION	2		
5		0680207 51403-430-000	PLATE, SPRING JOINT	2		
6		0722512 51406-430-700	SEAT, SPRING UPPER	2		
7		0680215 51407-430-000	SEAT, SPRING UNDER	2		
8		0680223 51410-430-010	PIPE, FR. FORK	2		
9		0407957 51412-371-003	RING, BACK UP	2		
10		0721514 51421-430-700	CASE COMP., R. BOTTOM	1		
11		0680249 51425-430-000	DUST SEAL, FR. FORK	2		
12		0721522 51430-430-700	DAMPER COMP.	2		
13		0680272 51432-430-000	PIECE, OIL LOCK	2		
14		0384172 51466-375-000	RING, OIL SEAL STOPPER	2		
15		0721530 51500-430-700	FORK ASSY., L. FR.	1		
16		0721548 51521-430-700	CASE COMP., L. BOTTOM	1		
17		0680306 51611-430-000	BOOT, FR. FORK	2		
18		0680314 51612-430-010	BAND, FR. FORK BOOT	2		
19		0711267 51634-434-003	HOLDER, AXLE	1		
20		0254169 90116-283-010	BOLT, SOCKET, 8MM	2		
21		0681510 90123-430-000	BOLT, FR. FORK	2		
22		0052209 90543-273-000	PACKING, FR. FORK DRAIN COCK	2		
23		0259457 90544-283-000	WASHER, SPECIAL, 8MM	2		
24		0488999 91255-371-305	OIL SEAL, 37X48X12.5	2		
25		0471300 91356-371-000	O-RING, 29X2.4	2		
26		0054155 92000-06008	BOLT, HEX., 6X8	2		
27		0751818 92700-06035-0E	BOLT, STUD, 6X35	4		

CR250R '78 Frame No.: CR250R-2000014 To 2006133

CR250R '79 Frame No.: CR250R-2100006 To 2111237

CR250R '80 Frame No.: ME03-2001031 To 2016050

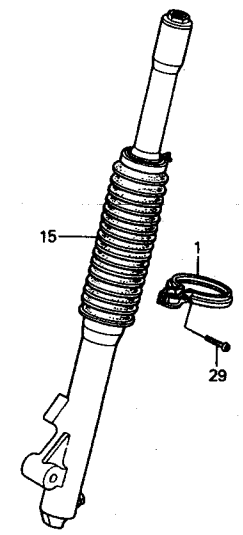
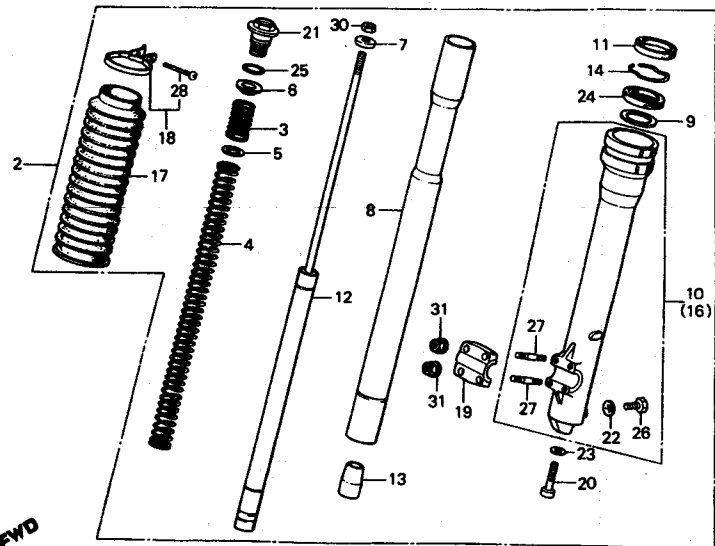
# D 9

Block No.  
**F-4-1**

**Front fork  
( '79 )**

**CR250R '78 · '79 · '80**

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F 10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4



B430-33

Ref. No.	H/C	Part No.	Description	Reqd. No. '78 '79 '80	Serial No. From To	Remarks
28		0613356 93500-03025-0A	SCREW, PAN, 3X25	2		
29		0057422 93500-06012	SCREW, PAN, 6X12	1		
30		0167338 94001-08000-0S	NUT, HEX., 8MM	2		
31		0471623 94050-06000	NUT, FLANGE, 6MM	4		

CR250R '78 Frame No.: CR250R-2000014 To 2006133

CR250R '79 Frame No.: CR250R-2100006 To 2111237

CR250R '80 Frame No.: ME03-2001031 To 2016050

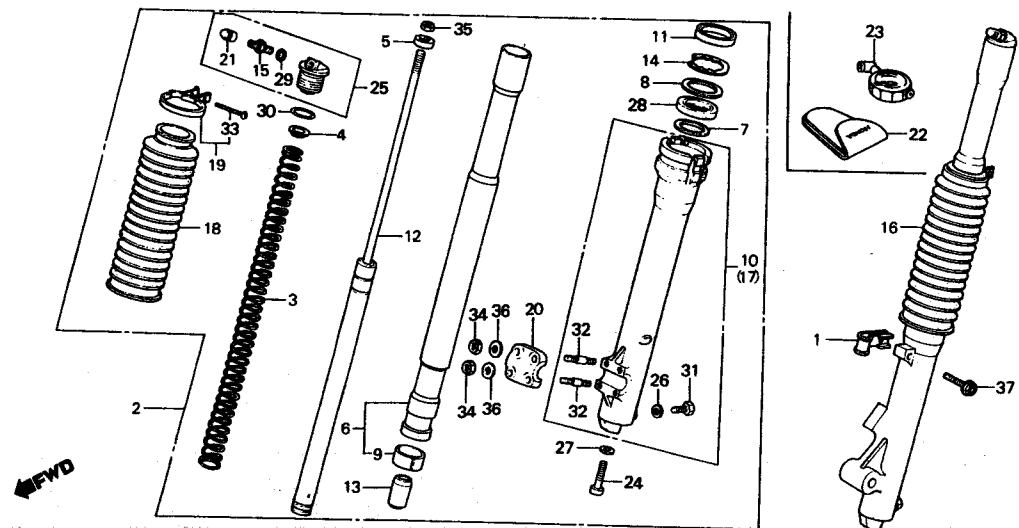
# D 10

Block No.  
**F-4-2**

Front fork  
( '80 )

### CR250R '78 · '79 · '80

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4



B467-6

Ref. No.	H/C	Part No.	Description	Reqd. No. '78 '79 '80	Serial No. From To	Remarks
1		0825315 45461-467-000	CLAMPER, FR. BRAKE CABLE	1		
2		0938308 51400-467-672	FORK ASSY., R. FR. (SHOWA)	1		
3		0854042 51401-467-671	SPRING, RR. CUSHION (SHOWA)	2		
4		0722512 51406-430-700	SEAT, SPRING UPPER	2		
5		0680215 51407-430-000	SEAT, SPRING UNDER	2		
6		0825380 51410-467-003	PIPE, FR. FORK (SHOWA)	2		
7		0407957 51412-371-003	RING, BACK UP	2		
8		0874644 51413-469-003	PLATE, BACK UP (SHOWA)	2		
9		0825877 51415-467-003	BUSH, SLIDER (SHOWA)	2		
10		0825398 51421-467-013	CASE COMP., R. BOTTOM (SHOWA)	1		
11		0680249 51425-430-000	DUST SEAL, FR. FORK	2		
12		0938316 51430-467-672	DAMPER COMP., FR. (SHOWA)	2		
13		0825885 51432-467-003	PIECE, OIL LOCK (SHOWA)	2		
14		0874693 51447-469-003	CIRCLIP, INTERNAL, 51.5	2		
15		0874719 51456-469-003	VALVE COMP., AIR (SHOWA)	2		
16		0938324 51500-467-672	FORK ASSY., L. FR. (SHOWA)	1		
17		0825422 51521-467-013	CASE COMP., L. BOTTOM (SHOWA)	1		
18		0680306 51611-430-000	BOOT, FR. FORK	2		
19		0680314 51612-430-010	BAND, FR. FORK BOOT	2		
20		0711267 51634-434-003	HOLDER, AXLE	1		
21		0427237 52425-381-771	CAP, AIR VALVE	2		
22		0875559 89102-469-003	BAG, AIR PRESSURE GAUGE	(1)		
23		0938191 89301-489-013	GAUGE, AIR PRESSURE (KOWA)	(1)		
24		0254169 90116-283-010	BOLT, SOCKET, 8MM	2		
25		0878348 90123-467-671	BOLT ASSY., FR. FORK (SHOWA)	2		
26		0052209 90543-273-000	PACKING, FR. FORK DRAIN COCK	2		
27		0259457 90544-283-000	WASHER, SPECIAL, 8MM	2		

\* ( ) IN THE REQD. NO. COLUMN INDICATES AN OPTIONAL PART OR A SELECTIVE PART.

# D 11

Block No.

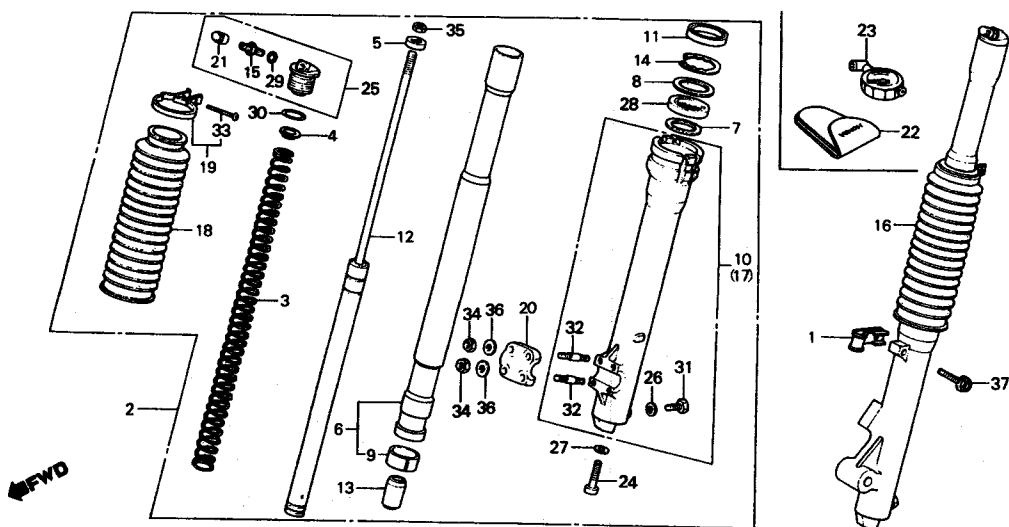
## F-4-2

### Front fork ('80)

CR250R '78 · '79 · '80

A.C. generator	B 3	Fork RR.
Air cleaner	F 1	Frame body
Brake panel FR.	D12	Fuel tank
Brake panel RR.	E 3	Gasket set
Brake pedal	F 3	Gearshift drum
Cable	D 1	Handle lever
Carburetor	C 4	Ignition coil
Carburetor optional parts kit	C 6	Kick starter arm
Change pedal	F 3	Kick starter spindle
Clutch	B 6	Piston
Crankcase	B 9	Reed valve
Crankcase cover L.	B 5	Seat
Crankshaft	B11	Side cover
Cushion RR.	F 10	Side stand
Cylinder	B 1	Steering handle
Cylinder head	B 1	Step
Drive chain	F 5	Switch
Expansion chamber	F 2	Top bridge stem
Fender FR.	D 5	Transmission
Fender RR.	F 12	Wheel FR.
Fork FR.	D 6	Wheel RR.

F 5  
G 1  
E 7  
C 8  
C 2  
D 1  
G 1  
F 3  
B 8  
B11  
B 1  
E11  
E11  
F 4  
D 3  
F 4  
D 1  
D 3  
B12  
E 1  
E 4



B467-6

Ref. No.	H/C	Part No.	Description	Reqd. No. '78 '79 '80	Serial No. From To	Remarks
28	0878355	91255-467-671	OIL SEAL, 37X48X12.5	2		
29	0874768	91301-469-003	O-RING, 5.8X1.9	2		
30	0471300	91356-371-000	O-RING, 29X2.4	2		
31	0054155	92000-06008	BOLT, HEX., 6X8	2		
32	0751818	92700-06035-0E	BOLT, STUD, 6X35	4		
33	0613356	93500-03025-0A	SCREW, PAN, 3X25	2		
34	0058016	94001-06000	NUT, HEX., 6MM	4		
35	0167338	94001-08000-0S	NUT, HEX., 8MM	2		
36	0059071	94101-06000	WASHER, PLAIN, 6MM	4		
37	0484485	95700-06025-00	BOLT, FLANGE, 6X25	1		

CR250R '78 Frame No.: CR250R-2000014 To 2006133

CR250R '79 Frame No.: CR250R-2100006 To 2111237

CR250R '80 Frame No.: ME03-2001031 To 2016050

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D11

F-4-2

# D 12

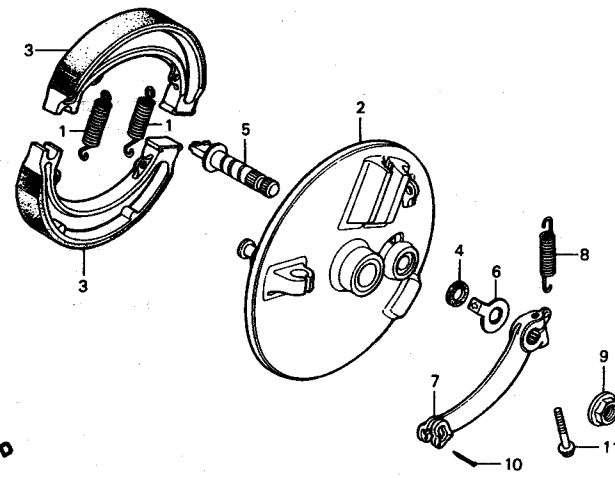
Block No.

**F-5**

**front brake panel**

**CR250R '78 • '79 • '80**

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4



B430-17

Ref. No.	H/C	Part No.	Description	Reqd. No. '78 '79 '80	Serial No. From To	Remarks
1		0281642 43151-329-000	SPRING, RR. BRAKE SHOE	2 2 2		
2		0679902 45100-430-000	PANEL COMP., FR. BRAKE	1 1 1		
3		0679910 45120-430-000	SHOE COMP., FR. BRAKE	2 2 2		
4		0048397 45134-250-000	DUST SEAL, BRAKE CAM	1 1 1		
5		0679928 45141-430-000	CAM, FR. BRAKE	1 1 1		
6		0679936 45145-430-000	INDICATOR, FR. BRAKE	1 1 1		
7		0679944 45410-430-000	ARM, FR. BRAKE	1 1 1		
8		0321273 45435-357-000	SPRING, BRAKE ARM RETURN	1 1 1		
9		0671123 94050-12000	NUT, FLANGE, 12MM	1 1 1		
10		0058354 94201-20200	PIN, SPLIT, 2.0X20	1 1 1		
11		0258731 95700-06025-08	BOLT, FLANGE, 6X25	1 1 1		

CR250R '78 Frame No.: CR250R-2000014 To 2006133

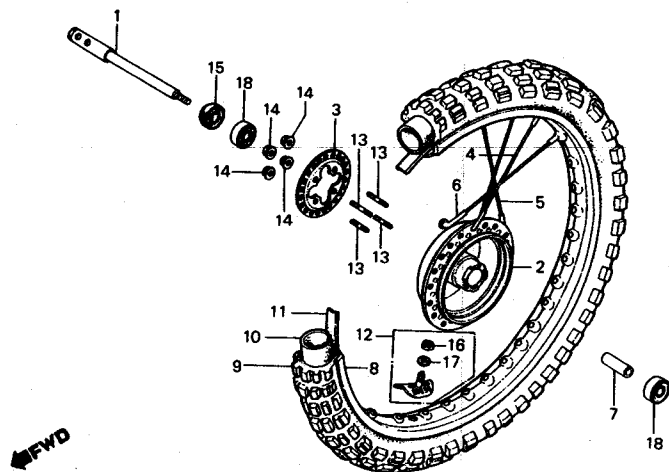
CR250R '79 Frame No.: CR250R-2100006 To 2111237

CR250R '80 Frame No.: ME03-2001031 To 2016050

# E 1

Block No.  
**F-6**

**Front wheel**



<b>CR250R '78 • '79 • '80</b>			
A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4

Ref. No.	H/C	Part No.	Description	Reqd. No.			Serial No.		Remarks
				'78	'79	'80	From	To	
1	0679852	44301-430-010	AXLE, FR. WHEEL	1					
	0721423	44301-430-700	AXLE, FR. WHEEL		1	1			
2	0679860	44601-430-000	HUB COMP., FR. WHEEL	1	1	1			
3	0679878	44604-430-000	FLANGE, FR. SPOKE	1	1	1			
4	0681379	44611-430-006	SPOKE ASSY. A, FR. (L. OUTSIDE)	9					
	0721431	44611-430-700	SPOKE ASSY. A, FR. 97606-52230-Q0		9				
	0878363	97606-52230-Q0	SPOKE B, 9X195 (L. OUTSIDE)	9	9				
5	0681361	44612-430-006	SPOKE ASSY. B, FR. (L. INSIDE)	9					
	0721449	44612-430-700	SPOKE ASSY. B, FR. 97284-52231-Q0		9				
	0878371	97284-52231-Q0	SPOKE B, 9X195.5 (L. INSIDE)	9	9				
6	0681353	44613-430-006	SPOKE ASSY. C, FR. (R. SIDE)	18					
	0721456	44613-430-700	SPOKE ASSY. C, FR. 97276-52312-Q0		18				
	0878389	97276-52312-Q0	SPOKE B, 9X236 (R. SIDE)	18	18				
7	0679886	44620-430-000	COLLAR, FR. WHEEL DISTANCE	1	1	1			
8	0679894	44701-430-003	RIM, FR. WHEEL	1	1	1			
9	0681692	44711-400-811	TIRE, FR. (3.00-21 DUNLOP)	1					
	2146579	44711-430-702	TIRE, FR. (3.00-21-4PR BS) 44711-430-703	1					2106199
	2146587	44711-430-703	TIRE, FR. (3.00-21-4PR BS)	1					2106200
	0942334	44711-467-003	TIRE, FR. (3.00-21-4PR BS)		1	1			
10	0439364	44712-400-004	TUBE, TIRE (2.75/3.00-21 DUNLOP)	1					

CR250R '78 Frame No.: CR250R-2000014 To 2006133

CR250R '79 Frame No.: CR250R-2100006 To 2111237

CR250R '80 Frame No.: ME03-2001031 To 2016050



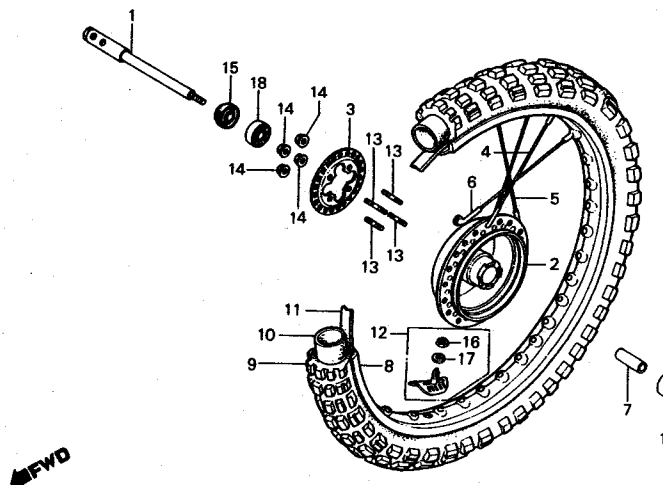
# E 2

Block No.  
**F-6**

**Front wheel**

## CR250R '78 • '79 • '80

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4



B430-18

Ref. No.	H/C	Part No.	Description	Reqd. No.			Serial No.		Remarks
				'78	'79	'80	From	To	
		0265405	TUBE, FR. WHEEL (2.75/3.00-21 BS)	1	1				
11		0439372	FLAP, TIRE (1.40/1.60-21 DUNLOP)	1					
12		0265413	FLAP, TIRE (1.60-21 BS)	1	1	1			
		0321224	STOPPER, FR. WHEEL TIRE BEAD (1.60A)	1	1	1			
		0763656	STOPPER, BEAD, 1.60						1
13		0355669	BOLT, STUD, 6X28	4	4	4			
		0721696	BOLT, STUD, 6X28						4
14		0401406	NUT, DRIVEN SPROCKET (TOKAI)	4	4	4			
15		0681155	DUST SEAL, 20X35X7	1	1	1			
		0681163	DUST SEAL, 20X35X7	1	1	1			
16		0167338	NUT, HEX., 8MM	1	1	1			
17		0058982	WASHER, SPRING, 8MM	1	1	1			
18		0394361	BEARING, RADIAL BALL, 6202U	2	2	2			

CR250R '78 Frame No.: CR250R-2000014 To 2006133

CR250R '79 Frame No.: CR250R-2100006 To 2111237

CR250R '80 Frame No.: ME03-2001031 To 2016050

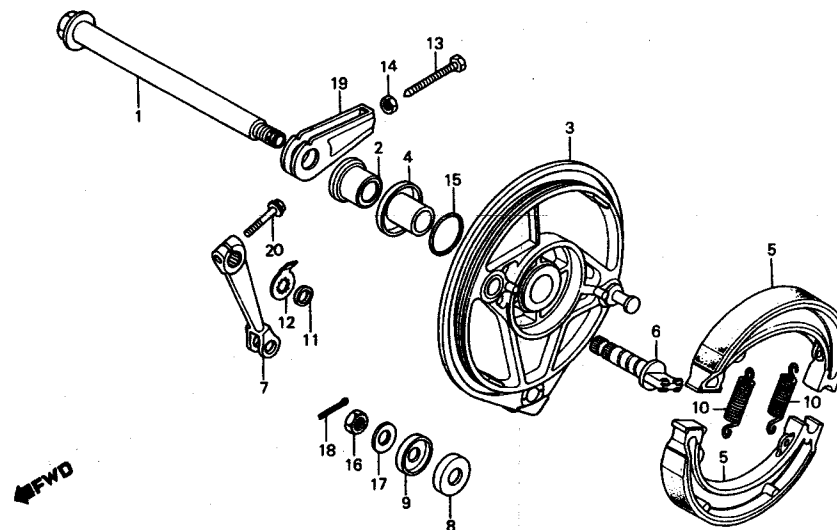
# E 3

Block No.  
**F-7**

## Rear brake panel

### CR250R '78 • '79 • '80

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4



B430-19

Ref. No.	H/C	Part No.	Description	Reqd. No.			Serial No.		Remarks
				'78	'79	'80	From	To	
1	0679639	42301-430-000	AXLE, RR. WHEEL	1	1	1			
2	0679654	42313-430-000	COLLAR, RR. PANEL SIDE	1	1	1			
3	0679746	43100-430-020	PANEL COMP., RR. BRAKE	1					
	0721399	43100-430-700	PANEL COMP., RR. BRAKE		1	1			
4	0679753	43111-430-000	BUSH, RR. BRAKE PANEL	1	1	1			
5	0679761	43120-430-000	SHOE COMP., RR. BRAKE	2	2	2			
6	0679779	43141-430-000	CAM, RR. BRAKE	1	1	1			
7	0679787	43410-430-000	ARM, RR. BRAKE	1	1	1			
8	0721415	43433-430-700	CAP B, STOPPER ARM RR. DUST		1	1			
9	0679803	43434-430-000	CAP, STOPPER ARM RR. DUST	1					
	0679829	43437-430-000	CAP, STOPPER ARM FR. DUST		1	1			
10	0293316	45133-329-000	SPRING, FR. BRAKE SHOE	2	2	2			
11	0048397	45134-250-000	DUST SEAL, BRAKE CAM	1	1	1			
12	0466185	45145-098-860	INDICATOR, FR. BRAKE	1	1	1			
13	0078766	90119-283-000	BOLT, CHAIN ADJUSTING	1	1				
	0825620	90119-467-000	BOLT, CHAIN ADJUSTING			1			
14	0078816	90307-283-000	NUT, CHAIN ADJUSTING	1	1	1			
15	0409375	91301-371-003	O-RING, 40X2.6	1	1	1			
16	0187500	94002-12000-0S	NUT, HEX., 12MM	1					
	0156984	94002-10000-0S	NUT, HEX., 10MM		1	1			
17	0172551	94102-10000	WASHER, PLAIN, 10MM		1	1			
18	0251744	94201-25180	PIN, SPLIT, 2.5X18	1					
	0058347	94201-20150	PIN, SPLIT, 2.0X15		1	1			
19	0270512	95014-18000	ADJUSTER J, CHAIN	1	1	1			
20	0258731	95700-06025-08	BOLT, FLANGE, 6X25	1	1	1			

CR250R '78 Frame No.: CR250R-2000014 To 2006133

CR250R '79 Frame No.: CR250R-2100006 To 2111237

CR250R '80 Frame No.: ME03-2001031 To 2016050

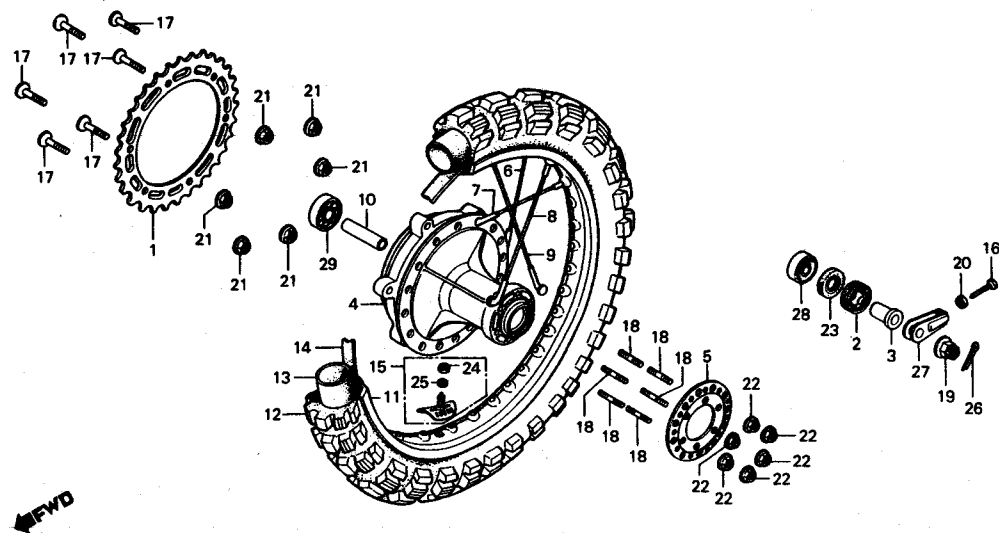
# E 4

Block No.  
**F-8**

## Rear wheel

### CR250R '78 · '79 · '80

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4



B430-20

Ref. No.	H/C	Part No.	Description	Reqd. No. '78 '79 '80	Serial No.		Remarks
					From	To	
1	0679589	41201-430-000	SPROCKET, FINAL DRIVEN (49T) (ALUMINUM)	1			
	0679597	41201-430-810	SPROCKET, FINAL DRIVEN (49T) (STEEL)	(1) (1) (1)			
	0679605	41202-430-810	SPROCKET, FINAL DRIVEN (51T) (ALUMINUM)	(1)			
	0679613	41203-430-810	SPROCKET, FINAL DRIVEN (53T) (ALUMINUM)	(1)			
	0721720	41201-430-700	SPROCKET, FINAL DRIVEN (49T) (ALUMINUM)	1 1			
	0721738	41202-430-700	SPROCKET, FINAL DRIVEN (51T) (ALUMINUM)	(1) (1)			
	0721746	41203-430-700	SPROCKET, FINAL DRIVEN (53T) (ALUMINUM)	(1) (1)			
2	0679621	41231-430-000	RETAINER, RR. WHEEL BEARING	1 1 1			
3	0679647	42311-430-000	COLLAR, RR. WHEEL SIDE	1 1 1			
4	0679662	42601-430-000	HUB COMP., RR. WHEEL	1 1			
	0825679	42601-467-000	HUB COMP., RR. WHEEL	1			
5	0679670	42604-430-000	FLANGE, RR. SPOKE	1 1 1			
6	0679688	42611-430-006	SPOKE ASSY. A, RR. (R. OUTSIDE)	9			
	0721340	42611-430-700	SPOKE ASSY. A, RR. 42605-430-000 (R. OUTSIDE)	9			
	0878397	42605-430-000	SPOKE A, RR. (R. OUTSIDE)	9 9			
7	0679696	42612-430-006	SPOKE ASSY. B, RR. (R. INSIDE)	9			
	0721357	42612-430-700	SPOKE ASSY. B, RR. 42606-430-000 (R. INSIDE)	9			

\* ( ) IN THE REQD. NO. COLUMN INDICATES AN OPTIONAL PART OR A SELECTIVE PART.

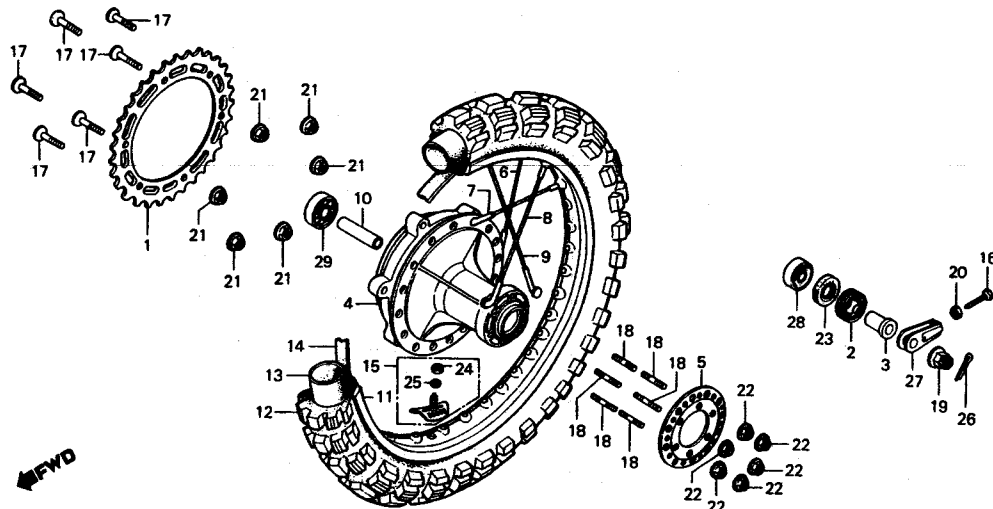
# E 5

Block No.  
**F-8**

## Rear wheel

CR250R '78 • '79 • '80		
A.C. generator	B 3	Fork RR.
Air cleaner	F 1	Frame body
Brake panel FR.	D12	Fuel tank
Brake panel RR.	E 3	Gasket set
Brake pedal	F 3	Gearshift drum
Cable	D 1	Handle lever
Carburetor	C 4	Ignition coil
Carburetor optional parts kit	C 6	Kick starter arm
Change pedal	F 3	Kick starter spindle
Clutch	B 6	Piston
Crankcase	B 9	Reed valve
Crankcase cover L.	B 5	Seat
Crankshaft	B11	Side cover
Cushion RR.	F10	Side stand
Cylinder	B 1	Steering handle
Cylinder head	B 1	Step
Drive chain	F 5	Switch
Expansion chamber	F 2	Top bridge stem
Fender FR.	D 5	Transmission
Fender RR.	F12	Wheel FR.
Fork FR.	D 6	Wheel RR.

F 5
G 1
E 7
C 8
C 2
D 1
G 1
F 3
B 8
B11
B 11
E 11
F 4
D 3
F 4
D 1
D 3
B12
E 1
E 4



B430-20

Ref. No.	H/C	Part No.	Description	Reqd. No. '78 '79 '80	Serial No. From To	Remarks
		0878405	SPOKE A, RR. (R. INSIDE)	9 9		
8		0679704	SPOKE ASSY. C, RR. (L. OUTSIDE)	9		
		0721365	SPOKE ASSY. C, RR. 42607-430-000 (L. OUTSIDE)	9		
		0878413	SPOKE B, RR. (L. OUTSIDE)	9 9		
		0679712	SPOKE ASSY. D, RR. (L. INSIDE)	9		
		0721373	SPOKE ASSY. D, RR. 42608-430-000 (L. INSIDE)	9		
		0878421	SPOKE C, RR. (L. INSIDE)	9 9		
10		0679720	COLLAR, RR. WHEEL DISTANCE	1 1 1		
11		0679738	RIM, RR. WHEEL	1 1 1		
12		0681684	TIRE, RR. (5.00-18 DUNLOP)	1		
		2146538	TIRE, FR. (5.10-18-4PR BS) 42711-430-703	1		2106199
		2146546	TIRE, RR. (5.10-18-4PR BS)	1		2106200
		0942342	TIRE, RR. (5.10-18-4PR BS)	1		
13		0681635	TUBE, TIRE (3.75/4.00-18) (DUNLOP)	1		
		0721381	TUBE, TIRE (5.10-18 BS)	1 1 1		
14		0452813	FLAP, TIRE (2.15-18 DUNLOP)	1		
		0791194	FLAP, TIRE (2.15-18 BS)	1 1 1		
15		0325431	STOPPER, BEAD, 2.15 (NITTO)	2 2 2		
		0825687	STOPPER, BEAD, 2.15	2		

CR250R '78 Frame No.: CR250R-2000014 To 2006133

CR250R '79 Frame No.: CR250R-2100006 To 2111237

CR250R '80 Frame No.: ME03-2001031 To 2016050

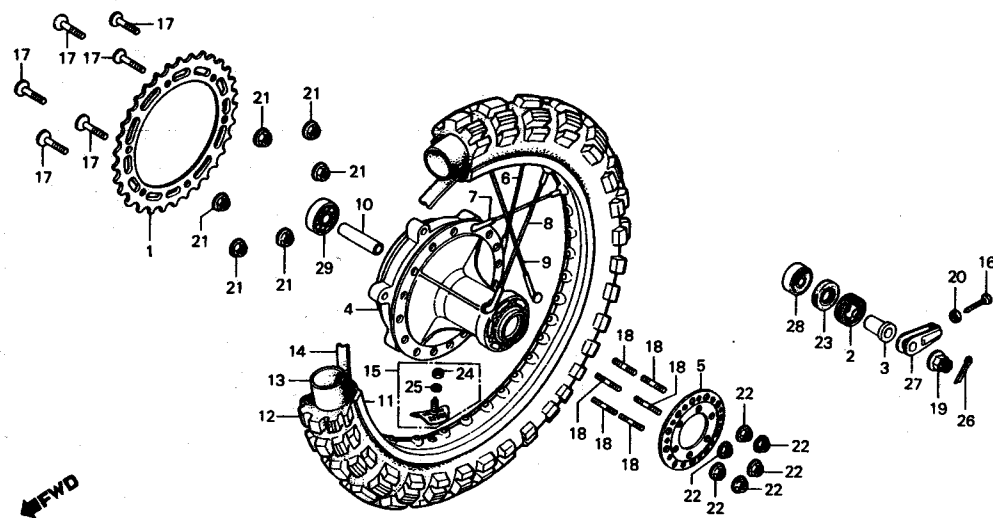
# E 6

Block No.  
**F-8**

**Rear wheel**

**CR250R '78 · '79 · '80**

A. C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F 10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F 12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4



B430-20

Ref. No.	H/C	Part No.	Description	Reqd. No. '78 '79 '80	Serial No. From To	Remarks
16		0078766 90119-283-000	BOLT, CHAIN ADJUSTING	1 1		
		0825620 90119-467-000	BOLT, CHAIN ADJUSTING			
17		0680850 90125-430-000	SCREW, SOCKET, 8X32	6		
		0807255 90125-430-010	SCREW, SOCKET, 8X32	6	2106189	
18		0355669 90135-107-720	BOLT, STUD, 6X28	6		
		0721696 90135-430-700	BOLT, STUD, 6X28	6		
19		0448674 90305-393-000	NUT, AXLE, 18MM	1 1 1		
20		0078816 90307-283-000	NUT, CHAIN ADJUSTING	1 1 1		
21		0322164 90309-357-000	NUT, UBS, 8MM	6 6 6		
22		0401406 90352-122-003	NUT, DRIVEN SPROCKET (TOKAI)	6 6 6		
23		0681171 91257-230-005	OIL SEAL, 28X42X7	1 1 1		
24		0167338 94001-08000-0S	NUT, HEX., 8MM	2 2 2		
25		0058982 94111-08000	WASHER, SPRING, 8MM	2 2 2		
26		0058461 94201-40300	PIN, SPLIT, 4.0X30	1 1 1		
27		0270512 95014-18000	ADJUSTER J, CHAIN	1 1 1		
28		0294371 96140-62040-10	BEARING, RADIAL BALL, 6204U	1 1 1		
29		0257790 96140-63040-10	BEARING, RADIAL BALL, 6304U	1 1 1		

CR250R '78 Frame No.: CR250R-2000014 To 2006133  
 CR250R '79 Frame No.: CR250R-2100006 To 2111237  
 CR250R '80 Frame No.: ME03-2001031 To 2016050

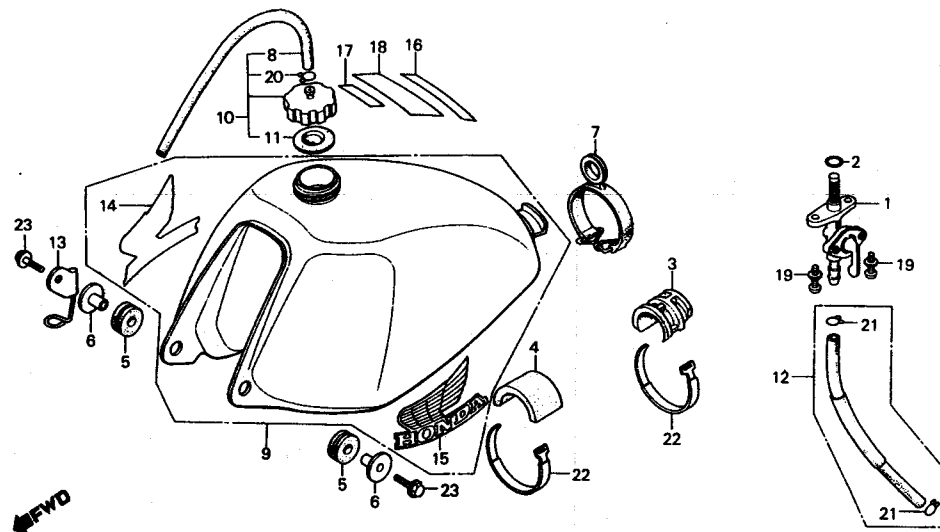
# E 7

Block No.  
**F-9**

**Fuel tank**  
( '78 - '79 )

**CR250R '78 - '79 - '80**

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F 10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F 12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4



B430-21

Ref. No.	H/C	Part No.	Description	Reqd. No. '78 '79 '80	Serial No. From To	Remarks
1		0320036 16950-357-010	COCK ASSY., FUEL	1 1		
2		0320044 16997-357-003	O-RING, 11.8X2.4	1 1		
3		0678763 17504-430-000	RUBBER A, TANK SETTING	1 1		
4		0320127 17506-357-000	RUBBER B, FUEL TANK MOUNTING	1 1		
5		0678771 17508-430-000	RUBBER, FUEL TANK FR.	2 2		
6		0678789 17509-430-000	COLLAR, FUEL TANK SETTING	2 2		
7		0678797 17516-430-000	BAND, FUEL TANK RR.	1 1		
8		0320168 17520-357-000	TUBE, FUEL CAP BREATHER	1 1		
9		0678805 17520-430-000ZA	TANK SUB ASSY., FUEL *R-23* (TAHITIAN RED)	1		
		0721241 17520-430-700ZA	TANK SUB ASSY., FUEL *R-23* (TAHITIAN RED)	1		
10		0678813 17620-430-000	CAP ASSY., FUEL TANK	1		
		0721258 17620-430-700	CAP ASSY., FUEL TANK 17620-430-701	1	2103587	
		0803320 17620-430-701	CAP ASSY., FUEL	1	2103588	
11		0678821 17624-430-000	PACKING, FUEL CAP	1 1		
12		0678839 17681-430-000	TUBE ASSY., FUEL	1		
		0721266 17681-430-700	TUBE ASSY., FUEL	1		
13		0679050 22878-430-000	CLAMP, CLUTCH CABLE	1 1		
14		0807172 87123-395-670	MARK, R. FUEL TANK	1 1		
15		0807206 87124-395-670	MARK, L. FUEL TANK	1 1		
16		0385617 87206-357-670	MARK B, CAUTION	1 1		
17		0462846 87510-147-670ZA	LABEL, OPERATOR WARNING *NH-1* (BLACK)	1 1		
18		0417444 87560-357-671	MARK, CAUTION	1 1		
19		0681239 93891-06016-18	SCREW-WASHER, 6X16	2 2		
20		0250647 95002-02080	CLIP B8, TUBE	1 1		

CR250R '78 Frame No.: CR250R-2000014 To 2006133

CR250R '79 Frame No.: CR250R-2100006 To 2111237

CR250R '80 Frame No.: ME03-2001031 To 2016050

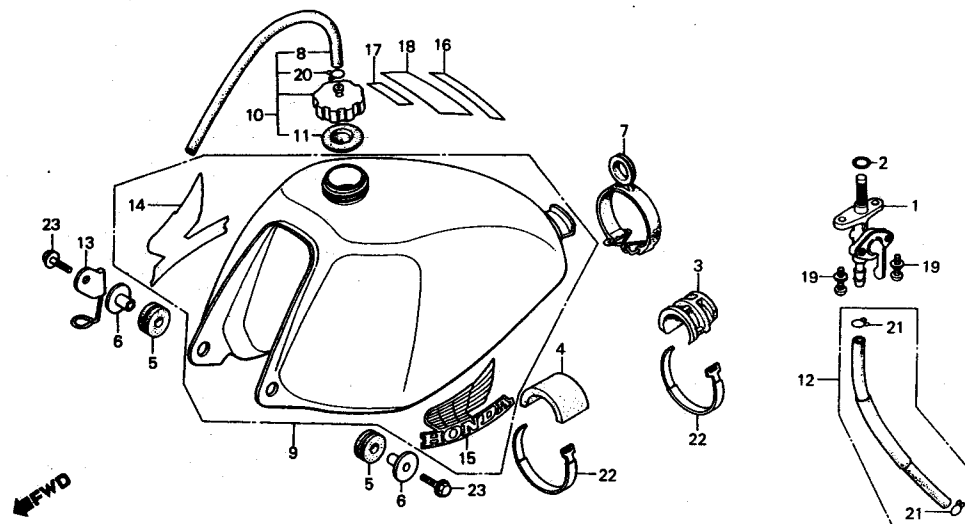
# E 8

Block No.  
**F-9**

**Fuel tank**  
( '78 - '79 )

## CR250R '78 - '79 - '80

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F 10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F 12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4



B430-21

Ref. No.	H/C	Part No.	Description	Reqd. No. '78 '79 '80	Serial No. From To	Remarks
21	0335034	95002-02120	CLIP B12, TUBE	2 2		
22	0309179	95014-61300	BAND A3, WIRE	2 2		
23	0484485	95700-06025-00	BOLT, FLANGE, 6X25	2 2		

CR250R '78 Frame No.: CR250R-2000014 To 2006133

CR250R '79 Frame No.: CR250R-2100006 To 2111237

CR250R '80 Frame No.: ME03-2001031 To 2016050





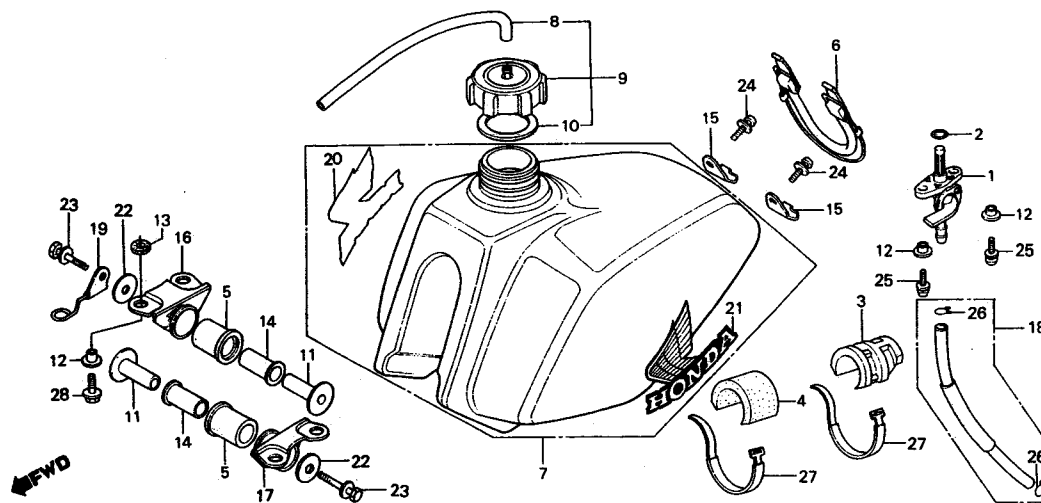
# E 10

Block No.  
**F-9-1**

**Fuel tank  
'80)**

## CR250R '78 • '79 • '80

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4



B467-7

Ref. No.	H/C	Part No.	Description	Reqd. No. '78 '79 '80	Serial No. From To	Remarks
28	0252262	95700-06016-08	BOLT, FLANGE, 6X16	4		

CR250R '78 Frame No.: CR250R-2000014 To 2006133

CR250R '79 Frame No.: CR250R-2100006 To 2111237

CR250R '80 Frame No.: ME03-2001031 To 2016050

**E 11**

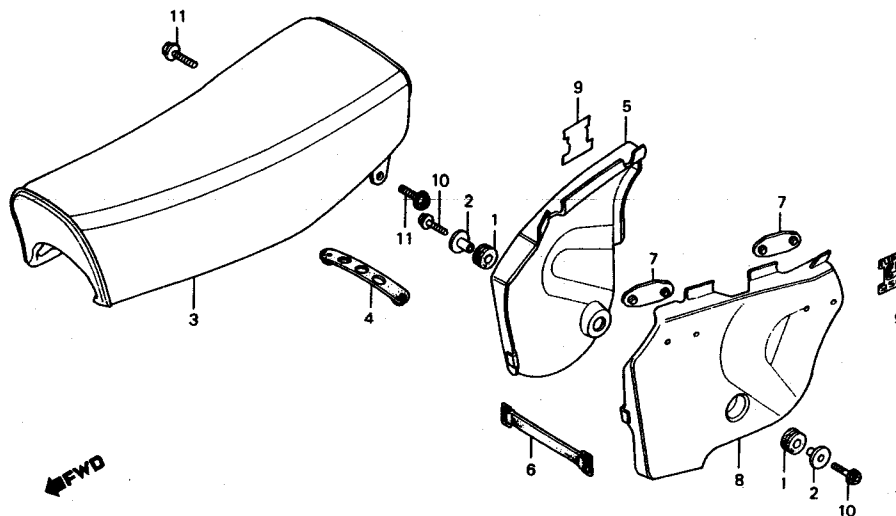
Block No.

**F-10**

**Seat • Side cover  
( '78 • '79 )**

**CR250R '78 • '79 • '80**

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F 10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4



B430-22

Ref. No.	H/C	Part No.	Description	Reqd. No. '78 '79 '80	Serial No. From To	Remarks
1		0680678 61103-430-000	RUBBER, FR. FENDER MOUNTING	2 2		
2		0680686 61104-430-000	COLLAR, FENDER MOUNTING	2 2		
3		0680710 77100-430-000	SEAT COMP.	1	2003052	
		0751891 77100-430-010	SEAT COMP.	1	2003053	
		0721639 77100-430-700	SEAT COMP.	1		
4		0321836 77106-357-000	RUBBER, SEAT SETTING	1 1		
5		0680736 83500-430-000ZA	COVER, R. SIDE *R-23* (TAHITIAN RED)	1		
		0721647 83500-430-700ZA	COVER, R. SIDE *R-23* (TAHITIAN RED)	1		
6		0680744 83503-430-000	BAND, SIDE COVER	1 1		
7		0680751 83512-430-000	RUBBER, SIDE COVER	2 2		
8		0680769 83600-430-000ZA	COVER, L. SIDE *R-23* (TAHITIAN RED)	1		
		0721654 83600-430-700ZA	COVER, L. SIDE *R-23* (TAHITIAN RED)	1		
9		0681676 87203-430-000	EMBLEM, SIDE COVER	2		
		0721662 87203-430-700	EMBLEM, SIDE COVER	2		
10		0483925 95700-06022-00	BOLT, FLANGE, 6X22	2 2		
11		0347641 95700-08016-08	BOLT, FLANGE, 8X16	2 2		

CR250R '78 Frame No.: CR250R-2000014 To 2006133

CR250R '79 Frame No.: CR250R-2100006 To 2111237

CR250R '80 Frame No.: ME03-2001031 To 2016050

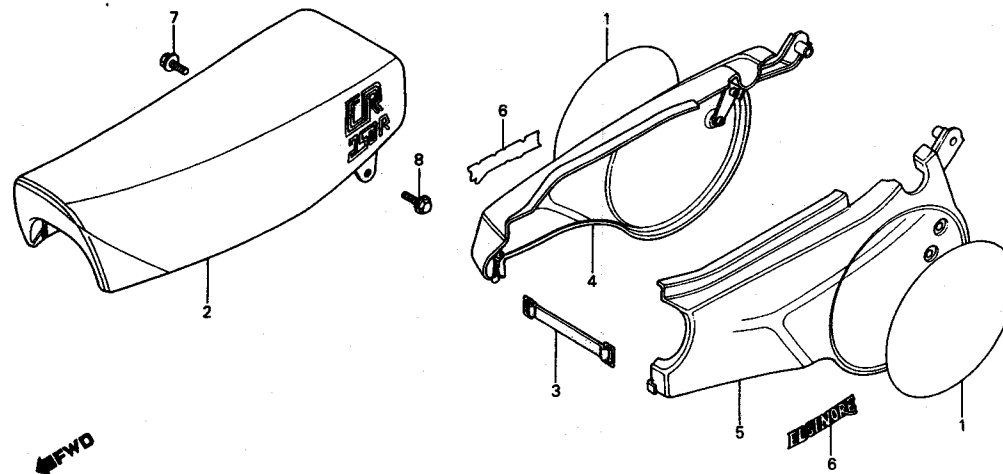
# E 12

Block No.  
**F-10-1**

**Seat • Side cover ('80)**

## CR250R '78 • '79 • '80

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4



B467-8

Ref. No.	H/C	Part No.	Description	Reqd. No. '78 '79 '80	Serial No.		Remarks
					From	To	
1		0825901 61138-467-300	FILM, SIDE COVER NUMBER PLATE	2			
2		0831016 77100-467-000	SEAT COMP.	1			
3		0680744 83503-430-000	BAND, SIDE COVER	1			
4		0878546 83510-467-000	COVER ASSY., R. SIDE	1			
5		0878553 83610-467-000	COVER ASSY., L. SIDE	1			
6		0825505 87203-467-300	EMBLEM, SIDE COVER	2			
7		0347641 95700-08016-08	BOLT, FLANGE, 8X16	1			
8		0412601 95700-08028-08	BOLT, FLANGE, 8X28	1			

CR250R '78 Frame No.: CR250R-2000014 To 2006133

CR250R '79 Frame No.: CR250R-2100006 To 2111237

CR250R '80 Frame No.: ME03-2001031 To 2016050

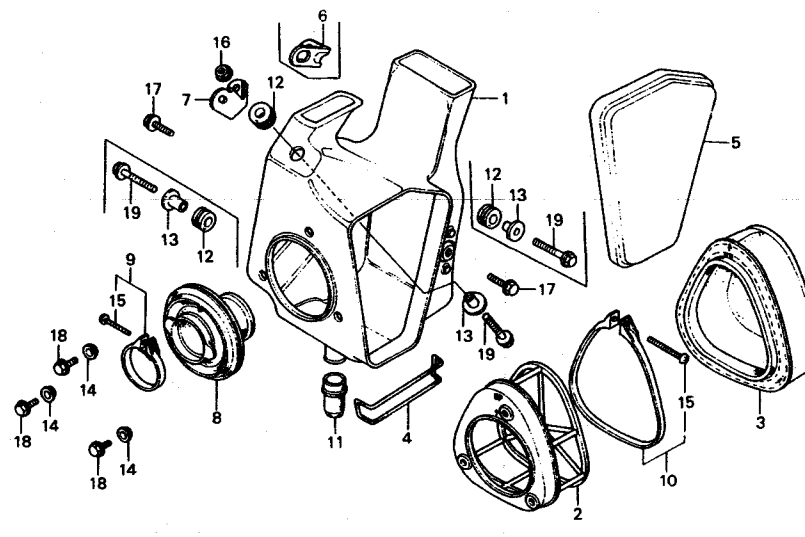
# F 1

Block No.  
**F-11**

**Air cleaner**

**CR250R '78 • '79 • '80**

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F 10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4



8467-9

Ref. No.	H/C	Part No.	Description	Reqd. No. '78 '79 '80	Serial No. From To	Remarks
1		0678680 17210-430-000	CASE, AIR CLEANER	1		
		0721217 17210-430-700	CASE, AIR CLEANER		1	
		0830968 17210-467-000	CASE, AIR CLEANER		1	
2		0678698 17212-430-000	BASE, AIR CLEANER ELEMENT	1	1 1	
3		0678706 17213-430-000	ELEMENT, AIR CLEANER	1	1 1	
4		0721225 17215-430-700	BAND, AIR CLEANER CASE CAP	1	1 1	
5		0678714 17218-430-000	CAP, AIR CLEANER CASE	1		
		0721233 17218-430-700	CAP, AIR CLEANER CASE		1	
		0825166 17218-467-000	CAP, AIR CLEANER CASE		1	
6		0678722 17219-430-000ZA	STAY, AIR CLEANER CASE *R-23* (TAHITIAN RED)	1	1	
7		0825174 17219-467-000ZA	STAY, AIR CLEANER CASE *R-23* (TAHITIAN RED)		1	
8		0678730 17253-430-000	TUBE, AIR CLEANER CONNECTING	1	1 1	
9		0320101 17257-357-000	BAND B, AIR CLEANER CONNECTING	1	1 1	
			TUBE			
10		0678748 17257-430-000	BAND, AIR CLEANER ELEMENT	1	1 1	
11		0678755 17358-430-000	TUBE, DRAIN	1	1 1	
12		0680678 61103-430-000	RUBBER, FR. FENDER MOUNTING	3	3 1	
13		0680886 61104-430-000	COLLAR, FENDER MOUNTING	3	3	
		0763946 61104-444-000	COLLAR, FENDER MOUNTING		1	
14		0132621 90556-044-000	WASHER, FR. FENDER SETTING	3	3	
		0433417 90401-373-770	WASHER, 6X20		3	
15		0347922 93500-04020-0H	SCREW, PAN, 4X20	2	2 2	
16		0612689 94050-06080	NUT, FLANGE, 6MM	1	1 1	
17		0344952 95700-06010-08	BOLT, FLANGE, 6X10		2	
18		0252254 95700-08012-08	BOLT, FLANGE, 6X12	3	3 3	
19		0252288 95700-08022-08	BOLT, FLANGE, 6X22	3	3 1	

CR250R '78 Frame No.: CR250R-2000014 To 2006133

CR250R '79 Frame No.: CR250R-2100006 To 2111237

CR250R '80 Frame No.: ME03-2001031 To 2016050

# F 2

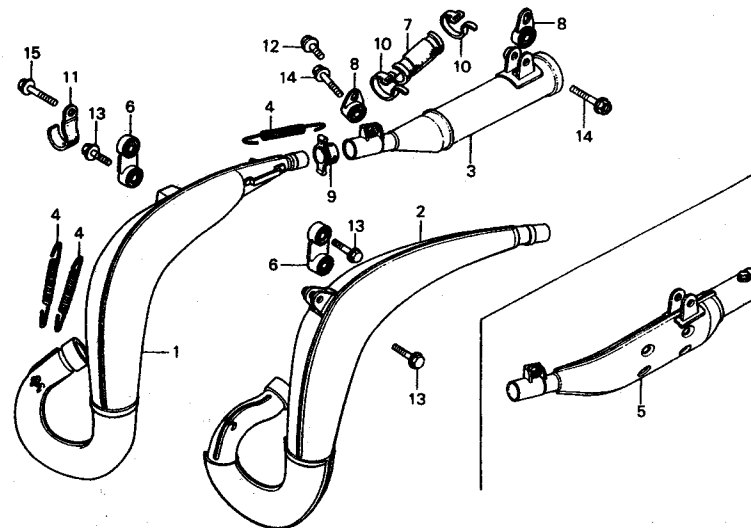
Block No.

## F-12

### Expansion chamber

#### CR250R '78 • '79 • '80

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4



B467-10

Ref. No.	H/C	Part No.	Description	Reqd. No.			Serial No.		Remarks
				'78	'79	'80	From	To	
1		0678862 18300-430-000	CHAMBER, EXPANSION	1	1				
2		0830976 18300-467-000ZA	CHAMBER, EXPANSION *NH-106* 18300-467-305ZA (HEAT PROOF BLACK)			1			
		1066802 18300-467-305ZA	CHAMBER, EXPANSION *NH-106* (HEAT PROOF BLACK)			1			
3		0678870 18330-430-003	SILENCER COMP.	1	1				
		0830984 18330-467-000	SILENCER COMP.			1			
4		0320200 18332-357-010	SPRING, EX. PIPE	3					
		0722546 18332-430-700	SPRING, EX. PIPE			3	3		
5		0678888 18350-430-670	SUB MUFFLER COMP.	(1)	(1)	(1)			
6		0678904 18355-430-000	STAY ASSY., CHAMBER	1	1	1			
7		0678912 18356-430-000	RUBBER, SILENCER CUSHION	1	1				
		0825836 18356-467-000	RUBBER, SILENCER CUSHION			1			
8		0678920 18358-430-000	STAY ASSY., SILENCER	2	2	2			
9		0678938 18359-430-000	SEAL, SILENCER	1	1	1			
10		0678946 18361-430-000	BAND, SILENCER RUBBER	2	2	2			
11		0679548 32111-430-000	CLIP, HIGH TENSION CORD	1	1				
12		0681270 95700-08012-08	BOLT, FLANGE, 8X12	1	1	1			
13		0412601 95700-08028-08	BOLT, FLANGE, 8X28	1	1	2			
14		0344986 95700-08032-08	BOLT, FLANGE, 8X32	2	2	2			
15		0673442 95700-08035-08	BOLT, FLANGE, 8X35	1	1				

CR250R '78 Frame No.: CR250R-2000014 To 2006133

CR250R '79 Frame No.: CR250R-2100006 To 2111237

CR250R '80 Frame No.: ME03-2001031 To 2016050

\* ( ) IN THE REQD. NO. COLUMN INDICATES AN OPTIONAL PART OR A SELECTIVE PART.



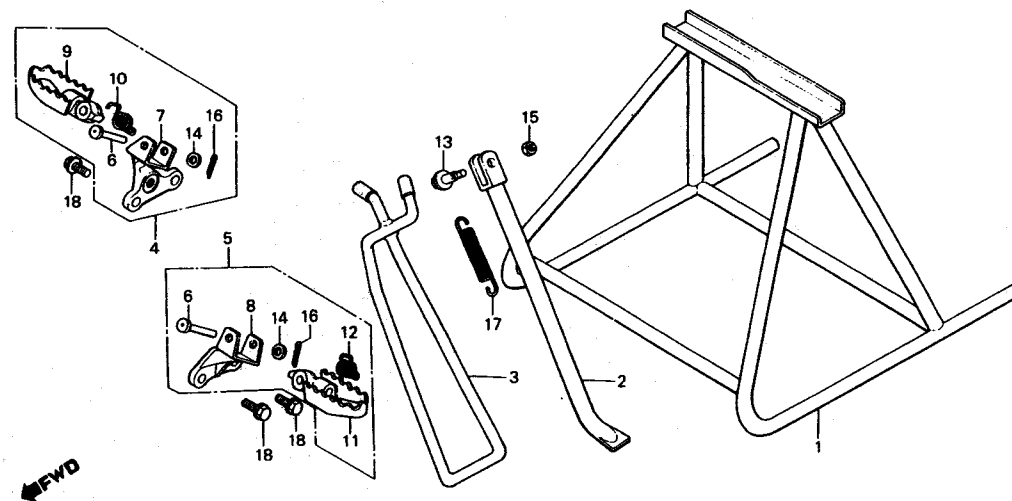
# F 4

Block No.  
**F-14**

## Side stand • Step

### CR250R '78 • '79 • '80

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4



B467-11

Ref. No.	H/C	Part No.	Description	Reqd. No. '78 '79 '80	Serial No. From To	Remarks
1		0680066 50500-430-810	STAND, MAIN	(1) (1) (1)		
2		0680074 50530-430-000	BAR, SIDE STAND	1 1		
3		0825729 50530-467-000	BAR, SIDE STAND		1	
4		0680090 50601-430-000	STEP ASSY., R.	1 1		
		0825331 50601-467-000	STEP ASSY., R.		1	
5		0680108 50602-430-000	STEP ASSY., L.	1 1		
		0825349 50602-467-000	STEP ASSY., L.		1	
6		0680116 50603-430-010	PIN, STEP JOINT	2 2		
		0763771 50603-444-000	PIN, STEP JOINT		2	
7		0680124 50613-430-010	BRACKET, R. STEP BAR	1 1		
		0825356 50613-467-000	BRACKET, R. STEP BAR		1	
8		0680132 50614-430-010	BRACKET, L. STEP BAR	1 1		
		0825554 50614-467-000	BRACKET, L. STEP BAR		1	
9		0680140 50616-430-000	ARM COMP., R. STEP	1 1 1		
10		0077107 50617-283-000	SPRING, R. STEP RETURN	1 1 1		
11		0680157 50642-430-000	ARM COMP., L. STEP	1 1 1		
12		0077149 50644-283-000	SPRING, L. STEP RETURN	1 1 1		
13		0078717 90108-283-000	SCREW, SIDE STAND PIVOT	1 1		
14		0680918 90401-430-000	WASHER, 10.2MM	2 2 2		
15		0681247 94002-10080-0S	NUT, HEX., 10MM	1 1		
16		0058313 94201-16150	PIN, SPLIT, 1.6X15	2 2 2		
17		0414250 95014-71702	SPRING G, MAIN STAND	1 1		
18		0671248 95700-10020-08	BOLT, FLANGE, 10X20	4 4 4		

CR250R '78 Frame No.: CR250R-2000014 To 2006133

CR250R '79 Frame No.: CR250R-2100006 To 2111237

CR250R '80 Frame No.: ME03-2001031 To 2016050

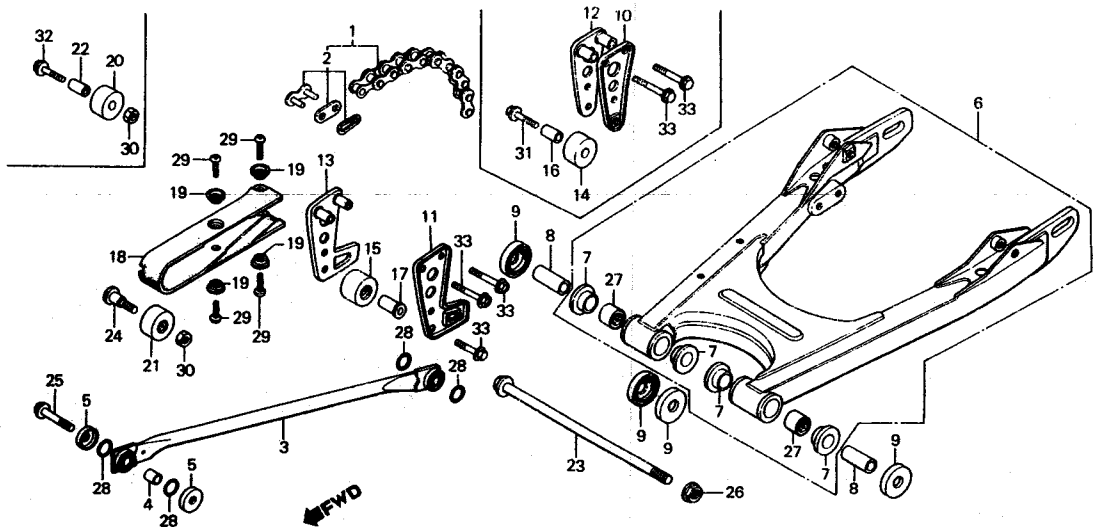
\* ( ) IN THE REQD. NO. COLUMN INDICATES AN OPTIONAL PART OR A SELECTIVE PART.

**F 5**

Block No.

**F-15**

**Rear fork • Drive chain  
( '78 • '79 )**



**CR250R '78 • '79 • '80**

- |                               |     |                      |     |
|-------------------------------|-----|----------------------|-----|
| A.C. generator                | B 3 | Fork RR.             | F 5 |
| Air cleaner                   | F 1 | Frame body           | G 1 |
| Brake panel FR.               | D12 | Fuel tank            | E 7 |
| Brake panel RR.               | E 3 | Gasket set           | C 8 |
| Brake pedal                   | F 3 | Gearshift drum       | C 2 |
| Cable                         | D 1 | Handle lever         | D 1 |
| Carburetor                    | C 4 | Ignition coil        | G 1 |
| Carburetor optional parts kit | C 6 | Kick starter arm     | F 3 |
| Change pedal                  | F 3 | Kick starter spindle | B 8 |
| Clutch                        | B 6 | Piston               | B11 |
| Crankcase                     | B 9 | Reed valve           | B 1 |
| Crankcase cover L.            | B 5 | Seat                 | E11 |
| Crankshaft                    | B11 | Side cover           | E11 |
| Cushion RR.                   | F10 | Side stand           | F 4 |
| Cylinder                      | B 1 | Steering handle      | D 3 |
| Cylinder head                 | B 1 | Step                 | F 4 |
| Drive chain                   | F 5 | Switch               | D 1 |
| Expansion chamber             | F 2 | Top bridge stem      | D 3 |
| Fender FR.                    | D 5 | Transmission         | B12 |
| Fender RR.                    | F12 | Wheel FR.            | E 1 |
| Fork FR.                      | D 6 | Wheel RR.            | E 4 |

8430-27B

Ref. No.	H/C	Part No.	Description	Reqd. No. '78 '79 '80	Serial No. From To	Remarks
1		0679563 40530-430-003	CHAIN, DRIVE (520TR-108L)	1 1		
			(DAIDO)			
		0681619 40530-430-005	CHAIN, DRIVE (520KM-108L)	1 1		(TAKASAGO)
		0679571 40530-430-811	CHAIN, DRIVE (520TR-110L)	(1) (1)		(DAIDO)
		0681627 40530-430-812	CHAIN, DRIVE (520KM-110L)	(1) (1)		(TAKASAGO)
2		0681767 40531-430-003	JOINT, DRIVE CHAIN (DAIDO)	1 1		
		0681775 40531-430-005	JOINT, DRIVE CHAIN (TAKASAGO)	1 1		
3		0679795 43431-430-000	ARM, RR. BRAKE STOPPER	1		
		0721407 43431-430-700	ARM, RR. BRAKE STOPPER	1		
4		0679811 43436-430-000	COLLAR, STOPPER ARM FR.	1 1		
5		0679829 43437-430-000	CAP, STOPPER ARM FR. DUST	2 2		
6		0680322 52000-430-010ZA	FORK ASSY., RR. *R-23* (TAHITIAN RED)	1		
		0751883 52000-430-020ZA	FORK ASSY., RR. *R-23* (TAHITIAN RED)	1		
7		0680330 52109-430-300	BUSH, PIVOT THRUST	4 4		
8		0680348 52141-430-000	COLLAR, RR. FORK	2 2		
9		0680355 52144-430-003	CAP, DUST SEAL (ARAI)	4 4		
		0680363 52144-430-005	CAP, DUST SEAL (NIPPON)	4 4		
10		2146736 52156-430-000ZA	GUIDE A, CHAIN *R-23* 52156-430-010ZA (TAHITIAN RED)	1	2000212	
		0680371 52156-430-010ZA	GUIDE A, CHAIN *R-23* (TAHITIAN RED)	1	2000213	
11		0721555 52156-430-700ZA	GUIDE A, CHAIN *R-23* (TAHITIAN RED)	1		

CR250R '78 Frame No.: CR250R-2000014 To 2006133

CR250R '79 Frame No.: CR250R-2100006 To 2111237

CR250R '80 Frame No.: ME03-2001031 To 2016050

\* ( ) IN THE REQD. NO. COLUMN INDICATES AN OPTIONAL PART OR A SELECTIVE PART.



# F 6

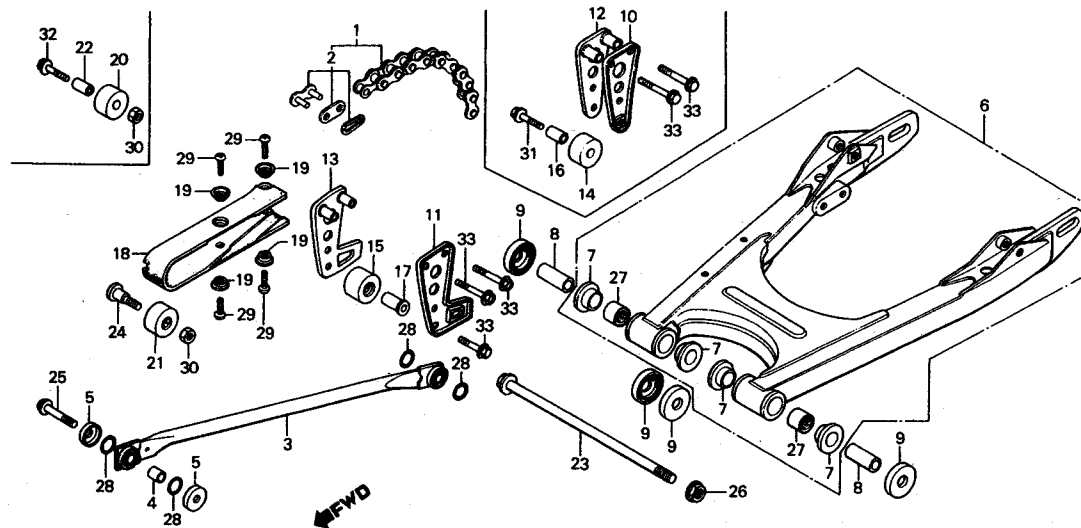
Block No.

## F-15

### Rear fork • Drive chain ( '78 • '79 )

#### CR250R '78 • '79 • '80

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F 10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F 12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4



B430-27B

Ref. No.	H/C	Part No.	Description	Reqd. No. '78 '79 '80	Serial No. From To	Remarks
12	2146744	52157-430-000ZA	GUIDE B, CHAIN *R-23* 52157-430-010ZA (TAHITIAN RED)	1	2000212	
	0680389	52157-430-010ZA	GUIDE B, CHAIN *R-23* (TAHITIAN RED)	1	2000213	
13	0721563	52157-430-700ZA	GUIDE B, CHAIN *R-23* (TAHITIAN RED)	1		
14	0680397	52158-430-000	ROLLER, CHAIN GUIDE	1		
15	0721571	52158-430-700	ROLLER COMP., CHAIN GUIDE	1		
16	0680405	52159-430-000	COLLAR, CHAIN GUIDE	1		
17	0721589	52159-430-700	COLLAR, CHAIN GUIDE	1		
18	0680413	52170-430-000	RUBBER, CHAIN SLIDER	1		
	0768127	52170-430-701	RUBBER, CHAIN SLIDER	1		
19	0680421	52171-430-000	COLLAR, CHAIN SLIDER	4		
20	0680439	52175-430-000	ROLLER, CHAIN TENSIONER	1		
21	0721605	52175-430-700	ROLLER COMP., CHAIN TENSIONER	1		
22	0680447	52176-430-000	COLLAR, CHAIN TENSIONER	1		
23	0680843	90117-430-000	BOLT, RR. FORK	1		
24	0721670	90124-430-700	BOLT, CHAIN TENSIONER	1		
25	0680868	90133-430-000	BOLT, RR. BRAKE PANEL STOPPER	1		
			ARM			
26	0680884	90301-430-000	NUT, RR. FORK PIVOT	1		
27	0681114	91071-430-003	BEARING, RR. FORK PIVOT	2		
28	0681189	91302-430-003	D-RING, 20X1.8	4		
29	0285627	93500-04006-0H	SCREW, PAN, 4X6	4		
30	0681247	94002-10080-0S	NUT, HEX., 10MM	1		
31	0673442	95700-08035-08	BOLT, FLANGE, 8X35	1		
32	0681304	95700-10025-08	BOLT, FLANGE, 10X25	1		

CR250R '78 Frame No.: CR250R-2000014 To 2006133

CR250R '79 Frame No.: CR250R-2100006 To 2111237

CR250R '80 Frame No.: ME03-2001031 To 2016050

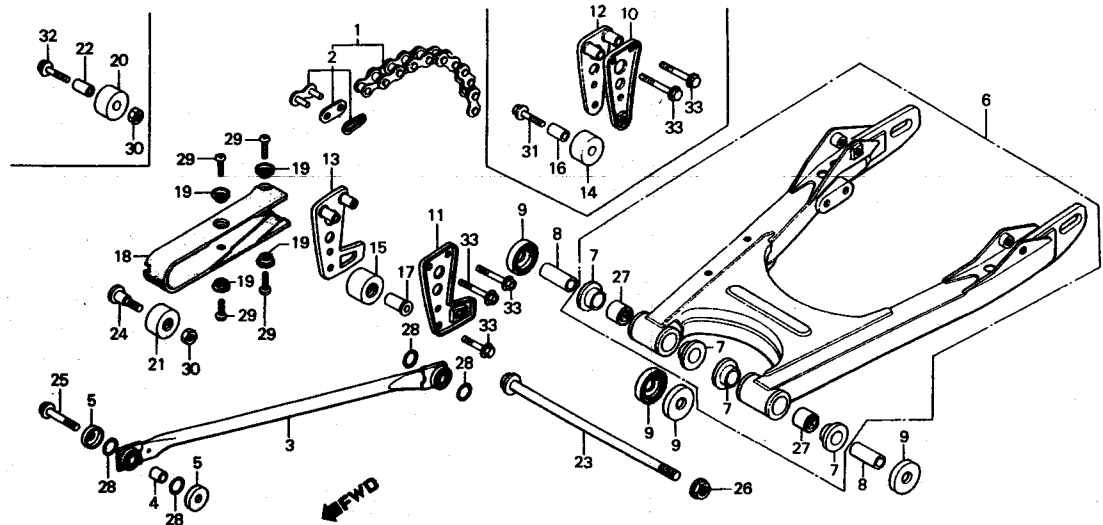
# F 7

Block No.  
**F-15**

## Rear fork • Drive chain ( '78 • '79 )

### CR250R '78 • '79 • '80

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4



B430-27B

Ref. No.	H/C	Part No.	Description	Reqd. No. '78 '79 '80	Serial No. From To	Remarks
33	0648790	95800-08040-08	BOLT, FLANGE, 8X40	2 3		

CR250R '78 Frame No.: CR250R-2000014 To 2006133

CR250R '79 Frame No.: CR250R-2100008 To 2111237

CR250R '80 Frame No.: ME03-2001031 To 2016050

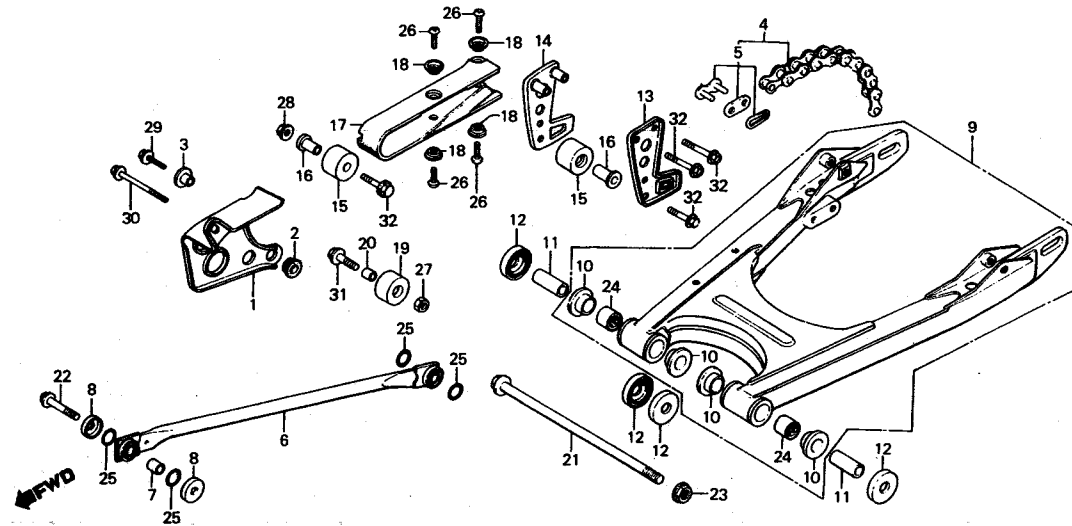
# F 8

Block No.  
**F-15-1**

**Rear fork • Drive chain**  
(\*80)

## CR250R '78 • '79 • '80

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4



B467-12

Ref. No.	H/C	Part No.	Description	Reqd. No. '78 '79 '80	Serial No. From To	Remarks
1		0878561 23810-467-670	COVER, DRIVE SPROCKET	1		
2		0015412 32983-028-000	GROMMET, WIRE HARNESS	1		
3		0113332 40514-310-000	COLLAR, CHAIN CASE	1		
4		0679571 40530-430-811	CHAIN, DRIVE (520TR-110L)	1		(DAIDO)
				1		(TAKASAGO)
		0681627 40530-430-812	CHAIN, DRIVE (520KM-110L)			(TAKASAGO)
		0763367 40530-444-811	CHAIN, DRIVE (520TR-112L)	(1)		(DAIDO)
				(1)		(TAKASAGO)
5		0681767 40531-430-003	JOINT, DRIVE CHAIN (DAIDO)	1		
		0681775 40531-430-005	JOINT, DRIVE CHAIN (TAKASAGO)	1		
6		0825547 43431-467-000	ARM, RR. BRAKE STOPPER	1		
7		0679811 43436-430-000	COLLAR, STOPPER ARM FR.	1		
8		0679829 43437-430-000	CAP, STOPPER ARM FR. DUST	2		
9		0825430 52000-467-000ZA	FORK ASSY., RR. *R-23*	1		(TAHITIAN RED)
				4		(TAHITIAN RED)
10		0680330 52109-430-300	BUSH, PIVOT THRUST	4		
11		0680348 52141-430-000	COLLAR, RR. FORK	2		
12		0680355 52144-430-003	CAP, DUST SEAL (ARAI)	4		
		0680363 52144-430-005	CAP, DUST SEAL (NIPPON)	4		
13		0721555 52156-430-700ZA	GUIDE A, CHAIN *R-23*	1		(TAHITIAN RED)
				1		(TAHITIAN RED)
14		0721563 52157-430-700ZA	GUIDE B, CHAIN *R-23*	1		(TAHITIAN RED)
				2		
15		0825448 52158-467-000	ROLLER, CHAIN	2		
16		0825455 52159-467-000	COLLAR, CHAIN ROLLER	2		
17		0768127 52170-430-701	RUBBER, CHAIN SLIDER	1		

CR250R '78 Frame No.: CR250R-2000014 To 2006133

CR250R '79 Frame No.: CR250R-2100006 To 2111237

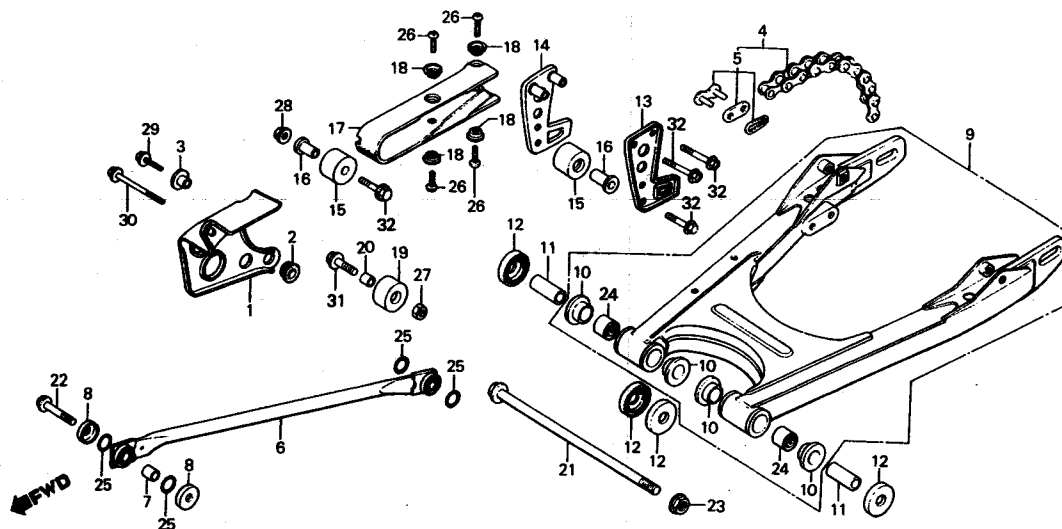
CR250R '80 Frame No.: ME03-2001031 To 2016050

( ) IN THE REQD. NO. COLUMN INDICATES AN OPTIONAL PART OR A SELECTIVE PART.

# F 9

Block No.  
**F-15-1**

**Rear fork • Drive chain**  
( '80 )



## CR250R '78 • '79 • '80

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4

F 5			
G 1			
E 7			
C 8			
C 2			
D 1			
D 1			
G 1			
F 3			
B 8			
B11			
B 1			
E11			
E11			
F 4			
D 3			
F 4			
D 1			
D 3			
B12			
E 1			
E 4			

Ref. No.	H/C	Part No.	Description	Reqd. No. '78 '79 '80	Serial No. From To	Remarks
18		0680421 52171-430-000	COLLAR, CHAIN SLIDER	4		
19		0825737 52175-467-000	ROLLER, CHAIN LOWER GUIDE	1		
20		0680447 52176-430-000	COLLAR, CHAIN TENSIONER	1		
21		0825513 90117-487-000	BOLT, RR. FORK	1		
22		0680868 90133-430-000	BOLT, RR. BRAKE PANEL STOPPER	1		
23		0680884 90301-430-000	NUT, RR. FORK PIVOT	1		ARM
24		0681114 91071-430-003	BEARING, RR. FORK PIVOT	2		
25		0681189 91302-430-003	D-RING, 20X1.8	4		
26		0285627 93500-04006-0H	SCREW, PAN, 4X6	4		
27		0681247 94002-10080-0S	NUT, HEX., 10MM	1		
28		0468447 94050-08080	NUT, FLANGE, 8MM	1		
29		0496653 95700-06016-00	BOLT, FLANGE, 6X16	1		
30		0484006 95700-06080-00	BOLT, FLANGE, 6X80	1		
31		0672949 95700-10028-08	BOLT, FLANGE, 10X28	1		
32		0648790 95800-08040-08	BOLT, FLANGE, 8X40	4		

B467-12

CR250R '78 Frame No.: CR250R-2000014 To 2006133

CR250R '79 Frame No.: CR250R-2100006 To 2111237

CR250R '80 Frame No.: ME03-2001031 To 2016050

# F 10

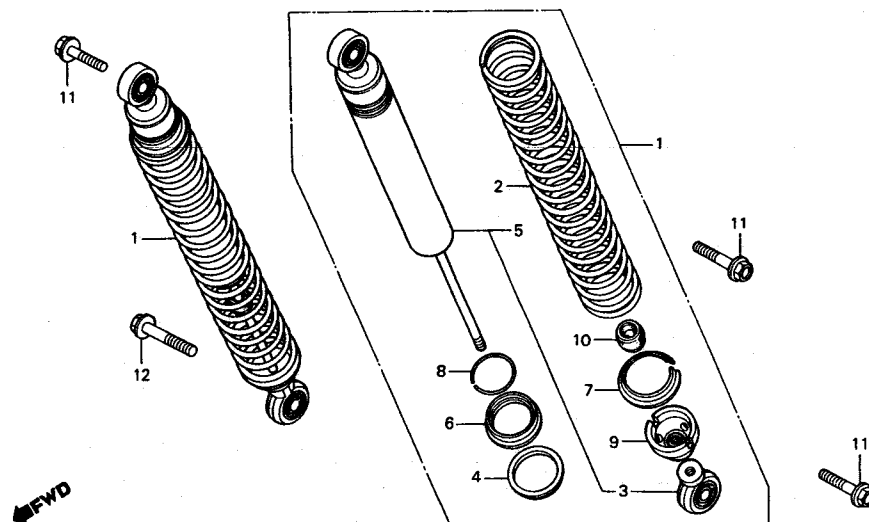
Block No.

## F-16

Rear cushion  
( '78 · '79 )

### CR250R '78 · '79 · '80

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F 10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head.	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F 12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4



B430-28

Ref. No.	H/C	Part No.	Description	Reqd. No. '78 '79 '80	Serial No. From To	Remarks
1		0680454 52400-430-010	CUSHION ASSY., RR.	2		
		0722520 52400-430-700	CUSHION ASSY., RR.	2	2	
2		0680462 52401-430-010	SPRING, RR. CUSHION	2	2	
		0680470 52401-430-810	SPRING, RR. CUSHION (WHITE)	(2)	(2)	
		0680488 52401-430-820	SPRING, RR. CUSHION (RED)	(2)	(2)	
3		0385476 52403-360-700	JOINT COMP., UPPER	2	2	
4		0427120 52407-381-771	GUIDE, SPRING UNDER	2	2	
5		0680496 52410-430-010	DAMPER COMP., RR.	2		
		0722538 52410-430-700	DAMPER COMP., RR.	2	2	
6		0631762 52422-400-681	ADJUSTER, SPRING	2	2	
7		0631770 52459-400-681	SEAT, SPRING STOPPER	2	2	
8		0631788 52460-400-681	C-RING, STOPPER	2	2	
9		0680504 52483-430-000	SEAT, SPRING STOPPER LOCK	2	2	
10		0680512 52517-430-000	RUBBER, STOPPER	2	2	
11		0681320 95800-10035-08	BOLT, FLANGE, 10X35	3	3	
12		0681338 95800-10050-08	BOLT, FLANGE, 10X50	1	1	

CR250R '78 Frame No.: CR250R-2000014 To 2006133

CR250R '79 Frame No.: CR250R-2100006 To 2111237

CR250R '80 Frame No.: ME03-2001031 To 2016050

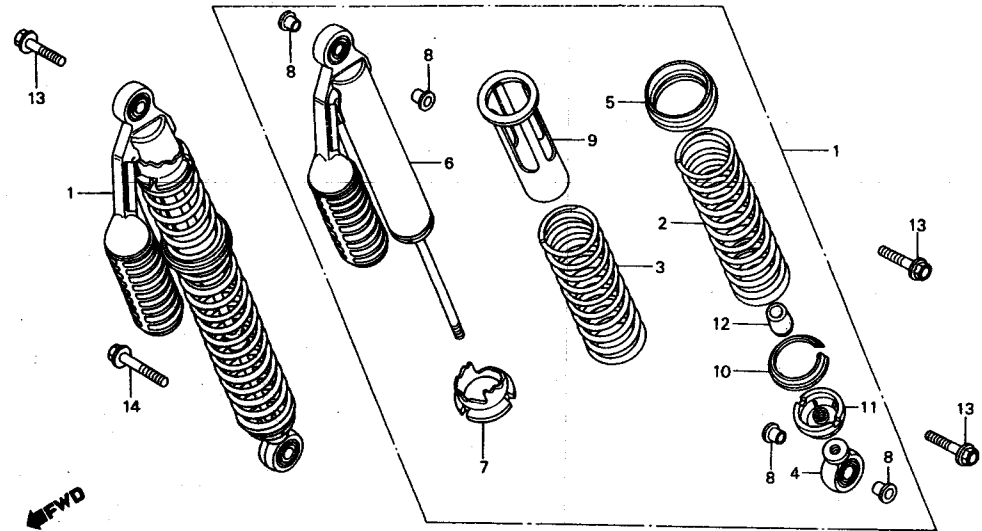
# F 11

Block No.  
**F-16-1**

**Rear cushion  
( '80)**

## CR250R '78 · '79 · '80

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4



B467-13

Ref. No.	H/C	Part No.	Description	Reqd. No. '78 '79 '80	Serial No. From To	Remarks
1		0825463 52400-467-671	CUSHION ASSY., RR. (SHOWA)	2		
2		0825471 52401-467-671	SPRING A, RR. CUSHION (SHOWA)	2		
3		0825745 52402-467-671	SPRING B, RR. CUSHION (SHOWA)	2		
4		0878587 52403-467-671	JOINT COMP., UPPER METAL	2		
5		0825752 52404-467-671	JOINT, RR. CUSHION SPRING	2		(SHOWA)
6		0825489 52410-467-671	DAMPER COMP., RR. (SHOWA)	2		
7		0878595 52422-467-671	ADJUSTER, SPRING (SHOWA)	2		
8		0878603 52452-467-671	COLLAR, METAL BUSH (SHOWA)	8		
9		0878611 52458-467-671	GUIDE, SPRING (SHOWA)	2		
10		0878629 52459-467-671	SEAT, SPRING STOPPER (SHOWA)	2		
11		0825760 52483-467-671	SEAT, SPRING STOPPER LOCK	2		(SHOWA)
12		0878637 52517-467-671	RUBBER, STOPPER (SHOWA)	2		
13		0681320 95800-10035-08	BOLT, FLANGE, 10X35	3		
14		0681338 95800-10050-08	BOLT, FLANGE, 10X50	1		

CR250R '78 Frame No.: CR250R-2000014 To 2006133

CR250R '79 Frame No.: CR250R-2100006 To 2111237

CR250R '80 Frame No.: ME03-2001031 To 2016050

# F 12

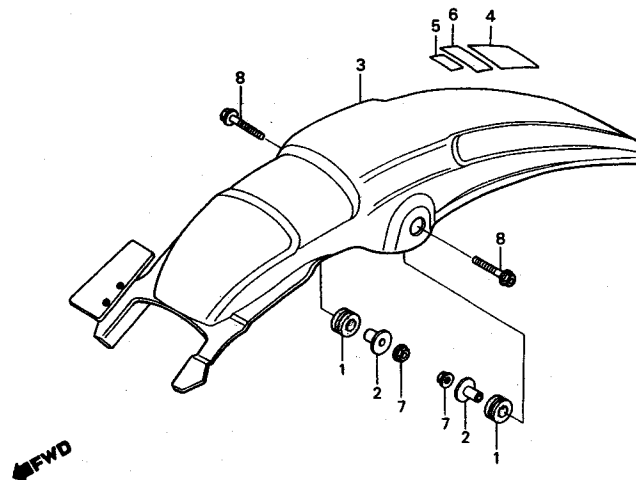
Block No.

## F-17

### Rear fender

#### CR250R '78 · '79 · '80

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4



B467-14

Ref. No.	H/C	Part No.	Description	Reqd. No. '78 '79 '80	Serial No.		Remarks
					From	To	
1	0680678	61103-430-000	RUBBER, FR. FENDER MOUNTING	2	2	2	
2	0680686	61104-430-000	COLLAR, FENDER MOUNTING	2	2		
	0763946	61104-444-000	COLLAR, FENDER MOUNTING			2	
3	0680728	80100-430-000ZA	FENDER, RR. *R-23* (TAHITIAN RED)	1	1		
	0825968	80100-467-000ZA	FENDER, RR. *R-23* (TAHITIAN RED)			1	
4	0385617	87208-357-670	MARK B, CAUTION			1	
5	0462846	87510-147-670ZA	LABEL, OPERATOR WARNING *NH-1* (BLACK)			1	
6	0417444	87560-357-671	MARK, CAUTION			1	
7	0612689	94050-06080	NUT, FLANGE, 6MM	2	2	2	
8	0258731	95700-06025-08	BOLT, FLANGE, 6X25	2	2		
	0252320	95700-06040-08	BOLT, FLANGE, 6X40			2	

CR250R '78 Frame No.: CR250R-2000014 To 2006133

CR250R '79 Frame No.: CR250R-2100006 To 2111237

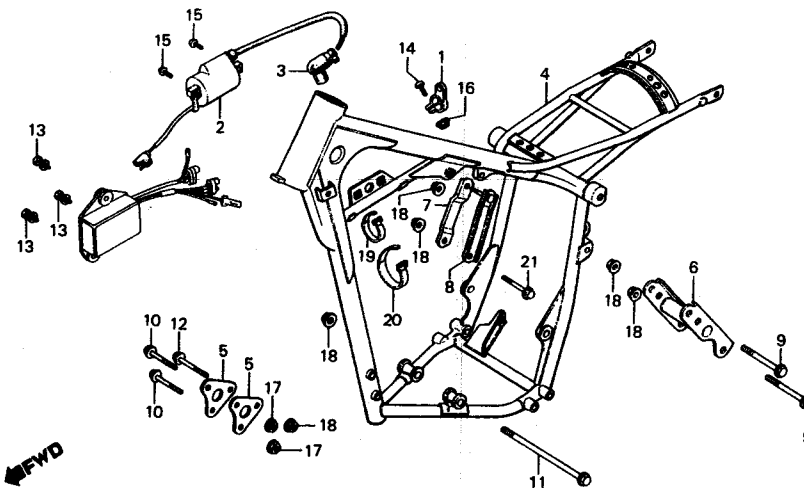
CR250R '80 Frame No.: ME03-2001031 To 2016050

# G 1

Block No.

## F-18

### Frame body - Ignition coil (\*78 \*79)



#### CR250R '78 \*79 \*80

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4

8430-30

Ref. No.	H/C	Part No.	Description	Reqd. No. '78 '79 '80	Serial No. From To	Remarks
1	0678854	17918-430-000	CLAMP, THROTTLE CABLE	1 1		
2	0339911	30500-360-003	COIL, IGNITION (C.D.I.)	1 1		
3	0385237	30700-360-701	TERMINAL ASSY., HIGH TENSION	1 1		
4	0680017	50100-430-010ZA	BODY COMP., FRAME *R-23* (TAHITIAN RED)	1		
	0792010	50100-430-701ZA	BODY COMP., FRAME *R-23* (TAHITIAN RED)	1		
5	0680025	50351-430-000ZA	BRACKET, FR. ENGINE HANGER *R-23*	2 2		
6	0680033	50354-430-000ZA	BRACKET, RR. ENGINE *R-23* (TAHITIAN RED)	1 1		
7	0680041	50355-430-000ZA	BRACKET, R. HEAD HANGER *R-23* (TAHITIAN RED)	1 1		
8	0680058	50356-430-000ZA	BRACKET, L. HEAD HANGER *R-23* (TAHITIAN RED)	1 1		
9	0680801	90102-430-000	BOLT, HEX., 10X90	2 2		
10	0680819	90103-430-000	BOLT, HEX., 8X70	2 2		
11	0680827	90107-430-000	BOLT, HEX., 10X175	1 1		
12	0680835	90108-430-000	BOLT, HEX., 10X75	1 1		
13	0681213	93494-06016-08	BOLT-WASHER, 6X16	3 3		
14	0331371	93500-05016-0H	SCREW, PAN, 5X16	1 1		
15	0331389	93500-05020-0H	SCREW, PAN, 5X20	2 2		
16	0612671	94050-05080	NUT, FLANGE, 5MM	1 1		
17	0468447	94050-08080	NUT, FLANGE, 8MM	2 2		
18	0623405	94050-10080	NUT, FLANGE, 10MM	6 6		
19	0255661	95014-61100	BAND A1, WIRE	1 1		
20	0309179	95014-61300	BAND A3, WIRE	1 1		

CR250R '78 Frame No.: CR250R-2000014 To 2006133

CR250R '79 Frame No.: CR250R-2100006 To 2111237

CR250R '80 Frame No.: ME03-2001031 To 2016050



**G 2**

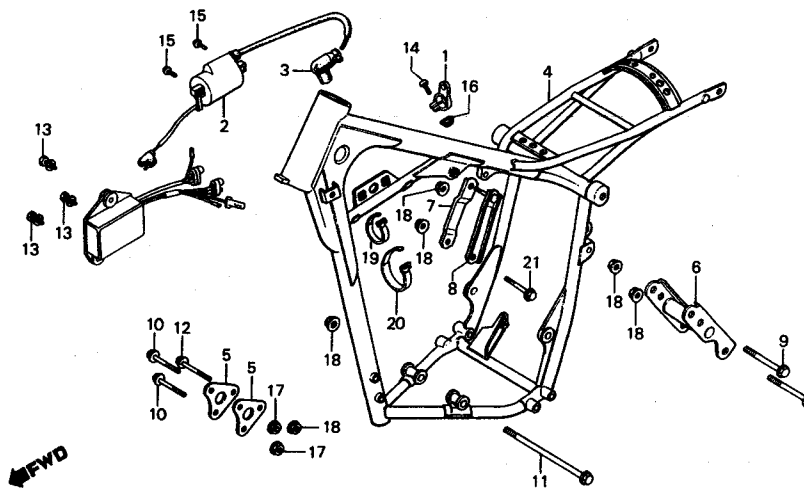
Block No.

**F-18**

**Frame body • Ignition coil  
( '78 • '79 )**

**CR250R '78 • '79 • '80**

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion FR.	F10	Side stand	F 4
Cylinder RR.	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4



B430-30

Ref. No.	H/C	Part No.	Description	Reqd. No. '78 '79 '80	Serial No. From To	Remarks
21	0680082	95700-10050-08	BOLT, FLANGE, 10X50	1 1		

CR250R '78 Frame No.: CR250R-2000014 To 2006133

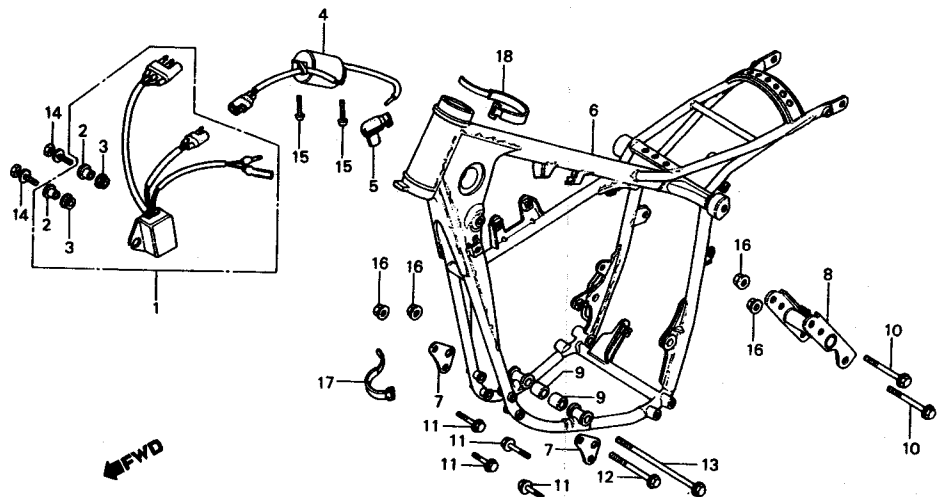
CR250R '79 Frame No.: CR250R-2100006 To 2111237

CR250R '80 Frame No.: ME03-2001031 To 2016050

# G 3

Block No.  
**F-18-1**

**Frame body - Ignition coil ('80)**



**CR250R '78 - '79 - '80**

A.C. generator	B 3	Fork RR.	F 5
Air cleaner	F 1	Frame body	G 1
Brake panel FR.	D12	Fuel tank	E 7
Brake panel RR.	E 3	Gasket set	C 8
Brake pedal	F 3	Gearshift drum	C 2
Cable	D 1	Handle lever	D 1
Carburetor	C 4	Ignition coil	G 1
Carburetor optional parts kit	C 6	Kick starter arm	F 3
Change pedal	F 3	Kick starter spindle	B 8
Clutch	B 6	Piston	B11
Crankcase	B 9	Reed valve	B 1
Crankcase cover L.	B 5	Seat	E11
Crankshaft	B11	Side cover	E11
Cushion RR.	F 10	Side stand	F 4
Cylinder	B 1	Steering handle	D 3
Cylinder head	B 1	Step	F 4
Drive chain	F 5	Switch	D 1
Expansion chamber	F 2	Top bridge stem	D 3
Fender FR.	D 5	Transmission	B12
Fender RR.	F12	Wheel FR.	E 1
Fork FR.	D 6	Wheel RR.	E 4

Ref. No.	H/C	Part No.	Description	Reqd. No. '78 '79 '80	Serial No. From To	Remarks
1		0834267 30400-467-003	C.D.I. UNIT (KOKUSAN)	1		
2		0825851 30410-467-000	COLLAR, C.D.I. UNIT SETTING	2		
3		0825869 30420-467-000	RUBBER, CUSHION	2		
4		0825653 30500-467-000	COIL ASSY., IGNITION	1		
5		0385237 30700-360-701	TERMINAL ASSY., HIGH TENSION	1		
6		0831008 50100-467-000ZA	BODY COMP., FRAME *R-23* (TAHITIAN RED)	1		
7		0825711 50351-467-000	BRACKET, FR. ENGINE HANGER	2		
8		0680033 50354-430-000ZA	BRACKET, RR. ENGINE *R-23* (TAHITIAN RED)	1		
9		0825323 50358-467-000	COLLAR, 22X22	2		
10		0680801 90102-430-000	BOLT, HEX., 10X90	2		
11		0825604 90104-467-000	BOLT, FLANGE, 8X32	4		
12		0680835 90108-430-000	BOLT, HEX., 10X75	1		
13		0825612 90109-467-000	BOLT, HEX., 10X220	1		
14		0681213 93494-06016-08	BOLT-WASHER, 6X16	2		
15		0331389 93500-05020-0H	SCREW, PAN, 5X20	2		
16		0623405 94050-10080	NUT, FLANGE, 10MM	4		
17		0255661 95014-61100	BAND A1, WIRE	1		
18		0309179 95014-61300	BAND A3, WIRE	1		

B467-15

CR250R '78 Frame No.: CR250R-2000014 To 2006133

CR250R '79 Frame No.: CR250R-2100006 To 2111237

CR250R '80 Frame No.: ME03-2001031 To 2016050





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# PART NO. INDEX

Part No.	Address No.				
94201-40300	E6	95700-08035-08	F6	99164-601-1300	C5
94301-08140	B1	95700-08040-08	D4		
	B2	95700-08065-08	D4		
	B4	95700-10020-08	F4		
94301-10160	B5	95700-10025-08	F6		
	B10	95700-10028-08	F9		
94510-14000	C3	95700-10050-08	G2		
94510-17000	B8	95722-06022-00	B1		
			B2		
95000			B7		
		95800-08040-08	F7		
95002-02080	E7		F9		
95002-02120	E8	95800-10035-08	F10		
	E9		F11		
95002-35000	B10	95800-10050-08	F10		
95003-08032-10	B10		F11		
95014-18000	E3				
	E6	96000			
95014-22200	D4				
95014-61100	G1	96120-62050-10	B10		
	G3	96140-62020-10	E2		
95014-61300	E8	96140-62040-10	E6		
	E9	96140-63040-10	E6		
	G1				
	G3	97000			
95014-71702	F4				
95014-73100	F3	97276-52312-00	E1		
95015-52000	F3	97284-52231-00	E1		
95700-08010-08	F1	97606-52230-00	E1		
95700-08012-08	F1				
95700-06016-00	B4	98000			
	B10				
	C3	98079-59560	B1		
	F9		B2		
95700-06018-08	E10	98079-59644	B1		
95700-06018-00	B1		B2		
	B2				
	B4	99000			
95700-06022-00	E11				
95700-06022-08	D5	99101-357-1650	C6		
	F1	99101-357-1680	C6		
95700-06025-00	D11	99101-357-1700	C6		
	E8	99101-357-1720	C6		
95700-06025-08	D12	99101-357-1750	C6		
	E3	99101-357-1780	C6		
	F3	99101-357-1800	C5		
	F12		C6		
95700-06040-08	F12	99101-357-1820	C6		
95700-06080-00	B4	99101-357-1850	C5		
	F9		C6		
95700-06110-00	B4	99101-357-1880	C6		
95700-08012-08	F2	99101-357-1900	C7		
95700-08016-08	E11	99101-357-1920	C7		
	E12	99101-357-1950	C7		
95700-08025-08	F3	99101-357-1980	C7		
95700-08028-08	E12	99101-357-2000	C7		
	F2	99103-358-0550	C5		
95700-08032-08	F2	99103-358-0600	C5		
95700-08035-00	D3	99103-358-0650	C5		
95700-08035-08	F2	99105-357-2000	C5		

